جـــامعـــة أم الـقــرى كلية العلوم التطبيقية قـــــــم الكيــميــــــاء





تــأثير بعض المركبات العضوية على السلوك الكمروكيميائ و التآكلي للألومنيوم و سبائكه في الأوساط المامضية.

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بحرينة علي الجمدلني

و ذلَّك كجزء من المتطلبات للمعول على درجة الماجستير في الكيمياء

(كيمياء فيزيائية)

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مكة المكرمة

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وزارة انتعلیم العسائی جامعة أد القسسری کلید: الدارد انتطیقیة

اران ، أم ران) إجازة أطروحة علمية في صيفتها النهائية بعد إجراء التعديلات

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الحمد لله رب العالمين والصلاة والسلام على أشرف الأنيياء والمرسلين وعلى آله وصحبه أجمعين وبعد:

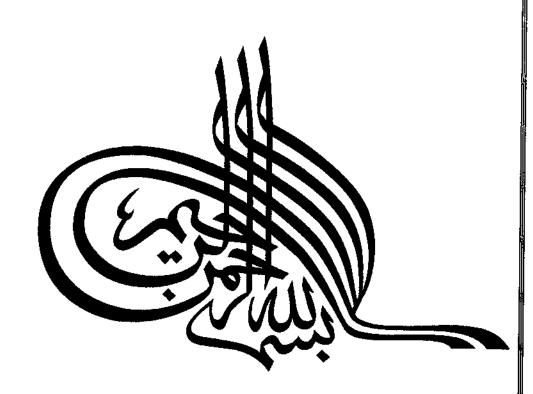
فيناءَ على توصية اللجنة المكونة لمناقشة الأطروحة المذكورة أعلاه والتي تحت منافشتها بشاريخ ٢٢/ (١٣٧ هـ. بقبولها بعــــد إجــر المظوية، وحيث قد تم عسل اللازم؛ فإن اللجنة توصي بإجازتها في صيغتها النهائية المرفقة للدرجة العلمية المذكورة أعلاه ...

والله المولق ...

أعضاء اللجنة

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يوضع هذا النموذج أمام الصفحة القابلة لصفحة عنوان الأطروحة في كل نسخة من الرسالة .



الملخص العربي

تشتمل الرسالة على دراسة تأثير بعض المواد العضوية على السلوك الكهروكيميائي والتآكلي لكل من الألومنيوم وسباتك الألومنيوم في بعض المحاليل الحامضية، وقد تم اختيار الألومنيوم وسبائكه نظرا للأهمية التكنولوجية الكبيرة فهما يستخدما على نطاق واسع في صناعة المعلبات وآواني الطهي والطائرات.

الجرع الأول: يستعرض الأبحاث التي نشرت في مجال تاثير بعض المُثبطات العضوية على السلوك الكهروكيمياني والتآكلي لكل من الألومنيوم وسبانكه في الأوساط الحامضية. وقد وُجد أن هناك عدد قليل من الأبحاث التي أجريت بخصوص بعض مركبات التراي آزول على كل من الألومنيوم وسبانكه، ومن ناحية أخرى لا توجد أبحاث سبق إجراءها لدراسة تاثير كل من مركبي الأدينين والأدونيزين بصفة خاصة على الألومنيوم وسبانكه.

الجزع العملي: يستعرض طريقة إعداد الاقطاب، تحضير المحاليل، وصيف الأجهزة المستخدمة في عمليات القياس (الطريقة الجلفانوستاتيكية) وتحضير محاليل مُثبّطات المواد العضوية التي تم دراستها.

الجزع الثالث: يتتلول عرض النتائج التي أمكن الحصول عليها في أشكال بيانية وجداول.

الجزء الرابع: يختص بمناقشة النتائج وينقسم إلى:

ا. تأثير مركبات مشتق البيرول، الأبينين والأبونيزين على السلوك الكهروكيمياني والتآكلي للألومنيوم وسباتك الألومنيوم في محاليل ٠,٠ مولار لكل من حمض الهيدروكلوريك، البيركلوريك والكبريتيك وقد تم تلخيص هذه الدراسة كالآتى:

أ - السلوك في محلول حمض الهيدروكلوريك:

قد دُرِس كُل من الاستقطاب المهبطي و الاستقطاب المصعدي على الألومنيوم وسبانكه بطريقة الجهد الثابت في وجود وعدم وجود بعض المركبات العضوية السابق ذكرها بتراكيز تتراوح بين ١٠٠٠، مول/لتر، وقد و ُجِدَ أن قيم جهود التآكل أزيحت في الاتجاه الموجب، وأن قيم الفوق جهدية الهيدروجين والذوبان الآنودي قد زادت، ولهذا تُعدّ هذه المركبات مُثبً طات مختلطة أي مهبطية ومصعدية ما عدا مشتق البيرول الذي أظهر فعل مُثبً ط مصعدي فقط على السبيكة رقم (١).

ب - السلوك في مجلول حمض البير كلوريك:

أظهرت النتائج أن مشتق البيرول له فعل مُنبِّط على كل من الألومنيوم النقي وسبانكه ماعدا السبيكة رقم (١) عند تركيز ١٠٠ مول/لتر التي أظهرت زيادة في معدل التآكل عند هذا التركيز . كما وُجد أيضا أن كلا من مركبي الأدينين و الأدونيزين لهما فعل مُثبِّط على الألومنيوم النقى والسبيكة رقم (٢) ولكن كفاءة المُثبِّط تقل نسبيا عند

التركيز العالى (١٠ مولار)، ولكن نفس هذه المركبات وُجد آئها تزيد من معدل التآكل على السبيكة رقم (١) ومعدل التآكل هذا يزداد بزيادة تركيز أي من المركبين. وبالمقارنة بين تأثير كل من الأدينين و الأدونيزين وُجد أن الأدونيزين له فعل مُثبِّط على الألومنيوم النقي أعلى من الأدينين وذلك بسبب كبر حجم جزيء الأدونيزين.

ج - السلوك في محلول حمض الكبريتيك:

أظهرت النتائج أن مشتق البيرول له فعل مثبتط على كل من الألومنيوم النقي والسبيكة رقم (٢) ولكن كفاءة المثبط على الألومنيوم النقي أعلى بالمقارنة بالسبيكة رقم (٢) هذا وقد تم مقارنة قيم كفاءة الممثبة للهذا المركب على الألومنيوم النقي في كل من الأحماض الثلاثة فوجد أن كفاءة الممثبة في حمض الكبريتيك أقل منه في حمض الهيدروكلوريك والبيركلوريك ويُعزى ذلك إلى المنافسة بين امتزاز أيون الكبريتات وجزينات الممثبة على سطح القطب، وقد للوحظ أيضا أن مركبات الأدينين والأدونيزين لها فعل ممثبة على كل العمليات المهبطية والمصعدية كما أن معدل التآكل على كل من الألومنيوم وسباتكه يقل بزيادة تركيز أيا من هذه المركبات وقد تم تقسير هذا السلوك على أساس أن امتزاز جزينات أيا من الأدينين أو الأدونيزين يؤدي إلى إعاقة امتزاز أيون الكبريتات على السطح.

٢ . تأثير بعض مشتقات التراي آزول على السلوك الكهروكيميائي والتآكلي لكل من الألومنيوم وسبانكه في ٥٠،
 مولار لمحاليل كل من حمض الهيدروكلوريك والبيركلوريك والكبريتيك وقد تم تلخيص هذه الدراسة كالآتي:
 أ ـ السلوك في محلول حمض الهيدروكلوريك:

لوحظ أن كفاءة المُثبِّط على الألومنيوم النقي تزداد بزيادة التركيز لمشتق التراي آزول المتصل به مجموعة بيرديل في الموضع خمسة ولكن في حالة السبانك تزداد كفاءة المُثبِّط بزيادة التركيز حتى ١٠٠ مولار فقط وعند التركيز الأعلى يكون له تأثير عكسي أي زيادة معدل التآكل على كل من السبيكتين. وقد وُجدَ أنّ إضافة مركب التراي آزول المتصل به مجموعة توليل له فعل مُثبِّط عالى جدا على الألومنيوم النقي بالمقارنة مع السبانك، كما أن له فعل مُثبِّط عالى جدا على الألومنيوم النقي بالمقارنة مع السبانك، كما أن له فعل مُثبِّط أكبر على السبيكة رقم (١) مقارنة بالسبيكة رقم (١). وقد أظهرت النتائج أيضا أن المركب الثالث لم في المشتق التراي آزول المتصل به مجموعة نيتروفينيل يُودي إلى ازاحة جهد التآكل إلى قيم أكثر إيجابية لكل من الألومنيوم النقي وسبائكه ومعدل التآكل يقل بزيادة التركيز و لكن كفاءة المُثبِّط لهذا المركب على الألومنيوم النقي وُجد أن أعلى من كفاءة المُثبِّط على السبائك. و بالمقارنة بين كفاءة التثبيط المركبات الثلاثة على الألومنيوم النقي وُجد أن مركب التراي آزول المتصل به مجموعة نيتروفينيل له فعل مُثبِّط أقل مِنْ المركبين الأخرين ويُعزى ذلك إلى اخترال مجموعة النيترو على سطح القطب.

ب - السلوك في محلول حمض البيركلوريك:

أظهرت النتائج أن مركب النراي آزول المتصل به مجموعة بيرديل ليس له تأثير على العمليات المهبطية ولكن له فيل مُثبِّط على العمليات المصعدية للسبيكة رقم (١) بينما الفعل المُثبِّط لهذا المركب على السبيكة رقم (٢) اعلى من الألومنيوم النقي والسبيكة رقم (٢) يقل بزيادة من الألومنيوم النقي والسبيكة رقم (٢) يقل بزيادة تركيز مركب النراي آزول المتصل به مجموعة توليل كما أنَّ لهذا المركب تأثير عكسي على السبيكة رقم (١) أي

يزيد من معدل التآكل. في حين وُجِدَ أنَّ مركب النراي آزول المتصل به مجموعة نيتروفينيل أظهر فِعَل مُثبَّط على كل من الألومنيوم النقي وسبائكه ولكن كفاءة المُثبَّط على كل من الألومنيوم النقي والسبيكة رقم(٢) (٩٥ %) أعلى من على السبيكة رقم (١) (٤٨%).

ج - السلوك في محلول حمض الكبريتيك:

بالمقارنة بين النتائج التي تم الحصول عليها لكل من الألومنيوم النقي و السبانك في وجود مركب التراي آزول المتصل به مجموعة بيرديل تبين أن هذا المركب يؤدي إلى نقص معدل التأكل ويزداد هذا النقص بزيادة التركيز، كما أن تأثير هذا المركب على الألومنيوم النقي أقوي من تأثيره على السبانك وكفاءة المُثبِّط أعلى منه السبانك وقد تبين أيضا أن استخدام مركب التراي أزول المتصل به مجموعة توليل يؤدي إلى نقص معدل التآكل لكل من الألومنيوم وسبائكه وهذا المركب له فيل مُثبِّط مختلط (مهبطي ومصعدي). وكذلك وُجِدَ أن هذا المركب لم يغير في ميكانيكية تفاعل تصاعد غاز الهيدروجين على سطح القطب. كما تم دراسة التأثير المعطل لمركب التراي آزول المتصل به مجموعة نيتروفينيل، حيث وُجِدَ أن هذا المركب له فغل مُثبِّط على كل من العمليات المهبطية والمصعدية، كما أن له فعل مُثبِّط أكبر على الألومنيوم النقي مقارنة بالسبانك خاصة في تعطيل تفاعل تصاعد غاز الهيدروجين. وبالمقارنة بين الفعل المُثبِّط لهذا المركب في كل من حمض الكبريتيك والهيدروكلوريك خاصة على السبانك وُجِدَ أن الفعل المُثبِّط لهذا المركب في كل من حمض الكبريتيك والهيدروكلوريك خاصة على السبانك وُجِدَ أن الفعل المُثبِّط لهذا المركب يكون اكبر في حمض الكبريتيك بالنسبة له في حمض الهيدروكلوريك

Umm Al-Qura University
Faculty of Applied Science
Chemistry Department

EFFECT OF SOME ORGANIC COMPOUNDS ON THE ELECTROCHEMICAL AND CORROSION BEHAVIOUR OF ALUMINIUM AND ALUMINIUM ALLOYS IN ACIDIC MEDIA.

By

Badriah Ali Al-Jahdali

(B. Sc. in Chemistry)

A thesis

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(Physical Chemistry)

Supervisor

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Professor of Physical Chemistry
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Makkah Al-Mukarramah

وما توفيقي إلا بالله



To my dear parents

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My thanks to Allah for his guidance and to help me in my studies and for all those efforts to achieve this thesis: studying, working and writing and peace be upon our prophet Mohammed.

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INTRODUCTION

Aluminium and its alloys are widely used in various industrial and space operations. Aluminium has high electronegative potential (-1.67 V). However the resistance of Al against corrosion in aqueous media can be attributed to a rapidly formed surface oxide film. Therefore the presence of aggressive ions like chloride creates extensive localized attack. Iron is always present in aluminium it is the dominant impurity in commercial grades and still a major one in pure grades. Silicon is the second most abundant impurity of aluminium and one of the most common additions to aluminium alloys to which it imparts fluidity in casting and welding and high mechanical properties⁽¹⁾.

The solid solution of iron in aluminium has been examined by X-rays and the solubility limits in the aluminium lattice are formed to be 0.052 wt.% iron at 655°C, 0.025 wt.% at 600°C, 0.006 wt.% at 500°C and practically 0 at 400°C. In equilibrium at room temperature the lattice is free of iron and it is all present as FeAl₃. The solubility of silicon in aluminium is 1.65 wt. % at 577°C, 0.8 wt. % at 500°C, 0.29 wt. % at 400°C and 0.05 to 0.08 wt. % at 250°C. Thus on quenching from the liquid state a material such as aluminium 99.5 % containing 0.25 wt. % silicon a solid solution of silicon in aluminium is formed⁽²⁾.

In analyzing the effect of iron and manganese, it was reported that the addition of iron is harmful to the corrosion resistance of aluminium, where as the addition of manganese does not adversely affect its corrosion properties^(1,3,4). These observation have been explained in terms of the corrosion potentials of aluminium and MnAl₆ are similar, while that of

FeAl₃ is more cathodic^(3,4). The beneficial effect of manganese in commercial Al-Mn alloys has been also rationalized by Anderson and Stumpf⁽⁵⁾. Zamin⁽⁶⁾suggested that corrosion resistance increases with an increase in the Mn/Fe ratio in the commercial Al-Mn alloys (alloys containing 0.4-1.2 % Mn, 0.4-0.8 % Fe, 0.15 % Si and some with small amount of magnesium have been fabricated and evaluated), but remains unaffected by the magnesium addition.

Aleikina⁽⁷⁾ studied the corrosion disintegration of Al-Ni alloys in 0.1N HCl with Ni-Al₃(β), $Ni_2Al_3(\gamma)$, $NiAl(\delta)$, and $Ni_3Al(\epsilon)$ phases and with cast alloys with a gradual 10 % increase in nickel content. He determined the rate of disintegration of the alloy from the volume of hydrogen liberated and the amount of alloy components passing into Cote, Howlette and Lamb⁽⁸⁾ studied the behaviour of coarse particles of five intermetallic compounds, CuAl₂, β-AlMg, TiAl₃, β-AlFeSi and AlZnMg in high purity aluminium alloys during H2SO4 anodizing under constant d. c. potential. They were examined by optical microscopy and electron probe microanalysis. They found that silicon was inter as were TiAl₃ and β-AlFeSi, while CuAl₃, β-AlMg, and AlZnMg were anodizing faster than the matrix and readily dissolved in the electrolyte. Isasi and Metzger⁽⁹⁾ also found that, at low copper contents the structure and impurity related corrosion phenomena in nitric and sulphuric acids solutions were similar to those in hydrochloric acid solution.

Inhibition is a preventive measure against corrosive attack on metallic materials. It consists of the use of chemical compounds which, when added in small concentrations to an aggressive environment, are able to decrease corrosion of the exposed metal. By considering the electrochemical nature of corrosion processes, constituted by at least two electrochemical partial reactions, inhibition may also be defined on an electrochemical bases. Inhibitors will reduce the rates of either or both of these partial reactions (anodic oxidation and / or cathodic reduction). As a consequence we could have anodic, cathodic, and mixed inhibitors. Other tentative classifications of inhibitors have been made by taking into consideration their chemical nature (organic or inorganic substance), their characteristics (oxidizing or nonoxidizing compounds), or their technological field of application (pickling, descaling acid cleaning, cooling water system, etc.).

Inhibitors can be used in electrolytes at different pH values, from acid to near-neutral or alkaline solution. Because of the very different situations created by changing various factors such as medium and inhibitor in the system metal/aggressive medium/inhibitor, various inhibition mechanisms must be considered⁽¹⁰⁻¹⁵⁾.

An accurate analysis of the different modes of inhibiting electrode reactions including corrosion was carried out by Fischer⁽¹⁶⁾. He distinguished among various mechanism of action, such as:

- Interface inhibition.
- Electrolyte layer inhibition.
- Membrane inhibition.
- Passivation.

Subsequently, Lorenz and Mansfeld⁽¹⁷⁾ proposed a clear distinction between interface and interphase inhibition, presenting two different types of retardation mechanisms of electrode reactions including corrosion.

Interface inhibition presumes a strong interaction between the inhibitor and the corroding surface of the metal^(10,16,18). In this case the inhibitor adsorbs as a potential-dependent two-dimensional layer. This layer can affect the basic corrosion reactions in different ways:

- By a geometric blocking effect of the electrode surface due to the adsorption of a stable inhibitor at a relative high degree of coverage of the metal surface.
- By a blocking effect of active surface sites due to the adsorption of a stable inhibitor at a relatively low degree of coverage.
- By a reactive coverage of the metal surface. In this case the adsorption process is followed by electrochemical or chemical reactions of the inhibitor at the interface.

According to Lorenz and Mansfeld⁽¹⁷⁾, interface inhibition occurs in corroding systems exhibiting a bare metal surface in contact with the corrosive medium. This condition is often realized for active metal dissolution in acid solutions.

Interphase inhibition presumes a three-dimensional layer between the corroding substrate and the electrolyte^(16,19,20). Such layers generally consist of weakly soluble corrosion products and/or inhibitors. Interphase inhibition is mainly observed in neutral media, with the formation of porous or nonporous layers. Clearly, the inhibition efficiency depends on the properties of the formed three-dimensional layer.

In the following chapters we discuss inhibition mechanisms, which vary according to the different conditions considered.

Acid solutions:

Usually, corrosion of metals and alloys in aqueous acid solutions is very severe; nevertheless, this kind of attack can be inhibited by a large number of organic substances. These include triple-bonded hydrocarbons, acetylenic alcohols, sulfoxides, sulfides and mercaptans, aliphatic, aromatic or heterocyclic compounds containing nitrogen, and many other families of simple organic compounds or of condensation products formed by the reaction between two different species such as aldehydes and amines.

Generally, it is assumed that the first stage in the action mechanism of the inhibitors in aggressive acid media is adsorption of the inhibitors onto the metal surface. The processes of adsorption of inhibitors are influenced by the nature and surface charge of the metal, by the chemical structure of the organic inhibitor, and by the type of aggressive electrolyte. Physical (or electrostatic) adsorption and chemisorption are the principal types of interaction between an organic inhibitor and a metal surface.

In the adsorption of organic inhibitors the water molecules adsorbed at the metal surface in contact with the aqueous solution are involved. As a consequence, the adsorption of an organic substance at the metal / solution interface may be written⁽²¹⁾ according to the following displacement reaction:

$$Org_{(sol)} + n H_2O_{(ads)} = Org_{(ads)} + nH_2O_{(sol)}$$
 (1)

Which n is the number of water molecules removed from the metal surface for each molecule of inhibitor adsorbed. According to Bockris and Swinkels⁽²¹⁾, n is assumed to be independent of coverage or charge of the electrode.

Clearly, the value of n will depend on the cross-sectional area of the organic molecule with respect to that of the water molecule. Adsorption of the organic molecule occurs because the interaction energy between the inhibitor and the metal surface is higher than the interaction energy between the water molecules and the metal surface⁽¹⁴⁾.

In the following the various adsorption phenomena and the influencing parameters are discussed.

Physical adsorption:

Physical adsorption is the result of electrostatic attractive forces between inhibiting organic ions or dipoles and the electrically charged surface of the metal. The surface charge of the metal is due to the electric field at the outer Helmholtz plane of the electrical double layer existing at the metal/solution interface. The surface charge can be defined by the potential of the metal $(E_{corr.})$ vs. its zero charge potential (ZCP) $(E_{q=0})^{(22)}$. When the difference $E_{corr.} - E_{q=0} = \phi$ is negative, cation adsorption is favored. Adsorption of anions is favored when ϕ becomes positive or negative charge, but also to dipoles whose orientation is determined by the value of the ϕ potential.

According to Antropov⁽²²⁾, at equal values of ϕ for different metals,

similar behaviour of a given inhibiting species should be expected in the same environment. This has been verified for adsorption of organic charged species on mercury and iron electrode, at the same ϕ potential for both metals.

In studying the adsorption of ions at the metal/solution interface, it was first assumed that ions maintained their total charge during the adsorption, giving rise in this way to a pure electrostatic bond. Lorenz⁽²³⁻²⁵⁾ suggested that a partial charge is present the adsorption of ions, in this case a certain amount of covalent bond in the adsorption process must be considered. The partial charge concept was studied by Vetter and Schulze⁽²⁶⁻²⁹⁾, who defined, as electrosorption valence, the coefficient for the potential dependence and charge flow of electrosorption processes. The term electrosorption valence was chosen because of its analogy with the electrode reaction valence which into Faraday's law as well as the Nernest equation.

Considering the concepts discussed above in relation to corrosion inhibition, when an inhibited solution contains adsorbable anions, such as halide ions, these are adsorbed on the metal surface by creating oriented dipoles and consequently increase the adsorption of the organic cations on the dipoles. In these cases a positive synergistic effect arises, thus, the degree of inhibition in the presence of both absorbable anions and inhibitor cations is higher than the sum of the individual effects. This could explain the higher inhibitions compared to sulfuric acid solutions⁽³⁰⁾. A similar interpretation has been given⁽³⁰⁾ for the increase in inhibition by quaternary ammonium ions in sulfuric acid solution when the solution contains bromide ions.

A very detailed discussion of electrostatic adsorption has been given by Foroulis⁽¹¹⁾, who also considered the importance of structural parameters, such as hydrocarbon chain length and the nature and position of substituents in aromatic rings, in influencing the electrical charge of the organic ions, since these factors could change the degree of inhibition.

The inhibiting species whose action is to be attributed to electrostatic adsorption interact rapidly with the electrode surface, but they are also easily removed from the surface. The electrostatic adsorption process has a low activation energy, and it proves to be relatively independent of temperature⁽³¹⁾. On the other hand, electrostatic adsorption appears to depend on:

- The electrical characteristics of the organic inhibitors.
- The position of the corrosion potential with respect to the zerocharge potential.
- The type of adsorbable anions present in the aggressive solution.

Chemisorption:

Another type of metal/inhibitor interaction is chemisorption. This process involves charge sharing or charge transfer from the inhibitor molecules to the metal surface in order to form a coordinate bond type.

The chemisorption process takes place more slowly than electrostatic adsorption and with a higher activation energy. It depends on the temperature, higher degree of inhibition should be expected at higher temperatures. Chemisorption is specific for certain metals and is not completely reversible⁽³¹⁾. The bonding occurring with electron transfer

clearly depends on the nature of the metal and the nature of the organic inhibitor. In fact, electron transfer is typical for transition metals having vacant, low-energy electron orbitals. Concerning inhibitors, electron transfer can be expected with compounds having relatively loosely bound electrons. This situation may arise because of the presence, in the adsorbed inhibitor, of multiple bonds or aromatic rings, whose electrons have a π character. Clearly, even the presence of heteroatoms with lone-pair of electrons in the adsorbed molecule will favor electron transfer. Most organic inhibitors are substances with at least one functional group regarded as the reaction center of the chemisorption process. In this case, the strength of the adsorption bond is related to the heteroatom electron density and to the functional group polarizability. For example, the inhibition efficiency of homologous series of organic substances differing only in the heteroatom is usually in the following sequence:

An interpretation may be found in the easier polarizability and lower electronegativity of the elements on the left in the above sequence. On this bases, a surface bond of the Lewis acid-base type, normally with the inhibitor as electron donor and the metal as electron acceptor, has been postulated⁽³¹⁾.

The principle of soft and hard acids and bases (SHAB)⁽³²⁾ has also been applied to explain adsorption bonds and inhibition effects⁽³³⁾. Softness and hardness are usually associated with high or low polarizability. The SHAB principle states that hard acids prefer to coordinate with soft bases. Metal atoms M° on oxide-free surfaces are considered soft acids which in

acid solutions are able to form strong bonds with soft bases, such as sulfur-containing organic inhibitors. By comparison, nitrogen-containing or oxygen-containing organic compounds are considered hard bases and may establish weaker bonds with metal surface in acid solutions. From these considerations, the importance of the concepts of functional group electron density, polarizability, and electronegativity with respect to inhibition efficiency is confirmed.

Hydrochloric acid solutions are used for pickling of aluminium or for chemical or electrochemical etching of aluminium foil and lithographic panels which substitute metallic zinc⁽³⁴⁾. Since the metal dissolution in such solutions is rather large, it is necessary to inhibit it by the addition of additives, which should provide a good quality pickled metal surface.

The inhibition of aluminium corrosion and its alloys in hydrochloric acid solutions by using different organic compounds were studied by several authors⁽³⁵⁻⁴⁸⁾. Makwana, Patel and Vora⁽³⁵⁾ found that the inhibitive power of 4-HOC₆H₄CO₂H (I), 2-HSC₆H₄CO₂H (II) and BZSH (III) decreased in the order: III > II > I. The excellent inhibitive action of III was attributed to chemisorption at the cathodic sites. Desai, Patel and Shah⁽³⁶⁾ found that cyclohexanol, cyclohexanone and cyclohexylamine act as corrosion inhibitors for aluminium alloy in hydrochloric acid solution. Ramakrishnaiah and Subramanyan⁽³⁷⁾ studied the inhibition of aluminium corrosion in 1M HCl and 0.1M NaOH. They found that, the inhibition occur only in the HCl-Amino acid system, this was attributed to the existence of cationic form of the amino acids RCH(NH₃)CO₂H which becomes adsorbed on the negatively charged aluminium surface.

Desai, Shah and Deasi(38) studied aniline and its mono- and di-N-substituted amines as corrosion inhibitors for aluminium alloys in hydrochloric acid solution. They found that the values of activation energy in the presence of inhibitors are lower than those in uninhibited 1N HCl, the difference effect is positive in inhibited 2N HCl but negative in uninhibited 2N HCl. Talati and Gandhi and Patel, Pandya and Lal and Candhi studied the inhibition of the corrosion of Al-Cu alloy in HCl solution by some organic compounds such as N-heterocyclic compounds, some dyes and toluidines. They found that the efficiency of the N-heterocyclic compounds as inhibitors increased in the order 4-picoline < 3-picoline < 2-picoline < pyridine < piperidine < acridine while for toluidines compounds, increases as: p-toluidine < o-toluidine < m-toluidine. Yadav, Chaudhary and Agarwal⁽⁴²⁾ studied aliphatic amines as corrosion inhibitors for aluminium alloys in an acidic chloride solution of pH = 1 in the presence and absence of tungstate ions. They found that, the inhibitive efficiency decreases in the order: ethanol amine > diethanol amine > triethanol amine, and these three amines are partially effective on the anodes while predominantly inhibit the cathodic reaction. Abo-El-Khair and Mostafa⁽⁴³⁾ studied the inhibitive effect of N-vinyl pyrrolidone and ploy-N-vinyl pyrrolidone on the dissolution of aluminium in 1.15 N HCl solution. They observed that the percent inhibition of aluminium increases the increase of inhibitor concentration approaching complete with protection (95 %) at 44°C for N-vinyl pyrrolidone.

Abd El-Nabey, Essa and Shaban⁽⁴⁴⁾ studied phthalazine derivatives as inhibitors for the acid corrosion of aluminium. They found that, these compounds are cathodic inhibitors and the efficiency of the inhibitor decrease with increase in the number of carbon atoms in the sugar moiety

of the molecule. Talati and Daraji⁽⁴⁵⁾ found that the inhibitive efficiency of triphenyl methane dyes for Al-Mg alloys in hydrochloric acid solution increases with the rise in temperature, and the inhibitors act as cathodic type inhibitors. Found et al. $^{(46,47)}$ studied the inhibition of the dissolution of aluminium in hydrochloric acid using weight loss, thermometric and galvanostatic methods. They found that biacetyl monoxime hydrazone derivatives inhibited both cathodic and anodic reactions. They suggested that the adsorbability of some β -diketo compounds investigated as inhibitors is dependent on the basicity of the oxygen and nitrogen sites involved. They also found that the activation energy of the dissolution reaction increases with decreasing acid concentration and increasing inhibitor concentration.

In recent years new data have been obtained on the pitting corrosion of aluminium due to the presence of chloride ions in different aqueous solutions⁽⁴⁸⁻⁵⁴⁾. Generally, local corrosion attack can be prevented by the action of adsorptive inhibitors which prevent the adsorption of the aggressive anions, and by the formation of a more resistant oxide film on the metallic surface⁽⁵⁵⁾. A number of organic compounds have been introduced as aluminium corrosion inhibitors in acidic media^(56,57). Investigation of various aliphatic and aromatic amines as well as nitrogenheterocyclic compounds^(15,58-61), showed that their inhibitory action is connected with several factors such as:

- (i) The structure of molecules.
- (ii) The number and type of adsorption sites.
- (iii) The distribution of charge in the molecule.
- (iv) The type of interaction between organic molecules, and the metallic surface.

A number of organic compounds are also described as aluminium corrosion inhibitors in neutral and acidic media, the majority being nitrogen-containing compounds^(56,62-65), recently, Isobe et al.⁽⁶⁶⁾ have shown that the addition of benzotriazole or 8-hydroxyquinoline is effective for preventing pitting corrosion of aluminium alloys. The latter compound is able to form insoluble chelates and it is used successfully to protect iron⁽⁶⁷⁾, zinc⁽⁶⁸⁾ and copper⁽⁶⁹⁾.

In a previous study⁽⁷⁰⁾ we showed that 8-hydroxyquinoline and benzotriazole are two effective corrosion inhibitors for a 2024 aluminium alloy, mainly in the cathodic range. The mixture of the two compounds presents a synergistic effect for the corrosion protection of this alloy over both anodic and cathodic ranges. The action of benzotriazole is mainly limited to the copper-rich intermetallic compounds which are responsible for the degradation of the alloy.

Garrigues et al. (71) studied the corrosion inhibition of pure aluminium in acidic solutions containing 8-hydroxyquinoline. They investigated that does not modify the corrosion mechanism of aluminium. This result is explained by the solubility of the aluminium chelate in acidic media. The influence of benzotriazole on the efficiency of anodizing of Al-3.5wt.%Cu alloy at constant current density in 0.1M ammonium pentaborate electrolyte has been investigated by paez et al. (72). They found that the addition of benzotriazole to this solution significantly increases the efficiency of anodic film growth. El-Warraky et al. (73) studied the synergistic effect between either benzotriazole or thiourea and iodide ions to retard the dissolution of Al-bronze alloy in deaerated solution of acidified 4% NaCl of pH 1.8-2 at 60°C. This is shown by the weight loss

and polarization techniques. Iodide ions alone has no effect on the dissolution of the alloy but addition of 100 ppm KI to 300 ppm of both benzotriazole and thiourea improved the inhibition efficiency to 92% and 78.8%, respectively, and also decreased the anodic current density in both media. Adsorption of benzotriazole on the AI surface was studied by Popova et al. (74) at 150 and 293 K. They investigated the thermal stability of the adsorbed layer. The temperatures adsorption results in the production of a thick condensed layer of benzotriazole. Strong intermolecular hydrogen bonds are observed, with increasing sample temperature, the benzotriazole molecules diffuse into the AI pore structure.

Substituted N-arylpyrroles containing carbaldehyde groups on a pyrrole ring and their inhibitive effects on the corrosion of aluminium in perchloric acid were investigated by Metikos-Hukovic et al. (75). They showed that the organic compounds examined had inhibiting properties at 40°C. The high inhibition effect of the N-aryl-2,5-dimethyl pyrroles containing carbaldehyde groups on a pyrrole ring on corrosion of Al in acidic media was explained on the basis of the electronic structure of the molecule and by the condensation characteristic of the carbaldehydes. The adsorption behaviour of triethanol amine on aluminium and its alloys covered with naturally formed oxide films in acidic 0.5M NaCl solution was investigated by Hukovic and Babic (56). The results of polarization measurements show that in all cases the addition of triethanol amine induces a decrease in the cathodic currents without affecting the anodic polarization behaviour and accordingly the investigated inhibitor can be treated as a cathodic type inhibitor.

The effect of 1,10-phenanthroline, bathophenanthroline,

bathophenanthroline disulphonic disodium salts hydrate, 2,2 -bipyridyl and 2,4,6-tris(2-pyridyl)-1,3,5-triazine and their complexes with Cu²⁺ and Fe³⁺ ions on the corrosion of pure aluminium and its alloys in 1M HCl solution was studied by El-Sayed⁽⁷⁶⁾ using electrochemical impedance spectroscopy. He found that the free inhibitors are found to be predominantly anodic type of pure Al and cathodic of its alloys. The adsorption of most inhibitors is also found to obey Langmuir's adsorption isotherm, thereby indicating that the main process of inhibition is by adsorption. Addition of most investigated additives as a complex with Cu2+ and Fe3+ ions enhances efficiency of pure Al particularly at cathodic potential and of its alloys at anodic potential. The inhibiting effect of benzotriazole on the corrosion of α-Al bronze (Cu-7% Al) in 3.4% NaCl was studied by Ashour et al. (77) The investigated additive showed good inhibition effects on the anodic dissolution of Cu than on the cathodic reduction of oxygen. It is also shown that the interaction of benzotriazole with a Cu₂O-covered alloy surface is faster than on reduced alloy surface, although the protection efficiency on the latter is slightly better than on the former.

THE AIM OF THE PRESENT WORK

The study of the corrosion of aluminium and its alloys is a subject of pronounced practical significance because they find widespread applications in many industries. The use of inhibitors is one of the most practical methods for protection against corrosion, especially in acidic media. The progress in this field has phenomenal in recent years and is born out by the output of literature. Acid solutions are generally used for the removal of rust and scale in several industrial processes. Inhibitors are generally used in these processes to control the metal dissolution. HCl and H₂SO₄ are widely used in the pickling of aluminium and its alloys. Most of the well known acid inhibitors are organic compounds containing nitrogen, sulphur and oxygen atoms.

The present work is devoted to study the inhibiting action of a new organic compounds containing nitrogen, sulphur and aromatic rings on the corrosion of aluminium and its alloys in HCl, H₂SO₄ and HClO₄ solutions using current density-potential measurements under galvanostatic technique.

