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Physical and Chemical Interactions Affecting U and V Transport from Mine Wastes

Sumant Avasarala

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DISSERTATION

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Degree of

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Dedication

I would like to dedicate my PhD to my parents (Seshargiri Rao and Radha), my brother (Ashwin Avsasarala), my friends, and my grandfathers (V.V. Rao and Late Chalapathi Rao) without whose blessings, prayers, and support this journey would have never been possible. Special dedication to my best friend, Dr. Sriraam Ramanathan Chandrasekaran, who guided me and supported me through my rough times. I couldn't think of a better way to indicate your role in my life than dedicating my biggest achievement to you! Thank you for always being there!

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Abstract.

This research investigates the physical and chemical interactions that affect the transport of uranium (U) and vanadium (V) from uranium mine waste sites by integrating laboratory experiments and reactive transport modelling with various spectroscopy, microscopy, and diffraction techniques. The document consists of results from three related studies. In the first study (Chapter 3), the reactive transport of U and V was investigated by sequentially reacting mine wastes collected from Blue Gap/Tachee Claim-28 mine site, AZ with 10mM NaHCO₃ (7.9) and 10mM CH₃COOH (3.4) during continuous flow through column experiments. Under both of these conditions (pH 3.4 and 7.9), dissolution of U-V bearing minerals predominant at the site were identified as a key mechanism affecting the reactive transport of U and V. The equilibrium (K_{eq}) and reaction rate constants (k_m) for U-V bearing mineral dissolution were estimated to be $K_{eq} = 10^{-44.81}$ and $k_m = 4.8 \times 10^{-13} \text{ mol cm}^{-2} \text{ sec}^{-1}$ at circumneutral conditions, and $K_{eq} = 10^{-38.65}$ and $k_m = 3.2 \times 10^{-13} \text{ mol cm}^{-2} \text{ sec}^{-1}$ under acidic conditions. These results, coupled with electron microscopy data, suggest that the release of U and V is affected by difference in

solution pH and crystalline structure of U-V bearing minerals. Identifying the crystal chemistry of these U-V bearing minerals was the task in the second study (Chapter 4) of the dissertation. Using various diffraction and microscopy tools, the U-V bearing minerals were identified as hydrated carnotite.

Finally, the mobility of U from co-occurring submicron U(IV) and U(VI) mineral phases in mine wastes from the Jackpile mine in Laguna Pueblo, NM was investigated under oxidizing conditions. Co-occurrence of U(VI) and U(IV) at a 19:1 ratio mostly as coffinite (USiO_4) and U-phosphate was observed in these mine waste solids. The highest U release from these mine wastes was observed during batch reactions with 10 mM NaHCO_3 solution containing ambient dissolved oxygen concentrations. Results from these investigations provide an improved understanding on the role of thermodynamics, crystallinity, stoichiometry, and solution chemistry in the reactive transport of U and V from mine wastes that affect the water quality of surface and ground water resources.



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Following the Second World War (WWII), many Federal and Native American lands were intensively mined for uranium (U) to meet the increasing demands for nuclear weapons. Between 1944 and 1986, nearly 30 million tons of uranium ore were extracted from land that was part of the Navajo Nation,^{1, 8-9} leaving significant quantities of post-extraction waste materials. Improper disposal and handling of these wastes have resulted in many sites across the United States (US) that have contaminated the surrounding land, the water (groundwater and surface water), and the air resources. Therefore, there is an increased need to understand the mechanisms that affect the transport of U and other co-occurring metals from mine wastes under relevant environmental conditions to propose appropriate remediation strategies.

The research described in this dissertation was intended to improve the current understanding about the reactive transport of U, vanadium (V), and other co-occurring metals in two mines on Native American Land: 1) Blue Gap/Tachee Claim-28 mine waste site, NE Arizona and 2) Jackpile-Paguate mine, Laguna Pueblo, NM. This dissertation is divided into six chapters and two appendices.

Chapter 1 provides an overview of the pivotal research issues and of the dissertation as a whole. Chapter 2 is a summary of the scientific knowledge on 1) mining and its impacts, 2) the physical and chemical processes that affect U mobility, and 3) the existing research gaps. Chapters 3, 4, and 5 form the main body of work for this dissertation are formatted as research papers.