The trend of study to be carried out in the present work involves the following points:

1)- Investigation and comparison of the inhibiting action of heterocyclic compounds containing nitrogen atoms such as: Adenine, Adenosine and Pyrrole derivative on the corrosion of the pure aluminium and the investigated aluminium-alloys in HCl, HClO₄ and H₂SO₄ solutions.

2)- Effect of heterocyclic compounds containing nitrogen atoms such as: 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole, 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole and 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole on the electrochemical and corrosion behaviour of pure aluminium and its investigated alloys in the above mentioned acids solutions has been studied. The objective of the investigation was to study the effect of various aryl groups attached to five position of triazole derivative (4-pyridyl, p-tolyl and p-nitrophenyl) on corrosion of Al and its investigated alloys in acidic solutions.

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EXPERIMENTAL

Aluminium and aluminium alloys specimens:

Aluminium specimens were cut from specpure aluminium rods (99.999% Johnson Matthey, London). The aluminium alloys were provided from the Egyptian aluminium Company, and have the following composition by wt.%:

	% Alloying elements.
Alloys	Si Fe Al
I	0.08 0.1 99.82
II	0.25 0.32 99,43

All the measurements were performed on a planar disk electrodes (A= 0.277cm²), of both pure aluminium and its alloys. The aluminium and its alloys were prepared by cutting the rod and setting it in an Araldite holder.

Prior to each experiment the electrode surface was polished with successive grades of emery paper, degreased in absolute ethanol (AR grade), and finally washed in running distilled water before being inserted in the polarization cell.

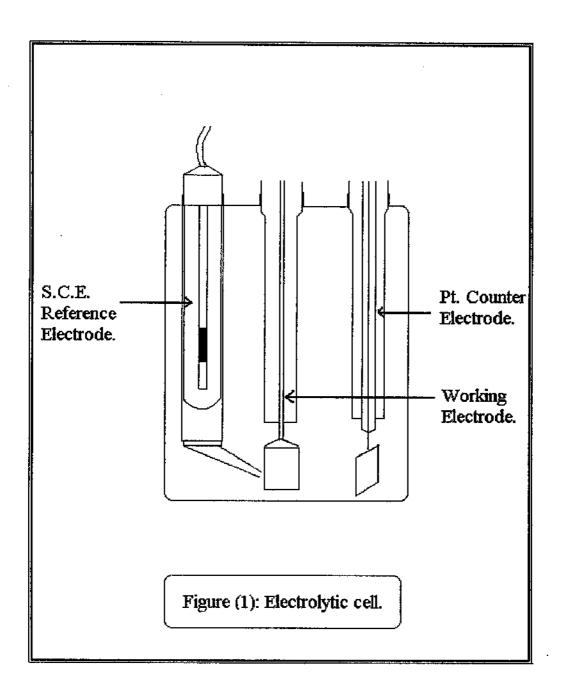
Prior to each electrochemical measurement, the electrode was activated by cathodic polarization in the used-electrolyte solution at 1 mA

for 5 min. with vigorous hydrogen evolution to remove any surface contamination and air formed oxide and then it was left for 60 min. (after the current was switched off) in the solution to reach a steady state open circuit potential (E_{ocp}) .

A platinum sheet and a saturated calomel electrode were used as the counter electrode and reference electrode, respectively.

Electrolytic cell:

Galvanostatic polarization experiments were carried out in a cell shown diagrammatically in Figure (1), it is made of Pyrex glass without any rubber connections. It consists of a vessel of about 250 ml capacity provided with a three openings. Two of these are used for fitting the working electrode and the platinum counter electrode (platinum sheet The latter electrode is fitted into a compartment separated 2cm x 1cm). from the main bulk of the electrolyte by means of a G-4 sintered glass disc to effect the separation of the anode and cathode compartments. potential of the working electrode was measured relative to a saturated calomel electrode, which is also separated from the main electrolyte through sintered glass disc. The end of the reference electrode was elongated in the form of a Haber-Luggin capillary, which was placed at a distance of about 0.1mm from the working electrode. The electrolytic cell was cleaned before each run by chromic/sulphuric mixture at 80°C for at least four hours and then left over night. After sucking out the cleaning mixture the cell was then washed with double distilled water, methanol and a little amount from the used-electrolyte solution.



Equipments for potential measurements:

Anodic and cathodic galvanostatic polarization experiments were carried out on aluminium and its alloys in three different acids solutions with and without the addition of organic compounds as inhibitors.

In the galvanostatic polarization runs, the potentials were measured with the aid of a digital potentiometer (BBC, GOERZ METRAWATT, MA5D), using a saturated calomel electrode (SCE) half cell. The current was applied from a PASCO Model SF-9586 KILOVOLT power supply which was connected in series with a digital multimeter Model YF-3502.

All galvanostatic polarization experiments were carried out in an electrolytic cell which will be describe elsewhere.

The measurements for the galvanostatic cathodic polarization to be reported here were obtained in descending direction of current density (starting with the higher current density). It was observed by Vijh⁽⁷⁸⁾ that data in descending direction were more reproducible than those in the ascending direction. During measurements the current density was varied in the range 36 μA/cm² to 360 μA/cm² for pure Al and 180-1260 μA/cm² for its alloys. On using the galvanostatic technique to study the corrosion behaviour of pure aluminium and the investigated alloys without profound changes in the spontaneously formed oxide, the quasi steady state method was used⁽⁷⁹⁾. In this method the value of the electrode potential after approximately one minute was recorded. Vijh⁽⁷⁸⁾ found that the time required for the steady state values of potential ranges from 2-30 minutes. For studying the inhibitive action of some organic compounds on

the corrosion of aluminium and some Al-alloys in 0.5M solutions of HCl, H₂SO₄ and HClO₄, the steady state method for galvanostatic cathodic polarization was used in this investigation. All experiments were conducted after attaining steady state open circuit corrosion potentials in the examined solutions.

All the measurements were carried out at a definite constant temperature, namely 25±1°C, and each measurement was repeated until reproducibility of results was satisfactory.

Corrosion currents ($i_{corr.}$) were determined by extrapolation of the cathodic Tafel curves to the corrosion potential ($E_{corr.}$), Tafel parameters for hydrogen evolution reaction were obtained directly from the Tafel plots.

Electrolytes:

a. acids solutions:

A stock of 0.5M solutions of HCl, HClO₄ and H₂SO₄ were prepared by dilution of the Analar reagent grade concentrated acids to one liter.

b. corrosion inhibitors solutions:

Adenine, adenosine, pyrrole derivative and triazole derivatives were used as additives, (corrosion inhibitors), the structures of the inhibitors are given in Table (1).

Table(1): The investigated organic compounds used as inhibitors.

<u>Name</u> Adenine	Structure NII ₂	<u>M.w.</u> 135
	N N N N N N N N N N N N N N N N N N N	133
Adenosine.	HOH ₂ C O H H	267
3-amino-4-cyano-2-	NC NH ₂	
benzoyl-N-phenyl pyrrole	N CO-Ph	287
3-mercapto-4-phenyl-5- 4-pyridyl-1,2,4-triazole.	N SH	254
3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole.	N N SH N SH	267
3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole.	O ₂ N SH	298

C. preparation and purification of some organic compounds used as inhibitors:

c.1. preparation of 3-amino-4-cyano-2-benzoyl-N-phenyl pyrrole:

To 5gm of anhydrous potassium carbonate in 80 ml dry dioxane was

added, an equimolar ratio (0.2 mol) of anilinomethylene malononitrile and phenyl bromide with stirring. The reaction mixture was treated with a catalytic amount of tetrabutyl ammonium bromide (TBAB). The reaction mixture was stirred for 4h at 25-30°C. The mixture was filtered, the filtrate washed thoroughly with water, dried over MgSO₄ and evaporated in vaccuo.

The residue was washed with water, and crystallized from ethanol to give 50.06gm (88%) of this compound, m.p. 225°C⁽⁸⁰⁾.

c.2. preparation of triazole derivatives:

Benzoic acid hydrazide (0.25mol, 34gm) and phenyl isothiocyanate (0.25mol, 30ml) in benzene (150 ml) were refluxed for 2hr. The solvent was evaporated till dryness, then sodium hydroxide (0.3mol, 12 gm) in water (150 ml) was added and was heated under reflux for 2hr. The reaction mixture was cooled and dilute HCl was added drop by drop, then 4,5-diphenyl-3-mercapto-1,2,4-triazole was formed, crystallized from dioxane. Yield 95%, m.p. 289°C⁽⁸¹⁾.

However, adenine and adenosine are reagent grade (Merck) and used without further purification.

d. preparation of solutions of the organic compounds:

the inhibitive solution was prepared by dissolving the appropriate amount by weight in 10 ml B.D.H. methanol. The desired volume of the inhibitor solution was added to the electrolyte by means of a graduated micropipette. All inhibitors are completely soluble in the used concentrations, no suspensions were employed.

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RESULTS

1. Effect of some organic compounds on the electrochemical and corrosion behaviour of aluminium and its alloys in 0.5M solutions of HCl, HClO₄ and H₂SO₄.

1.1. Tafel lines for cathodic hydrogen evolution reaction:

Cathodic overvoltage (η_o) values were obtained by substracting the reversible hydrogen electrode potential from the steady state values attained at each cathodic current density. Values of η_o at different current density from 36-360 μ A/cm² for pure Al and from 180-1260 μ A/cm² in case of Al-alloys in the investigated acids solutions as well as those containing various concentrations of adenine, adenosine and pyrrole derivative within the concentration range10⁻⁶-10⁻⁴ M of pyrrole derivative and 10⁻⁵-10⁻³ M in case of adenine and adenosine are given in Tables 2-10. On the other hand, all Tafel lines seen to be run parallel to each other.

Tafel lines for hydrogen evolution reaction (h.e.r.) at both Al and its alloys in the presence of the investigated organic additives are shown in Figs.2-19. These curves indicate that η_c is a linear function of the logarithm of current density (c.d.) for the current density ranging from $36\text{-}360\mu\text{A/cm}^2$ for pure Al and from $180\text{-}1260~\mu\text{A/cm}^2$ for its alloys.

These results also indicate that η_c values for pure Al and alloy II are increased in the negative direction in the presence of Adenine, Adenosine and pyrrole derivative within the examined concentration range in all

investigated acids solutions. On the other hand, η_c values in case of alloy I are increased in the negative direction in the presence of adenine and adenosine only in H_2SO_4 and HCl. η_c values for alloy I are shifted in the positive direction (decreased in η_c) in the presence of pyrrole derivative in H_2SO_4 and HCl solutions and at higher concentration only (10^{-4} M) in $HClO_4$. The data exhibited that adenine and adenosine have influence to decrease η_c value of alloy I at all examined concentrations in $HClO_4$.

Table (2): Hydrogen overvoltage (no) values of Al and Al-alloys in 0.5 M HCl solution in the presence of adenine.

3002	Additive						- n°	-η _c (mV)							
OO S	(M)	c.d. µA/cm²	360	324	288	252	216	180	144	108	72	36			
	0		66	91	83	75	19	55	43	31	2				
un,	1×10*5		214	205	196	187	178	166	148	128	86	50			
TUTUT	1×10 ⁻⁴		270	260	250	240	230	218	205	180	150	104			
% V√	5x10 ⁻⁴		345	335	325	315	304	292	278	254	220	174			
	1×10^{-3}		405	395	385	375	364	350	335	310	280	230			
		c.d. µA/cm²	1260	1170	1080	066	006	810	720	630	540	450	360	270	180
4	0		134	130	126	121	116	110	103	22	85	76	99	48	25
1.10/	1×10 ⁻⁵		151	147	143	138	133	127	120	111	103	93	80	65	42
72	1×10 ⁻⁴		163	159	155	150	145	139	132	123	115	105	94	79	56
	5×10 ⁻⁴		177	172	168	162	157	151	144	136	127	116	106	92	89
	1×10 ⁻³		184	179	174	169	164	158	151	143	135	125	113	66	74
	0		106	102	26	92	98	08	73	65	56	46	33	18	
11	1x10*5		128	124	119	114	108	102	95	87	78	89	55	40	15
TON	1×10 ⁻⁴		140	135	130	125	120	114	107	86	68	79	19	52	28
Þ	5×10 ⁻⁴		148	143	138	132	128	122	115	106	26	87	75	09	34
	1x10 ⁻³		160	155	150	144	140	134	127	118	109	66	87	72	47

Table (3): Hydrogen overvoltage (η_c) values of Al and Al-alloys in 0.5 M HCl solution in the presence of adenosine.

30	Additive						- 11.	- 1, (mV)							
O.Y.	concn.						:								
P/S	(M)	c.d. µA/cm ²	360	324	288	252	216	180	144	108	72	36			
	0		66	16	83	75	<i>L</i> 9	55	43	31	2				
UM.	1×10 ⁻⁵		237	228	219	210	201	190	178	158	130	84			
TU (U)	1x10 ⁻⁴		304	294	284	274	263	250	238	214	188	138			
W.	5x10 ⁻⁴		403	393	383	373	362	348	334	320	288	238			
	1×10 ⁻³		477	467	457	447	435	421	407	392	360	310			
		c.d. $\mu A/cm^2$	1260	1170	1080	066	006	810	720	630	540	450	360	270	180
	0		134	130	126	121	116	110	103	94	85	76	99	48	25
110	1×10 ⁻⁵		159	155	151	146	141	135	128	118	111	66	68	75	51
ፖ ኤ	1×10 ⁻⁴		190	186	182	176	170	164	157	150	140	130	120	102	11
	5x10 ⁻⁴		207	202	161	192	187	180	172	165	156	144	132	117	92
	$1x10^{-3}$		214	209	204	199	194	187	179	172	162	151	139	124	66
	0		106	102	26	92	98	80	73	65	56	46	33	18	
Ü	1x10 ⁻⁵		137	133	128	123	117	111	101	96	87	77	64	49	25
10/1	1×10 ⁻⁴		150	146	141	136	130	124	114	109	100	06	11	62	37
ኬ	5x10 ⁻⁴		160	156	150	145	140	134	124	1119	110	100	87	72	47
	1x10 ⁻³		173	169	162	157	152	145	135	130	121	111	86	85	58

Table (4): Hydrogen overvoltage (η_c) values of Al and Al-alloys in 0.5 M HCl solution in the presence of 3-amino-4-cyano-2-benzoyl-N-phenyl pyrrole.

ે યૂ	Additive						- n	(7m)							
YO.Q.	concu						o).	(A III)							
Elec	(M)	c.d. µA/cm ²	360	324	288	252	216	180	144	108	72	36			
	0		66	91	83	7.5	29	55	43	3	2				
ami	1×10 ⁻⁶		118	110	102	94	85	73	99	44	8 1 8				
UIUI	1x10 ⁻⁵		195	186	177	168	158	146	133	115	8	45			
N.	5×10°5		210	201	192	183	173	161	148	130	106	09			
	1×10 ⁻⁴		227	218	208	661	189	177	164	146	120	77			
		c.d. µA/cm²	1260	1170	1080	066	006	810	720	630	540	450	360	270	180
	0		134	130	126	121	116	110	103	25	85	76	99	48	25
110/	1x10 ⁻⁶		122	118	114	109	104	86	91	84	9/	19	56	41	21
7 ₆ -	1×10 ⁻⁵		118	114	110	105	100	94	87	80	72	62	50	35	13
	5×10 ⁻⁵		109	105	101	96	16	85	78	69	09	51	41	24	4
	1×10 ⁻⁴		68	85	81	92	71	65	58	49	39	29	61	s.	
	0		106	102	26	92	86	80	73	65	56	46	33	18	
11	1x10 ⁻⁶		142	138	133	128	122	116	109	101	92	82	69	54	29
10/1	1x10 ⁻⁵		166	161	156	152	146	140	133	125	116	106	93	78	54
⊳	5×10 ⁻⁵		178	173	168	164	158	152	145	137	128	118	105	06	99
	1×10 ⁻⁴		187	182	177	172	166	160	154	145	135	125	114	66	22

Table (5): Hydrogen overvoltage (η_c) values of Al and Al-alloys in 0.5 M HClO₄ solution in the presence of adenine.

³ P0.	Additive						-η°	(m)							
Elect	concn. (M)	c.d. µA/cm ²	360	324	288	252	216	180	144	108	72	36			
	0		167	158	147	137	126	113	100	74	44	15			
UM,	1×10 ⁻⁵		286	275	264	253	242	230	216	190	160	120			
TUJUJI	1×10 ⁻⁴		438	426	414	402	390	378	363	340	302	260			
N	5×10 ⁻⁴		548	536	425	512	500	486	470	453	410	360			
:	1x10*3		610	597	585	572	990	547	530	510	480	430			
		c.d. µA/cm²	1260	1170	1080	066	006	810	720	630	540	450	360	270	180
	0		191	184	179	173	166	159	152	143	133	119	106	98	09
110/	1×10.5		174	167	162	156	149	142	135	126	116	102	68	72	44
7b	1x10 ⁻⁴		169	164	159	153	146	139	132	123	113	66	98	99	39
	5×10 ⁻⁴		163	156	151	145	138	131	124	115	105	16	78	61	31
	1x10 ⁻³		157	152	147	141	134	127	120	111	101	87	74	55	27
	0		156	150	144	139	132	124	115	107	86	8 8	74	54	27
11	1x10°5		172	166	160	155	148	139	132	122	112	100	85	63	36
TON	1×10 ⁻⁴		180	173	167	162	155	146	140	130	120	106	93	72	44
₽	5x10 ⁻⁴		182	176	169	164	157	148	142	132	122	110	95	75	50
	1×10 ⁻³		189	183	176	171	164	154	149	139	131	117	102	80	55

Table (6): Hydrogen overvoltage (η,) values of Al and Al-alloys in 0.5 M HClO₄ solution in the presence of adenosine.

300	Additive						- n _c	- 7 _c (mV)							
Woolf Electric	concn.	c.d. µA/cm ²	360	324	288	252	216	180	144	108	72	36			
	0		167	158	147	137	126	113	100	74	44	15			
UM,	1×10-5		339	328	317	306	295	283	269	240	210	165			
rijuj	1×10*4		989	573	561	549	537	525	510	490	465	405			
N.	$5x10^{-4}$		751	739	727	715	703	689	673	640	615	570			
	1×10^{-3}		628	998	854	841	829	816	799	779	759	705			
		c.d. µA/cm²	1260	1170	1080	066	006	810	720	630	540	450	360	270	180
4	0		191	184	179	173	166	159	152	143	133	119	106	98	09
150/	1×10 ⁻⁵		173	166	161	155	148	141	134	125	115	101	8	71	45
TV.	1×10 ⁻⁴		168	161	156	150	143	136	129	120	110	96	83	4	36
	5×10 ⁻⁴		151	144	139	133	126	119	112	103	93	79	99	47	22
	1x10 ⁻³		150	143	138	132	125	118	111	102	92	78	65	48	21
	0		156	150	144	139	132	123	115	107	86	88	74	54	27
II	1x10 ⁻⁵		175	169	163	157	151	142	135	126	115	102	87	99	37
TON)	1x10 ⁻⁴		180	175	168	163	156	149	140	131	122	107	93	72	45
ŀ	5x10 ⁻⁴		185	180	173	168	161	154	145	136	127	112	86	78	52
:	1x10 ⁻³		178	173	166	161	154	146	138	128	117	105	8	70	40
						!									

Table (7): Hydrogen overvoltage (ne) values of Al and Al-alloys in 0.5 M HClO₄ solution in the presence of 3-amino-4-cyano-2benzoyl-N-phenyl pyrrole.

300j	Additive						-η _c (mV)	(mV)	i						
Elect	(M)	c.d. µA/cm ²	360	324	288	252	216	180	144	108	72	36			
	0		167	158	147	137	126	113	100	74	4	15			
Unj	1x10 ⁻⁶		285	275	265	255	243	230	216	195	160	110			
WI WI	1×10*5		325	315	305	295	283	270	256	232	200	150			
N.	5×10 ⁻⁵		340	330	320	310	297	285	270	245	215	160			
	1x10 ⁻⁴		357	347	337	327	314	301	287	260	230	175			
		c.d. µA/cm²	1260	1170	1080	066	006	810	720	630	540	450	360	270	180-
4	0		191	184	179	173	991	159	152	143	133	119	901	98	8
110/	1×10 ⁻⁶		194	189	183	178	171	165	157	149	139	128	113	95	72
TV.	1×10*5		192	186	182	177	170	163	156	147	137	126	111	93	89
	5x10*5		190	187	180	175	168	161	154	145	135	122	109	8	64
	1×10*4		184	179	174	165	160	154	146	137	128	114	101	82	55
	0		156	150	144	139	132	123	115	107	86	88	74	54	27
II	1×10 ⁻⁶		961	190	184	179	173	163	155	147	134	120	105	85	55
NON!	1×10 ⁻⁵		209	204	197	192	186	176	168	159	148	135	117	26	19
₽	5x10 ⁻⁵		204	199	192	187	181	171	164	154	143	130	114	95	65
	1x10 ⁻⁴		205	200	193	188	182	172	165	155	143	130	114	95	65

Table (8): Hydrogen overvoltage (η₀) values of Al and Al-alloys in 0.5 M H₂SO₄ solution in the presence of adenine.

920€	Additive						- n _c	-η _c (mV)							<u>:</u>
ગ્યુગ્	concn.														
PIF	(M)	c.d. µA/cm²	360	324	288	252	216	180	144	108	72	36			
	0		141	131	121	111	101	06	70	47	81				
um	1×10 ⁻⁵		183	172	162	152	141	130	117	92	65	13			
TUTUT	1×10 ⁻⁴		200	190	180	169	158	146	132	113	85	38			
N.	5x10 ⁻⁴		218	208	198	187	176	163	150	129	901	54			
	1×10 ⁻³		232	222	212	201	190	177	164	143	120	69	:		
		c.d. µA/cm ²	1260	1170	1080	066	006	810	720	630	540	450	360	270	180
,	0		140	135	129	121	116	108	102	22	85	74	99	41	16
110/	1×10 ⁻⁵		150	145	139	131	126	118	112	105	95	84	73	56	32
7V	1×10 ⁻⁴		161	156	150	142	137	129	123	116	106	96	84	70	43
	5×10 ⁻⁴		178	173	167	159	154	146	140	133	123	113	101	98	64
	1×10*3		187	182	176	168	163	160	150	142	132	122	110	96	75
	0		148	140	135	130	123	117	110	100	06	78	65	51	29
Ų	1×10.5		174	168	164	159	152	144	136	129	120	110	26	83	58
TON	1x10 ⁻⁴		186	180	177	172	166	158	150	143	134	124	1111	26	70
Ъ	5×10 ⁻⁴		204	198	194	188	181	173	164	158	149	139	126	112	85
:	1x10 ⁻³		216	210	204	201	194	186	177	171	162	152	139	125	100

Table (9): Hydrogen overvoltage (η_c) values of Al and Al-alloys in 0.5 M H₂SO₄ solution in the presence of adenosine.

<i>₽</i> 00	Additive						- n _c	- η_c (mV)							
Electric	concn.	c.d. µA/cm ²	360	324	288	252	216	180	144	108	72	36		[
	0		141	131	121	111	101	06	70	47	18				
UM	1x10 ⁻⁵		195	187	182	171	160	149	137	117	95	50			
TUTU	1×10 ⁻⁴		214	207	199	189	178	167	155	135	113	89			
.	5x10 ⁻⁴		236	228	221	211	200	188	177	157	135	8			
	1×10 ⁻³		252	245	238	228	217	204	194	174	152	110			
		c.d. µA/cm²	1260	1170	1080	066	006	810	720	630	540	450	360	270	180
	0		140	135	129	121	116	108	102	94	85	74	99	41	16
110	1×10 ⁻⁵		991	162	157	149	143	135	129	121	112	101	06	9/	54
	1×10 ⁻⁴		200	195	190	182	175	168	162	154	145	134	123	108	85
	5x10 ⁻⁴		212	207	202	194	187	180	174	166	157	146	135	120	86
	1x10 ⁻³		225	220	215	207	200	193	187	179	170	160	148	134	11(
	0		148	140	135	130	123	117	110	001	06	78	99	51	29
4	1×10 ⁻⁵		175	168	163	156	150	142	134	127	118	100	88	89	4 4
TOI	1×10 ⁻⁴		161	184	179	172	166	157	149	142	132	120	901	84	59
	5x10 ⁴		206	199	194	187	181	172	164	156	146	136	120	95	70
	1×10 ⁻³		221	214	209	201	196	187	179	171	161	145	130	110	82

Table (10): Hydrogen overvoltage (η_c) values of Al and Al-alloys in 0.5 M H₂SO₄ solution in the presence of 3-amino-4-cyano-2benzoyl-N-phenyl pyrrole.

300	Additive						-η _c	-η _c (mV)							
Elechi	concn.	c.d. µA/cm²	360	324	288	252	216	180	144	108	72	36			
	0		141	131	121	111	101	06	70	47	18				
Ш	1×10 ⁻⁶		158	152	142	132	122	111	66	78	51	5			
TUPLL	1x10 ⁻⁵		183	177	167	157	147	135	120	103	73	56			
N/V	5×10 ⁻⁵		208	204	194	184	174	162	149	130	106	61			
	1×10 ⁻⁴		220	213	205	195	185	173	161	141	117	73]		
		c.d. µA/cm²	1260	1170	1080	066	006	810	720	630	540	450	360	270	180
	0		140	135	129	121	116	108	102	94	85	74	09	41	16
INO	1×10-6		127	122	117	113	108	100	94	8.3	11	19	55	38	12
Mr.	1x10 ⁻⁵		121	115	111	108	102	96	06	81	73	62	51	34	∞
	5x10 ⁻⁵		95	16	\$2	81	76	69	61	55	46	36	24	6	
	1×10 ⁻⁴		06	98	81	11	72	65	57	49	42	32	20	3	
	0		148	140	135	130	123	117	110	100	06	78	65	51	53
Ĭ,	1×10-6		185	177	172	165	158	150	142	135	125	115	103	80	3 6
10/	1×10 ⁻⁵		220	212	207	200	193	185	177	170	160	150	138	116	8
~	5×10 ⁻⁵		243	235	230	223	215	207	198	190	180	170	158	134	108
	1×10 ⁻⁴		261	253	248	240	232	224	215	207	197	186	173	150	122

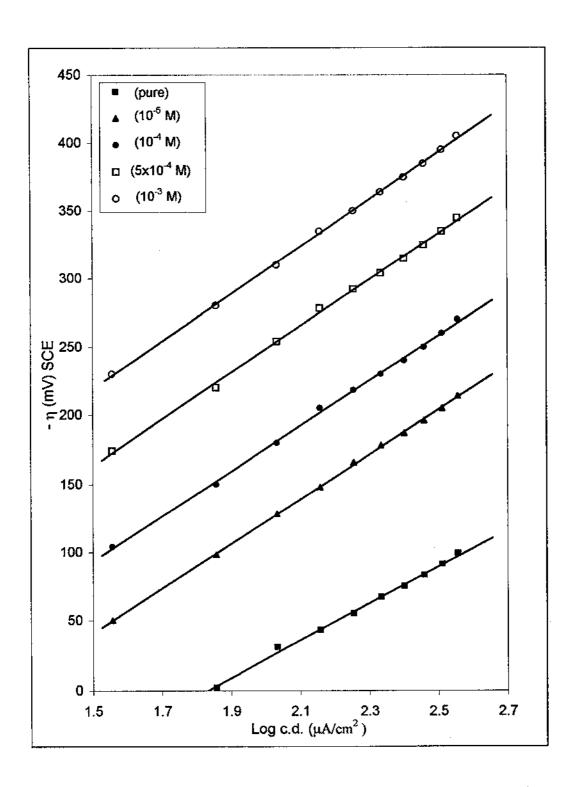


Figure (2): Cathodic Tafel lines for pure aluminium in 0.5 M HCl solution in presence of adenine.

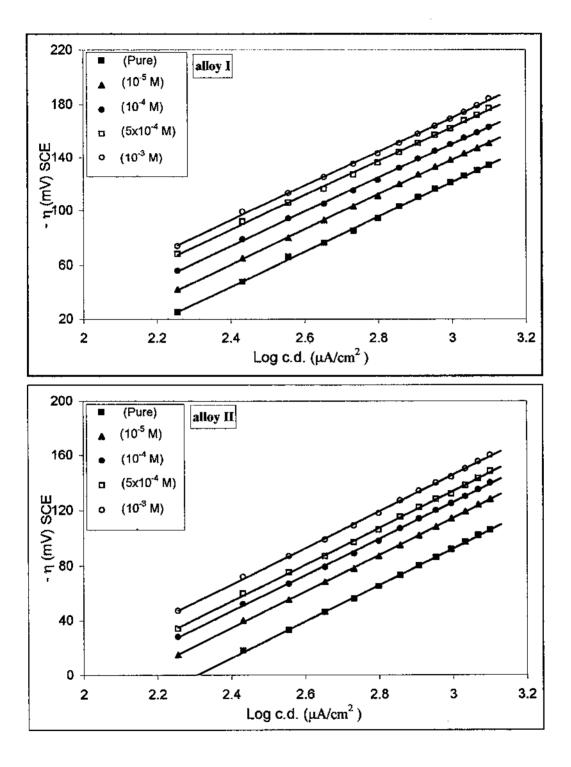


Figure (3): Cathodic Tafel lines for Al-alloys in 0.5M HCl solution in presence of adenine.

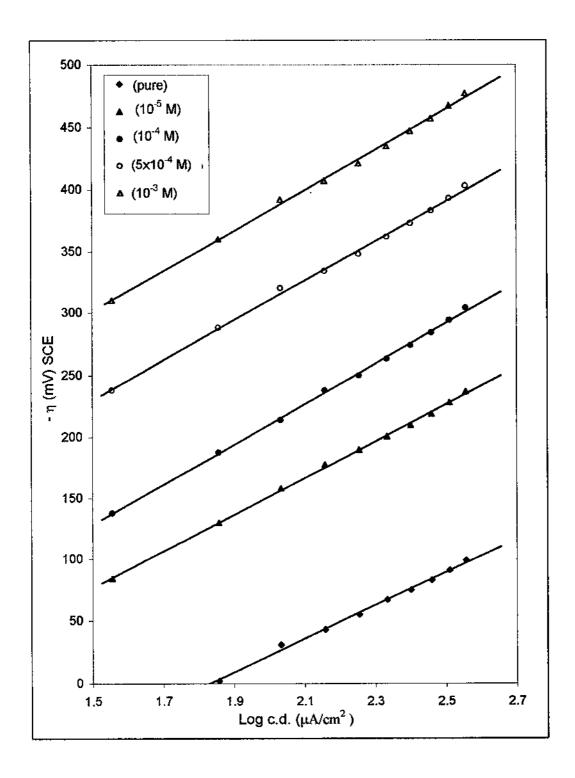


Figure (4): Cathodic Tafel lines for pure aluminium in 0.5 M HCl solution in presence of adenosine.

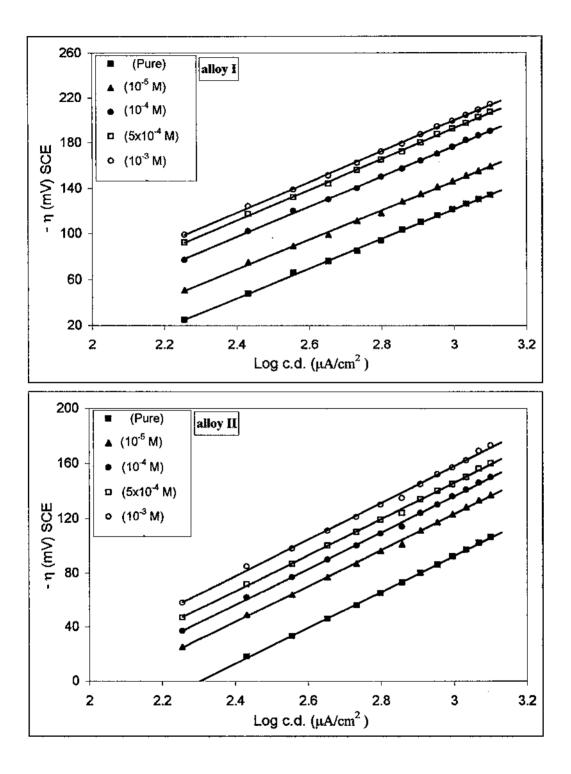


Figure (5): Cathodic Tafel lines for Al-alloys in 0.5M HCl solution in presence of adenosine.

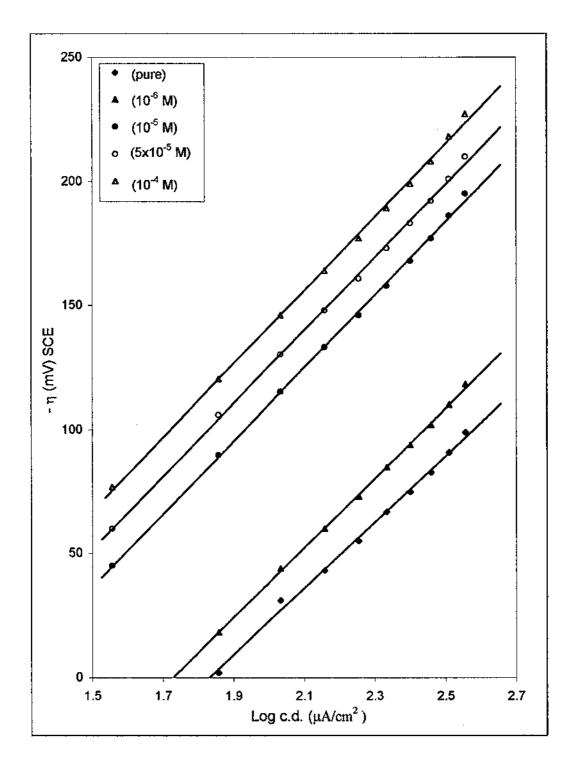


Figure (6): Cathodic Tafel lines for pure aluminium in 0.5 M HCl solution in presence of 3-amino-4-cyano-2-benzoyl-N-phenyl pyrrole.

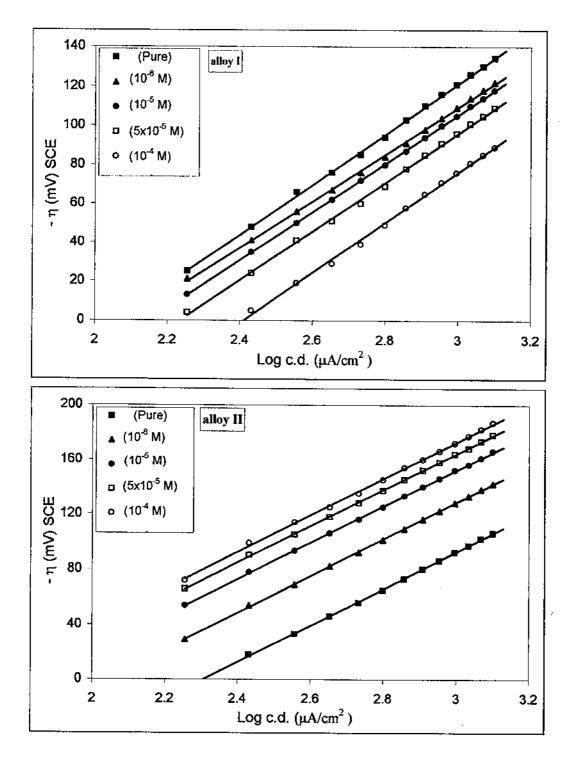


Figure (7): Cathodic Tafel lines for Al-alloys in 0.5 M HCl solution in presence of 3-amino-4-cyano-2-benzoyl-N-phenyl pyrrole.

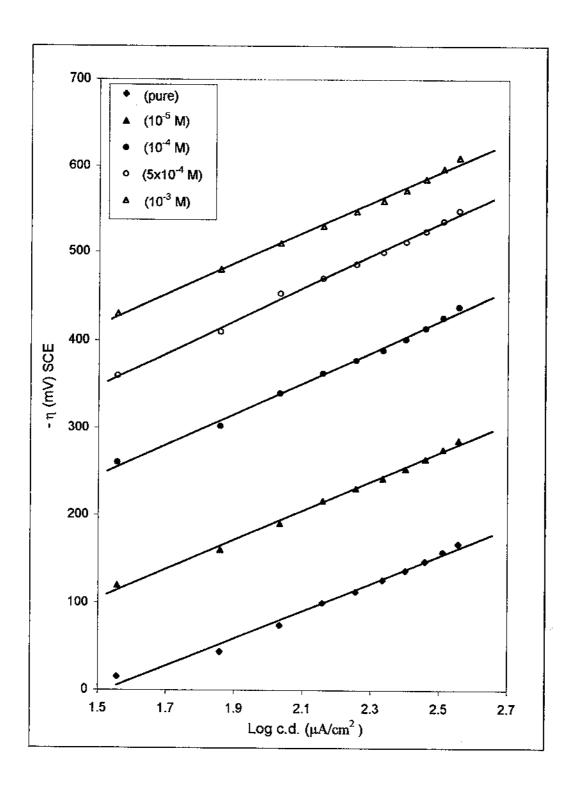


Figure (8): Cathodic Tafel lines for pure aluminium in 0.5 M HClO₄ solution in presence of adenine.

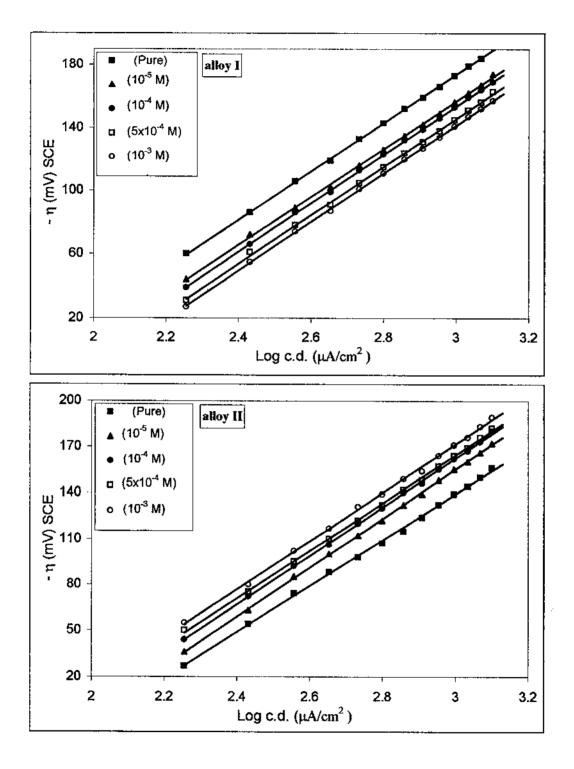


Figure (9): Cathodic Tafel lines for Al-alloys in 0.5 M HClO₄ solution in presence of adenine.

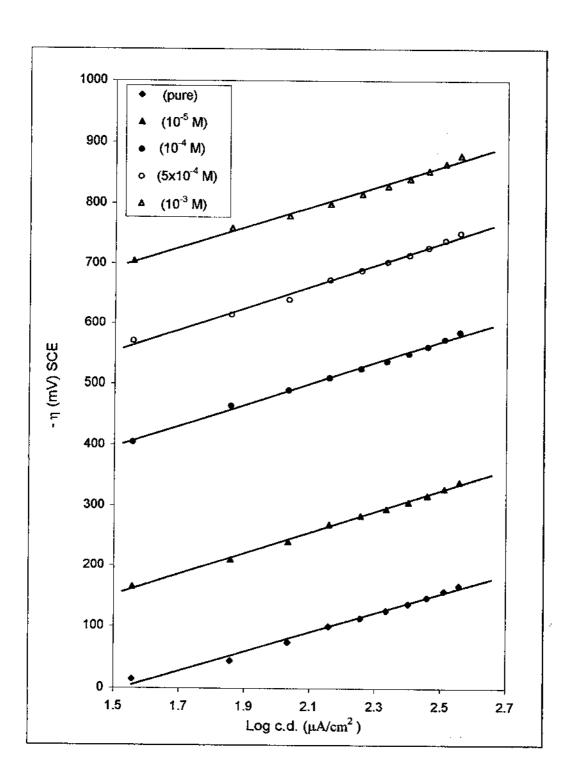


Figure (10): Cathodic Tafel lines for pure aluminium in 0.5 M HClO₄ solution in presence of adenosine.

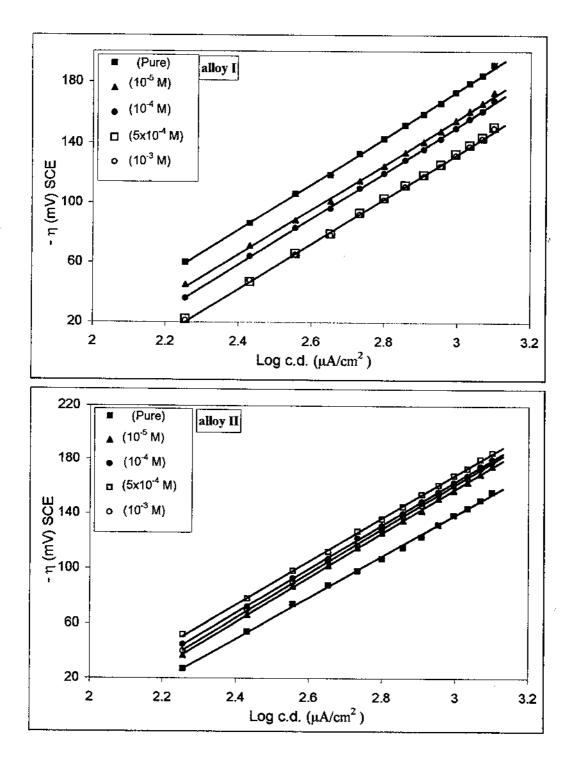


Figure (11): Cathodic Tafel lines for Al-alloys in 0.5 M HClO₄ solution in presence of adenosine.

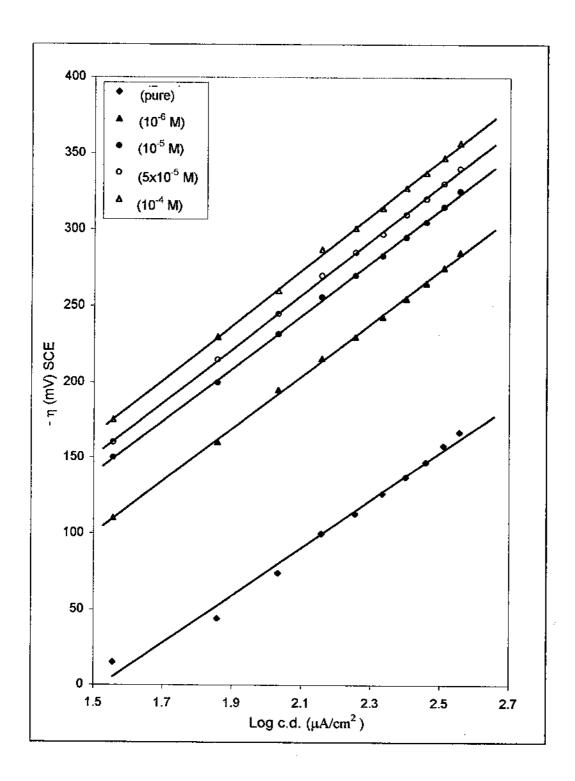


Figure (12): Cathodic Tafel lines for pure aluminium in 0.5 M HClO₄ solution in presence of 3-amino-4-cyano-2-benzoyl-N-phenyl pyrrole.

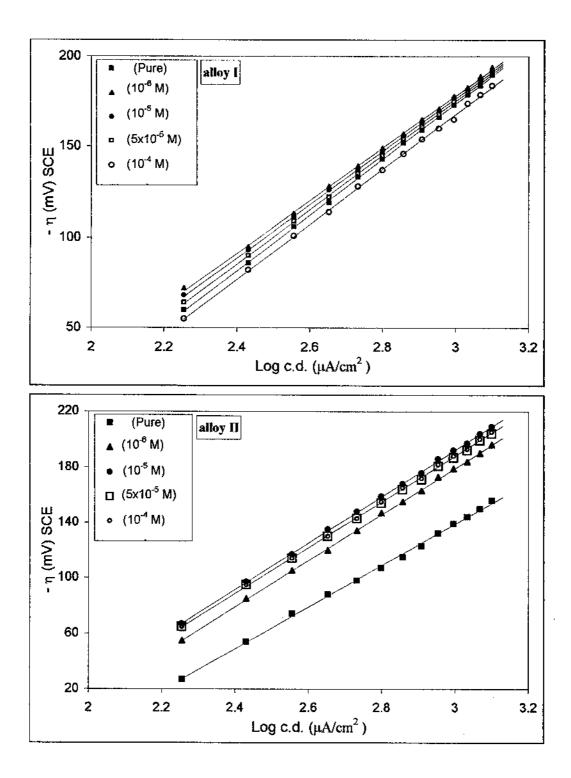


Figure (13): Cathodic Tafel lines for Al-alloys in 0.5 M HClO₄ solution in presence of 3-amino-4-cyano-2-benzoyl-N-phenyl pyrrole.

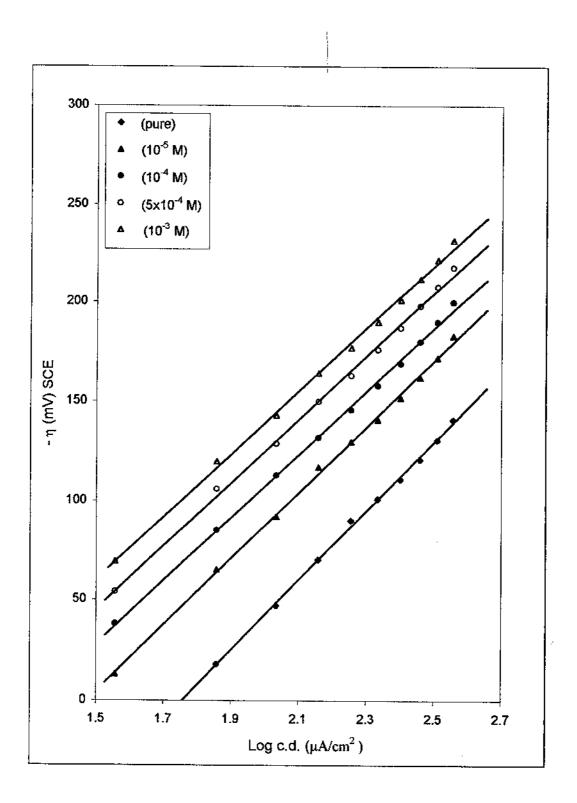


Figure (14): Cathodic Tafel lines for pure aluminium in 0.5 M H₂SO₄ solution in presence of adenine.

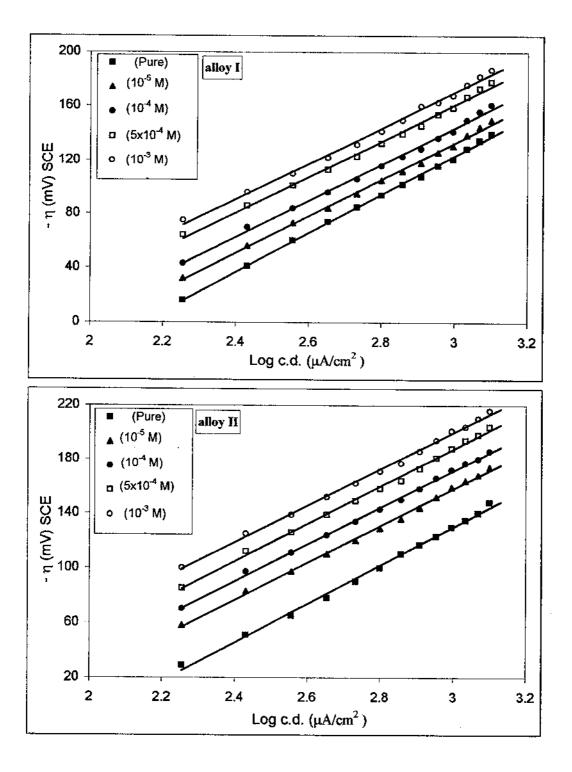


Figure (15): Cathodic Tafel lines for Al-alloys in 0.5 M H₂SO₄ solution in presence of adenine.

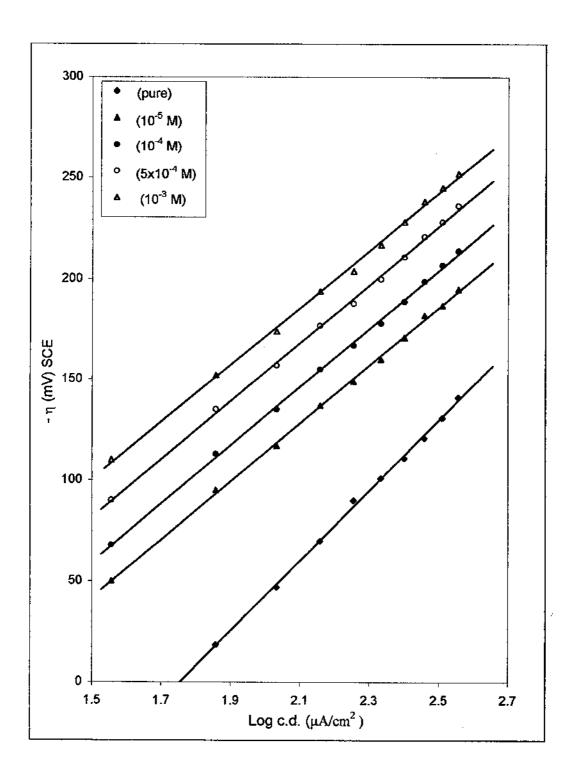


Figure (16): Cathodic Tafel lines for pure aluminium in 0.5 M H₂SO₄ solution in presence of adenosine.

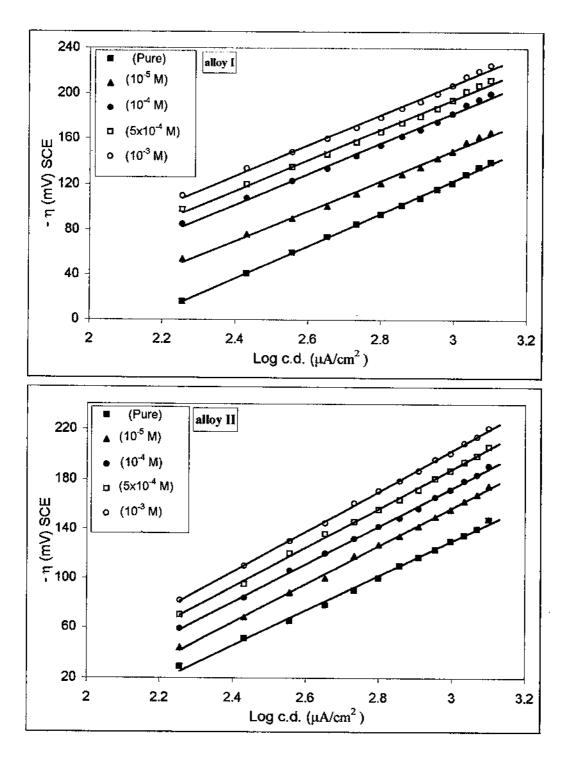


Figure (17): Cathodic Tafel lines for Al-alloys in $0.5\,\mathrm{M}\ \mathrm{H_2SO_4}$ solution in presence of adenosine.

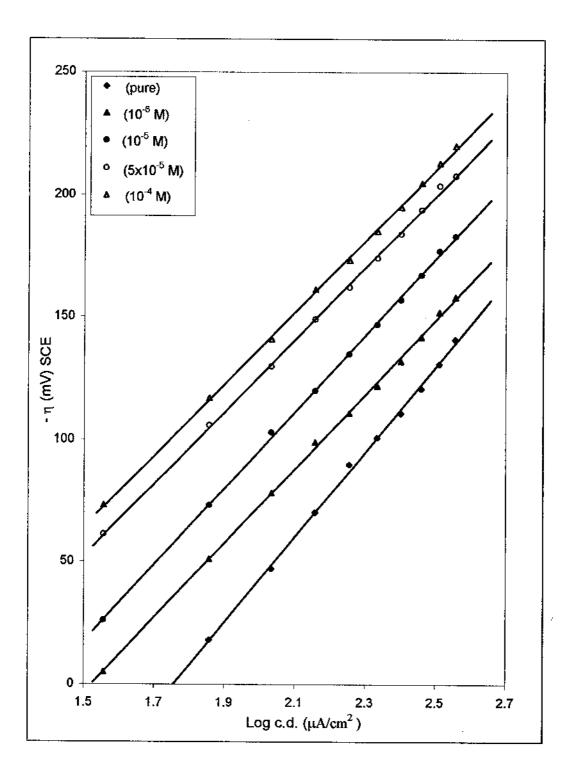


Figure (18): Cathodic Tafel lines for pure aluminium in 0.5 M H₂SO₄ solution in presence of 3-amino-4-cyano-2-benzoyl-N-phenyl pyrrole.

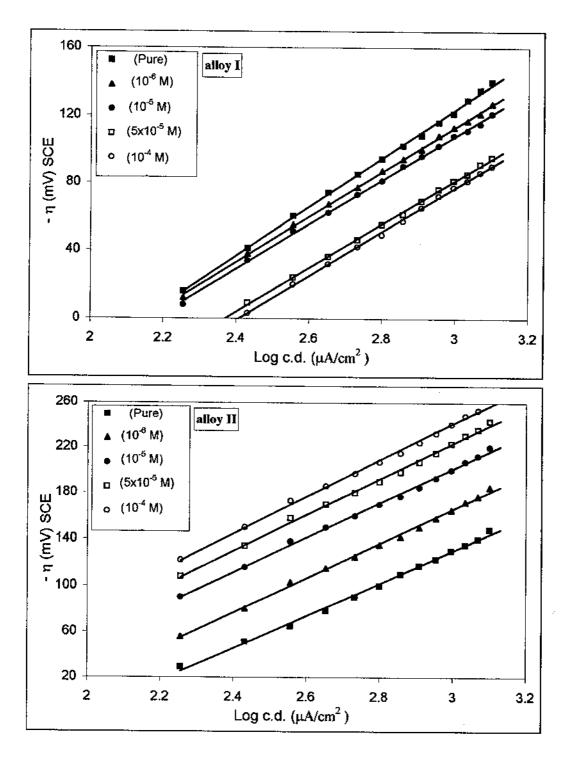


Figure (19): Cathodic Tafel lines for Al-alloys in 0.5 M H₂SO₄ solution in presence of 3-amino-4-cyano-2-benzoyl-N-phenyl pyrrole.

1.2. Parameters for hydrogen evolution reaction:

Tables 11-19 show the parameters for hydrogen evolution reaction (h.e.r) at both Al and its alloys in 0.5M solutions of HCl, HClO₄ and H₂SO₄ as well as those containing various concentrations of adenine, adenosine and pyrrole derivative.

The parameters for hydrogen evolution reaction include Tafel slope (b_c) and transfer coefficient (α). It is seen that values of the Tafel slope (b_c) and transfer coefficient (α) for hydrogen evolution reaction at both Al and its alloys approximately the same in the absence and presence of all investigated organic compounds. Values of (b_c) range from 146 to 183 mV for pure Al and from 129 to 166 mV for alloys I and II. Transfer coefficient values range from 0.330 to 0.404 for pure aluminium while those of its alloys are ranging from 0.355 to 0.457.

1.3. Open circuit corrosion potential (Ecorr.):

Steady state open circuit corrosion potentials ($E_{corr.}$) for Al and its alloys were measured in pure 0.5 M solutions of HCl, HClO₄ and H₂SO₄ as well as those containing various concentrations of adenine, adenosine and pyrrole derivative. These values are given in Tables 11-19. From these Tables, it can be seen that the value of $E_{corr.}$ is shifted in the positive direction in the presence of the investigated organic compounds. The potential shift increases with the increase in the concentration of the additive. For the same concentration of investigated organic compounds, the positive shift in $E_{corr.}$ in H_2SO_4 solution increases in the order:

Adenosine < Adenine < Pyrrole derivative.

1.4. Corrosion currents (Icorr.):

Corrosion currents (i_{corr.}) of both Al and its alloys in 0.5 M solutions of HCl, HClO₄ and H₂SO₄ in the absence and presence of various concentrations of organic compounds are determined by the method described by Kaesche and Hackerman⁽⁶¹⁾by extrapolation back of the cathodic polarization curves to open circuit corrosion potential.

Cathodic polarization curves are used rather than anodic polarization curves for several reasons: Anodic dissolution may be nonuniform because of differences in individual corrosion rates of various crystal face. Also, with increased dissolution of the metal, the surface changes in an underfined manner so that the geometrical surface area is no longer a good approximation of the true surface area.

Corrosion currents (μ A/cm²) determined by the above mentioned method, in 0.5 M solutions of HCl, HClO₄ and H₂SO₄ and those obtained in the presence of the investigated organic compounds at concentrations ranging from 10^{-6} - 10^{-4} M of pyrrole derivative and from 10^{-5} - 10^{-3} M in case of adenine and adenosine are given in Tables 11-19.

From these results it is seen that all investigated organic compounds (except pyrrole derivative in case of alloy I) in HCl solution decrease the corrosion current of both Al and its alloys. With one and the same series of compounds, the maximum decrease in corrosion current is attained with adenosine. Similar behaviour is observed for pure Al in HClO₄ in the presence of all investigated compounds. For alloy I the corrosion current decreases only in the presence of pyrrole derivative at lower

concentrations, while the higher concentration (10⁻⁴M) has influence to increase the corrosion current. For alloy II, the investigated compounds exhibited decrease in corrosion current in HClO₄ solution. The maximum decrease in corrosion current is attained with pyrrole derivative. All the investigated compounds (except alloy I in the presence of pyrrole derivative) have influence to decrease the corrosion current of pure Al and its alloys in H₂SO₄ solution. Pyrrole derivative showed an increase in the corrosion current for alloy I in the same investigated acid solution.

1.5. Inhibition efficiency:

The inhibition efficiency expressed as percent inhibition (% I) is defined as:

$$\% I = \frac{i \text{ uninh.} - i \text{ inh.}}{i \text{ uninh.}} \times 100$$
 (3)

where i_{uninh} and i_{inh} are the uninhibited and inhibited corrosion currents. The inhibited corrosion currents are those determined in the presence of the various organic compounds used in this investigation and can be considered as corrosion inhibitors. The uninhibited corrosion currents were determined in pure (inhibitor free) 0.5 M solutions of HCl, HClO₄ and H₂SO₄ under the same conditions of temperature (25°C). Values of the inhibition efficiency in the presence of the various organic compounds within the concentration range 10⁻⁶-10⁻⁴ M in case of pyrrole derivative and 10⁻⁵-10⁻³ M in case of adenine and adenosine are given in Tables 11-19 together with E_{corr.} and i_{corr.} values. These results show that all the investigated additives (except pyrrole derivative for alloy I) in HCl solution

increase the inhibition efficiency as the inhibitor concentration is increased. But pyrrole derivative shows negative values of % I on alloy I.

The data show that for all studied organic compounds on pure Al, the inhibition efficiency increases with the increase of the inhibitor concentration in HClO₄ solution. However, % I increases of alloy II as the adenine concentration is increased, while in the presence of pyrrole derivative and adenosine, %I increases as the concentration of additive is increased only at lower concentrations, but at higher concentration of adenosine (10⁻³ M) it decreases. For alloy I in HClO₄, the addition of investigated organic compounds (except pyrrole derivative) has negative influence on inhibition efficiency. The inhibition efficiency increases (except pyrrole derivative in case of alloy I) as the concentration of all studied organic compounds is increased in H₂SO₄ solution.

1.6. Change in overpotential of cathodic hydrogen evolution ($\Delta \eta_c$):

The addition of investigated organic compounds has influence to increase the value of $\Delta\eta_c$ in the negative direction and the value increases with increasing the concentration of the inhibitor in all investigated acids solutions on pure Al and alloy II. The values of $\Delta\eta_c$ at different examined additives on pure Al are higher than those of alloy II under the same conditions. In case of alloy I, addition of all investigated organic compounds (except pyrrole derivative at lower concentrations, 10^{-6} - 5×10^{-5} M) has influence to increase the values of $\Delta\eta_c$ in the positive direction in HClO₄. Such positive shift increases with the increase in concentration of adenine and adenosine. Also, $\Delta\eta_c$ values increase in the positive direction

with increasing the concentration of pyrrole derivative in both HCl and H_2SO_4 solutions on alloy I.

1.7. Parameters for anodic dissolution reaction ($\Delta \eta_a$):

Tables 11-19 show the parameters for anodic dissolution reaction at both Al and its alloys in 0.5 M solutions of HCl, HClO₄ and H₂SO₄ in the absence and presence of various concentrations of pyrrole derivative, adenine and adenosine at concentrations 10⁻⁶-10⁻⁴ M of pyrrole derivative and 10⁻⁵-10⁻³ M of both adenine and adenosine.

These parameters include Tafel slope (b_a) and change in overpotential of anodic dissolution ($\Delta\eta_a$). It is observed that values of the Tafel slope (b_a) at both Al and its alloys approximately the same in the absence and presence of all investigated organic compounds. Values of (b_a) range from 148-158 mV for pure Al, 59-79 mV for alloy I and 46-65 mV for alloy II in H₂SO₄ solution. 132-164 mV for pure Al, 61-89 mV for alloy I and 28-42 mV for alloy II in HClO₄ solution. 76-87 mV for pure Al, 47-59 mV for alloy I and 26-32 mV for alloy II in HCl solution.

The same above mentioned Tables show the values of $\Delta \eta_a$ in the presence of the investigated compounds. It is seen that the most values of $\Delta \eta_a$ increase with increasing the concentration of all investigated compounds in the studied acids solutions.

1.8. Adsorption isotherm:

For primary interface inhibition, the degree of coverage $(\theta_{\text{org.}})$ is

given by equation:

$$\theta$$
 org. $=\frac{i \text{ uninh.} - i \text{ inh.}}{i \text{ uninh.}}$ (4)

and agree with the value of %I given by equation(3), values of $\theta_{org.}$ determined by equation(4) are recorded in Tables 11-19. From these values C/ θ plotted against C (mol/L)of various organic inhibitors at 25°C are shown in Figs.20-28 straight lines are obtained. These can be considered as the adsorption isotherms for such organic inhibitors at both Al and alloys I and II in the investigated acids solutions.

Table (11): Effect of adenine on the electrochemical and corrosion behaviour of aluminium and its alloys in 0.5 M HCl solution.

Transfer	(a)	0.40	0.35	0.34	0.34	0.34	0.45	0.45	0.46	0.46	0.45	0.45	0.44	0.44	0.44	0.44
slopes.	b _c (mV)	147	170	174	176	176	131	130	129	129	130	131	135	134	135	134
Tafel slopes.	b ₄ (mV)	92	79	11	82	82	47	47	47	47	47	31	31	31	32	32
Δη _a (mV)	at 102 µA /cm²		+ 16	+ 20	+ 26	+ 27		+	+ 5	+ 5	∞ +		+	9+	%	+ 10
Δη _ο (mV)	at 300 µA /cm²		-115	-171	-246	-306		-14	-28	40	-47		-22	-34	-42	-54
Surf.	Coverage (θ)		0.735	0.853	0.941	0.956		0.311	0.443	0.500	0.525	1	0.275	0.405	0.470	0.610
1%	(inh.effec.)		73.5	85.3	94.1	95.6		31.1	44.3	50.0	52.5	1	27.5	40.5	47.0	61.0
lcorr.	μΑ /cm²	89	18	10	4	3	122	84	89	61	58	200	145	119	106	78
-Ecort.	mV (SCE)	922	916	910	905	895	774	772	170	768	766	191	765	763	160	752
	(M)	0		1x10 ⁻⁴		1x10 ⁻³	0	1x10 ⁻⁵	1x10 ⁻⁴	5x10 ⁻⁴	1x10 ⁻³	0	1x10 ⁻⁵	1x10 ⁻⁴	5x10 ⁻⁴	1x10 ⁻³
% / ₀	Atopio Pip		ŽĮ,	PINTIN	E.				TOIN	.			4	TOP	<u>k.</u>	

Table (12): Effect of adenosine on the electrochemical and corrosion behaviour of aluminium and its alloys in 0.5 M HCl solution.

Transfer	(a)	0.401	0.366	0.355	0.360	0.355	0.450	0.457	0.444	0.440	0.434	0.450	0.444	0.440	0.440	0.440
Tafel slopes.	b _c (mV)	147	191	166	164	166	131	129	133	134	136	131	133	134	134	134
Tafel	b _a (mV)	11	61	79	62	9/	47	50	50	49	50	32	31	56	26	26
Δη _α (mV)	at 16 <i>2</i> µA /cm²		+ 24	+ 29	+ 34	+ 38		+ 2	4	+ 7	+ 10	1	ب	+	+ 5	9+
Δη _c (mV)	at 560 µA /cm²		-138	-205	-304	-378		-23	-54	99-	-73	_	-31	-44	-54	-65
Surf.	COVELABE		0.662	0.824	0.926	0.971		0.385	0.656	0.672	0.713		0.390	0.530	0.590	0.665
Ι%	(inh.effec.)		66.2	82.4	97.6	97.1		38.5	9:59	67.2	71.3		39.0	53.0	59.0	66.5
Ісоп.	μΑ /cm²	89	23	12	5	2	122	75	42	40	35	200	122	25	82	29
-Ecom.	mV (SCE)	922	913	906	006	893	774	771	770	768	766	191	760	755	750	745
Additive		0				1x10 ⁻³	0	1x10 ⁻⁵	1x10 ⁴	5x10 ⁻⁴	1×10 ⁻³	0	1x10 ⁻⁵	1x10 ⁻⁴	5x10 ⁻⁴	1x10 ⁻³
%00	tho dis		ÜŊ	MARIAN	么			,	TOP	٠			4	TOP	<u>د</u>	

Table (13): Effect of 3-amino-4-cyano-2-benzoyl-N-phenyl pyrrole on the electrochemical and corrosion behaviour of aluminium and its alloys in 0.5 M HCl solution.

		Ι					.					Τ-				
Transfer	(g)	0.401	0.364	0.364	0.362	0.362	0.450	0.444	0.450	0.444	0.450	0.450	0.440	0.440	0.444	0.450
Tafel slopes.	b _c (mV)	147	162	162	163	163	131	133	131	133	131	131	134	134	133	131
Tafel	b _a (mV)	76	84	11	98	87	47	55	58	59	59	31	30	31	30	31
Δη _a (mV)	μΑ /cm²		+ 12	+ 17	+ 30	+ 35		÷ 5	∞ +	+ 12	+15		+ 4	9+	+ 7	•• +
Δη _c (mV)	μΑ /cm²		-19	96-	-111	-128		+ 10	+ 16	+ 25	+ 47		-36	09-	-72	-81
Surf.	(0)		0.176	0.662	0.721	0.765				1			0.440	0.620	0.700	0.755
% I	(inh.effec.)		17.6	66.2	72.1	76.5		-18.9	-27.9	-50.0	-112.3		44.0	62.0	70.0	75.5
icon.	μΑ /cm²	89	<u>3</u> 6	23	19	16	122	145	156	183	259	200	112	76	09	49
-Ecorr.	mV (SCE)	922	920	914	906	006	774	766	762	192	761	191	764	762	760	758
Additive concu.	(M)	0				1×10 ⁴	0	1x10 ⁻⁶	1x10 ⁻⁵	5×10 ⁻⁵	1x10 ⁻⁴	0	1x10 ⁻⁶	1×10-5	5x10 ⁻⁵	1x10 ⁻⁴
× vol	Solp I		ÜŊ	MININ	2			,	TOPE				4	TOP	<u>ــــــــــــــــــــــــــــــــــــ</u>	

Table (14): Effect of adenine on the electrochemical and corrosion behaviour of aluminium and its alloys in 0.5 M HCIO₄ solution. Transfer 0.337 0.330 0.373 coeff. 0.337 0.337 0.331 0.383 0.383 0.3830.369 0.381 0.371 0.371 0.371 0.371 প্ত b_c (mV) 175 175 158 154 175 178 79 154 159 159 154 155 159 159 160 Tafel slopes. b_a (mV) 164 138 136 139 140 89 89 67 29 19 32 33 36 34 µA /cm² Δη_a (mV) at 162 + 26 + 29 + 23 +32 + 24 +27 +31 9 $\Delta \eta_c (mV)$ µA /cm² at 360 -119 443 -271 -381 + 20 + 28 + 32 -28 $\frac{2}{2}$ Coverage 9.676 0.853 0.941 0.178 0.941 0.430 0.548 0.593 Surf. **e** (inh.effec.) 67.6 85.3 -20.5 46.2 -56.4 94.1 -32.143.0 94.1 17.8 54.8 59.3 I % μΑ /cm² 114 lcorr. 103 135 111 34 4 122 2 2 77 61 55 mV (SCE) 925 914 902 906 726 719 717 725 879 99 653 641 Additive 1x10⁻⁵ 1x10⁻³ 1x10⁻⁴ 5x10⁻⁴ 1×10-5 1x10⁻⁴ 5x10⁻⁴ 1×10⁻³ 1x10⁻⁵ 1x10⁻³ 1x10⁻⁴ 5x10⁻⁴ concn. $\widehat{\mathbf{z}}$ THRITINITY. *NO_{JROĐ}I T TOTAL 1-6/12

Table (15): Effect of adenosine on the electrochemical and corrosion behaviour of aluminium and its alloys in 0.5M HClO₄ solution.