Chapter 3, published in the journal *Environmental Science & Technology* (ES&T), describes the investigation of the reactive transport of U and V from the Blue Gap/Tachee Claim-28 mine waste site using laboratory experiments, reactive transport modelling, and electron microscopy. In this chapter, we estimated the thermodynamic and kinetic constants for dissolution of U-V bearing minerals (which have been detected in the mine waste¹) at circumneutral and acidic pH by modelling the batch and column experiments using the multicomponent-multiphase model, PFLOTRAN. Appendix A presents supplementary data obtained for this study.

The main objective of Chapter 4 (unpublished) is to determine the crystal chemistry of the U-V bearing minerals that were previously identified in the Blue Gap/Tachee Claim-28 mine wastes using spectroscopy, electron microscopy and X-ray diffraction. In this chapter, we provide insights on the physiochemical characteristics of U and V (i.e., structure, chemistry, morphology, and presence of inclusions) that are fundamental to understanding their material behavior when subjected to weathering processes in mine waste piles. Results from this chapter improve our understanding of the fate and transport of U and V from such sites under environmentally relevant conditions.

The objective of Chapter 5 (unpublished) study was to investigate the effect of oxidizing conditions on the co-occurring submicron U(IV) and U(VI) phases in Jackpile-Pagate mine wastes, AZ, using laboratory experiments, spectroscopy, and electron microscopy techniques. This chapter provides insights on the reactivity of these submicron U(IV) and U(VI) minerals and the relevant mechanism that affects U mobility after reaction with bicarbonate under ambient dissolved oxygen concentrations, and

strong oxidizing conditions. Appendix B for this chapter summarizes supplementary data obtained for this study.

This dissertation improves our understanding of physical and chemical mechanisms that affect the dynamic release and accumulation of U and V from abandoned mine wastes sites by integrating knowledge from geochemistry, thermodynamics, kinetics, mineralogy and hydrology.



■ **Background and Significance**

Uranium mining operations occurred during the 1900s to meet the federal government's demand for nuclear weapons after the Manhattan project^{2, 3} and, to a more limited extent, for nuclear energy generation.^{4, 5} These mining activities left a legacy of thousands of abandoned mines all over the United States. For example, just in the western US, approximately 15,000 abandoned uranium mine waste sites have been identified, the majority of which are located in Colorado, Utah, New Mexico, Arizona, and Wyoming.⁶⁻⁷ Seventy five percent of these sites are on federal and tribal lands.⁶⁻⁷ To exemplify the national problem, about 1100 abandoned uranium mine waste sites located on the Navajo Nation have been overlooked for decades.^{1, 8-9}

Mining operations generate two types of waste: mine waste and mill tailings. Mine wastes are unregulated higher concentration U ores that have been abandoned after the mining operations ceased, while the mill tailings are the federally regulated low concentration wastes left after processing the ore for U.^{1, 10} Since this dissertation focuses on mine wastes which are generated during mining operations; limited focus has been directed towards discussing mill tailings. Mine wastes contain mixtures of uranium (U), vanadium (V), and other co-occurring metals.¹¹⁻¹³ These wastes pose environmental and health risks to nearby communities. However, before effective remedies can be proposed, we need to know relevant details about the sites and the distribution means for the waste.

In an attempt to remediate such sites after the mine closures, these wastes were regulated based on the Surface Mining Control and Reclamation Act of 1977 (SMCRA). The SMCRA mandated burying the wastes under clean soil covers as an approach to

naturally eliminate potential health hazards.¹² This method was adopted to naturally attenuate the threat metals, especially carcinogenic metals like U.¹⁴⁻¹⁸ However, natural erosion of these soil covers has caused metal migration to the surface and into the groundwater resources where these toxic metals have contaminated the water and negatively impacted those who consume it.¹⁸⁻¹⁹ For example, elevated metals concentrations (with respect to their respective maximum contamination limits (MCL), for e.g. U MCL = $30\mu\text{g L}^{-1}$) in the water resources surrounding such contaminated abandoned uranium mine waste sites in southwestern United States have been reported.^{1, 20} These dissolved metals have the ability to act as Lewis acids, complexing with the hydroxyl group (OH^-) and causing a drop in pH. Acidic conditions in these sites can also be caused due to acid mine drainage; that is, the outflow of acidic water from a mining site that primarily comes from oxidation of iron sulfide (FeS_2) or pyrite.²¹⁻²² An acidic environment is generally toxic to biota and less favorable for many other organisms than is an environment at circumneutral pH conditions.²³

Elevated concentrations of U and V in water resources pose a concern for health risks to individuals in the surrounding communities.¹⁴⁻¹⁶ For example, the adverse toxic effects of U and V are well documented in human exposures by inhalation and by ingestion.²⁴⁻²⁹ Uranium exposure has long been known to cause cancer (e.g., bone, reproductive, and gastric), kidney toxicity, miscarriages, birth defects, and heart diseases.^{14, 27, 30-33} Uranium has also been linked to adverse developmental outcomes in animals.³⁴⁻³⁵ Additionally, recent studies in Navajo communities have linked exposures to mine wastes with an increased likelihood for developing one or more chronic diseases including hypertension, kidney disease, and diabetes.³⁶ Therefore there is an increased

need to understand the mobility and transport of U and V to develop informed and appropriate strategies to remediate abandoned sites.