Transfer	(a)	0.337	0.328	0.330	0.322	0.330	0.373	0.378	0.378	0.378	0.378	0.369	0.369	0.369	0.369	0.369
Tafel slopes.	(Vm) od	175	180	179	183	179	158	156	156	156	156	160	160	160	160	160
Tafel	(\Umathbb{m}) zd	132	142	152	160	162	89	63	63	63	19	28	37	41	41	39
Δη _α (mV)	µA /cm²	Ī	6+	6+	∞ +	+ 42		L +	+ 17	+ 29	+ 34		÷	د 4	9 +	6 +
Δη _c (mV)	µA /cm²		-172	-419	-584	-712		+ 18	+ 23	+ 40	+ 41		-13	-19	-24	-16
Surf. Coverace	(e)	-	0.529	0.882	0.941	0.971	-	•			-		0.356	0.422	0.481	0.378
1%	(inh.effec.)		52.9	88.2	94.1	97.1		-26.9	-35.9	-75.6	-80.8		35.6	42.2	48.1	37.8
İ _{corr} .	μΑ /cm²	34	16	4	2	1	78	66	106	137	141	135	87	78	70	84
-Есоп.	mV (SCE)	925	891	815	749	681	725	722	717	719	715	712	685	675	999	662
Additive		0				1x10 ⁻³	0	1x10 ⁻⁵	1x10 ⁴	5x10 ⁻⁴	1x10 ⁻³	0	1x10 ⁻⁵	1x104	5x10 ⁴	1x10 ⁻³
*XO	To Jo		ÜŊ	ADJUTY,	忿			1	TOPE	.			4	TOTA	š	

Table (16): Effect of 3-amino-4-cyano-2-benzoyl-N-phenyl pyrrole on the electrochemical and corrosion behaviour of aluminium and its alloys in 0.5 M HClO₄ solution.

		<u> </u>					Γ					Γ	· · · · · ·	·		
Transfer	(α)	0.337	0.335	0.335	0.337	0.330	0.373	0.391	0.391	0.391	0.378	0.369	0.355	0.355	0.358	0.358
lopes.	b _c (mV)	175	176	176	175	179	158	151	151	151	156	091	166	991	165	165
Tafel slopes	b _a (mV)	133	135	144	144	148	19	99	29	99	67	30	37	42	42	41
Δη _a (mV)	ат 102 µА /ст²		+ 4	+ 7	+ 11	+ 14		0	+ 7	+ 14	+ 22		+ 5.	6+	+ 11	+ 11
Δη _c (mV)	uA /cm²		-118	-158	-173	-190		<i>L</i> -	'n	က္	+5	'	-31	-43	4	40
Surf.	(9)		0.706	0.824	0.853	0.882		0.051	0.115	0.167			0.474	0.615	0.593	0.600
Ι%	(inh.effec.)		9.07	82.4	85.3	88.2	_	5.1	11.5	16.7	-5.1	_	47.4	61.5	59.3	60.0
icon.	μΑ /cm²	34	10	9	5	4	78	74	69	65	82	135	71	52	55	54
-Econ.	mV (SCE)	925	915	\$06	006	891	725	710	701	889	989	712	199	641	929	635
Additive	(M)	0				1×10 ⁻⁴	0	1x10 ⁻⁶	1x10 ⁻⁵	5×10 ⁻⁵	1x10 ⁻⁴	0	1×10-6	1×10-5	5x10 ⁻⁵	1x10 ⁴
%	D. D		Ü	THUR	弘			Ź	TON	.			4	TOP	k	

Table (17): Effect of adenine on the electrochemical and corrosion behaviour of aluminium and its alloys in 0.5 M H₂SO₄ solution.

Transfer	(α)	0.364	0.369	0.369	0.369	0.358	0.444	0.424	0.421	0.424	0.428	0.407	0.418	0.421	0.415	0.421
Tafel slopes.	b _c (mV)	162	160	160	160	165	133	139	140	139	138	145	141	140	142	140
Tafel	b _a (mV)	158	150	150	150	150	59	19	70	70	70	47	46	49	51	52
Δη _α (mV)	at 162 µA /cm²		+ 2	+ 5-	+ 5	+ 10		+ 4	+ 10	+	+12	.	+3	+ 7	∞ +	6+
Δη _c (mV)	at 560 µA /cm²		-42	-59	11-	-91		-13	-24	41	-50		-32	-46	-61	-74
Surf.	(9)		0.510	0.627	0.706	0.804	******	0.087	0.310	0.500	0.556		0.485	0.538	0.623	0.677
1%	(inh.effec.)		51.0	62.7	9.07	80.4		8.7	31.0	50.0	55.6		48.5	53.8	62.3	1.19
İcarr.	μΑ /cm²	51	25	19	15	10	126	115	87	63	56	130	19	09	46	42
-Есоп.	mV (SCE)	915	913	910	206	903	760	755	754	747		745			715	208
Additive	(M)	0				1×10 ⁻³	0	1x10 ⁻⁵	1x10 ⁻⁴	5x10 ⁻⁴	1x10 ⁻³	0	1x10 ⁻⁵	1x10 ⁻⁴	5x10 ⁻⁴	1x10 ⁻³
%	Hooking the second		Ü	HORINA	%			,	TON	i.a			4	TOP	٤.	

Table (18): Effect of adenosine on the electrochemical and corrosion behaviour of aluminium and its alloys in 0.5 M H₂SO₄ solution.

6	Additive	-Есоп.	icon.	1%	Surf.	Δη _c (mV)	Δη _a (mV)	Tafel slopes.	slopes.	Transfer
	concn.				Coverage	at 360	at 162			coeff
	(M)	mV (SCE)	μΑ /cm²	(inh.effec.)	(θ)	μΑ /cm²	µA /cm²	b _a (mV)	$b_{c}\left(mV\right)$	(α)
	0	915	51					150	162	0.364
	1×10-5	913	28	45.1	0.451	-54	+ 15	154	146	0.404
PARTITUE .	1×10-4	910	20	8.09	809.0	-73	+ 25	153	148	0.399
	5x10 ⁻⁴	806	13	74.5	0.745	-95	+ 35	158	148	0.399
	1x10 ⁻³	906	8	84.3	0.843	-111	+ 44	158	146	0.404
	0	092	126					61	133	0.444
	1x10 ⁻⁵	753	70	44,4	0.444	-30	+	63	137	0.431
	1x10 ⁻⁴	750	47	62.7	0.627	-63	∞ +	70	136	0.434
	5×10 ⁻⁴	748	30	76.2	0.762	-75	+ 12	70	136	0.434
	1x10 ⁻³	745	24	81.0	0.810	-88	+ 14	74	136	0.434
	0	745	130					49	145	0.407
	1x10 ⁻⁵	740	103	20.8	0.208	-23	∞ +	54	153	0.386
	1×10 ⁻⁴	734	85	34.6	0.346	4	6+	54	154	0.383
	5×10 ⁻⁴	724	70	46.2	0.462	-55	9+	09	154	0.383
	1x10 ⁻³	715	54	58.5	0.585	-65	*	65	152	0.388

Table (19): Effect of 3-amino-4-cyano-2-benzoyl-N-phenyl pyrrole on the electrochemical and corrosion behaviour of aluminium and its alloys in 0.5 M H₂SO₄ solution.

		Ï					I		•			Γ				 -·
Transfer	(a) (c)	0.364	0.376	0.378	0.376	0.373	0.444	0.447	0.447	0.454	0.454	0.407	0.393	0.399	0.391	0.391
lopes.	b _c (mV)	162	157	156	157	158	133	132	132	130	130	145	150	148	151	151
Tafel slopes.	b _a (mV)	153	153	150	149	148	61	74	76	77	79	50	48	48	46	52
Δη _a (mV)	аt 162 µА /ст ²	_	6 +	8I +	+ 22	+ 41		+ 11	+ 14	+ 15	+ 21		0	+3	+3	∞ +
Δη _c (mV)	μΑ /cm²		-17	-42	-67	62-		+ 5	6 +	+ 36	+ 40		-38	-73	-93	-108
Surf.	((()		0.314	0.569	0.686	0.706							0.323	0.708	699.0	0.623
Ι%	(inh.effec.)		31.4	56.9	9.89	70.6	1	-23.8	-22.2	-91.3	-99.2		32.3	70.8	6.99	62.3
i _{corr.}	μΑ /cm²	51	35	22	16	15	126	156	154	241	251	130	88	38	43	49
-Ecort.	mV (SCE)	915	806	903	891	887	99/	753	752	734	733	745	725	710	269	069
Additive	(W)	0				1x10 ⁻⁴	0	1x10 ⁻⁶	1x10 ⁻⁵	5×10-5	1x10 ⁻⁴	0	1x10 ⁻⁶	1x10 ⁻⁵	5×10-5	1×10 ⁻⁴
*ZOQ	No lo		W	MARIN	么				TOPS	ند			4	TOP	Š.	

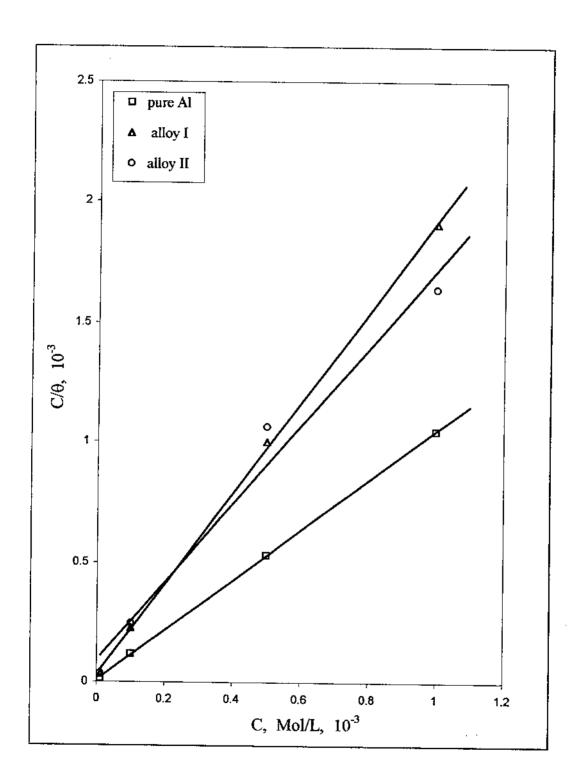


Figure (20): adsorption isotherm for adenine on pure Al and its alloys in 0.5 M HCl solution.

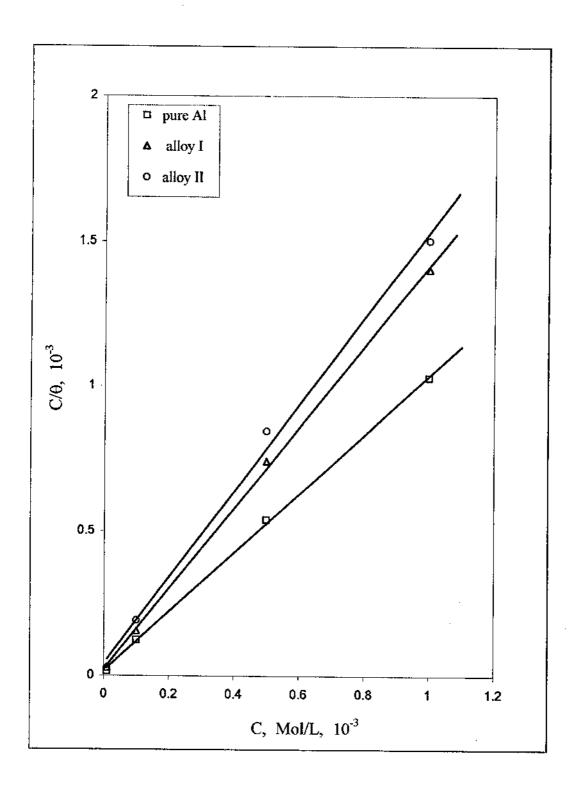


Figure (21): adsorption isotherm for adenosine on pure Al and its alloys in 0.5 M HCl solution.

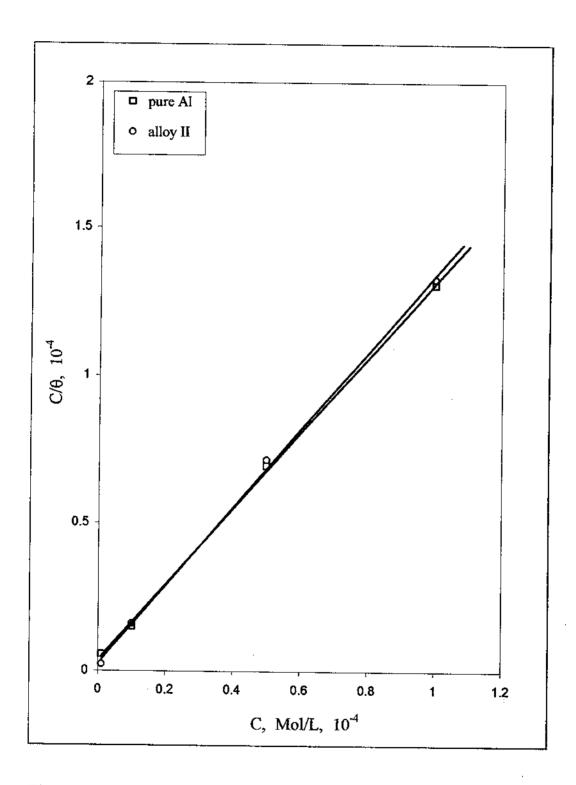


Figure (22): adsorption isotherm for 3-amino-4-cyano-2-benzoyl-N-phenyl pyrrole on pure Al and its alloys in 0.5 M HCl solution.

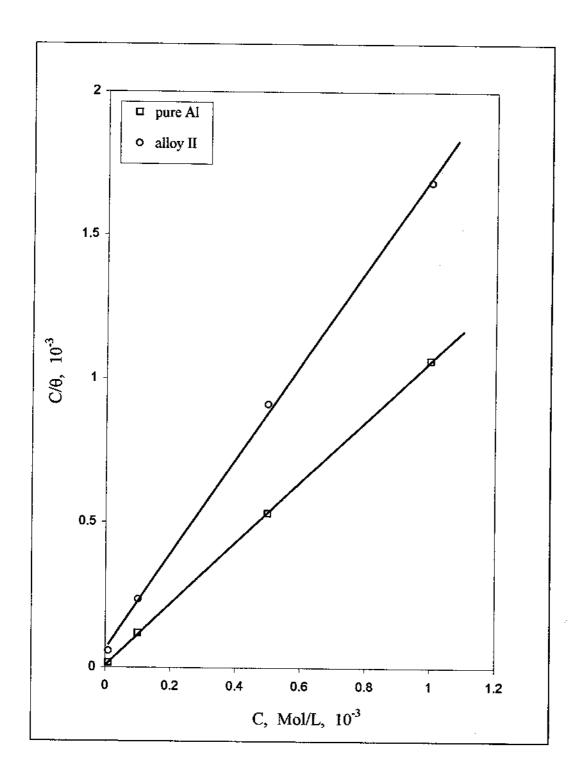


Figure (23): adsorption isotherm for adenine on pure Al and its alloys in 0.5 M HClO₄ solution.

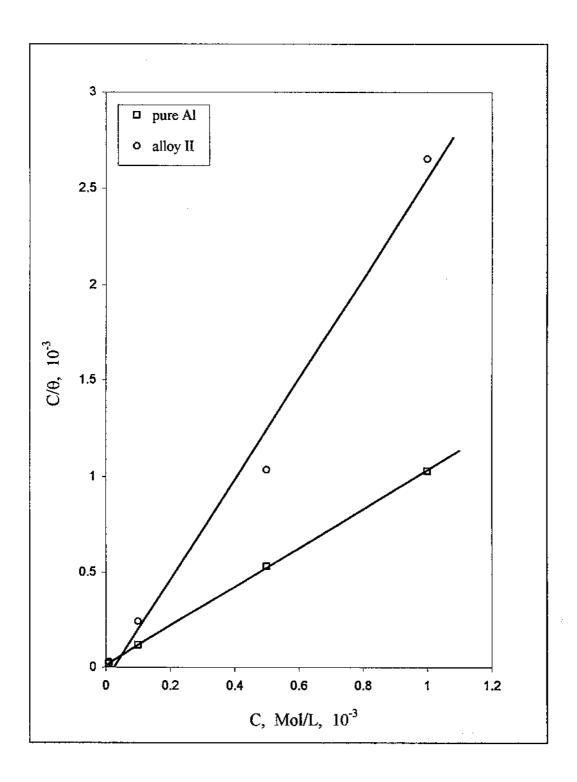


Figure (24): adsorption isotherm for adenosine on pure Al and its alloys in 0.5 M HClO₄ solution.

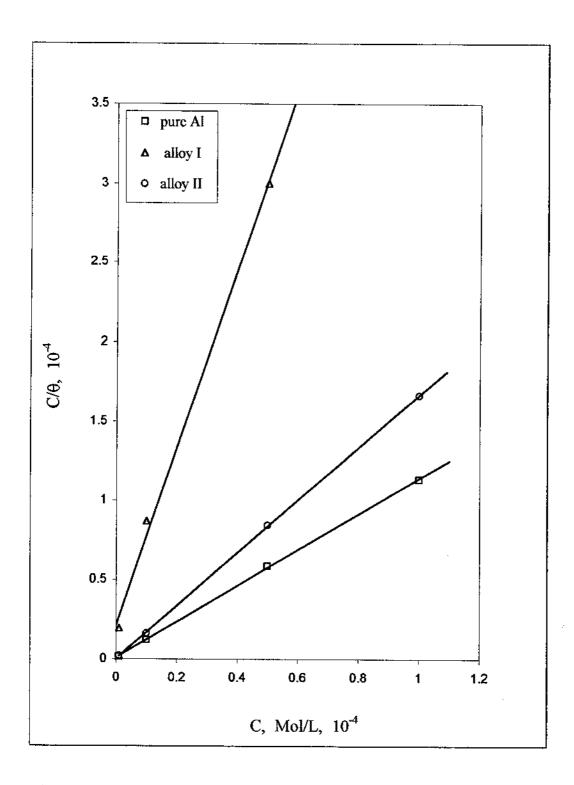


Figure (25): adsorption isotherm for 3-amino-4-cyano-2-benzoyl-N-phenyl pyrrole on pure Al and its alloys in 0.5 M HClO₄ solution.

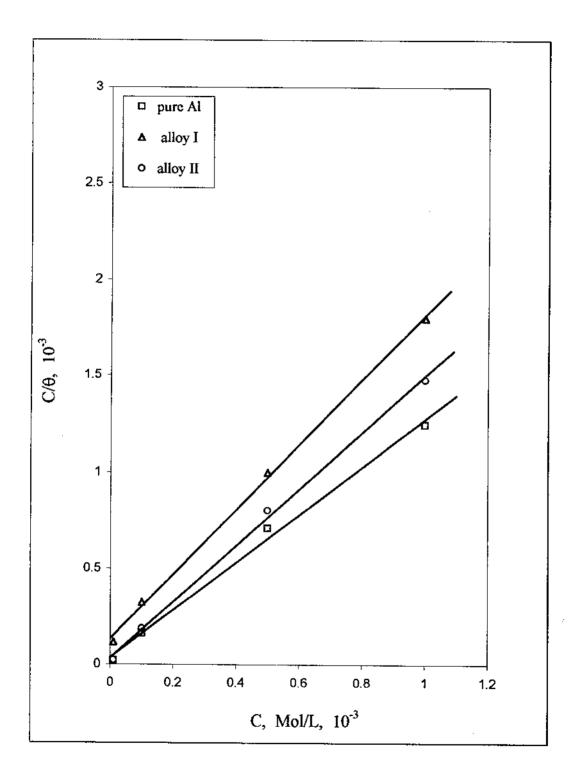


Figure (26): adsorption isotherm for adenine on pure Al and its alloys in $0.5~M~H_2SO_4$ solution.

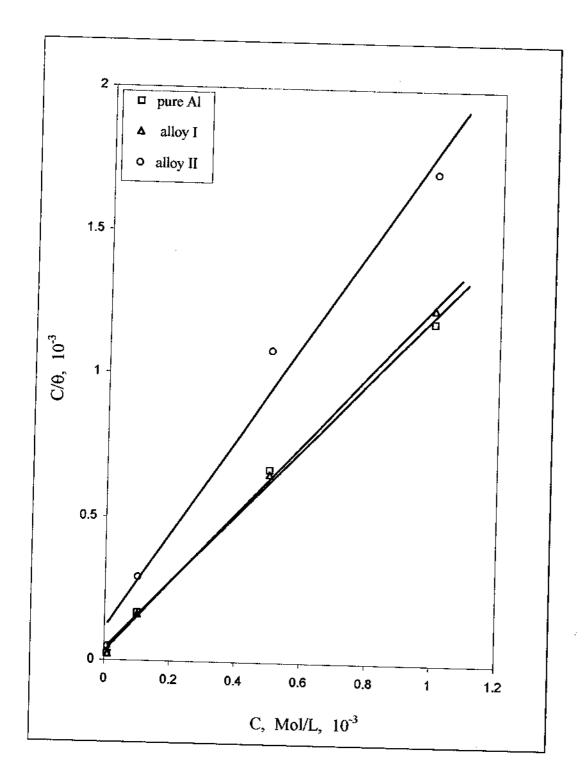


Figure (27): adsorption isotherm for adenosine on pure Al and its alloys in 0.5 M H₂SO₄ solution.

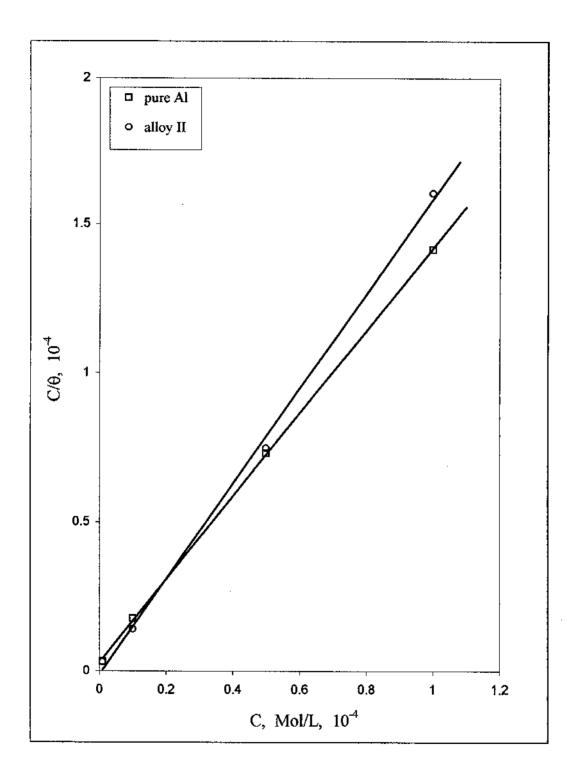


Figure (28): adsorption isotherm for 3-amino-4-cyano-2-benzoyl-N-phenyl pyrrole on pure Al and its alloys in 0.5 M H₂SO₄ solution.

2. Effect of some triazole derivatives on the electrochemical and corrosion behaviour of both pure aluminium and its alloys in 0.5 M solutions of HCl, HClO₄ and H₂SO₄.

2.1. Tafel lines for cathodic hydrogen evolution reaction:

Tables 20-28 show the values of η_c for (h.e.r.) at both pure aluminium and its alloys in 0.5 M solutions of HCl, HClO₄ and H₂SO₄ and those containing 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole,3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole and 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole within the concentration range 10^{-6} - 10^{-4} M. These values are obtained at current densities ranging from 36-360 μ A/cm² for pure aluminium and from 180-1260 μ A/cm² in case of Al-alloys.

From these results it is seen that 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole increases the value of η_c of pure Al and its alloys in HCl solution up to 5×10^{-5} M. However at higher concentration (10^{-4} M) it decreases (shift in the positive direction). It is found that η_c increases with increasing concentration of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole in HCl solution for pure Al and its investigated alloys. But, the value of η_c decreases relatively only at higher concentrations (at 5×10^{-5} and 10^{-4} M in case of alloy I and at 10^{-4} M in case of alloy II) of 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole in HCl solution of Al-alloys.

3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole increases the value of η_c at pure Al and alloy II, but it has no effect on such value (except $10^{\text{-6}}$ M) in case of alloy I in HClO₄ solution. It is observed that value of η_c

increases as an increase in concentration of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole in HClO₄ solution of pure Al and alloy II, but it decreases (sharply shifted in the positive direction) in case of alloy I. 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole increases the value of η_c for pure Al and its investigated alloys at all examined concentrations in HClO₄ solution.

In H_2SO_4 solution, all investigated triazole derivatives showed an increase of η_c value of pure Al and its investigated alloys, and η_c value increases with increasing concentration of the inhibitor. The extent of increase is greater at pure Al in the presence of all examined additives than of alloys I and II.

Tafel lines (η-log c.d. relation) for h.e.r. at both pure Al and its alloys in 0.5 M solutions of HCl, HClO₄ and H₂SO₄ in the absence and presence of the investigated triazole derivatives within the concentration range 10⁻⁶-10⁻⁴ M are shown in Figs.29-46.

From these curves, it is observed that η_c is a linear function of log c.d. for the current density range 36-360 μ A/cm² for pure Al and from 180-1260 μ A/cm² for its alloys. In most cases Tafel lines wither they are shifted in the positive or negative direction run parallel to each other. In all cases, the increase in η_c is greater for pure Al than for its alloys at the same concentration of triazole derivative.

Table (20): Hydrogen overvoltage (n_c) values of Al and Al-alloys in 0.5 M HCl solution in the presence of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole.

30	Additive						- n.	- n, (mV)							
b _{Vk}	concn.						2								
Eld.	(M)	c.d. $\mu A/cm^2$	360	324	288	252	216	180	144	108	72	36			
	0		66	91	83	75	19	55	43	31	2				
Uni	1x10 ⁻⁶		173	164	155	146	137	125	113	06	99	21			
TUILUI	1x10 ⁻⁵		307	297	288	278	268	256	243	222	195	144			
Ŋ.	5×10 ⁻⁵		628	819	809	297	586	574	560	534	504	447			
	1×10 ⁻⁴		113	105	62	68	81	70	58	42	18				
		c.d. µA/cm²	1260	1170	1080	066	006	810	720	630	540	450	360	270	180
N	0		134	130	126	121	116	110	103	92	85	76	99	8 4	25
110/	1×10-6		145	141	137	132	127	121	114	105	86	87	11	61	40
7 ₆ -	1×10*5		153	149	145	140	135	129	122	115	106	95	85	69	48
	5×10 ⁻⁵		165	161	157	152	147	141	134	125	119	109	26	82	09
	1×10 ⁻⁴		158	154	150	145	140	134	127	120	112	102	06	75	54
	0		106	102	67	92	98	80	73	65	56	46	33	18	
U	1×10 ⁻⁶		126	120	116	111	901	100	94	87	79	70	09	4 4	24
TON	1×10*5		139	132	128	123	118	112	106	86	16	82	72	57	37
Þ	5×10 ⁻⁵		156	150	146	141	136	130	126	117	109	100	06	7.7	54
	1×10*		121	115	111	106	102	95	68	82	74	65	55	39	19

Table (21): Hydrogen overvoltage (n_c) values of Al and Al-alloys in 0.5 M HCl solution in the presence of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole.

144 108 72 36 43 31 2 — 96 80 54 12 295 270 244 192 407 390 358 306 418 400 368 316 720 630 540 450 110 101 95 84 110 101 95 84 110 101 95 84 120 127 118 110 189 180 171 162 219 210 201 192 73 65 56 46 94 87 79 70 101 94 86 77 109 102 94 85 120 113 105 96	ગૃત્	Additive						- n.	- 7, (mV)							
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	^Q .Q _Q	concn.						:								
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	P)(F)	(M)	c.d. µA/cm²	360	324	288	252	216	180	144	108	72	36			
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		0		66	16	83	75	29	55	43	31	2				
	un,	1×10 ⁻⁶		152	144	136	128	120	108	96	80	54	12			
$ 5 \times 10^{3} $	TUTU	1x10 ⁻⁵		358	349	340	330	320	308	295	270	244	192			
	Ŋ.	5×10 ⁻⁵		476	466	456	446	435	422	407	390	358	306			
c.d. $\mu A/cm^2$ 1260 1170 1080 990 810 720 630 540 450 450 1x10 ⁻⁶ 134 130 126 121 116 110 103 94 85 76 15x10 ⁻⁵ 141 137 133 128 123 117 110 101 95 84 110 5x10 ⁻³ 220 216 212 207 202 196 189 180 171 162 192 1x10 ⁻⁴ 250 246 242 237 232 226 219 210 201 192 102 1x10 ⁻⁶ 106 102 97 92 86 80 73 65 66 46 1x10 ⁻⁵ 1x10 ⁻⁵ 131 127 123 118 113 107 101 94 85 170 1x10 ⁻⁵ 131 127 123 118 113 107 101 94 85 170 1x10 ⁻⁶ 130 135 131 126 121 115 120 113 105 96 150 $\frac{130}{120}$ 130 146 142 137 132 126 120 131 13 105 96		1x10 ⁻⁴		490	480	470	460	448	434	418	400	368	316			
$\begin{array}{cccccccccccccccccccccccccccccccccccc$			c.d. $\mu A/cm^2$	1260	1170	1080	066	006	810	720	630	540	450	360	270	180
$ x_1 10^6 $ $ x_1 10^6 x_1 10 x_2 10 x_1 10 x_2 10 x_1 10 x_2 10 $	ų	0		134	130	126	121	116	011	103	94	88	76	98	48	25
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	1 10/	1x10 ⁻⁶		141	137	133	128	123	117	110	101	95	84	74	19	37
5×10^{5} 220 216 212 207 202 196 189 180 171 162 1×10^{-4} 250 246 242 237 226 219 210 201 192 0 106 102 97 92 86 80 73 65 56 46 1×10^{-6} 124 120 116 111 106 100 94 87 79 70 1×10^{-5} 131 127 123 118 113 107 101 94 86 77 5×10^{-5} 139 135 131 126 121 115 109 102 94 85 1×10^{-4} 150 146 142 137 132 126 120 113 105 96	76	1×10 ⁻⁵		167	163	159	154	149	143	136	127	118	110	100	87	63
		5×10 ⁻⁵		220	216	212	207	202	196	189	180	171	162	152	138	115
0 106 102 97 92 86 80 73 65 56 46 46 1x10 ⁻⁶ 124 120 116 111 106 100 94 87 79 70 1x10 ⁻⁵ 131 127 123 118 113 107 101 94 86 77 5x10 ⁻⁵ 139 135 131 126 120 113 105 94 85 1x10 ⁻⁴ 1x10 ⁻⁴		1×10 ⁻⁴		250	246	242	237	232	226	219	210	201	192	182	164	142
1x10 ⁶ 124 120 116 111 106 100 94 87 79 70 1x10 ⁻⁵ 131 127 123 118 113 107 101 94 86 77 5x10 ⁻⁵ 139 135 131 126 121 115 109 102 94 85 1x10 ⁻⁴ 150 146 142 137 132 126 120 113 105 96		0		901	102	26	92	98	80	73	65	56	46	33	18	
1x10 ⁻⁵ 1x10 ⁻⁵ 1x10 ⁻⁵ 1x10 ⁻⁶ 1x10 ⁻⁷ 1x10 ⁻⁷ 1x10 ⁻⁷ 1x10 ⁻⁷ 1x10 ⁻⁸ 1x1	Ų	1×10 ⁻⁶		124	120	116	111	106	001	94	87	79	70	09	43	23
5x10 ⁻⁵ 139 135 131 126 121 115 109 102 94 85 1x10 ⁻⁴ 150 146 142 137 132 126 120 113 105 96	TON	1×10 ⁻⁵		131	127	123	118	113	107	101	94	98	77	29	50	59
150 146 142 137 132 126 120 113 105 96	b	5×10 ⁻⁵		139	135	131	126	121	115	109	102	94	85	75	58	37
	:	1×10 ⁻⁴		150	146	142	137	132	126	120	113	105	96	84	89	48

Table (22): Hydrogen overvoltage (η_c) values of Al and Al-alloys in 0.5 M HCl solution in the presence of 3-mercapto-4-phenyl-5-pnitrophenyl-1,2,4-triazole.

₽	Additive						- n	(Vm) 11-							
)O.Q	conce						31.	(4.00)							ĺ
Blec	(M)	c.d. µA/cm²	360	324	288	252	216	180	144	108	72	36			
	0		66	91	83	75	<i>L</i> 9	55	43	31	2				
WN,	1x10 ⁻⁶		130	122	114	106	86	87	75	56	32	10			
UNU	1x10 ⁻⁵		188	179	170	161	152	140	128	108	80	40			
W	5x10 ⁻⁵		263	254	245	236	227	215	202	180	154	108			
	1x10 ⁻⁴		280	271	262	253	243	230	216	201	170	122		i	
		c.d. µA/cm²	1260	1170	1080	066	006	810	720	630	540	450	360	270	180
•	0		134	130	126	121	116	110	103	94	85	76	99	48	25
1.50/	1x10 ⁻⁶		152	148	144	139	134	128	121	112	105	94	84	89	46
76	1x10 ⁻⁵		159	155	151	146	141	135	128	119	112	101	91	9/	54
	5x10 ⁻⁵		145	141	137	133	128	122	115	901	66	88	78	63	40
	1×10 ⁻⁴		140	136	132	128	123	117	110	101	94	83	73	58	37
	0		106	102	16	92	98	80	73	65	99	46	33	18	
U	1×10 ⁻⁶		132	127	123	119	114	108	102	95	98	78	65	50	30
10/1	1×10 ⁻⁵		140	135	129	125	120	114	107	101	94	84	72	99	35
>	5x10 ⁻⁵		148	143	138	134	128	122	116	109	102	93	81	65	43
	1×10 ⁻⁴		128	123	117	112	107	102	95	68	82	70	58	42	20

Table (23): Hydrogen overvoltage (η_c) values of Al and Al-alloys in 0.5 M HClO₄ solution in the presence of 3-mercapto-4-phenyl-5-4pyridyl-1,2,4-triazole.

ુ જુ	Additive						·u-	- 1, (mV)							
O. Q.O	concn.						<u>:</u>								
Ele	(M)	c.d. µA/cm²	360	324	288	252	216	180	144	108	72	36			
	0		167	158	147	137	126	113	100	75	45	20			
anj	1x10 ⁻⁶		219	209	199	187	175	161	147	122	88	40			
UIU	1x10 ⁻⁵		278	268	256	245	233	220	207	180	146	84			
V.	5×10*5		305	300	294	283	274	261	244	213	194	150			
	1×10 ⁻⁴		362	352	341	330	322	310	293	275	254	206			
		c.d. µA/cm²	1260	1170	1080	066	006	810	720	630	540	450	360	270	180
	0		161	184	179	173	166	159	152	143	133	119	106	98	99
110/	1x10*6		184	178	173	169	160	155	146	138	128	115	102	82	55
7 _b .	1×10 ⁻⁵		179	171	168	162	155	149	142	132	122	108	94	75	48
	5×10 ⁻⁵		182	175	171	165	158	153	145	136	126	112	26	62	51
	1×10 ⁻⁴		182	175	171	165	158	153	145	136	126	112	26	62	51
	0		156	150	144	139	132	123	118	107	86	88	74	59	32
11	1x10 ⁻⁶		187	182	111	171	991	158	150	141	131	121	107	91	99
SON	1x10 ⁻⁵		236	231	226	220	214	205	197	188	178	191	153	135	110
Þ	5×10 ⁻⁵		260	255	250	245	238	230	222	213	203	193	180	160	135
	1×10 ⁻⁴		305	300	295	288	282	275	267	258	247	236	222	203	177

Table (24): Hydrogen overvoltage (η_c) values of Al and Al-alloys in 0.5 M HClO₄ solution in the presence of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole.

ץ	Additive						- M.	- 7, (mV)							
OZZ	concn.						2								
Ele	(M)	c.d. µA/cm²	360	324	288	252	216	180	144	108	72	36			
	0		191	158	147	137	126	113	100	75	45	20			
UM.	1×10 ⁻⁶		186	176	166	155	144	133	120	95	70	9			
rijuj	1x10 ⁻⁵		248	238	228	218	206	193	178	158	133	84			
Vb	5x10 ⁻⁵		306	296	286	275	263	251	239	223	193	148			
	1×10 ⁻⁴		428	418	408	402	392	382	370	353	325	275			
		c.d. µA/cm²	1260	1170	1080	066	006	810	720	630	540	450	360	270	180
,	0		161	184	179	173	991	159	152	143	133	119	106	98	09
110/	1×10 ⁻⁶		187	182	176	171	164	157	149	140	131	117	104	81	52
TV	1x10 ⁻⁵		185	180	173	167	159	150	141	131	120	108	90	70	40
	5×10 ⁻⁵		182	177	171	165	157	148	139	129	118	103	87	65	32
	1x10 ⁻⁴		183	179	172	166	159	150	140	131	120	104	88	99	33
	0		156	150	144	139	132	123	118	107	86	88	74	59	32
Ų	1×10 ⁻⁶		184	178	171	167	161	154	146	139	130	120	107	16	69
SON	1x10 ⁻⁵		228	224	220	214	506	200	193	184	174	161	146	126	66
Þ	5x10 ⁻⁵		245	240	235	228	224	216	208	199	187	174	158	136	1111
	1×10 ⁻⁴		270	265	258	254	245	239	228	217	207	193	177	154	125

Table (25): Hydrogen overvoltage (η₀) values of Al and Al-alloys in 0.5 M HClO₄ solution in the presence of 3-mercapto-4-phenyl-5-pnitrophenyl-1,2,4-triazole.

∂ ⁄2	Additive						- 2	(1111)							
Ogo	concn.						°.	(amr) o/,							
EJG.	(M)	c.d. µA/cm²	360	324	288	252	216	180	144	108	72	36			
	0		167	158	147	137	126	113	100	75	45	20			
ani	1x10 ⁻⁶		190	180	170	160	150	140	128	105	80	40			
DIUT,	1x10°5		279	569	259	249	237	225	212	197	165	118			
Vr.	5x10 ⁻⁵		308	298	288	278	267	255	243	228	193	148			
	1x10 ⁻⁴		378	370	360	350	340	328	315	295	260	215			
		c.d. µA/cm²	1260	1170	1080	066	006	810	720	630	540	450	360	270	180
1	0		161	184	179	173	166	159	152	143	133	119	106	98	09
1011	1x10 ⁻⁶		207	201	195	189	181	173	163	153	143	130	115	94	64
' I~	1×10-5		232	226	220	214	206	198	188	178	168	155	140	120	87
	5×10 ⁻⁵		252	246	240	234	226	218	208	199	188	175	160	140	110
	1x10 ⁻⁴		263	257	251	245	237	229	219	210	199	185	171	148	120
	0		156	150	144	139	132	123	118	107	86	88	74	59	32
IJ.	1x10 ⁻⁶		194	188	183	178	173	991	158	150	143	130	116	86	73
TON!	1x10 ⁻⁵		233	228	222	216	210	203	195	187	180	170	158	140	115
Ŀ	5x10 ⁻⁵	÷	275	270	264	258	252	245	237	230	222	212	200	180	155
	1x10 ⁴		320	315	309	303	297	290	282	275	267	257	245	225	200

Table (26): Hydrogen overvoltage (η_c) values of Al and Al-alloys in 0.5 M H₂SO₄ solution in the presence of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole.

							İ								
³ Pc	Additive					•	- 11.	- 77. (mV)							
Q _Q	concn.						2					:		:	
S)G	(M)	c.d. µA/cm ²	360	324	288	252	216	180	144	108	72	36		!	
	0		141	131	121	111	101	8	20	47	18				
UM	1×10-6		213	203	193	183	173	162	150	124	%	47			
UIUI	1×10 ⁻⁵		250	240	230	220	210	198	186	162	134	84			
y _V	5x10 ⁻⁵		290	280	270	260	248	236	222	200	170	120			
	1×10 ⁻⁴		330	320	310	300	290	278	265	245	215	167			
		c.d. µA/cm²	1260	1170	1080	066	006	810	720	630	540	450	360	270	180
į	0		140	135	129	121	116	108	102	94	85	74	09	8	16
NON.	1×10*6		160	155	148	140	135	126	120	112	103	91	78	09	32
' V	1×10°5		174	169	162	158	150	144	136	128	116	104	94	76	50
	5x10 ⁻⁵		194	189	182	174	167	159	151	144	133	123	108	98	09
	1×10 ⁻⁴		207	202	195	187	180	172	164	157	145	135	120	86	70
	0		148	140	135	130	123	117	110	100	06	78	65	80	25
11.	1×10 ⁻⁶		193	188	183	177	171	165	157	149	140	129	116	100	81
10// ₁	1x10 ⁻⁵		207	203	198	192	187	180	173	164	155	145	131	115	91
; •	5×10-5		226	222	217	212	206	199	192	183	173	162	149	132	109
	1×10 ⁻⁴		234	230	225	220	214	207	200	191	181	170	157	140	117
														,	

Table (27): Hydrogen overvoltage (η_c) values of Al and Al-alloys in 0.5 M H₂SO₄ solution in the presence of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole.

₹ <i>00</i> 00	Additive						- n°	- 1/ _c (mV)							
Dog Files	concu. (M)	c.d. µA/cm ²	360	324	288	252	216	180	144	108	72	36			
	0		141	131	121	111	101	96	20	47	18				
ani	1×10 ⁻⁶		165	155	145	135	125	114	102	80	54	10			
UIUI	1x10 ⁻⁵		238	228	218	208	198	188	175	160	134	06			
Y.	5×10 ⁻⁵		326	316	306	296	286	274	261	236	208	160			
:	1×10 ⁻⁴		365	355	345	335	323	310	295	275	250	200			
		c.d. $\mu A/cm^2$	1260	1170	1080	066	006	810	720	630	540	450	360	270	180
4	0		140	135	129	121	116	108	102	94	85	74	09	9	16
10/1	1x10 ⁻⁶		165	160	154	146	141	133	127	119	110	66	88	99	42
'b	1x10 ⁻⁵		187	182	176	891	163	155	149	141	132	121	110	86 86	09
	5×10 ⁻⁵		204	199	193	185	180	172	166	158	149	138	127	104	80
	1x10*4		218	213	207	199	194	186	180	172	163	152	141	120	86
	0		148	140	135	130	123	117	110	06	88	78	65	50	25
11	1×10-6		159	151	146	140	133	127	120	108	66	68	92	54	30
NON!	1×10-5		178	172	167	159	152	146	140	131	120	110	76	80	55
ŀ	5×10-5		227	221	216	210	201	195	190	181	169	159	146	127	103
	1×10 ⁻⁴		262	256	251	243	236	230	223	213	204	194	181	164	140

Table (28): Hydrogen overvoltage (η_c) values of Al and Al-alloys in 0.5 M H₂SO₄ solution in the presence of 3-mercapto-4-phenyl-5-pnitrophenyl-1,2,4-triazole.

ઐ	Additive						- n	- η _c (mV)							
⁷ Ø3	concn.						!								
ENG	(M)	c.d. µA/cm²	360	324	288	252	216	180	144	108	77	36			
	0		141	131	121	Ξ	101	96	70	47	18		: : :		
UIII	1×10 ⁻⁶		187	177	167	157	147	136	116	95	65	12			
TIJUJ	1x10 ⁻⁵		214	204	194	184	174	162	146	122	62	42			
N.	5×10 ⁻⁵		312	302	292	282	269	257	242	216	184	128			
	1×10 ⁻⁴		336	326	316	306	294	281	266	244	214	162			
		c.d. µA/cm²	1260	1170	0801	066	006	810	720	630	540	450	360	270	180
	0		140	135	129	121	116	108	102	94	85	74	99	40	16
[sol	1x10 ⁻⁶		168	164	159	153	148	141	135	127	119	110	66	82	56
76	1×10-5		180	176	171	165	160	153	147	139	131	122	111	95	69
	5×10*5		193	189	184	178	173	166	160	152	144	135	124	108	81
	1×10 ⁻⁴		206	202	197	191	186	179	173	165	157	148	137	120	94
	0		148	140	135	130	123	117	110	100	06	78	65	50	25
U	1x10 ⁻⁶		200	194	189	183	176	169	161	153	143	131	118	102	80
AOII	1x10 ⁻⁵		240	234	229	223	216	209	201	193	183	171	158	142	120
ĕ	5×10 ⁻⁵	:	257	251	246	240	233	226	218	210	200	188	175	159	137
	1x10 ⁻⁴		279	273	268	262	255	248	240	232	222	210	197	181	159

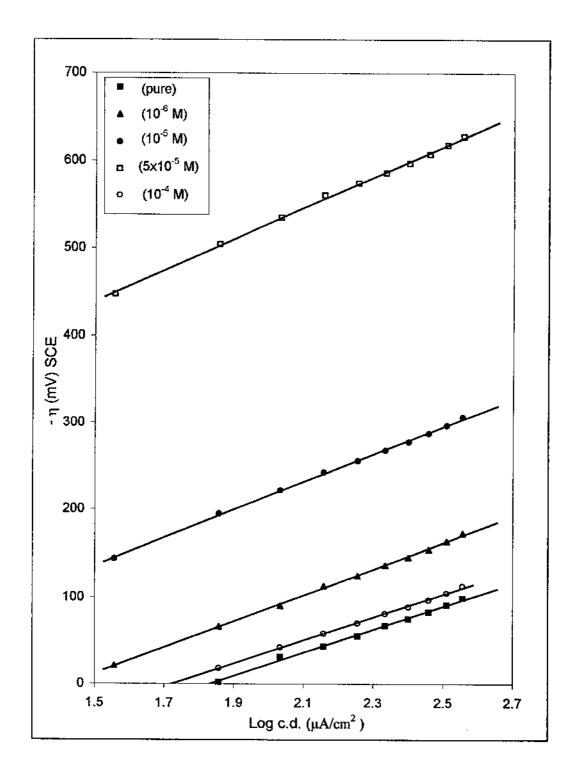


Figure (29): Cathodic Tafel lines for pure aluminium in 0.5 M HCl solution in presence of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole.

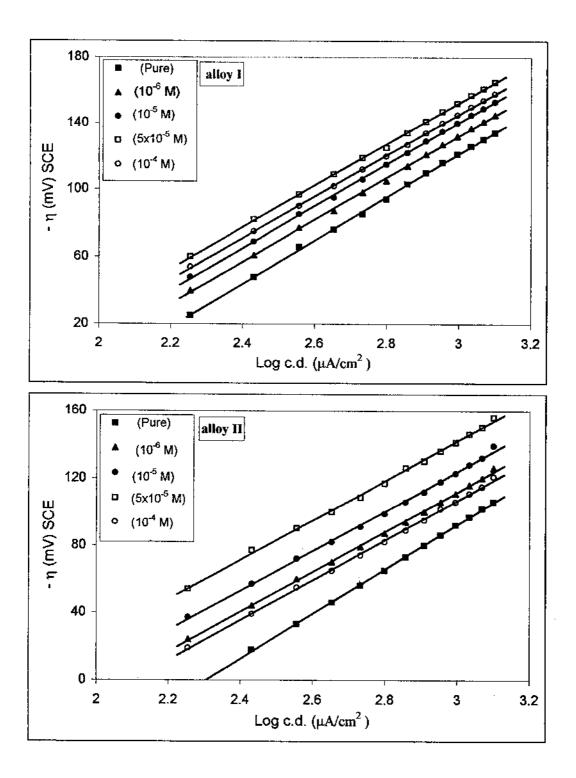


Figure (30): Cathodic Tafel lines for Al-alloys in 0.5M HCl solution in presence of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole.

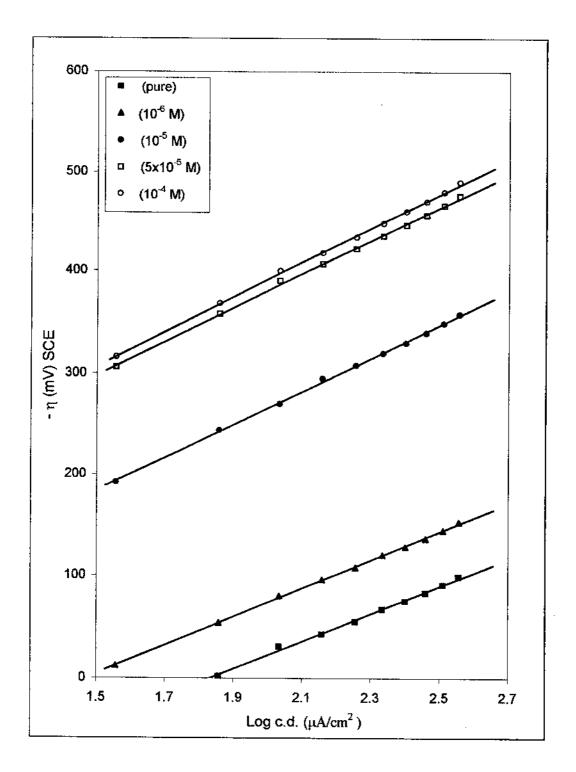


Figure (31): Cathodic Tafel lines for pure aluminium in 0.5 M HCl solution in presence of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole.

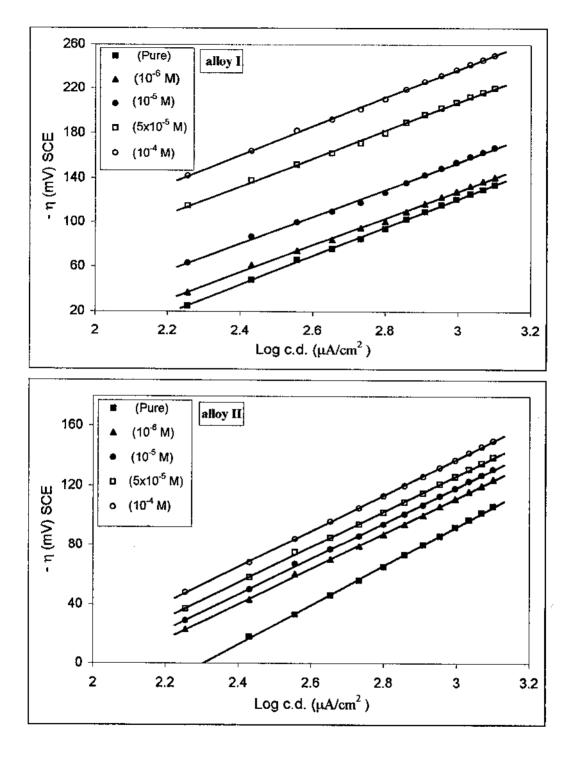


Figure (32): Cathodic Tafel lines for Al-alloys in 0.5M HCl solution in presence of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole.

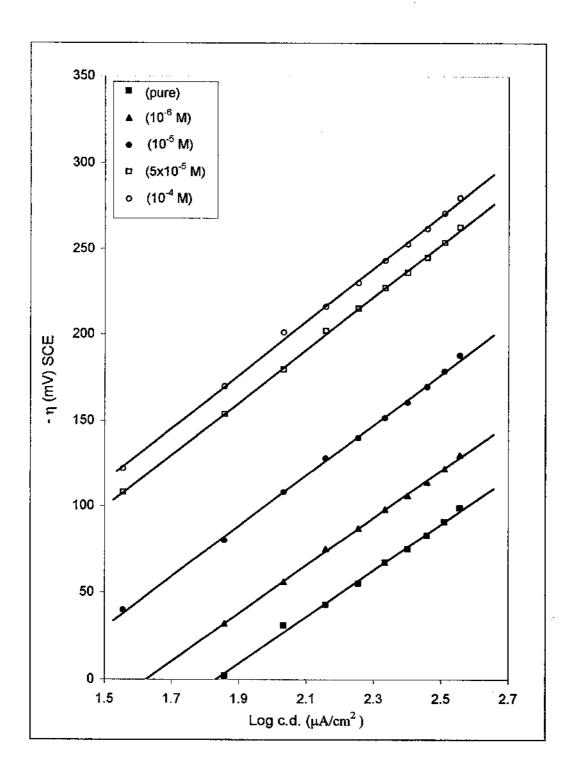


Figure (33): Cathodic Tafel lines for pure aluminium in 0.5 M HCl solution in presence of 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole.

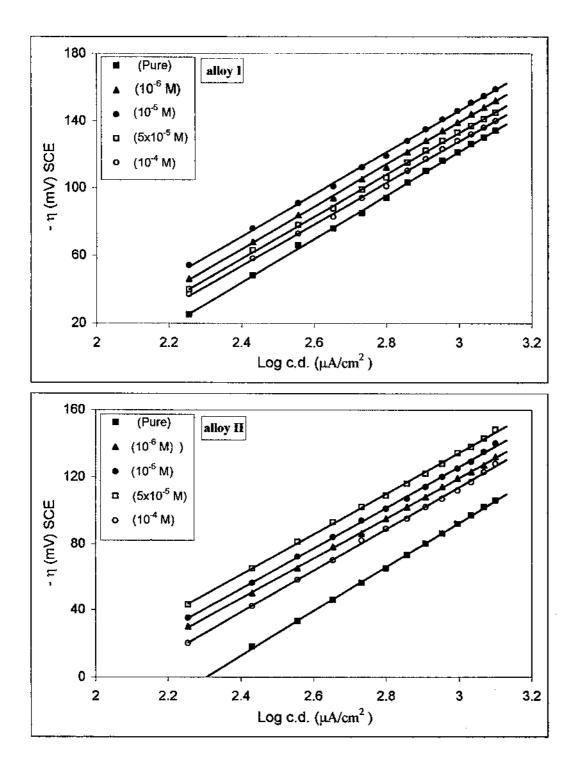


Figure (34): Cathodic Tafel lines for Al-alloys in 0.5M HCl solution in presence of 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole.

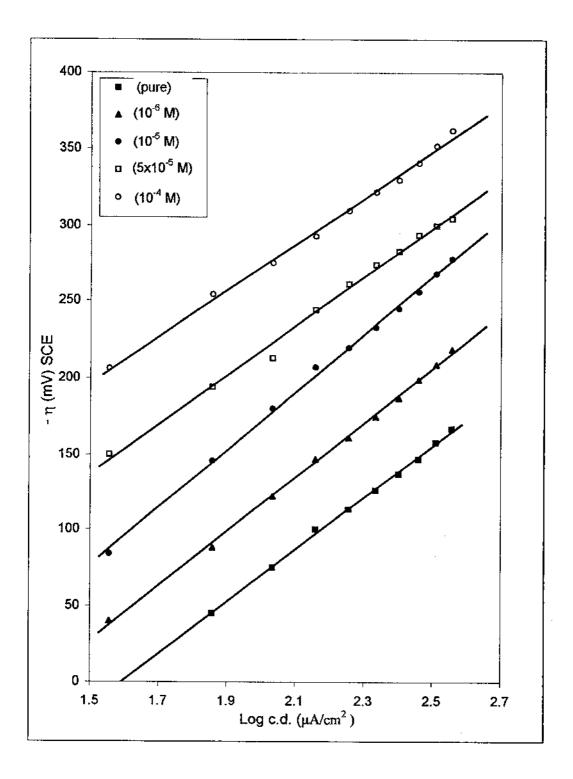


Figure (35): Cathodic Tafel lines for pure aluminium in 0.5M HClO₄ solution in presence of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole.

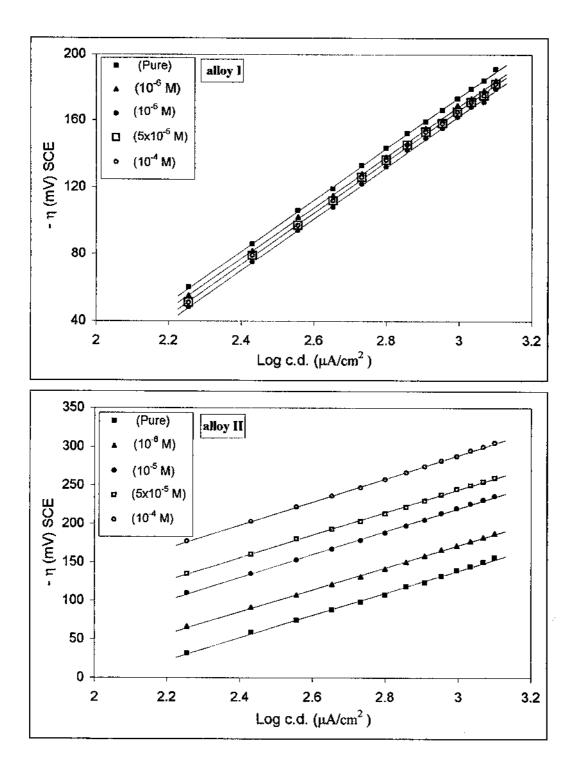


Figure (36): Cathodic Tafel lines for Al-alloys in 0.5 M HClO₄ solution in presence of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole.

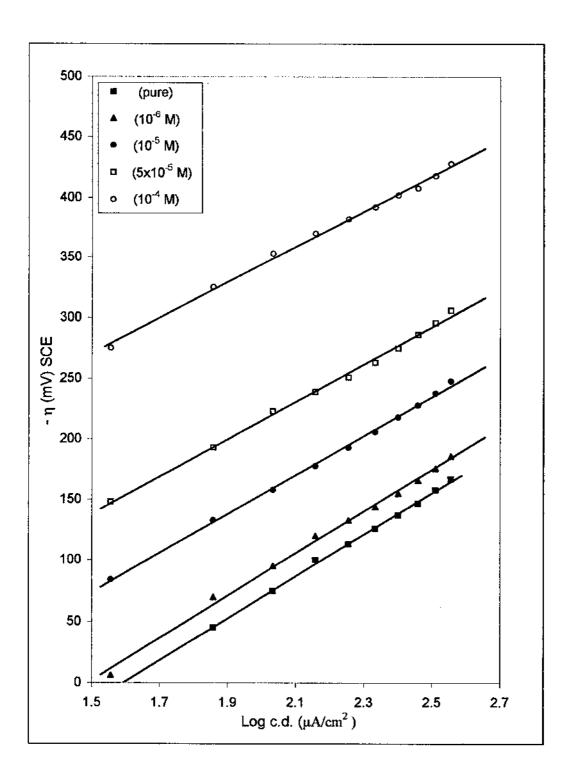


Figure (37): Cathodic Tafel lines for pure aluminium in 0.5M HClO₄ solution in presence of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole.

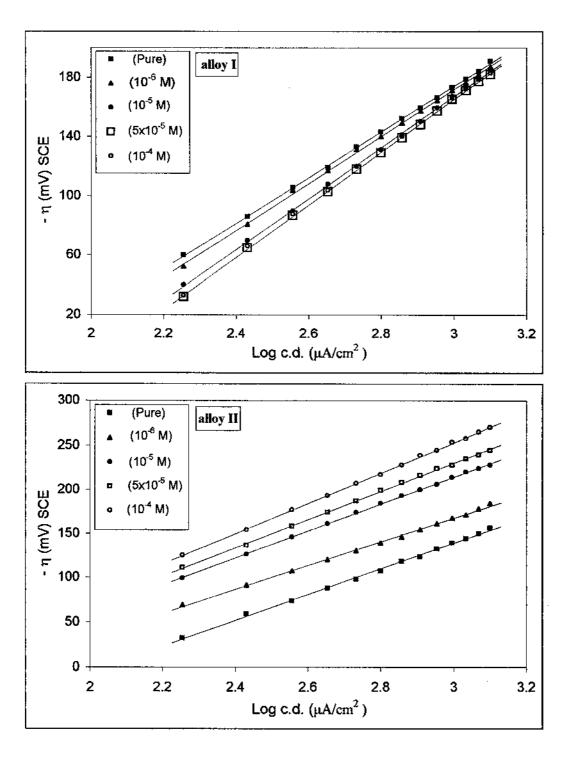


Figure (38): Cathodic Tafel lines for Al-alloys in 0.5 M HClO₄ solution in presence of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole.

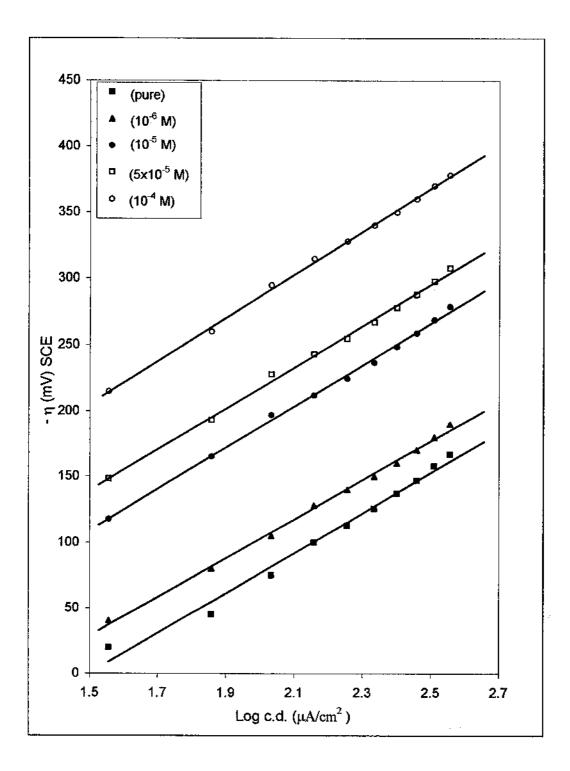


Figure (39): Cathodic Tafel lines for pure aluminium in 0.5 M HClO₄ solution in presence of 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole.

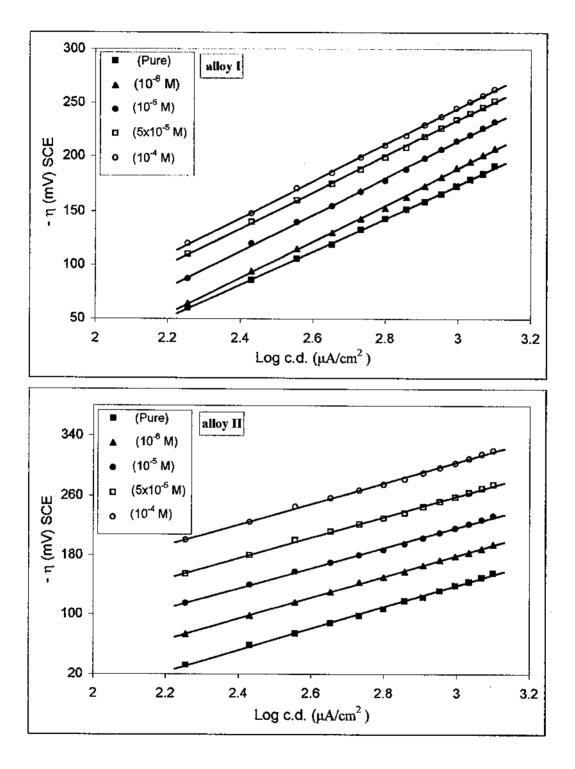


Figure (40): Cathodic Tafel lines for Al-alloys in 0.5 M HClO₄ solution in presence of 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole.

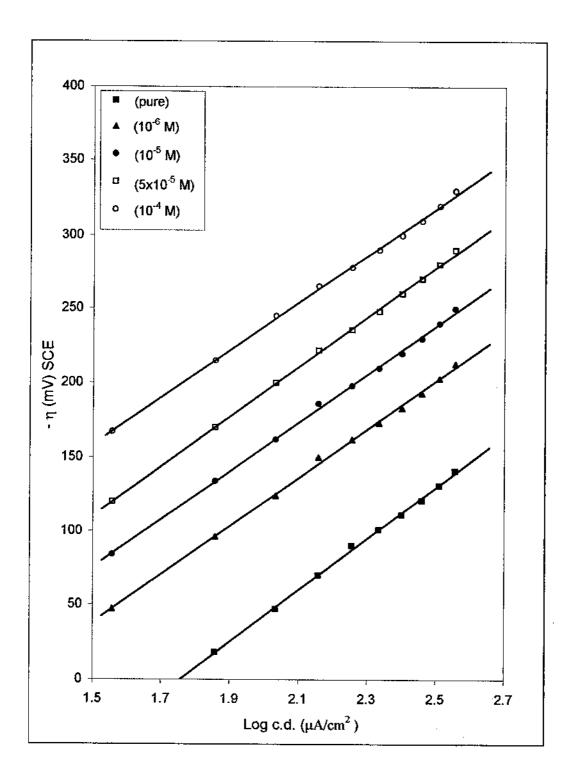


Figure (41): Cathodic Tafel lines for pure aluminium in 0.5M H₂SO₄ solution in presence of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole.

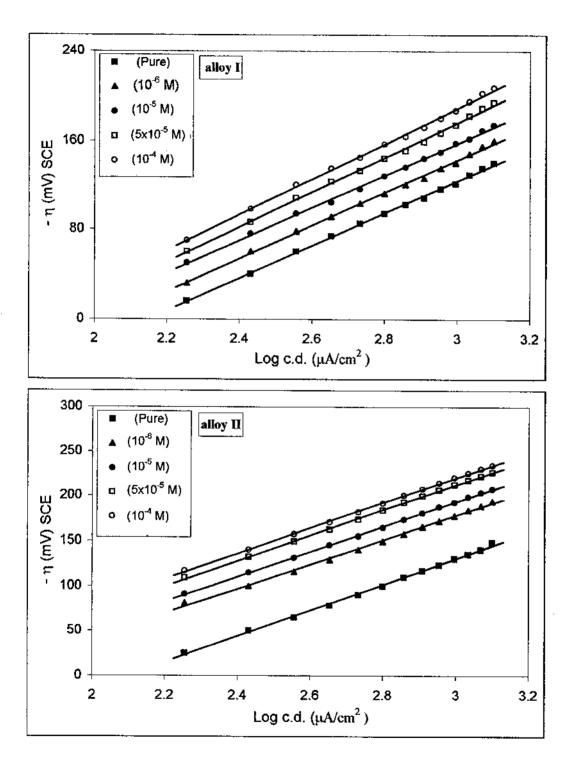


Figure (42): Cathodic Tafel lines for Al-alloys in 0.5 M H₂SO₄ solution in presence of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole.

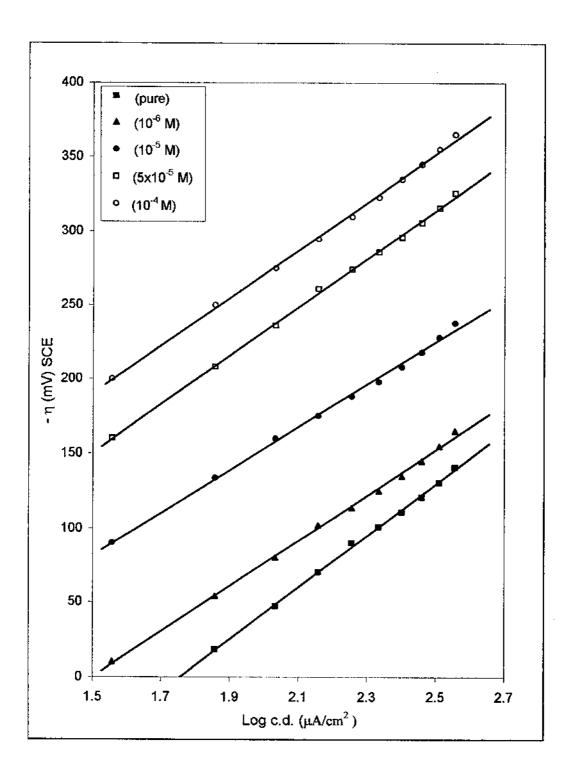


Figure (43): Cathodic Tafel lines for pure aluminium in 0.5M H₂SO₄ solution in presence of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole.

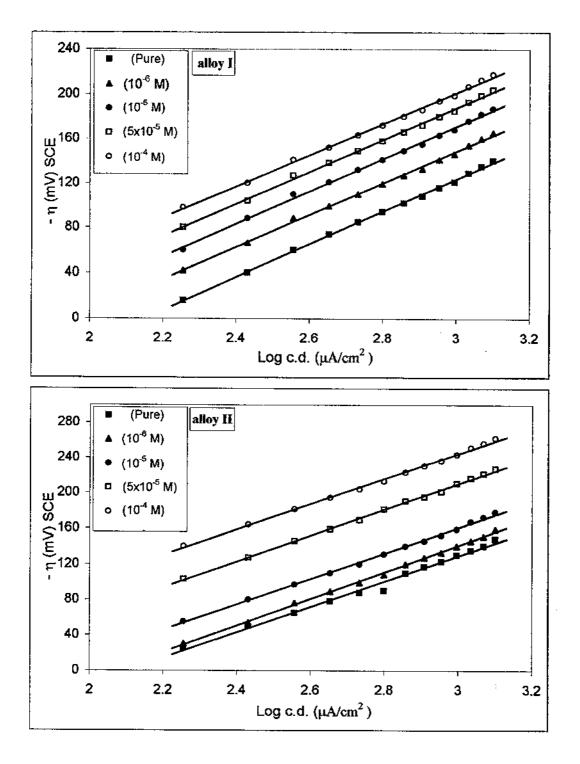


Figure (44): Cathodic Tafel lines for Al-alloys in 0.5 M H₂SO₄ solution in presence of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole.

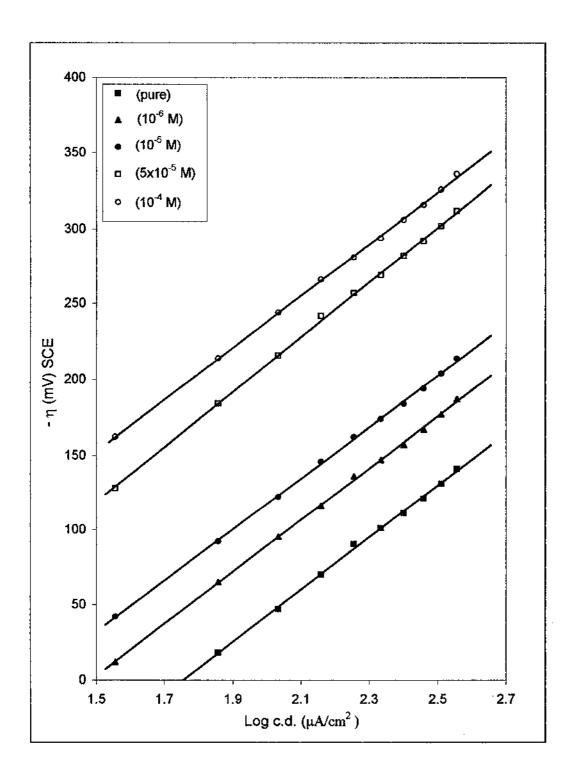


Figure (45): Cathodic Tafel lines for pure aluminium in 0.5 M H₂SO₄ solution in presence of 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole.