Adequate management and cleanup of abandoned mine waste sites are challenging due to complex regulatory, social, and political factors. For instance, the Comprehensive Environmental Response, Compensation, and Liability Act, commonly known as the Superfund program, was created to provide assistance to clean these sites.³⁷ However, despite the known elevated metal concentrations identified in many abandoned mine wastes sites, limited or no action has been taken to remediate thousands of these sites due to financial and political constraints.⁶⁻⁷ Providing necessary scientific data to guide federal, state, and local governments on developing appropriate remediation strategies for such sites is an ongoing challenge.³⁸

■ **Study Areas: Blue Gap Tachee Claim-28, AZ and Jackpile-Paguate Mine, NM**

Mine waste sites located on Native American lands have been overlooked due to low population densities and site remoteness. The Blue Gap/Tachee Claim-28 mine site in northeastern Arizona and the Jackpile-Paguate mine waste site in Laguna Pueblo, New Mexico, are two such sites that represent the study areas for this dissertation.

The Blue Gap/Tachee Chapter of the central Navajo Nation, located approximately 40 miles west of Chinle, AZ, started operating during the early 1950s. On the mesa tops and steep slopes of this location, 13 different mines operated from 1954-1968.¹ In the early 1990s, initial reclamation efforts agglomerated the wastes in the Claim 28 site under a layer of uncontaminated soil (SMCRA).^{13, 39} At Blue Gap/Tachee, the uranium ores occur in tabular and lenticular sandstone units of the Rough Rock Sandstone member in the Toreva formation. A recent study conducted by our research group in the Claim 28

site identified the major mineralogical constituents of this arkosic sandstone to be 59% quartz (SiO_2), 34% potassium feldspar (KAlSi_3O_8), and 7% kaolinite ($\text{Al}_2\text{Si}_2\text{O}_5(\text{OH})_4$).¹,³⁹⁻⁴⁰ Furthermore, the dissolution of U-V bearing minerals in mine wastes that were potentially affect the elevated concentrations (with respect to the maximum contaminant level [MCL] for U) in neighboring water resources (67–169 $\mu\text{g/L}$ of U) at the site.¹ These U-V bearing minerals were found to have a structure similar to that of carnotite ($\text{K}_2(\text{UO}_2)_2(\text{VO}_4)_2 \cdot 3\text{H}_2\text{O}$) or tyuyamunite ($\text{Ca}(\text{UO}_2)_2\text{V}_2\text{O}_8 \cdot (5-8)\text{H}_2\text{O}$).¹ However, there is no information on the type of uranyl vanadates these U-V bearing minerals represent or the processes that affect U-mobility from these mine wastes. This information is critical to better understand mobility of U and V from many U mines around the world where uranyl vanadates are predominant. For instance, abandoned uranium mines in the Colorado Plateau, South Dakota, southwest China, southern Jordan, Korea and the calcreted drainages of arid and semiarid western and southern Australia are rich in carnotite, tyuyamunite, and other U-V bearing minerals that have affected the water quality of neighboring surface and ground water resources.⁴¹⁻⁴⁸

The Jackpile-Paguate mine is an abandoned uranium mine located on the 1093 Laguna reservation in north-western New Mexico,⁴⁹ 45 miles west of Albuquerque, NM, USA. Approximately 600 m away from the Jackpile-Paguate Mine is Paguate, one among the eight major villages of Laguna Pueblo. Just below Paguate lies one of the most extensive uranium deposits in the US. The mining operation at the Jackpile-Paguate mine disturbed approximately 2,656 acres of property¹⁹ and was once the largest operational, open pit uranium mine in the world. The U deposits in the Jackpile-Paguate Mine are present in the Jackpile sandstone found in the uppermost part of the Brushy Basin Shale

Member of the Jurassic and Cretaceous strata.⁵⁰⁻⁵² Although the combined ores in the Jackpile-Paguete mine are 2 km long and 600 m wide, the semi-tabular U deposits in the Jackpile sandstone are only about ~5 m thick.⁵⁰⁻⁵²