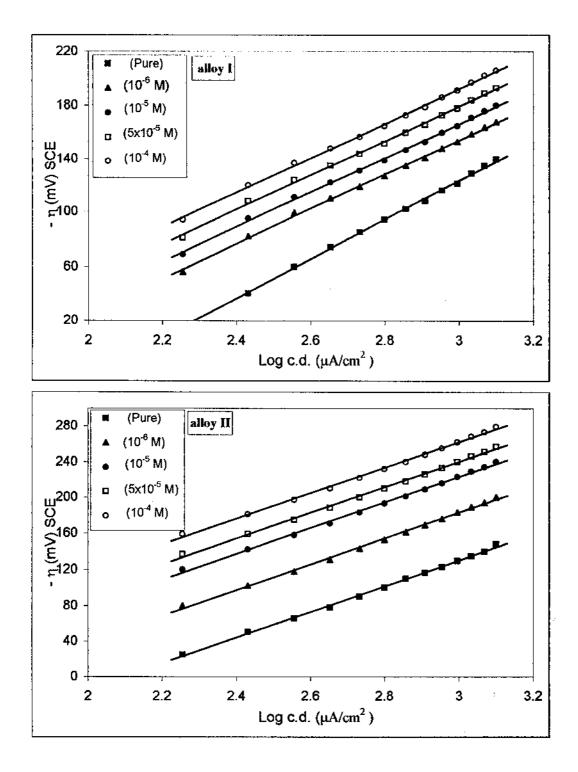


Figure (46): Cathodic Tafel lines for Al-alloys in 0.5 M H₂SO₄ solution in presence of 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole.

2.2. Parameters for hydrogen evolution reaction:

Values of the slope of the cathodic Tafel lines (b_c) and transfer coefficient (α) for h.e.r. at both pure Al and its alloys in the presence of the investigated triazole derivatives within the concentration range 10^{-6} - 10^{-4} M are given in Tables 29-37. The data obtained for triazole derivatives show that the presence of such compounds within the investigated concentration range slightly affected the values obtained in pure 0.5 M solutions of HCl, HClO₄ and H₂SO₄. Values of the Tafel slope for h.e.r. at the pure Al cathode in the presence of triazole derivatives at all examined concentrations a mount to -160 ± 20 mV. The corresponding values of b_c in case of Al-alloys amount to -150 ± 15 mV. Values of α (transfer coefficient) in case of Al in the presence of such organic compounds range from 0.33 to 0.38 for pure Al, and from 0.34 to 0.44 for its alloys in the investigated acids solutions.

2.3. Open circuit corrosion potentials:

The values of open circuit corrosion potentials of Al and its alloys in the absence and presence of various concentrations of triazole derivatives in $0.5\,$ M solutions of HCl, HClO₄ and H₂SO₄ are given in Tables 29-37. It is observed that the value of $E_{corr.}$ for pure Al and its alloys shifts in the positive direction in the presence of all investigated triazole compounds in all investigated acids solutions. Such positive shift increases with the increase in concentration of such investigated compounds. The value of the positive shift in $E_{corr.}$ is higher for pure Al in HCl solution than for its alloys at the same concentration of the organic compounds. The phenomenon is reversed in the presence of the same investigated compounds in both

 $HClO_4$ and H_2SO_4 solution, that is, the positive shift in $E_{corr.}$ is more pronounced with Al-alloys than with pure Al.

2.4. corrosion currents (icorr.):

Corrosion currents ($i_{corr.}$) for both pure Al and its alloys in the investigated acids solutions determined as previously described (see part one) in the absence and presence of triazole derivatives within the concentration range 10^{-6} - 10^{-4} M are given in Tables 29-37.

From these results it is observed that all investigated compounds decrease the value of i_{corr.} for both pure Al and its alloys in H₂SO₄ solution. The extent of decrease in icorr., increases with the increase in the concentration of the organic compound. However, 3-mercapto-4-phenyl-5p-tolyl-1,2,4-triazole increases icon. of alloy I in HClO₄ solution and decreases for pure Al and alloy II. Although 3-mercapto-4-phenyl-5-4pyridyl-1,2,4-triazole does not affect the value of icorr. for alloy I (except at 10⁻⁶ M), i_{corr.} decreases with increasing concentration for both pure Al and alloy II in HClO₄ solution. In HCl solution, 3-mercapto-4-phenyl-5-4pyridyl-1,2,4-triazole has influence to decrease icorr. up to 5x10⁻⁵ M, however higher value of $i_{corr.}$ is obtained at 10^{-4} M of both pure Al and its alloys. icor. decreases with increasing the concentration of 3-mercapto-4phenyl-5-p-tolyl-1,2,4-triazole in HCl solution of both pure Al and its alloys. i_{corr.} decreases as an increase in the concentration of 3-mercapto-4phenyl-5-p-nitrophenyl-1,2,4-triazole only of pure Al. While, icorr. decreases for its alloys with increasing the concentration up to 5x10⁻⁵ M and starts to increase at higher concentration (10⁴M). However, these values are still lower than that obtained in the pure medium.

2.5. Inhibition efficiency:

Values of the inhibition efficiency expressed as %l determined by equation (3) given in part 1 are recorded in Tables 29-37, together with values of $E_{\text{corr.}}$ and $i_{\text{corr.}}$.

investigated triazole derivatives have higher inhibition efficiencies of pure Al than of its alloys in H₂SO₄ solution. The inhibition efficiency increases with increasing the concentration of triazole derivative in H₂SO₄ solution of both pure Al and its investigated alloys. In HClO₄ solution, all investigated triazole derivatives, show that for pure Al and alloy II, inhibition efficiency increases as an increase of the inhibitor concentration. For alloy I, the inhibition efficiency is gradually increased as an increase in the concentration of 3-mercapto-4-phenyl-5-p-nitrophenyl-1.2.4-triazole. While, 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole has influence to increase %I in the negative direction (catalytic effect). On the other hand, with 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole at lower concentration (10-6M), low %I (9%) is observed, but at higher examined concentrations, the inhibition efficiencies range from zero to -1.3 % for alloy I.

2.6. Change in the hydrogen overpotential reaction:

The values of change in the hydrogen overpotential reaction ($\Delta\eta_c$) of pure Al and its investigated alloys in the presence of various concentrations from the investigated triazole derivatives in 0.5 M solutions of HCl, HClO₄ and H₂SO₄ are given in Tables 29-37. The data exhibited that the value of $\Delta\eta_c$ increases in the negative direction as an increase in

concentration of the investigated triazole derivatives in H_2SO_4 solution. The value of $\Delta\eta_c$ is greater for pure Al than of its alloys within the examined concentrations range of the inhibitor. The value of $\Delta\eta_c$ increases with increasing the concentration of all investigated triazole derivatives for pure Al and alloy II in $HClO_4$ solution. The value of $\Delta\eta_c$ increases in the presence of 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole, but the other investigated triazole derivatives have reverse effect, The value of $\Delta\eta_c$ decreases as an increase in the concentration of the inhibitor at alloy I.

In HCl solution, the value of $\Delta \eta_c$ increases in the negative direction with increasing of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole concentration of both pure Al and its alloys. Similar effects (except at $10^{-4}\mathrm{M}$ of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole in case of pure Al, and at $10^{-4}\mathrm{M}$ of 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole in case of alloy I) in the presence of the two other studied triazole compounds are observed.

2.7. Change in the overpotential of anodic dissolution reaction:

The values of change in the overpotential anodic dissolution reaction $(\Delta \eta_a)$ of pure Al and its alloys in the presence of various concentrations of triazole derivatives in 0.5 M solutions of HCl, HClO₄ and H₂SO₄ are given in Tables 29-37. It is observed that the value of $\Delta \eta_a$ increases in the positive direction with increasing the inhibitor concentration of all the investigated triazole derivatives in acids solutions of both pure Al and its investigated alloys. Greater values of $\Delta \eta_a$ are observed in H₂SO₄ containing triazole derivatives than in both HCl and HClO₄ solutions within the examined concentrations range $(10^{-6}-10^{-4} \text{ M})$.

2.8. Adsorption isotherm:

The degree of coverage $\theta_{org.}$ for compounds having inhibition efficiencies lying within the range 3-97 % were calculated according to the method recommended by Fischer ⁽¹⁶⁾, applying equation (4). Values of $\theta_{org.}$ for triazole derivatives are given in Tables 29-37. Adsorption isotherms obtained by plotting C/ θ versus C for both pure Al and its alloys are shown in Figs.47-55.

Table (29): Effect of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole on the electrochemical and corrosion behaviour of aluminium and its alloys in 0.5 M HCl solution.

												,		<u></u>		
Transfer	coeff. (α)	0.437	0.393	0.360	0.328	0.454	0.450	0.468	0.468	0.454	0.465	0.450	0.492	0.480	0.480	0.492
slopes.	b _c (mV)	135	150	164	180	130	131	126	126	130	127	131	120	123	123	120
Tafel slopes.	b, (mV)	76	78	76	92	77	47	47	9†	47	46	31	31	31	73	30
Δη _α (mV)	at 162 µA /cm²		+ 5	∞ +	∞ +	6+		+ 2	9+	∞ +	+ 10	.	+3	9+	+7	% +
Δη _ε (mV)	at 360 µА /ст²		-74	-208	-529	-14		-11	-19	-31	-24		-27	-39	-57	-22
Surf.	Coverage (θ)		0.338	0.853	0.978			0.311	0.361	0.459	0.402		0.405	0.500	0.645	0.350
1%	(inh.effec.)		33.8	85.3	8.76	-36.8		31.1	36.1	45.9	40.2		40.5	50.0	64.5	35.0
ісоп.	μΑ /cm²	89	45	10	1.5	93	122	84	78	99	73	200	119	100	71	130
-Есоп.	mV (SCE)	922	917	905	006	890	774	765	762	092	757	191	160	758	750	745
Additive	(M)	0		1×10 ⁻⁵	_	1x10 ⁻⁴	0	1x10 ⁻⁶	1x10 ⁻⁵	5×10 ⁻⁵	1×10 ⁻⁴	0	1×10 ⁻⁶	1x10 ⁻⁵	5×10 ⁻⁵	1×10 ⁻⁴
³ N _Q	W. A.		ČI)	ALDRING.	2			,	TOM				4	TOIN	i.	

Table (30): Effect of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole on the electrochemical and corrosion behaviour of aluminium and its alloys in 0.5 M HCl solution.

er G	_															
Transfer	(α)	0.44	0.41	0.35	0.35	0.36	0.45	0.46	0.47	0.47	0.45	0.45	0.49	0.48	0.48	0.48
Tafel slopes.	b _c (mV)	135	143	167	167	166	131	129	126	126	130	131	121	122	122	122
Tafel	(mV)	LL	75	11	78	83	47	47	46	49	49	31	28	28	28	29
Δη _α (mV)	ат 102 µА /ст²		+ 3	+ 5	9+	+ 7	<u> </u>	+ 2	+ 7	+11	+15		4	9+	∞ +	+11
Δη _ε (mV)	uA /cm²		-53	-259	-377	-391		œ,	-34	98-	-116		-27	-34	42	-51
Surf.	(0)		0.294	0.912	0.971	0.971		0.172	0.525	0.787	0.869		0.405	0.505	0.540	0.685
%I	(inh.effec.)		29.4	91.2	97.1	97.1	-	17.2	52.5	78.7	86.9	-	40.5	50.5	54.0	68.5
ісоп.	μΑ /cm²	89	48	9	7	2	122	101	58	26	16	200	119	66	92	63
-Ecorr.	mV (SCE)	922	918	915	905	006	774	771	765	764	763	797	992	764	761	758
Additive	(M)	0			5x10*5	1x10 ⁻⁴	0	1x10 ⁻⁶	1×10 ⁻⁵	5×10 ⁻⁵	1x10 ⁻⁴	0	1x10 ⁻⁶	1x10 ⁻⁵	5×10°5	1×10 ⁻⁴
%o ₀	No. Tion		ŽĮ,	RIGITIA	E.				TOIN	.			4	1011	<u>t.</u>	

Table (31): Effect of 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole on the electrochemical and corrosion behaviour of aluminium and its alloys in 0.5 M HCl solution.

Transfer	cϹ. (α)	0.44	0.36	0.36	0.35	0.36	0.45	0.48	0.47	0.48	0.48	0.45	0.48	0.47	0.48	0.47
Tafel slopes.	b _c (mV)	135	165	163	169	165	131	124	125	124	124	131	122	125	122	125
Tafel	b _a (mV)	92	76	77	77	77	47	46	47	47	46	31	32	31	31	31
Δη _a (mV)	at 102 µA /cm²]	ب	÷ 5.	∞ +	∞ +		+ 2	+	+5	+1		+3	+5	∞ +	8+
Δη _e (mV)	аt 300 µА /ст²		-31	68-	-164	-181		-18	-25	-12	-1		-32	-39	48	-25
Surf.	(9)		0.206	0.618	0.853	0.868		0.328	0.405	0.287	0.230	<u> </u>	0.555	0.685	0.725	0.555
% I	(inh.effec.)		50.6	61.8	85.3	86.8	-	32.8	40.2	28.7	23.0		55.5	68.5	72.5	55.5
1сол.	μΑ /cm²	89	54	26	10	6	122	82	73	87	94	200	68	63	55	89
-Есоп.	mV (SCE)	922	910	206	895	890	774	771	692	191	764	191			752	748
Additive		0				1x10 ⁻⁴	0	1×10-6	1×10-5	5x10 ⁻⁵	1×10 ⁻⁴	0	1×10 ⁻⁶	1×10 ⁻⁵	5×10 ⁻⁵	1×10 ⁻⁴
\$ho.	Dog P		Ù	THURTH	N.			•	TOIN	S .			4	TOP	<u>k</u>	

Table (32): Effect of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole on the electrochemical and corrosion behaviour of aluminium and its alloys in 0.5 M HClO₄ solution.

Transfer	— ₩;	(α)	0.373	171	0.355	0.355	0.378	0.373	16:	0.381	181	181	0.369	16	16	0.383	98
Tran	- coeff.	ر 	0.3	0.371	0.3	0.3	0.3	0.3	0.391	0.3	0.381	0.381	0.3	0.391	0.391	0.3	0.386
Tafel slopes.		ρ _c (mV)	158	159	991	991	156	158	151	155	155	155	160	151	151	154	153
Tafel		b _a (mV)	132	139	147	149	156	99	73	74	9/	81	28	31	43	41	37
Δη _a (mV)	at 162	μΑ /cm²		+ 12	+ 22	+ 29	+ 36		+ 7	6 +	+ 14	+ 50		+ 2	+ 22	+ 25	+ 25
Δη _c (mV)	at 360	μΑ /cm²		-52	-111	-138	-195		+	+12	6+	6+		-33	-79	-106	-148
Surf.	Coverage	(0)		0.176	929.0	0.853	0.853		060'0		0.013	0.000		0.519	0.741	0.815	0.904
1%		(inh.effec.)		17.6	9'.29	85.3	85.3		0.6	-1.3	1.3	0.0		51.9	74.1	81.5	90.4
icom.		μΑ /cm²	34	28	11	5	5	81	71	79	77	78	135	65	35	25	13
-Есоп.		mV (SCE)	925	915	905	006	890	725	712	709	708	707	712	402	069	089	929
Additive	concn.	(M)	0	1×10 ⁻⁶			1×10 ⁻⁴	0	1x10*	1×10-5	5×10 ⁻⁵	1x10 ⁻⁴	0	1x10 ⁻⁶	1x10°5	5x10 ⁻⁵	1×104
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Table (33): Effect of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole on the electrochemical and corrosion behaviour of aluminium and its alloys in 0.5 M HClO₄ solution.

Transfer	coeff.	0.373	0.335	0.331	0.333	0.335	0.373	0.376	0.333	0.333	0.331	0.369	0.437	0.381	0.369	0.345
I					• • •								_	_		
Tafel slopes.	b _e (mV)	158	176	178	177	176	158	157	177	177	178	160	135	155	160	171
Tafel	b _a (mV)	134	135	145	147	153	99	19	29	<i>L</i> 9	29	31	40	94	40	41
Δη _a (mV)	at 162 µA /cm²		9 +	+ 15	+ 20	+ 21		+ 7	+ 10	+ 16	+ 16		+17	+17	+17	+ 19
Δη _c (mV)	at 360 µA /cm²		-19	-81	-139	-261		+ 2	+ 16	+ 19	+ 18		-33	-72	-84	-103
Surf.	Coverage (0)		0.000	0.559	0.794	0.941							0.563	0.681	0.726	0.748
I%	(inh.effec.)	-	0.0	55.9	79.4	94.1	-	1.7-	-52.6	-50.0	-43.6		56.3	68.1	72.6	74.8
ісоп.	μΑ /cm²	34	34	15	7	2	78	84	119	1117	112	135	59	43	37	34
-E _{cont} .	mV (SCE)	925	920	917	912	905	725	710	707	703	695	712	700	695	069	289
Additive	CORICII. (M)	0	1x10 ⁻⁶	1×10 ⁻⁵	5×10-5	1x10 ⁻⁴	0	1x10*	1x10 ⁻⁵	5x10 ⁻⁵	1x10 ⁴	0	1×10*6	1×10-5	5×10 ⁻⁵	1×10 ⁻⁴
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Table (34): Effect of 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole on the electrochemical and corrosion behaviour of aluminium and its alloys in 0.5 M HClO₄ solution.

sfer		73	33		92	92	73	<u>6</u>	 	<u> </u>	61	6			=	
Transfer	(g)	0.373	0.383	0.378	0.376	0.376	0.373	0.349	0.349	0.349	0.349	0.369	0.421	0.431	0.431	0.421
Tafel slopes.	b _c (mV)	158	154	156	157	157	158	169	169	169	169	160	140	137	137	140
Tafel	b _a (mV)	133	138	143	145	142	65	69	82	81	81	27	38	42	38	44
Δη _a (mV)	at 162 µA /cm²	 	+ 10	+ 21	+ 28	+ 37	1	ب	6 +	+ 35	+ 54	1	+ 7	6+	+ 12	+21
Δη _c (mV)	at 500 µA /cm²		-23	-112	-141	-211	Ì	6-	-34	-54	-65		-42	-84	-126	-171
Surf.	(9)		0.412	0.735	0.824	0.941		0.103	0.218	0.423	0.487		0.585	0.800	968.0	0.948
1%	(inh.effec.)		41.2	73.5	82.4	94.1		10.3	21.8	42.3	48.7		58.5	80.0	9.68	94.8
ісоп.	μΑ /cm²	34	20	6	9	2	78	70	61	45	40	135	56	27	4	_
·Econ.	mV (SCE)	925	920	916	912		725			701	269	712	692	089	670	999
Additive	(M)	0		1x10-5		1×10 ⁻⁴	0	1×10-6	1×10-5	5x10 ⁻⁵	1x10 ⁻⁴	0	1×10-6	1x10 ⁻⁵	5x10 ⁻⁵	1x10-4
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Table (35): Effect of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole on the electrochemical and corrosion behaviour of aluminium and its alloys in $0.5\,\mathrm{M}\,\mathrm{H}_2\mathrm{SO}_4$ solution.

			<u> </u>			_								T-	<u> </u>			·
Transfer	coeff	(ω)	0.364	0360	0.364	0.240	0.369		0.4444	0.386	0.386	0.386	0.386	0.407	0.413	0.413	0.413	0.413
Tafel slopes.		b _c (mV)	162	160	691	160	160	133	CCI	153	153	153	153	145	143	143	143	143
Tafel		b ₂ (mV)	150	150	150	151	151	60	3 1	7.1	83	82	83	46	46	46	46	46
Δη _α (mV)	at 162	µA /cm²		+ 2	*	+ 15	+ 45			+ 74	+ 34	+ 45	+ 54		+ 2	4	9+	6+
Δη _c (mV)	at 360	μΑ /cm ²		-72	-109	-149	681-		0	•10	-34	84	09-		-51	99-	-84	-92
Surf.	Coverage	(0)		0.647	0.745	0.922	0.941		0 238	0.430	0.254	0.611	0.556		0.554	0.685	0.746	0.785
Ι%		(inh.effec.)]	64.7	74.5	92.2	94.1		23.8	0.77	25.4	61.1	55.6		55.4	68.5	74.6	78.5
ісоп.	,	μΑ /cm ²	51	18	13	4	3	126	96		2 6	64	56	130	58	41	33	28
-Есопт.		mV (SCE)	915	905	006	895	890	092	752		746	736	728	745	723	719	704	969
	5 —	4	0		1x10 ⁻⁵		1x10 ⁻⁴	0	1x10-6	,	1x10 ⁻⁷	5x10°	1×10 ⁻⁴	0	lx10-6	1x10 ⁻⁵	5x10°5	1x10 ⁻⁴
%b _c	idos —	\$		ÜN,	TURURY	2			•	1	ON.				1	TOPE		

Table (36): Effect of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole on the electrochemical and corrosion behaviour of aluminium and and alloys in $0.5 \text{ M H}_2\text{SO}_4$ solution.

Transfer	coeff	(ä)	0.364	0.355	0.399	0.358	0.362	0.444	0.450	0.431	0.424	0.440	0.407	0.415	0.415	0.413	0.413
slopes.		b _c (mV)	162	166	148	165	163	133	131	137	139	134	145	142	142	143	143
Tafel slopes.		b ₂ (mV)	153	153	155	158	159	78	82	82	70	71	46	46	46	48	48
Δη ₈ (mV)	at 162	μΑ /cm²		+ %	+ 15	+ 27	+ 35		+	+ %	+ 7	∞ +		+	+ 5	+ 20	+ 19
Δη _c (mV)	at 360	μΑ /cm²		-24	-67	-185	-224		-28	-50	-67	-81		-11	-32	-81	-116
Surf.	Coverage	(θ)		0.255	0.804	0.941	0.961		0.357	0.532	0.643	0.738		0.208	0.454	0.646	0.692
1%		(inh.effec.)		25.5	80.4	94.1	96.1	•	35.7	53.2	64.3	73.8		20.8	45.4	9.49	69.2
ісоп.		μΑ /cm²	51	38	10	m	2	126	81	59	45	33	130	103	71	46	40
-Ecorr.		mV (SCE)	915	910	506	305	006	760	757	750	746	742	745	160	750	723	714
	concn.		0		1x10 ⁻⁵		1x10 ⁻⁴	0	1x10 ⁻⁶	1x10 ⁻⁵	5×10 ⁻³	1x10 ⁻⁴	0	1x10-6	1x10 ⁻⁵	5×10°5	1x10 ⁻⁴
*20	Okto	*		ÜŊ	United !	È.			<i>\(\)</i>	6/k	•			1	TOTAL		

Table (37): Effect of 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole on the electrochemical and corrosion behaviour of aluminium and its alloys in 0.5 M H₂SO₄ solution.

		η-					т-									
Transfer	coeff.	0.364	0.341	0.341	0.341	0.347	0 444	0.444	0.444	0.444	0.444	0.407	0.396	0.393	0.393	0.393
Tafel slopes.	ρ° (mΛ)	162	173	173	173	170	133	133	133	133	133	145	149	150	150	150
Tafel	b ₂ (mV)	152	152	148	157	150	76	08	71	69	69	47	46	50	99	52
Δη _a (mV)	us roz	 	+ 18	+ 26	+38	+59		+ 2	+ 5	9+	+ 5		+	+	ب	+ 4
Δη _c (mV)	µA /cm²		-46	-73	-171	-195		-39	-51	-64	-77		-53	-93	-110	-132
Surf. Coverage	(e)		0.647	0.627	0.882	0.922		0.437	0.571	0.627	0.730		0.538	0.715	0.815	0.892
Ι%	(inh.effec.)		64.7	62.7	88.2	92.2		43.7	57.1	62.7	73.0		53.8	71.5	81.5	89.2
Ícom.	μΑ /cm²	51	18	19	9	4	126	71	54	47	34	130	09	37	24	14
-Econ.	mV (SCE)	915	913	9111	806	904	160	742	740	737	734	745	720	713	902	694
Additive concn.		0	<u></u>		_	1×10 ⁻⁴	0	1x10*6	1x10 ⁻⁵	5x10 ⁻⁵	1×10 ⁻⁴	0	1×10°	1x10°	5x10 ⁻⁵	1×10 ⁻⁴
NO.	\$\$\disp\rightarrow\rig		Unj	TINITINI	.			<i>?</i>	TOPE				1	TOPE		

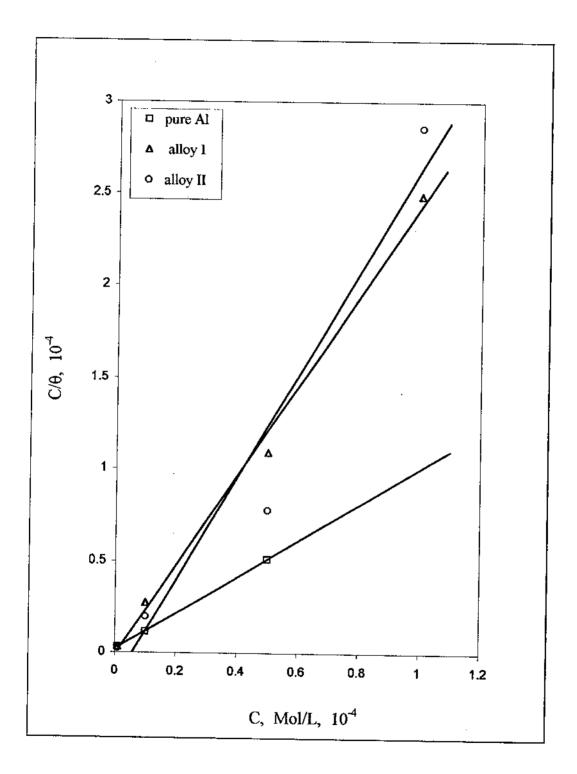


Figure (47): adsorption isotherm for 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole on pure Al and its alloys in 0.5 M HCl solution.

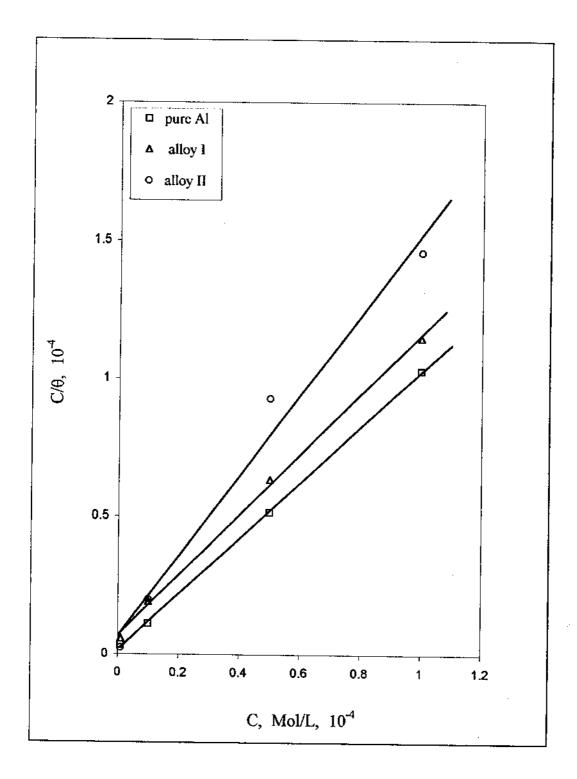


Figure (48): adsorption isotherm for 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole on pure Al and its alloys in 0.5 M HCl solution.

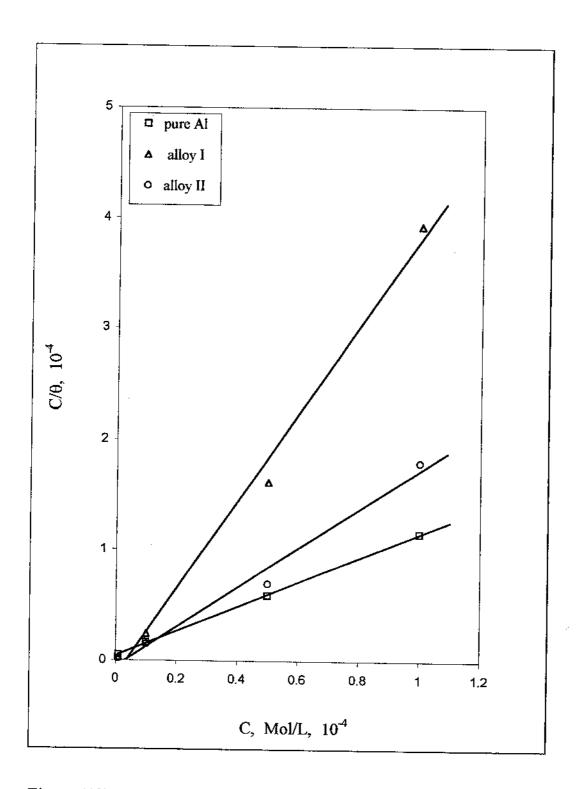


Figure (49): adsorption isotherm for 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole on pure Al and its alloys in 0.5 M HCl solution.

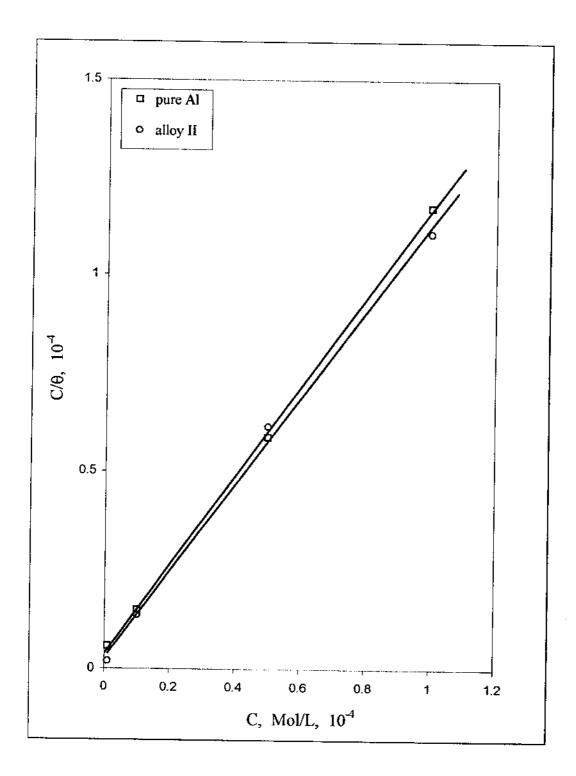


Figure (50): adsorption isotherm for 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole on pure Al and its alloys in 0.5 M HClO₄ solution.

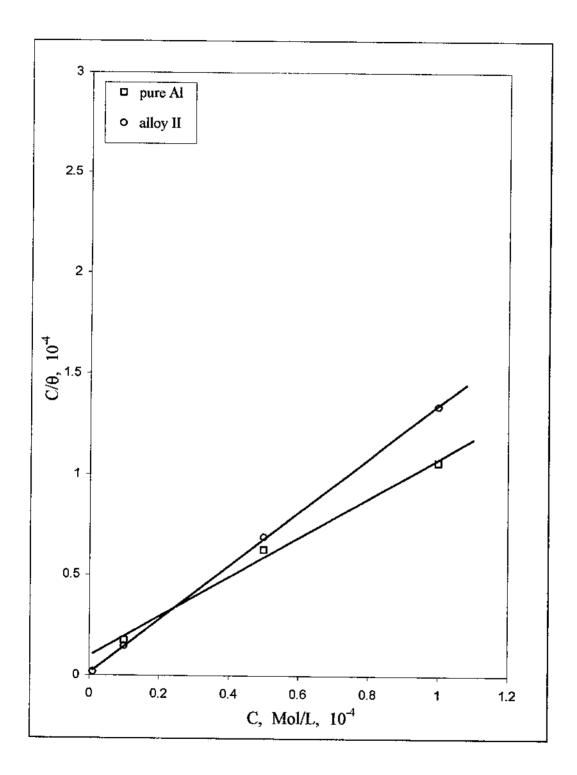


Figure (51): adsorption isotherm for 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole on pure Al and its alloys in 0.5 M HClO₄ solution.

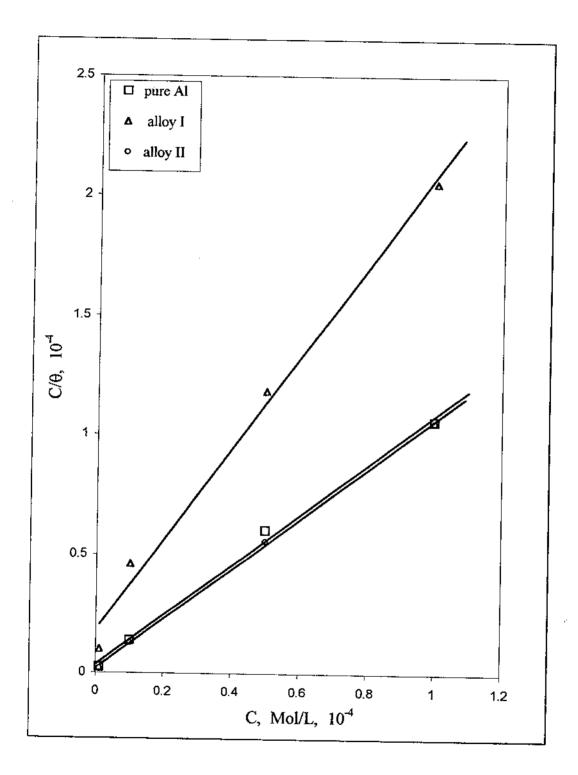


Figure (52): adsorption isotherm for 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole on pure Al and its alloys in 0.5 M HClO₄ solution.

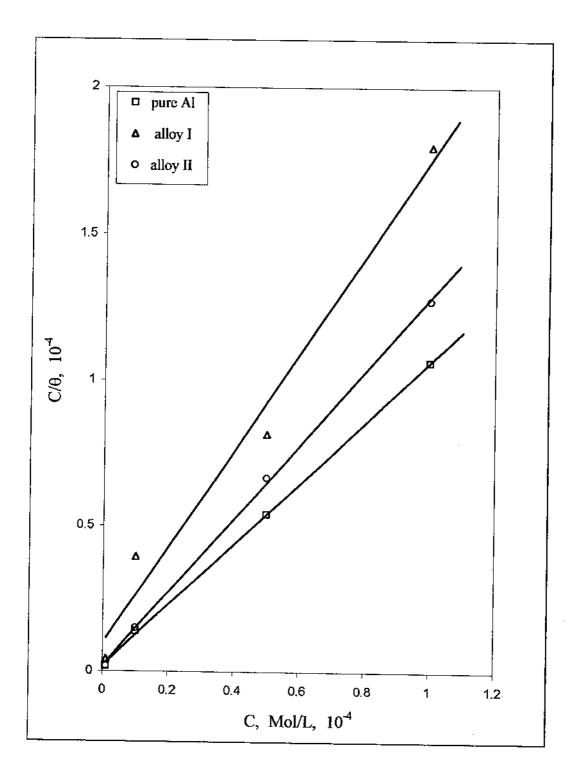


Figure (53): adsorption isotherm for 3-mercapto-phenyl-5-4-pyridyl-1,2,4-triazole on pure Al and its alloys in 0.5 M H₂SO₄ solution.

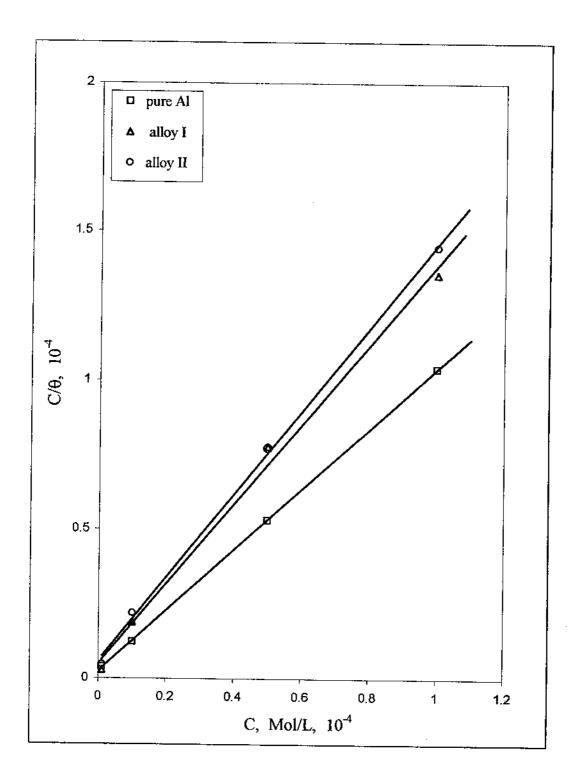


Figure (54): adsorption isotherm for 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole on pure Al and its alloys in 0.5 M H₂SO₄ solution.

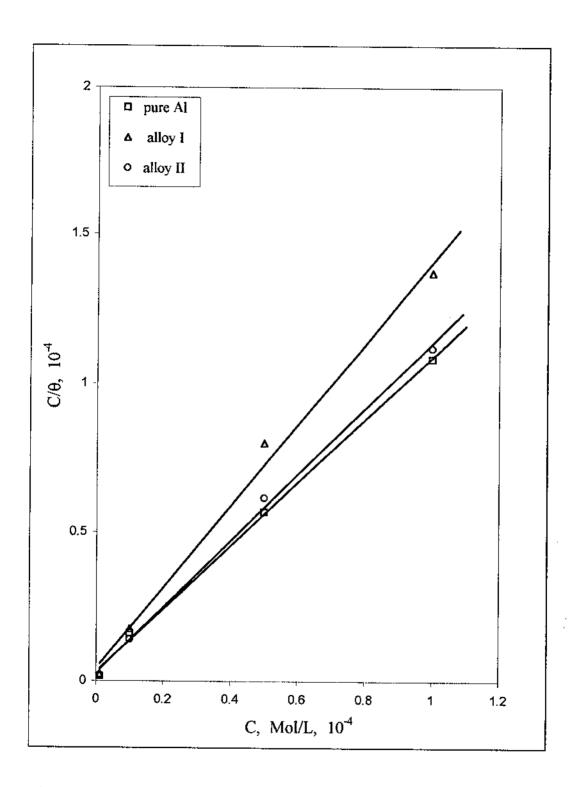


Figure (55): adsorption isotherm for 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole on pure Al and its alloys in 0.5 M H₂SO₄ solution.

DISCUSSION DISCUSSION PRSCOME KIND DEPOSION DISCUSSION PRACTISED DISCUSSION PISCONSION DISCUSSION DISCUSSION DISCUSSION DISCUSSION DISCUSSION DIAGUSSION TISCHESION PROPERTY DISCUSSION DISCUSSION DISCUSSION OPENING THE RESERVE INSCUSSION MSCUSSION DISCUSSION DISCUSS CUSSION **DISCUSSION** DISCUSS: LUSSION DISCUSSION MISCUSSION DISCUSSION DISCUSSION DISCUSSION DISCUSSION DISCUSSION FEBRUARIES DISCUSSION DISCUSSION DISCUSSION DISCUSSION DISCUSSION MSCUSSION BYSCUSSION DISCUSSION DESCUSSION DISCUSSION DISCUSSION O'SCUSSION

DISCUSSION

1. Effect of adenine, adenosine and pyrrole derivative on the electrochemical and corrosion behaviour of pure aluminium and its alloys in 0.5M solutions of HCl, HClO₄ and H₂SO₄.

1.1 Behaviour in HCl solution:

The data of Tafel lines for cathodic hydrogen evolution reaction indicate that in the pure HCl solution, although values of the cathodic Tafel slope for the alloys (I and II) are close or slightly higher than the values calculated from the equation $b_c = 2.3(2RT/F) = 118$ mV at 25°C (the hydrogen evolution reaction on aluminium electrodes essentially free of "spontaneous oxide" follow the slow discharge was found to Higher values of the cathodic Tafel slope in case of pure mechanism)⁽⁸²⁾. Al may be ascribed to the specific adsorption of chloride ions and/or the incomplete dissolution of the spontaneously formed oxide film (barrier type). It was reported that, if aluminium is left in the acid electrolyte for a long time, some but not all of the film dissolved (83). Cathodic Tafel slopes of ~300 mV/decade were obtained by Kunze⁽⁸⁴⁾and by Hogyard and Earal⁽⁸⁵⁾ for super-pure aluminium in aqueous solutions. A value of 175mV of the cathodic Tafel slope for aluminium (99.6%) in NaCl solution was reported by Nisancioglu and Holtan⁽⁷⁹⁾. Chakrabarty, Singh and Agarwal⁽⁸⁶⁾ reported values for the cathodic Tafel slope for Al (purity 99.26-99.82%) of 160-210 mV/decade in 20% nitric acid solution. Metikos et al. (75) reported that the values of the Tafel slopes for hydrogen evolution reaction (h.e.r.) > 2.3(2RT/F) (118 mV at room temperature)

usually are regarded as anomalous since they can not be predicted. For any mechanism by the two well-known theoretical procedures, namely, the steady-state method and the quasi-equilibrium approach, without making assumptions that are easily contestable. Preparation of the working electrode involved exposure to air. Therefore, the electrodes undoubtedly had a thin oxide film on their surface before being introduced into the cell. The presence of a film could have influenced the reduction process at the surface by affecting the energetics of the reaction at the double layer, by imposing barrier to charge transfer through the film, or both. The barrierfilm model was a consistent way of explaining the high Tafel slopes for the This assumed that a fraction of the applied electrode h.e.r. observed. solution overpotentials operated across the surface film and was not to assist the charge transfer (h.e.r) at the film-solution available interface⁽⁸⁷⁾. For a typical electrode reaction (e.g., h.e.r on an oxidecovered electrode), the cathodic reaction of hydrogen evolution involved passage of electrons the potential energy barrier within the film to reach the film-solution interface at a rate influenced by part V_{Film} of the total potential difference (V_i) . The charge transfer of the other reactant hydrogen ion (H₃O⁺) across a separate barrier within the Helmholtz double layer was influenced by the potential V_{H^+} . Thus,

$$i_{H} = K_{H} C_{H} \exp \left[\frac{-\beta (\eta_{t} - \eta_{Film}) F}{RT} \right]$$
 (5)

Where β was the charge transfer symmetry factor with the usual value equal to 0.5, η_t was the total overpotential across the metal-film solution interface, and η_{Film} was the potential drop across the film. According to equation (5), the Tafel slope was:

$$\frac{\partial \eta_{t}}{\partial \log i} = -\frac{2.303 \,\text{RT}}{\beta \,\text{F} \left(1 - \frac{\partial \eta_{\text{Film}}}{\partial \eta_{t}}\right)} = \text{Tafel slope}$$
 (6)

Thus, a slope with a value > 118 mV/dec. was obtained when $\partial \eta_{\text{Film}}/\partial \eta_{\text{t}}$ assumed a positive value. At $\eta_{\text{t}} = 0.5$, then the value of the slope from equation (6) was 236 at room temperature.

Presence of a semi conducting oxide on the electrode surface led to a higher overpotential at a given rate, that is, to an inhibition (or retardation) of the electrode reaction⁽⁸⁸⁾. The semi conducting surface oxides also resulted in partial or complete inhibition of the electrode reaction even before the formation of a complete monolayer of the oxide. Further details on these inhibition effects were reviewed by Conway⁽⁸⁹⁾ and Gilroy and Conway⁽⁹⁰⁾. Anodic Tafel slopes (b_a) ranged from 130-150 mV in case of pure Al and from 40-60 mV in case of its alloys, indicating growth of the spontaneous oxide layer especially of pure Al during anodic polarization up to the breakdown potential⁽⁹¹⁾.

The corrosion current (i_{corr.}), determined by extrapolation of the cathodic Tafel curves, the data show that all investigated organic compounds (except pyrrole derivative in case of alloy I) decrease the corrosion current of both pure aluminium and its alloys. For both pure aluminium and the investigated alloys in the presence of adenine, adenosine and pyrrole derivative shift the open circuit corrosion potential in the positive direction and such shift increases with the increase in inhibitor concentration. Based on the shift in corrosion potential and the increase in the cathodic overpotential in the presence of the organic additives (cathodic Tafel lines for pure aluminium and alloys I and II are

shown in Figs. 2-19 and $\Delta \eta_c$ values at an applied c.d. of 360 μ A/cm² are given in Tables 2-10). adenine, adenosine and pyrrole derivative can be considered as mixed type inhibitors⁽⁷⁶⁾ (at all examined organic compounds in case of pure aluminium and alloy II and in the presence of adenine and adenosine in case of alloy I only).

The results of inhibition efficiency (%I) in Table (13) indicate that 3-amino-4-cyano-2-benzoyl-N-phenyl pyrrole inhibits the corrosion of both pure aluminium and alloy II, and the inhibition efficiency also increases as an increase in the concentration of the inhibitor. But, such additive has influence to increase the corrosion current for alloy I in HCl solution, and the maximum value of i_{corr.} is obtained at higher concentration of such additive (10⁻⁴ M). This indicating that the addition of this compound catalyze the hydrogen evolution reaction on alloy I. This behaviour may be attributed to the presence of iron and silicon as FeAl₃ and Fe₂SiAl₈ intermetallic compounds⁽⁹²⁾ at the aluminium-alloy surface which cause high accelerating effect on the hydrogen evolution reaction in the presence of such additive. This may takes place according to the following reaction sequence:

Simple aminothiols were found to be protonated at the amino group, in acidic solutions⁽⁹³⁾. On the other hand, the results exhibited that pyrrole derivative gives an opposite effect on alloy II compared to alloy I, that is, the inhibition efficiency increases as the concentration of such additive is increased. This behaviour may be attributed to the high density of cathodic active sites at the alloy II surface (iron-rich phases)⁽⁹²⁾, which interact with inhibitor molecules to produce an insoluble complex, leading to coverage of the majority of those cathodic active sites⁽⁷⁶⁾.

The data in Tables 11 and 12 showed that i_{corr} decreases and inhibition efficiency (%I) increases as the concentration of adenine or adenosine is increased in HCl solution of both pure aluminium and its investigated alloys. It is observed that, the inhibition efficiency of adenine and adenosine in case of pure Al is higher than that of corresponding obtained for alloys I and II at all examined concentrations. However, the inhibition efficiency of adenosine is higher than the adenine of both pure Al and its investigated alloys.

According to $Vijh^{(82)}$ and Desai et al.⁽⁹⁴⁾, the potential of zero charge (PZC) of Al in acidic media $E_{q=0}=-0.4$ V. Values of the ϕ potential of pure Al and Al-alloys I and II were calculated according to the following equation:

$$\dot{\phi} = E_{\text{ocp}} - E_{q=0} \tag{10}$$

Hence, values of the ϕ potential of pure Al and Al-alloys I and II are -0.28, -0.133, -0.126 V, respectively. This indicate that pure Al and its alloys are negatively charged at the $E_{\rm ocp}$. On the other hand, adenine and adenosine

undergo protonation in aqueous acidic solutions⁽³⁴⁾, thus the initial step of adsorption may be involve the protonated molecules. According to Blomgren and Bockris⁽⁹⁵⁾ and Foroulis⁽⁹⁶⁾ aromatic amines (aniline, pyridine and quaternaries) which are preferentially adsorbed in the cation form, lie flat on the electrode surface and adsorption via a mechanism involving π -electron interactions between the aromatic nucleus and the metal surface is also possible. Before proceeding with a development of equations describing the mechanism of adsorption occurring at the electrolyte-oxide interface, a particular model for these processes is required. The following model will be assumed and is consistent with that arising from studies of double layer at oxide-solution interface⁽⁹⁰⁾. Equilibrium is assumed with respect to reactions of the following type:

$$\begin{bmatrix}
AI - OH \\
AI - OH
\end{bmatrix}$$
surface
$$\begin{bmatrix}
AI \\
AI
\end{bmatrix}$$
surface
$$(11)$$

Adenine or adenosine molecules have electron-donating ability and can displace adsorbed water on the surface^(91,97) by hydrogen bridging with its unshared electron pair as follows:

After losing adsorbed water the electrode surface becomes electronacceptable, and inhibitor molecules can be easily adsorbed:

The adsorption of an organic adsorbate on the surface of a metal is regarded as a substitutional adsorption process between the organic compound in the aqueous phase $Org_{(aq)}$ and the water molecules adsorbed on the electrode surface $H_2O_{(s)}^{(21)}$:

$$Org_{(sol.)} + nH_2O_{(ads.)} \longrightarrow Org_{(ads.)} + nH_2O_{(sol)}$$
 (1)

Where n is the size ratio, which is the number of water molecules replaced by one molecule of organic adsorbate.

The data exhibit that adenosine is greater inhibitive action on both Al and its alloys than the adenine under the same conditions. This behaviour can be ascribed to adsorption of the larger molecules of adenosine compared to adenine molecules, so enhancing the inhibition efficiency of the cathodic process. Lower values for the inhibition efficiency in case of the investigated alloys compared to those of pure Al can be ascribed to the presence of iron as a minor alloying elements, thus, increasing the catalytic activity of Al-alloys (no silicon can be detected in the film above the aluminium matrix containing 1% Si).

The data of galvanostatic anodic polarization of pure Al and its investigated alloys in 0.5M HCl solution in the absence and presence of 10^{-6} - 10^{-4} M in case of pyrrole derivative and 10^{-5} - 10^{-3} M in case of both adenine and adenosine are shown in Tables 11,12 and 13 together with corrosion current, inhibition efficiency, the values of $\Delta \eta_a$ and the values of $\Delta \eta_a$ and corrosion potential. These results show that the anodic Tafel slope (ba) in case of pure Al is greater than of its alloys. On the other hand, value of ba seems to be the same in the absence and presence of all investigated organic compounds. This indicates that anodic dissolution process takes place at the uncovered part of the electrode surface. The inhibition of anodic dissolution process is associated with the increase in the value of $\Delta \eta_a$ in the presence of all investigated compounds of both pure Al and its alloys. These results suggested that retardation of the electrodes processes occurs, at anodic sites, as a result of coverage of the majority of anodic active sites of pure Al or its alloys by the inhibitor molecules.

1.2. Behaviour in HClO₄ solution:

The data obtained for the electrochemical and corrosion behaviour of pure aluminium and its alloys, in 0.5 M HClO₄ solution in the absence and presence of pyrrole derivative, adenine and adenosine within the concentration range 10⁻⁶-10⁻⁴ M in case of pyrrole derivative and 10⁻⁵-10⁻³ M in case of adenine and adenosine are given in Tables 14-16. The results indicate that pyrrole derivative inhibits the corrosion (except at higher concentration, 10⁻⁴M, in case of alloy I) of both pure Al and the investigated alloys even at the lowest examined concentrations. The presence of pyrrole derivative shifts the open circuit corrosion potential in the positive direction and such shift increases with the increase in inhibitor

concentration. Based on the shift in corrosion potential and the increase in the cathodic overpotential in the presence of the inhibitor (cathodic Tafel lines for pure Al and its investigated alloys are shown in Figs. 12and13 and $\Delta\,\eta_{\rm e}$ and $\Delta\,\eta_{\rm e}$ values are given in Table 16 pyrrole derivative can be considered as mixed type inhibitor (76). The data recorded in Table 16 indicate that for pure Al and its alloys (except at $10^{-4}M$ in case of alloy I) the increase in the inhibition efficiency with concentration is associated with a decrease in the value of corrosion current (i_corr.), denoting a decrease in the true surface area available for hydrogen deposition (hydrogen evolution occurs at the uncovered parts of the electrode surface). Both approximate constancy of both the cathodic Tafel slope (bc) and anodic dissolution Tafel slope in the absence and presence of the inhibitor suggest that the presence of pyrrole derivative does not affect the mechanism of both hydrogen evolution and anodic dissolution reactions.

The increase in the corrosion current of alloy I in the presence of pyrrole derivative (at 10^{-4}M) associated with positive value of change in hydrogen overpotential ($\Delta\eta_c$) and corresponding to that inhibition efficiency becomes negative one. This indicates that catalytic effect on the hydrogen evolution reaction at higher concentration (10^{-4}M) of the additive is occurred. This behaviour may be attributed to the presence of iron in the alloy I (as FeAl₃ intermetallic compound) at the alloy surface may catalyze the reduction of $C \equiv N$ group for 3-amino-4-cyano-2-benzoyl-N-phenyl pyrrole. Cathodic overpotential values for pure Al and the investigated alloys at different current densities in 0.5 M HClO₄ solution in the absence and presence of 10^{-5} - 10^{-3}M adenine and adenosine are recorded in Tables 5 and 6. The parameters of both hydrogen evolution reaction and anodic dissolution reaction in the absence and presence of such compound are

given in Tables 14 and 15. The approximate constancy of the cathodic Tafel slopes for both pure Al and its alloys indicate that the mechanism of hydrogen evolution reaction is the same in the absence and presence of the investigated compounds. However, slight change in anodic dissolution Tafel slope (b_a) in the presence of the additives is observed. This behaviour may be ascribed to a slight change in the true surface area available for anodic dissolution reaction.

The results of inhibition efficiency, $i_{corr.}$ and $\Delta \eta_c$ values exhibited that adenine and adenosine inhibit the corrosion of pure Al and alloy II (except alloy II at 10⁻³M concentration of adenosine, %I decreases relatively). While, the same compounds have influence to increase the corrosion current and according to that, inhibition efficiency shifts to more negative values (catalytic effect) as an increase the concentration of the additive on alloy I. This indicates that the investigated compounds catalyze the hydrogen evolution reaction on alloy I surface due to the presence of iron as FeAl3 at the alloy surface. However, $\Delta\,\eta_a$ values increase with increasing the concentration of adenine or adenosine in 0.5M HClO₄ This result suggests that specific interaction with solution on alloy I. anodic process and the investigated compounds act as an anodic inhibitor. One can concluded that the inhibitor becomes adsorbed on the metal surface and covers the anodic regions⁽³⁹⁾. Based on the shift in corrosion potentials of pure Al and alloy II, the increase in cathodic overpotential in Figs. 8-11 and $\Delta \eta_c$ and $\Delta \eta_a$ values are given in Tables 14 and 15, adenine and adenosine can be considered as an inhibitor of the mixed type (98). Comparison of the results obtained at higher concentration (10⁻³M) of both adenine and adenosine in 0.5M HClO₄ solution of pure Al indicated that the inhibition efficiency of adenosine is higher than that of adenine. These

results suggest that the covered area of the electrode surface by adenosine molecules is expected to be much larger than the covered area by adenine molecules, due to the larger molecular size of adenosine than that of Stupnisek-Lisac and Ademovic (99) stated that the size of the adenine. adsorbed molecule influences the inhibiting properties of compound. Bigger molecules have better adsorption on the metal surface. Similar results were obtained by Fouda et al. (100) for the corrosion inhibition of Al by thiosemicarbazide derivatives in 2N HCl solution that the inhibition efficiency of additive compounds depends on many factors which include the number of adsorption sites and their charge density, molecules size, heat of hydrogenation mode of interaction with the metal surface, and formation of metallic complexes. The relative decrease in the inhibition efficiency of adenosine at highest concentration (10⁻³M) on alloy II compared to its efficiency at lower concentrations of such compound, can be attributed to the decrease in electrode coverage with an increase in the So supporting the fact on insoluble complex concentration of adenosine. formed at lower concentrations of the investigated compound becomes This is due to the accumulation of a large number of molecules at soluble. higher concentrations which makes the complex soluble⁽⁷⁶⁾.

For pure Al, pyrrole derivative has higher inhibition efficiency in HClO₄ solution compared with its %I in HCl solution at concentration 10⁻⁴M. This behaviour may be ascribed to strong adsorption and blocking of the electrode surface by the condensation reaction of two molecules of the 3-amino-4-cyano-2-benzoyl-N-phenyl pyrrole in HClO₄ solution, according to the following reaction:

A further increase of the double bonds between $-NH_2$ and -C=O groups gave rise to the protection efficiency of the inhibitor as result of π -electron interaction between the molecules and the surface. Similar results were obtained by Metikos et al. (75), for corrosion inhibition of Al in $HClO_4$ solution by substituted N-aryl pyrroles containing carbaldehyde groups on pyrrole ring.

1.3. Behaviour in H₂SO₄ solution:

The results for the electrochemical and corrosion of pure Al and its investigated Al-alloys in 0.5M H₂SO₄ solution in the absence and presence of pyrrole derivative, adenine and adenosine within the concentration range 10^{-6} - 10^{-4} M of pyrrole derivative and 10^{-5} - 10^{-3} M of adenine and adenosine are given in Tables 17, 18 and 19. These results indicate that the presence of pyrrole derivative causes parrallel displacement of the cathodic Tafel lines (except alloy I at all examined concentrations) towards higher overpotential of both pure Al and its investigated alloys are given in Figs.18 and 19. Such displacement increases with the increase in the concentration of organic compound, However, pyrrole derivative exhibited reverse effect on alloy I to that observed of pure Al and alloy II. The cathodic Tafel lines of alloy I shift to less negative values in the presence of pyrrole derivative, and such shift increases as an increase in the concentration. This indicates that the adsorption of additive molecules on

the alloy I surface leads to catalyze hydrogen evolution reaction (see Fig. 19), and this behaviour is similar to that observed in HCl solution.

Comparison of the results obtained for pure Al and the investigated Al-alloy in the presence of pyrrole derivative indicates that, at higher concentration (10⁴ M) the inhibition efficiency is higher in case of pure aluminium than with alloy II. These results indicate that pyrrole derivative inhibits the corrosion of pure Al and alloy II even at the lowest examined concentration. The open circuit corrosion potential is markedly shifted in the positive direction in the presence of examined organic compound of both pure Al and its investigated alloys (I and II). The increase in cathodic overpotential of pure Al and alloy II (Table 10), together with an increase of $\Delta \eta$, values with increasing concentration of such organic compound, suggest that pyrrole derivative can be considered as an inhibitor of mixed type of pure Al and alloy II, and anodic inhibitor only of alloy I⁽⁶¹⁾. At the two higher concentrations of such organic compound (5×10⁻⁵ and 10⁻⁴ M) in case of alloy II, relative decrease in inhibition efficiency compared to that observed at lower concentrations. This behaviour may be attributed to the soluble complex formation which leads to less inhibition at higher concentrations⁽⁷⁶⁾.

The less inhibitive action of the investigated compound in H_2SO_4 solution compared with that in HCl solution may be ascribed to adsorption of SO_4^{\pm} ions at the electrode surface⁽¹⁰¹⁾, leading to the hindrance of the adsorption of organic molecules. Accordingly, it can be suggested that the interaction between the metal surface and the additive compounds will be of much less significance compared with HCl and HClO₄ solutions.

data in Tables 17 and 18 show the effect of adenine and adenosine on the corrosion inhibition of pure aluminium and its alloys. It can be seen that adenine and adenosine inhibit the corrosion at all examined concentrations. The inhibition efficiency (expressed as %I) increases with inhibitor concentration. This is associated with the decrease in corrosion current, $\Delta\,\eta_{\rm c}$ values shift to more negative, $\Delta\,\eta_{\rm a}$ values shift to more positive and Econ. shifts to more positive with increasing the concentration of the additives. Accordingly, adenine and adenosine can be considered as inhibitors of mixed type⁽⁶¹⁾. This indicates that the investigated compounds have influence to suppress the anodic partial process and cathodic partial one. These results suggest retardation of the electrode processes occurs at both anodic and cathodic sites of both pure Al and its investigated alloys, as a result of coverage the majority of active sites by the inhibitor molecules (102). The fact that bc and ba are almost the same in uninhibited and inhibited solution suggests that the inhibitory action of such compounds reduces the surface area available for hydrogen evolution and anodic dissolution without affecting their mechanism. The inhibitive effect of adenine and adenosine molecules in H₂SO₄ is probably caused by hindering the adsorption of sulphate ions on pure Al and its alloys, thus preventing dissolution. Similar behaviour was previously reported by Mrowczynski et al. (103) for corrosion inhibition of iron in sulphate solution. The obtained results are similar to that observed in both HCl and HClO₄ solutions, in which adenosine is much better inhibitor especially for pure Al than adenine. Therefore, the covered area by adenosine molecules is expected to be much greater than the covered area by adenine, due to the largest molecular size of adenosine. However, the results obtained for Al-alloys indicate a decrease in inhibition efficiency compared with pure Al in the presence of adenine and adenosine. This

behaviour can be attributed to the presence of iron at the alloy surface may catalyze the hydrogen evolution reaction at the alloy surface in the presence of protonated molecules. Similar results were obtained by Chakrabarty, Singh and Agarwal⁽⁸⁶⁾ for the corrosion inhibition of aluminium in nitric acid solution using 1-aryl substituted-3-formamidine thiocarbamidine. It was concluded by Vetter⁽¹⁰⁴⁾ that a catalytic effect is present only in the adsorbed state. The results obtained by Troquet, Labbe and Pagetti⁽¹⁰⁵⁾ indicate that commercially pure zinc is more effective catalyst for the reduction of Ph₃PhCH₂-P⁺Cl⁻ than pure zinc. It can be concluded that lower values of inhibition efficiency in case of alloys I and II ascribe to the influence of iron and silicon in the alloy which consequently results in an their catalytic activity. Abdel-Aal et al. (92) stated that lower values for inhibition efficiency in case of the Al-alloys compared to those of pure Al using [(PhCH₂)₄P]⁺Cl⁻ can be attributed to the presence of iron as minor alloying elements, thus, increasing the catalytic activity of aluminium for the reduction of the adsorbed organic onium cations.

1.4. Adsorption isotherms:

The extent of corrosion inhibition depends on the surface conditions and mode of adsorption of inhibitors⁽¹⁰⁶⁾. Assuming that the corrosion on the covered parts of the surface equal to zero and that the corrosion takes place only on the uncovered parts of the surface, the degree of coverage (θ) was calculated from:

$$\theta = 1 - \frac{i_{\text{inh.}}}{i_{\text{uninh.}}} \tag{4}$$

The obtained adsorption isotherms for pyrrole derivative, adenine

and adenosine from the above equation are represented graphically in Figs. 20-22 in case of HCl, Figs. 23-25 in case of HClO₄ and Figs. 26-28 in case of H_2SO_4 . These isotherms follow that of Langmuir which characterises the chemisorption of additive compounds on heterogeneous surfaces. For such isotherm C/θ is a linear function of C.

The agreement between cathodic Tafel slopes (b_c) in the absence and presence of all investigated organic compounds within the examined concentration range, suggests primary interface inhibition^(16,107). Similar isotherms were obtained by El-Sayed⁽⁷⁶⁾ for the adsorption of some nitrogen-heterocyclic compounds on pure Al and the same investigated Alalloys in HCl solution.

2. Effect of some triazole derivatives on the electrochemical and corrosion behaviour of pure aluminium and its alloys in 0.5M solutions of HCl, HClO₄ and H₂SO₄.

2.1. Behaviour in HCl solution:

The data obtained for the electrochemical and corrosion behaviour of pure Al and its investigated alloys in 0.5M HCl solution in the absence and presence of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole indicate that the open circuit corrosion potential of both pure Al and the studied Alalloys shift in the positive direction. Such potential shifts together with the increase of $\eta_{\rm c}$ cathodic overpotential (except at $10^{-4}\,{\rm M}$ in case of pure Al) and the change in overpotential of both cathodic hydrogen evolution ($\Delta \eta_c$) and anodic dissolution ($\Delta\eta_a$) on addition of the investigated compound, indicate that such compound can be considered as an inhibitor of mixed The results suggest that both cathodic and anodic partial processes are affected to the same extent (61). The approximately constant values of the cathodic Tafel slope (bc) in the absence and presence of studied compound (especially in case of alloys I and II) suggests that the mechanism of hydrogen evolution reaction (h.e.r.) at the alloy surface is essentially unaffected. It can be concluded that the inhibition takes place by simple blocking of the surface, with subsequent decrease of the area available to respective partial process. Slight decrease in η_c values in case of alloys I and II, while sharp decrease in η_c values at higher concentration (10⁻⁴ M) are observed. This indicates that such compound at 10⁻⁴ M is able to accelerate hydrogen evolution reaction particularly on pure Al surface.

The data in Table 29 show the decrease in the value of $i_{corr.}$, with the increase in $\Delta\eta_c$ cathodic for pure Al in the presence of 10^{-6} up to 5×10^{-5} M of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole reveal an inhibiting effect. While, a sudden increase in $i_{corr.}$ at 10^{-4} M of such compound which is associated with sharp decrease in $\Delta\eta_c$ value, reveal a stimulating effect (catalytic of hydrogen evolution reaction). In case of alloys I and II, the $i_{corr.}$ values decrease also with increasing concentration of such compound up to 5×10^{-5} M and then starts to increase again at higher concentration.

The data given in Table 29 reveal that the inhibition efficiency for the corrosion of pure Al and its investigated alloys in 0.5M HCl solution in the presence of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole increases gradually as an increase in the concentration of such compound up to 5×10⁻⁵ M. However, the inhibition efficiency becomes negative value at higher concentration (10⁻⁴ M) in case of pure Al, and decreases relatively in case of its alloys (I and II). The increase in inhibition efficiency (%I) as an increase in the concentration of such compound up to 5×10⁻⁵ M can be ascribed to the blocking of the surface, which enhances cathodic polarization and diminishes cathodic current density. hydrogen evolution reaction decreases as an increase in the inhibition efficiency because the organic compound molecules are adsorbed at the most active cathodic sites⁽¹⁰⁸⁾. Such compound which inhibits both h.e.r. and anodic dissolution may adsorbed in flat form in case of pure Al, leading to more coverage of active cathodic and anodic sites. Accordingly, highest inhibition efficiency (97.8%) is observed at 5×10⁻⁵ M. However, adsorption of such compound on the surface in case of alloy I or alloy II is probably in the vertical position, leading to small coverage of the surface. Therefore, lower inhibition efficiency values are observed in case of alloys I and II compared with pure Al at 5×10^{-5} M.

The increase in corrosion current in the presence of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole on pure Al at higher concentration (10⁻⁴ M) may be ascribed to a catalytic effect on the hydrogen evolution reaction. Accordingly, this may take place according to the following reaction sequence:

$$H_{ads.} + H_{ads.} = H_2$$
 (17)

Similar behaviour was observed by Abdel Aal et al. $^{(93)}$ for the corrosion of zinc in HCl solution in the presence of benzenethiol, such a reaction results in a decrease in the cathodic overpotential ($\Delta \eta_c$). The observed decrease in the cathodic Tafel slope compared with its slope at lower concentrations of the same compound, suggests a change in the mechanism of hydrogen evolution reaction, although the mechanism of the electrodissolution of pure Al remains the same.

The relative decrease in inhibition efficiency at higher concentration (10⁻⁴ M) in case of alloys I and II may be due to the complex formed between the iron traces in the alloy and the inhibitor. This may be ascribed to the accumulation of a large number of molecules at higher concentration which makes the complex soluble⁽¹⁰⁹⁾.

The data given in Table 30 show the effect of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole on the electrochemical and corrosion behaviour of pure Al and its investigated alloys in 0.5M HCl solution. The values of open circuit potential (E_{corr.}), corrosion rates (i_{corr.}), the change in overpotential of both cathodic hydrogen evolution reaction (Δη_c) and anodic ($\Delta\eta_a$) in the presence of the different concentrations of such dissolution compound together with the values of the inhibition efficiency, indicate that the investigated compound inhibits the corrosion of both pure Al and the investigated alloys at all examined concentrations. For both pure Al and its studied alloys, the corrosion potential is shifted in the positive direction in the presence of investigated compound, and such shift increases with the increase in the inhibitor concentrations. The marked increase in the cathodic overpotential values in the presence of such compound, together with the positive shift in Ecor. and the increase in anodic dissolution overpotential ($\Delta\eta_a$), suggest that the studied compound works by inhibiting both the anodic and cathodic reactions. function in this way are known as mixed type inhibitor. Figs.31 and 32 show the cathodic polarization of pure Al and its investigated allows in the and presence of different concentrations of such studied absence Similar effect of some triazole derivatives on the corrosion of compound. steel in HCl solution was investigated by Quraishi et al. (110) They stated that all investigated triazoles are mixed type inhibitors, that is, inhibiting the

corrosion of mild steel by blocking the active sites of the metal surface.

The results obtained for the inhibitive effects of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole on corrosion of pure Al and its studied alloys indicate high inhibition efficiency value, is observed in case of pure Al (97% at 5×10⁻⁵ M). While, lower values (54-78%) in case of alloys I and II are attained. The observed high inhibition efficiency on the hydrogen evolution reaction of the pure Al compared to the examined alloys, can be attributed to strong adsorption of such compound on the pure Al than of its alloys. Lower values of inhibition efficiency in case of Alalloys compared to pure Al, may be due to the presence of iron and silicon as FeAl₃ and Fe₂SiAl₈ intermetallic compounds⁽⁹²⁾ at the Al-alloys surface. This leads to catalytic of the hydrogen evolution reaction and consequently low inhibition efficiency is observed. Lower inhibition efficiency in case of alloy II compared to alloy I, suggests that iron-rich phases (alloy II) have more catalytic ability⁽⁷⁶⁾.