The Rio Paguate flows from Miocene basalt and andesite flows of Mount Taylor, southeast towards the village of Paguate through the Jurassic Morrison Formation and the abandoned Jackpile-Paguete Mine.⁵³ Reactions between these surface waters and U mine wastes could affect the water quality and pose a potential human risk. For instance, a recent study by our research group reported seasonal variations in elevated concentrations of U and other co-occurring metals in Rio Paguate (35.3 to 772 mg L⁻¹) that were later identified as a consequence of dissolution of U-bearing minerals from these U-ore deposits.⁵⁴ However, the geochemical processes that affect U mobility from these mine wastes is still not well understood.

■ **State of the Knowledge about Processes Affecting U and V Transport from Mine Wastes**

The mobility of U and V are affected by a variety of biogeochemical and physical processes. Uranium is an actinide abundantly found in various parts of the southwestern US with alternating valence states among IV, V, and VI depending on the surface and subsurface conditions in which it is present.⁵⁵⁻⁵⁸ The +6 oxidation state (U(VI)) is the most mobile and toxic form of U.²⁴⁻²⁶ The processes that affect U mobility are driven by physicochemical parameters, including pH, Eh, temperature, reaction kinetics, and elemental composition of the system.⁵⁹⁻⁶³ Uranium mobility is enhanced by the presence of complexants like carbonate and bicarbonate that form aqueous complexes like U-Ca-CO₃⁻² and U-CO₃⁻².^{22, 64} Combined use of these natural complexants has been reported to

be effective for U mobility in systems with high calcium (Ca), sulfur (S), manganese (Mn), and aluminum (Al) concentrations.²¹ Mining industries use these complexants in alkaline leaching for targeted U extraction.⁶⁵

The aqueous complexes formed from such complexation reactions adsorb onto the oppositely charged surfaces of SiO₂, hydrous ferric oxide, ferrihydrite, aluminum hydroxides, clays, and organic matter.⁶⁶⁻⁷² Uranyl complexes bind strongly onto organic matter through either ion-exchange, coordination/complexation, donor-receptor interactions, or Van der Waal forces at circum-neutral conditions, substantially enhancing U mobility.^{71, 73-77} The degree to which the U mobility is enhanced depends on 1) the electrostatic potential between aqueous complexes and organic matter surfaces, 2) hydrophobicity of organic matter, and 3) the ability of U(VI)-organic matter colloids to stay suspended.^{73, 78-79} Like aqueous U(VI), monomeric U(IV), which represents non-crystalline U(IV) species, also adsorb onto organic matter aggregates and organic-carbon coated clays that possess higher mobility and toxicity considering their susceptibility to desorb and reoxidize.^{72, 80} Only recently were monomeric biogenic U(IV) species found to be present at undisturbed roll front ore deposits.⁸¹ In addition to adsorption, the tetravalent and hexavalent U also form bidentate aqueous complexes with organic matter.⁸²

Formation of sparingly soluble, biogenic, and chemogenic U(IV) through reduction reactions has been used as techniques to immobilize aqueous U.⁸³⁻⁸⁵ The reduction of aqueous U(VI) can result in the formation of crystalline, submicron, biogenic, and chemogenic U(IV) phases whose dissolution rates and energetics are very similar to those of coarser U(IV) phases.⁸⁶⁻⁸⁸ Submicron U particles and U adsorbed onto colloids of

organic matter and oxides form about 30-40% of the total naturally occurring mobile U.⁸⁹⁻⁹⁰ In addition to sorption, U mobility can also be affected by dissolution/precipitation of U minerals. For instance, U occurs in the environment as vanadate, silicate, phosphate, carbonate and oxide minerals.⁹¹⁻⁹⁸