Higher values of inhibition efficiency of both pure Al and its studied alloys in the presence of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole particularly at highest examined concentration (10⁻⁴ M) compared to that observed in the presence of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole, can be attributed to its stability toward surface protonation in HCl solution. Similar trend was observed by Abdel-Aal et al. (93) for corrosion inhibition of zinc by o-methyl benzenethiol and benzylthiol in HCl solution.

The data given in Table 31 show the effect of 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole on the electrochemical and corrosion

behaviour of pure Al and its investigated alloys. Cathodic overpotential values for pure Al and its investigated alloys at different current densities in 0.5M HCl solution in the absence and presence of 10⁻⁶-10⁻⁴ M from 3mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole are recorded in Table 22. Cathodic Tafel lines for both pure Al and its investigaated alloys are shown in Figs.33 and 34. Parameters for hydrogen evolution reaction including cathodic Tafel slope (bc) and transfer coefficient (a) in the absence and the presence of such investigated compound are given in Table 31. approximate constancy of the cathodic Tafel slope especially for Al-alloys indicate that the mechanism of hydrogen evolution reaction is the same in the absence and presence of the investigated compound. However, the large increase in the cathodic Tafel slope in the presence of various concentrations of such organic compound, suggests a change in the mechanism of the hydrogen evolution reaction⁽¹¹¹⁾. The results indicate that 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole inhibits the corrosion of pure Al and its investigated alloys, and the inhibiting action increases as an increase in the inhibitor concentration, particularly in case of pure Al and up to 10^{-5} M in case of alloy I and up to 5×10^{-5} M in case of alloy II. The open circuit corrosion potential is markedly shifted in the positive direction in the presence of such examined compound of both pure Al and its studied alloys. The increase in both cathodic and anodic overpotentials $(\Delta \eta_c)$ and $\Delta \eta_a$ respectively) together with the shift in corrosion potential suggest that the studied compound can be considered as an inhibitor of the mixed type.

The data given in Table 31 indicate that the inhibition efficiency of such compound in case of pure Al at any particular concentration (except at 10⁻⁶ M) is much higher than that of either alloy I and alloy II. These results

suggest that the adsorption in acidic solution, triazole derivative can exist as cationic species like amino acids⁽¹⁰⁹⁾. These cationic species may adsorb on the cathodic sites of both pure Al and its investigated alloys, and decreases the evolution of hydrogen. The adsorption of triazole derivative molecules on the anodic sites through lone pairs of electrons of nitrogen and sulphur atoms may decrease anodic dissolution of pure Al and its studied alloys. On the other hand, lower values for the inhibition efficiency in case of the investigated alloys compared to those of pure Al can be attributed to the presence of small iron in the alloy, thus, increasing the catalytic activity on the surface of the alloys. In case of alloy I and at 10⁻⁴ M in case of alloy II) does not lead to a regular increase in inhibition, as might have been expected from the behaviour of the above mentioned triazole derivative. It may be less stable complexes are generated at higher concentrations⁽¹¹²⁾.

The cathodic polarization curve and inhibition efficiency for pure Al in HCl solution with 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole exhibited a less inhibitive effect of this compound compared to the other examined triazole derivatives. This may be due to the reduction of -NO₂ group to -NHOH group on the surface of pure Al⁽¹¹³⁾, during cathodic polarization or at the corrosion potential diminishes its efficiency.

2.2 Behaviour in HClO₄ solution:

Cathodic overpotential values for pure Al and its investigated alloys at different current densities in 0.5M HClO₄ solution in the absence and presence of 10⁻⁶-10⁻⁴ M 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole,

3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole and 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole are recorded in Tables 23,24 and 25 respectively. Cathodic Tafel lines for both pure Al and the investigated alloys are shown in Figs. 35-40. Parameters for hydrogen evolution reaction including cathodic Tafel slope (b_c) and transfer coefficient (α) together with anodic Tafel slope and the change in both cathodic and anodic overpotentials ($\Delta\eta_c$ and $\Delta\eta_a$ respectively) in the absence and presence of such studied compounds are given in Tables 32, 33 and 34.

These results indicate that the presence of such investigated compounds cause parallel displacement (except in the presence of both 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole and 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole in case of alloy I) of the cathodic Tafel lines towards higher overpotential. Such displacement increases with the increase in the concentration of organic additives.

The data given in Table 32 including values of the open circuit corrosion potential ($E_{corr.}$), corrosion rates ($i_{corr.}$), the change in both cathodic and anodic overpotentials ($\Delta\eta_c$ and $\Delta\eta_a$ respectively) in the presence of the different concentrations of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole together with the values of the inhibition efficiency, indicate that the investigated compound inhibits the corrosion of both pure Al and its investigated alloy II at all examined concentrations. Although the presence of such compound seems to be does not affect the cathodic hydrogen evolution reaction on the surface of alloy I. While the corrosion potential is shifted in the positive direction in the presence of the examined compound, and such shift increases with the increase in the inhibitor concentration. But, such shift is more pronounced in case of alloy II

compared with pure Al and alloy I. The marked increase in the cathodic overpotential value ($\Delta \eta_c$ at 360 μ A/cm² ranges from -33 to -195 mV), together with the positive shift in Ecorn, and the increase in anodic dissolution overpotential of pure Al and its investigated alloys. studied compound can be considered as an inhibitor of mixed type of pure Al and alloy II. On the other hand, such compound can be considered as anodic inhibitor of alloy I. Mernari et al. (114) studied the inhibiting effects of 3,5-bis(N-pyridyl)-4-amino-1,2,4-triazoles on the corrosion for mild steel in 1M HCl solution. They showed that the electrochemical study reveals that these compounds are anodic inhibitors. Indication of a strong adsorption of these compounds on the active anodic sites suppresses the dissolution reaction and adsorption leads to the formation of a protective film which grows with increasing exposure time. This indicates that such compound retards both cathodic and anodic partial processes in case of pure Al and alloy II. While anodic partial process is suppressed only in the presence of the investigated compound in case of alloy I.

The results obtained for the inhibitive effects of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole on the corrosion of pure Al and the investigated alloys, indicate that high inhibition efficiency in case of both pure Al and alloy II is observed. The inhibition efficiency increases with increasing inhibitor concentration. It is noteworthy to show that the inhibition efficiency is higher in case of alloy II than that of pure Al at maximum inhibitor concentration (10⁻⁴ M), which reaches a level of 90.4% for alloy II, while reaches to 85.3% in case of pure Al. The highest inhibition efficiency in the presence of such compound can be ascribed to chelation between the inhibitor and iron atoms in the alloy to form Fe^o-triazole complex. The latter is then oxidized to form insoluble complex,

leading to coverage of the most cathodic active sites. Lower values for the inhibition efficiency of such compound in case of pure Al than those obtained with alloy II, may be due to the partial solubility of an insoluble complex chelate which is formed when corrosion occurs in HClO₄ in the presence of the investigated compound⁽⁷¹⁾.

The data also indicate that the investigated compound does not appreciably affect the value of corrosion current (icorr.) and cathodic overpotential in case of alloy I in such investigated acid. This suggests that such compound is adsorbed very weakly on the surface of alloy I, or its competition between simple blocking of the electrode surface and the accelerating effect of hydrogen evolution reaction by FeAl₃ and Fe₂SiAl₈ intermetallic compounds on the alloy surface. One can concluded that the inhibiting action and the catalytic effect of the hydrogen evolution reaction by the investigated compound in case of alloys in HClO₄ are approximately The electrochemical behaviour of both pure Al and its investigated equal. alloys in the absence and presence of various concentrations of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole are given in Table 33. It is seen that i_{corr} values decrease significantly in the presence of such compound at all examined concentrations in case of pure Al and alloy II. This behaviour brings out the fact that such investigated compound is an effective corrosion inhibitor. For alloy I, such compound exhibited catalytic effect on the hydrogen evolution reaction, that is, values of icorr increase as an increase in the concentration of studied compound. This behaviour is associated with decrease in cathodic hydrogen ovepotential ($\Delta\eta_{\rm c}$) and E_{corr.} shifts in the positive direction with increasing concentration of the organic compound. Accordingly, such compound can be considered as mixed type inhibitor for pure Al and alloy II, while it can be anodic inhibitor type in

case of alloy I.

The higher inhibition efficiency obtained in case of pure Al at maximum concentration (10⁻⁴ M) compared with that in case of alloy II, can be attributed to strong interaction between pure Al surface and inhibitor molecules. Tan and Lee(115) suggested that chemisorption is initiated by the partial transfer of electrons from the inhibitor to the metal. The ease of electron transfer depends upon the availability of electrons in inhibitor molecules and the surface metal atoms. A facile transfer is promoted by transition metals having vacant, low lying orbitals, and an inhibitor having high electron density at one of the surface metal atoms. Recently, it has been shown that adsorption also could be established by hydrogen bonding between hydrogen in N-H bonds and oxygen of the metal surface. A good inhibitor preferably should be a large molecule that remains water soluble, contains a large number of N donor atoms and NH bonds, and has an overall high pKa value. Accordingly, the adsorption of such studied compound on pure Al or alloy II surface occurs either directly on the basis of donor-acceptor interactions between the π -electrons of the heterocycle or phenyl group of the compound and surface atoms, or interaction of the studied compound with the negatively charged surface. The performance of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole in 0.5M HClO₄ solution can be explained as follows. In aqueous acidic solutions, such investigated compound exists either as neutral molecules, sharing of electrons between the nitrogen or sulphur atoms, and the metal surface, could be adsorbed on the surface, and leads to displacement of water (116). This organic compound can also adsorb through electrostatic interactions between the positively charged nitrogen (as a result of protonation) and the negatively surface⁽¹¹⁷⁾. In addition, these molecules possess an abundance of π -electrons and unshared electron pairs which interact with the surface to provide a protective film. The ability of the molecule to chemisorb dependent on the position of methyl group on the aromatic substituent. The strong electron donor character of the substituent enhances the electronic density near the triazole. The accelerating effect of the same investigated compound in case of alloy I can be ascribed to protonation of -SH group attached to triazole compound to $-SH_2^+$, and the presence of FeAl₃ and Fe₂SiAl₈ intermetallic compounds at the alloy surface catalyze the reduction of hydrogen evolution on the cathodic sites. Such a reaction results in a decrease in the cathodic overpotential ($\Delta \eta$) becomes positive values in the presence of such investigated compound exhibited such compound. However, inhibitive effect on the anodic dissolution process. Accordingly, the value of the anodic overpotential ($\Delta \eta_a$) is increased and an appreciable positive shift in corrosion potential is occurred due to the addition of such organic The results suggest that the adsorption of the investigated triazole compound on anodic sites through lone pairs of electron of nitrogen and sulphur atoms may decrease anodic dissolution of alloy I. Niu et al. (118) studied inhibitive effect of benzotriazole on the corrosion of Cr-Ni-Ti stainless steel in acidic solution. They found that adsorption and inhibiting the anodic dissolution of the metal by the effect of blocking the active sites on the metal surface. In light of the theory on the shift of the corrosion potential due to addition of inhibitors, it follows that the benzotriazole mainly inhibits the anodic reaction of corrosion process.

The data given in Table 34 show the effect of 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole on the electrochemical and corrosion behaviour of pure Al and its investigated alloys in $0.5M\ HClO_4$ solution. These results indicate that $i_{corr.}$ decreases as an increase in the concentration

of such compound of both pure AI and the investigated alloys I and II. The results also show that values of $E_{corr.}$ are shifted to more positive values upon increasing the concentration of such compound. While values of both the anodic (b_a) and cathodic (b_c) Tafel slopes obtained in the absence and presence of the inhibitor are approximately the same of both pure AI and its investigated alloys. Addition of such compound leads to increase in both the overpotential of cathodic hydrogen evolution $(\Delta \eta_a)$ and the overpotential of anodic dissolution $(\Delta \eta_a)$. These observations are indicative of mixed-type inhibitor without changing the mechanism of the hydrogen evolution reaction (h.e.r.) or anodic dissolution of both pure AI and its investigated alloys.

The results given in Table 34 indicate that 3-mercapto-4-phenyl-5-pnitrophenyl-1,2,4-triazole inhibits the corrosion of both pure Al and the studied alloys at all examined concentrations. It is observed that the inhibition efficiency gradually increased as an increase in the concentration of the inhibitor in the case of both pure Al and its alloys (I and II). It is interesting to note that inhibition efficiency values in case of pure Al and alloy II (reach to 95% at 10⁻⁴ M) are higher than those obtained with alloy I (reaches to 48.7%) under the same conditions. The highest inhibition efficiency of pure Al in the presence of such investigated compound is expected, due to the strong interaction between the inhibitor molecules and Al surface. This suggests that the initial step of adsorption involves the protonated inhibitor molecules, which lie flat on the pure Al surface and adsorption via a mechanism involving π -electrons between the heterocycle and the electrode surface is occurred. Accordingly, the adsorption takes place at both anodic and cathodic sites consequently influence the anodic and cathodic partial reactions. On the other hand, lower values for the

inhibition efficiency in case of the investigated alloys compared to those of pure Al are expected due to the presence of iron as minor alloying elements. But, high inhibition efficiency in presence of such compound in case of alloy II is obtained (94.8% at 10⁻⁴ M). This behaviour may be attributed to chelate formation between the iron atoms in the alloy surface and the inhibitor molecules to form insoluble complex which adsorb very strongly at surface and becomes protecting for the alloy surface. Bentiss et al. (116) studied the effect of some triazole derivatives on the corrosion of mild steel in HCl, showed that these compound are very good inhibitors. The inhibition efficiency increases with increasing concentration of such investigated compounds and reaches a level of 98.9% for the inhibitor concentration of 300 mg dm⁻³. Lower values of inhibition efficiency in case of alloy I are expected due to the presence of FeAl₃ phases which catalyze the hydrogen evolution reaction. The highest inhibiting action of such investigated in case of pure Al and alloy II compared to that observed in HCl solution, may be attributed to the reduction of -NO₂ group during cathodic polarization in HClO₄ solution does not take place due to the slow discharge of hydrogen ions on the surface.

2.2. Behaviour in H2SO4 solution:

The data obtained from the electrochemical and corrosion behaviour of pure Al and its investigated alloys in 0.5M H₂SO₄ solution in the absence and presence of 10⁻⁶-10⁻⁴M of the investigated triazole derivatives such as: 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole, 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole and 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole are given in Tables 35, 36 and 37. These results show the

corrosion potential ($E_{corr.}$) is shifted in the positive direction in the presence of such investigated compounds. The positive shift increases with increasing concentration of the inhibitors of both pure Al and its investigated alloys. However, $E_{corr.}$ of Al-alloys is more shifted to positive direction in the presence of such investigated compounds compared with the positive shift in $E_{corr.}$ for pure Al. The values of corrosion current ($i_{corr.}$) are appreciably decreased on addition of all investigated compounds even at the lowest examined concentration (10^{-6} M). such compounds increased both cathodic and anodic overpotentials ($\Delta \eta_c$ and $\Delta \eta_a$ respectively) at all examined concentrations.

Based on the potential shift in $E_{corr.}$ and the change in both η_{\circ} and η_{\circ} of all examined compounds can be considered as an inhibitors of mixed type (affects both cathodic and anodic partial processes). However, the approximate constancy of the anodic (b_a) and cathodic (b_c) Tafel slopes with increasing concentration of each one of the investigated compounds, indicate that the mechanism of both cathodic hydrogen evolution reaction (h.e.r.) and the anodic dissolution of both pure and its studied alloys are not affected by the presence of any one of such investigated compounds.

Comparison of the results obtained for pure Al and the investigated Al-alloys in the presence of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole indicates that at one and the same concentration of the investigated compound, the inhibition efficiency is higher in case of pure Al than that with alloys I and II. Values of inhibition efficiency in case of alloy II is higher than that of alloy I. It may be the pyridyl group attached to triazole compound undergo protonation in aqueous acidic solutions⁽¹⁾ according to the following equation:

Thus the initial step of adsorption may involve the protonated molecules of the investigated compound on the negatively charged surface of pure Al. The rapid attainment of the steady state corrosion potential in the presence of such inhibitor (3-4 min) suggests that the initial step of adsorption involves the protonated compound (such adsorption is determined mainly by electrostatic forces). Thus, the inhibition of the studied compound suggests an appreciable contribution to the inhibition process via interaction of π -electrons of aromatic nuclei with the electrode surface⁽⁷⁶⁾. Blomgren and Bockris⁽⁹⁵⁾ and Foroulis⁽⁹⁶⁾ stated that aromatic amines such aniline and pyridine which are preferentially adsorbed in the cationic form, lie flat on the electrode surface and adsorption via a mechanism involving π -electron interactions between the aromatic nucleus and the metal surface is also possible.

Lower values, for the inhibition of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole in case of the alloys can be ascribed to the more positive ϕ potential (rational corrosion potential) of the alloy (ϕ potentials for alloys I and II are 155 and 170 mV more positive than that of pure Al). On the other hand, the inhibition efficiency in case of alloy II is higher than that of alloy I which may be due to high density of cathodic active sites on the alloy surface interact with the additive molecules to produce an insoluble complex. It is noteworthy that iron (in alloy II) has an increasing complexing ability with studied additive. This may be explained by the

formation of an adsorbed intermediate on the alloy surface by the interaction of the surface with the investigated additive. Probably an insoluble complex, leading to very high values of inhibition efficiency. However, the efficiency is dependent on the nature of the complex formed and its formation stability constant.

The data given in Table 36 reveal that the inhibition efficiency increases with the increase of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole concentration in 0.5M H₂SO₄ solution of both pure Al and its investigated Similar trend is observed in the presence of such compound with that of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole. High inhibition efficiency of pure Al (96.1% at 10⁻⁴M) in the presence of studied compound for its investigated alloys (70% at 10⁻⁴M) is observed. As mentioned above, lower values of inhibition efficiency in case of studied Al-alloys compared with pure Al in the presence of such compound may be due to the ability of the protonated molecules to a provide a catalytic path under cathodic polarization the hydrogen evolution reaction conditions⁽¹¹⁹⁾. It can be suggested that such reaction is catalyzed by FeAl₃ present at the alloy surface. The adsorption of such studied compound on the surface can occur either directly on the basis of donor-acceptor interaction between the π -electrons of the heterocycle compound and the surface atoms, or the interaction of such compound with already adsorbed sulphate ions⁽¹²⁰⁾. The better performance of triazole derivative can be explained in the following way. In aqueous acidic solutions, such studied compound exist either as neutral molecules or in the form of protonated It may be adsorbed on the metal surface in the form of neutral cation. molecules, involving the displacement of water molecules from the metal surface and sharing of electrons between nitrogen atoms and the metal

surface⁽¹²¹⁾. Heterocyclic nitrogen compounds may also adsorbed through electrostatic interactions between the positively charged nitrogen atom and the negatively charged metal surface⁽¹⁰⁸⁾. It has been observed that the adsorption of such compound can be influenced by the natural of anions in acidic solution (96,122), the specific adsorption of anions having a smaller degree of hydration. Strong adsorption of organic molecules is not always a direct combination of the molecule with metal surface. In some cases, the adsorption can occur through the already chloride or sulphate ions, which interfere with the adsorbed organic molecules. The molecular structure of the organic compound is important in inhibition. On the other hand, it may be -p-tolyl group attached to five position of triazole derivative enhances the electronic density of the ring and in turn, strong ability of the molecule to chemisorb on the surface takes place. In addition, introduction of the electron donating methyl group in the para position in the phenyl group should lead to an increase in the strength of coordination especially with pure Al due to overall increase in electron density in the triazole ring.

The data in Table 37 exhibited that 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole has inibitive effect on the corrosion of both pure Al and its investigated alloys in 0.5M H₂SO₄ solution at all examined concentrations. It is observed that the inhibition efficiency of pure Al is higher in the presence of such compound compared with that in case of its studied alloys at all examined concentrations. As mentioned above, the observed lower inhibition efficiency of the studied Al-alloys compared with pure Al in the presence of such studied compound at cathodic potential can be attributed to the presence of iron and silicon as FeAl₃ and Fe₂SiAl₈ intermetallic compounds at the alloy surface have catalytic effect on the hydrogen evolution reaction. It is noteworthy that iron-rich alloy

(alloy II) exhibited highest inhibition efficiency in the presence of such compound to that observed in case of alloy I. This may be explained by the formation of an adsorbed intermediate on the alloy surface by the interaction of the surface with the studied compound. Probably an insoluble complex, leads to higher values of inhibition efficiency in case of alloy II compared with that of alloy I.

Higher inhibition efficiency values in the presence of such investigated compound in H₂SO₄ solution especially in case of the studied alloys compared with the inhibition efficiency values in HCl solution are observed. This suggests that the formation of an insoluble complexes in H₂SO₄ is stable, and the inhibiting action occurs by strong adsorption of these complexes on the surface, thus decreasing the surface area available for hydrogen deposition without affect in its reaction mechanism. The rate determining step for the hydrogen evolution reaction on the surface in acidic sulphate solution assumed to be slow discharge⁽¹²³⁾, accordingly reduction of -NO₂ group does not take place in H₂SO₄ solution.

2.4. Adsorption isotherms:

As assuming no change in the mechanism of both hydrogen evolution reaction (h.e.r.) and anodic dissolution of pure Al and its investigated alloys in 0.5M solutions of HCl, HClO₄ and H₂SO₄ (as previously suggested). Adsorption isotherm obtained from equation (4) are shown in Figs. 47-49 in case of HCl, Figs. 50-52 in case of HClO₄ and Figs. 53-55 in case of H₂SO₄ solutions. These isotherms conform approximately to the Langmuir type, in which C/ θ is a linear function of C. the same relation was observed by El-Sayed⁽⁷⁶⁾ for the corrosion inhibition of pure Al and

the same investigated alloys in HCl solution. Similar results were obtained by Bentiss et al. $^{(116)}$ for the corrosion inhibition of some triazole derivatives of mild steel in HCl solution, by Syed et al. $^{(109)}$ for corrosion inhibition of mild steel using dicyclohexylamine in H_2SO_4 solution and by Zhao and $Mu^{(124)}$ for the adsorption of anion surfactants on Al in HCl solution.

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SUMMARY

- 1- A general survey of the literature deals with the different theories concerning the mechanism of corrosion inhibition by organic inhibitors, and the work is done on such subjects up to the end of 1999. It is shown that although much attention has been paid to the corrosion inhibition of pure Al and its alloys in mineral acidic solutions, few studies on the corrosion inhibition of pure Al and its alloys using triazole compounds were carried out. Careful examination of literature reveals that some studied additives such as adenine and adenosine compounds have not almost yet been used a corrosion inhibitors especially for Al and its alloys.
- 2- The experimental parts deal with the preparation and purification of triazole derivatives and pyrrole derivative compounds used as inhibitors. Adenine and Adenosine compounds were reagent grade (Merck) and used without further purification. Pure Al electrode was cast from extra pure Al rod. Alloy I contains 0.08% Si, 0.1% Fe and the rest Al and alloy II contains 0.25% Si, 0.32% Fe and the rest Al. Preparation of electrolytes, (These were solutions of HCl, HClO₄ and H₂SO₄), description of the technique and the apparatus used for galvanostatic was mentioned. Full description of the polarization cell and the preparation of organic inhibitor solutions used in this investigation was stated.
- 3- The effect of pyrrole derivative, adenine and adenosine on the electrochemical and corrosion behaviour of pure aluminium and its alloys in 0.5 M solutions of HCl, HClO₄ and H₂SO₄ has been studied. The results can be summerized as follows:

a- Behaviour in HCl solution:

For both pure Al and the investigated alloys, the studied compounds used as inhibitors shift the corrosion potential in the positive direction. Based on the shift in corrosion potential and the increase in the cathodic overpotential in the presence of organic additives such as, adenine, adenosine and pyrrole derivative can be considered as mixed type inhibitors. But, pyrrole derivative has influence to increase the corrosion current for alloy I in HCl solution, and the maximum value of icorr is obtained at higher concentration. This indicates that the addition of this compound catalyzes the hydrogen evolution reaction on This behaviour may be attributed to the presence of iron and silicon as FeAl₃ and Fe₂SiAl₈ intermetallic compounds at the alloy surface, which cause high accelerating effect on the hydrogen evolution reaction in the presence of such additive. However, such compound gives an opposite effect on alloy II compared to alloy I, that is, the inhibition efficiency increases as the Also, the inhibition efficiency increases with concentration is increased. increasing the concentration of adenine or adenosine of pure Al and its studied This inhibition efficiency of adenine and adenosine in case of pure Al is higher than that of corresponding obtained for alloys I and II at all examined concentrations.

b- Behaviour in HClO4 solution:-

The data indicate that for pure Al and its alloys (except at 10⁻⁴ M in case of alloy I), the increase in inhibition efficiency with concentration of pyrrole derivative is associated with a decrease in the value of corrosion current (i_{corr.}), denoting a decrease in the true a surface area available for hydrogen deposition. The increase in the corrosion current of alloy I in the presence of pyrrole derivative (at 10⁻⁴ M) associated with positive value of change in hydrogen

overpotential($\Delta \eta_e$), and corresponding to that %I becomes negative one. This behaviour may be due to catalytic effect on the hydrogen evolution reaction at higher concentration (10⁻⁴ M).

The results as inhibition efficiency, $i_{corr.}$, and $\Delta \eta_c$ values exhibited that adenine and adenosine inhibit the corrosion of pure Al and alloy II (except in at 10⁻³ M of adenosine, %I decreases relatively). While, the case of alloy II same compounds have influence to increase the corrosion current and according to that, inhibition efficiency shifts to more negative values (catalytic effect) as an increase the concentration of the additive on alloy I. Comparison of the results obtained at higher concentration (10⁻³ M) of both adenine and adenosine 0.5 M HClO₄ solution of pure Al, indicated that the inhibition efficiency of adenosine is higher than that of adenine, due to the larger molecular size of adenosine than that of adenine. For pure Al, pyrrole derivative has higher inhibition efficiency in HClO₄ solution compared with its %I in HCl solution at This behaviour may be ascribed to strong adsorption concentration of 10⁻³M. and blocking of the electrode surface by condensation reaction of two molecules of the 3-amino-4-cyano-2-benzoyl-N-phenyl pyrrole in HClO₄ solution.

C- Behaviour in H₂SO₄ solution:

Comparison of the results obtained for pure Al and the studied Al-alloyII in the presence of pyrrole derivative indicates that, at higher concentration (10⁻⁴ M) the inhibition efficiency is higher in case of pure Al than with alloy II. These results also indicate such compound inhibits the corrosion of pure Al and alloy II even at the lowest examined concentration. The less inhibitive action of the investigated compound in H₂SO₄ solution may be ascribed to adsorption of

SO₄⁼ ions at the electrode surface, leading to the hinderance of the adsorption of organic molecules. Accordingly, it can be suggested that the interaction between the metal surface and the additive compound will be of much less significance compared with HCl and HClO₄ solutions.

It can be seen that adenine and adenosine inhibit the corrosion of pure Al and its studied alloys at all examined concentrations. This indicates that the investigated compounds have influence to supress the anodic partial process and cathodic partial one. The inhibitive effect of adenine and adenosine molecules in H₂SO₄ is probably caused by hindering the adsorption of sulphate ions on both pure Al and its alloys, thus preventing dissolution.

Adsorption isotherms:

Adsorption isotherms obtained from $\theta=1-\frac{i \text{ inh.}}{i \text{ uninh.}}$ equation and presented graphically in the presence of all studied compounds in HCl, HClO₄ and H₂SO₄ solutions. These isotherms follow that of Langmuir which characterises the chemisorption of additive compounds on heterogeneous surfaces. For such isotherm C/ θ is a linear function of C.

4- The effect of some triazole derivatives on the eletrochemical and corrosion behaviour of pure aluminium and its alloys in 0.5 M HCl, HClO₄ and H₂SO₄, has been investigated as the following:

a- Behaviour in HCl solution:

The results reveal the inhibition efficiency for the corrosion of pure Al and its studied alloys in 0.5 M HCl in the presence of 3-mercapto-4-phenyl-5-4-

pyridyl-1,2,4-triazole increases gradually as an increase in the concentration of such compound up to 5×10^{-5} M. However the inhibition efficiency becomes negative value at higher concentration (10^{-4} M) in case of its alloys (I and II). The increase in %I as an increase in the concentration of such compound up to 5×10^{-5} M can be ascribed to blocking of the surface, which enhances cathodic polarization and diminishes cathodic current density. Such compound which inhibits both h.e.r. and anodic dissolution may be adsorbed in flat form in case of pure Al, leading to more coverage of active cathodic and anodic sites. The increase in corrosion current in the presence of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole on pure Al at higher concentration (10^{-4} M) may be ascribed to a catalytic effect on the hydrogen evolution reaction.

The results obtained for the inhibitive effects of 3-mercapto-4-phenyl-5-p-tolyl-1,2,4-triazole on corrosion of pure Al and its alloys, indicate high inhibition efficiency is observed in case of pure Al. While lower values (54-78%) in case of Al-alloys (I and II) are attained. The observed high inhibition efficiency on the hydrogen evolution reaction of pure Al compared to the examined alloys, can be attributed to strong adsorption of such compound on the pure Al. Lower values of inhibition efficiency in case of Al-alloys compared with pure Al may be due to the presence of iron and silicon as FeAl₃ and Fe₂SiAl₈ intermetallic compounds at the alloy surface lead to catalytic of the hydrogen evolution. Lower inhibition in case of alloy II compared to alloy I, suggesting that iron-rich phases (alloy II) have more catalytic ability.

3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole shifts the open circuit corrosion potential in the positive direction of both pure Al and its investigated alloys. The inhibition efficiency of such compound in case of pure Al at any

examined concentration (except at 10⁻⁶M) is much higher than that of either alloy I or alloy II. These results suggest that the adsorption in acidic solutions triazole derivative can exist as cationic species like amino compounds. These cationic species may adsorb on the cathodic sites of both pure Al and its investigated alloys and decrease the evolution of hydrogen. The adsorption of triazole derivative molecules on the anodic sites through lone pairs of electrons of nitrogen and sulphur atoms may decrease anodic dissolution of pure Al and its studied alloys. Less inhibitive effect of this compound on pure Al compared with the other examined triazole derivatives is observed. This behaviour may be attributed to the reduction of -NO₂ group to -NHOH group on the surface of pure Al during cathodic polarization or at the corrosion potential diminishes its efficiency.

b- Behaviour in HClO₄ solution:

3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole seems to be does not affect the cathodic hydrogen evolution reaction in case of alloy I. The corrosion potential is shifted in the positive direction in the presence of the examined compound, and such shift increases with the increase in the inhibitor concentration. The inhibition efficiency is higher in case of alloy II than that of pure Al at maximum inhibitor concentration (10⁻⁴ M), which reaches a level of 90.4% for alloy II, and 85.3% only in case of pure Al. The investigated compound does not appreciably affect the value of corrosion current (i_{corr.}) and cathodic overpotential in case of alloy I, which may be due to very weak adsorbability on the alloy surface.

At maximum concentration (10⁻⁴ M) of 3-mercapto-4-phenyl-5-p-tolyl-

1,2,4-triazole, higher inhibition efficiency is obtained in case of pure Al compared with that in case of alloy II. This behaviour can be attributed to strong adsorption of the inhibitor molecules on the pure Al surface. The adsorption of such investigated compound on the pure Al or alloy II surface occurs either directly, on the basis of donor-acceptor interactions between the π-electrons of the heterocycle or phenyl group of the compound and surface atoms, or interaction of the investigated compound with the negatively charged surface. The accelerating effect of the same studied compound in case of alloy I can be ascribed to protonation of -SH group to -SH₂⁺ group, and the presence of FeAl₃ and Fe₂SiAl₈ phases at the alloy surface catalyze the hydrogen evolution on the cathodic sites. However, such compound exhibited inhibitive effect on the anodic dissolution process.

The results indicate that 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole inhibits the corrosion of both pure Al and its studied alloys at all examined concentrations. The values of inhibition efficiency are higher in case of pure Al and alloy II (reaches to 95% at 10⁻⁴ M) than those obtained with alloy I (reaches to 48.7%). Lower values for the inhibition efficiency in case of the investigated alloys compared to those of pure Al are expected due to the presence of iron as minor alloying elements. But, high inhibition efficiency in the presence of such compound in case of alloy II is obtained. This behaviour may be attributed to chelate formation between the iron atoms in the alloy surface and the inhibitor molecules to form insoluble complex which strongly adsorbed on the surface and becomes protective for the alloy surface.

C- Behaviour in H2SO4 solution:

Comparison of the results obtained for pure Al and the studied Al-alloys in the presence of 3-mercapto-4-phenyl-5-4-pyridyl-1,2,4-triazole indicates that at one and the same concentration of the investigated compound, the inhibition efficiency is higher in case of pure Al than in case of alloys I and II. Values of inhibition efficiency in case of alloy II are higher than that of alloy I. Lower values for the inhibition efficiency of such compound in case of the alloys can be considered as more positive potential (rational corrosion potential) of the alloys (ϕ potentials for alloys I and II are 155 and 170 mV more positive than that of pure Al).

3-mercapto-4-phenyl5-p-tolyl-1,2,4-triazole inhibited the corrosion of pure Al and its alloys at all examined concentrations. The mechanism of hydrogen evolution reaction was found to be the same in the absence and presence of the inhibitor. The results showed that such compound is an inhibitor of the mixed type. Lower values of inhibition efficiency in case of studied alloys compared with pure Al in the presence of such compound may be due to the ability of the protonated molecules to a provide a catalytic path for the hydrogen evolution reaction under cathodic polarization conditions.

The data exhibited that 3-mercapto-4-phenyl-5-p-nitrophenyl-1,2,4-triazole has inhibitive effect on the corrosion of both pure Al and its alloys in 0.5M H₂SO₄ solution at all examined concentrations. Iron rich alloy(II) exhibited highest inhibition efficiency in the presence of such compound to that observed in case of alloy I. Higher inhibition efficiency in the presence of the investigated compound in H₂SO₄ solution especially in case of Al-alloys

compared with the values of inhibition efficiency in HCl solution are observed. This suggests that the rate determining step for the hydrogen evolution reaction on the surface in acidic sulphate solution is assumed to be slow discharge. Accordingly, reduction as -NO₂ group does not take place in H₂SO₄ solution.

Adsorption isotherms:

Assuming no change in the mechanism of both h.e.r. and anodic dissolution of pure Al and its alloys in all investigated acids. Adsorption isotherms are obtained from equation $\theta=1-\frac{i_{\text{inb.}}}{i_{\text{uninh.}}}$. These isotherms conform approximately to the Langmuir type in which C/θ is a linear function of C.

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و َقُل رَّب ِ أَدْخِلْنِي مُدْخَلَ صِدْق وأَخْرِجْنِي مُدْخَلَ صِدْق وأَخْرِجْنِي مُدْخَلَ صِدْق وأَخْرِجْنِي مُخْرَجَ صِدْق وَاجْعَل لِي مِن لَّدُنْكَ سُلْطُلْناً مُخْرَجَ صِدْق وَاجْعَل لِي مِن لَّدُنْكَ سُلْطُلْناً

نتَصِيراً





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