Similarly, V is a redox active, transition metal that co-occurs with U at oxidation states from II to V.^{5, 99-102} Vanadium is most soluble as V(IV), and V(V)⁹⁹⁻¹⁰², among which V(V) is considered most mobile and toxic.²⁴⁻²⁶ Like U, V is also mobilized by carbonate reagents.¹ However, unlike U, it does not complex with dissolved carbonate. Instead, its oxyanionic behavior causes the formation of aqueous anionic [$V_{10}O_{26}(OH)_2^{4-}$, $V_{10}O_{27}(OH)^{5-}$, $V_{10}O_{28}^{6-}$, $VO_2(OH)^{2-}$, $VO_3(OH)^{2-}$, VO_4^{3-} , $V_2O_6(OH)^{3-}$, $V_2O_7^{4-}$, $V_3O_9^{3-}$ and $V_4O_{12}^{4-}$], cationic [VO^{2+}] and neutral [$VO(OH)_3$] species.^{60, 62, 103-104} These aqueous complexes of U and V adsorb onto ferrihydrite, aluminum hydroxides, and clays through electrostatic interactions^{62, 104-106 44, 48, 50-52, 86-91}, depending on the pH_{pzc} of the solids. Uranium and V could also be immobilized through precipitation of secondary mineral phases such as carnotite ($K_2(UO_2)_2(VO_4)_2 \cdot 3H_2O$) and vanadinite ($Pb_5(VO_4)_3Cl$)^{63, 41, 98} These geochemical processes are key to the aqueous and solid speciation of U and V.

In addition to solid and aqueous chemistry of U and V, other factors such as kinetics, thermodynamics, and crystal chemistry of minerals are also critical to understand their reactive transport under relevant environmental conditions. The reactive transport of metals can be described using reactive transport models, e.g., PFLOTRAN, which is the reactive transport model used in this dissertation.

PFLOTRAN is a multicomponent-multiphase model that couples thermodynamics, kinetics, hydrology, and aqueous chemistry to simulate the interfacial mechanisms that affect the mobilization of U and other metals in surface and subsurface environments. Previous studies have used reactive transport modelling to investigate the adsorption behavior of U(VI) complexes onto alluvial aquifer sediments.^{107, 108} The subsurface desorption kinetics of U(VI) species suggest a non-equilibrium sorption behavior with Fe-oxides, Mn-oxides, and phyllosilicates.¹⁰⁹⁻¹¹¹ Uranium transport can also be attributed to dissolution of mineral phases. For example, U transport from contaminated, subsurface sediments from the Hanford site, WA, was affected by the dissolution of metatorbernite $[\text{Cu}(\text{UO}_2)_2(\text{PO}_4)_2 \cdot 8\text{H}_2\text{O}]$, cuprosklodowskite $(\text{Cu}[(\text{UO}_2)(\text{SiO}_2\text{OH})]_2 \cdot 6\text{H}_2\text{O})$, and Na-boltwoodite $[\text{NaUO}_2(\text{SiO}_3\text{OH}) \cdot 1.5\text{H}_2\text{O}]$.^{95, 110, 112} The development of reactive transport models that represent environmentally relevant oxidizing conditions in abandoned mine waste sites is necessary to better understand the mobility of U and other metals.



The mobility of U and other metals is also affected by the crystal chemistry of the naturally-occurring U-minerals in the mine waste. Crystal chemistry is the study of chemistry principles behind the assembly of crystals and their use in describing structure-property relations in solids. An example about the importance of crystal chemistry is presented in recent studies, which tried to observe the effect of crystallinity on dissolution of glass and natural silicate minerals. These studies reported that dissolution rates increase with increasing Si:O ratio, which is higher in glass than in natural silicate minerals. For example, ultra-mafic glasses ($\text{Si}:\text{O} \leq 0.28$) dissolve at similar rates as correspondingly compositioned minerals, but Si-rich glasses such as rhyolite ($\text{Si}:\text{O} \sim$

0.40) dissolves ≥ 1.6 orders of magnitude faster than corresponding minerals.^{113-114, 115}

Therefore, in order to better understand the transport of U and V from abandoned mine wastes, the effect of crystal chemistry should be considered as these affect biogeochemical and physical processes. For instance, the general formula used to represent several uranyl vanadates is $M^{n+}_{1/n}UO_2AO_4 \cdot xH_2O$ where, M is a cation that can be either mono-, di- or tri-valent elements of groups I and II in the periodic table^{93, 116-119} that are comprised of $[(UO_2)_2V_2O_8]_n^{-2n}$ layers and water.^{117,120-121} Understanding the crystal chemistry is essential to understand the dissolution and reactivity of these U-V-bearing minerals in mine waste sites.

■ **Research Gap and Objectives**

Previous studies have identified the factors that affect individual transport of U or V. However, the specific mechanisms affecting the transport of U and other co-occurring metals in abandoned mine waste sites remains poorly understood. For instance, in a recent study the mobility of both U and arsenic (As) from a U mill tailing site in South Dakota were observed.¹²² Yet the specific processes affecting the transport of these metals are unknown.⁹³ In addition, previous investigations have provided limited information on 1) the release of metal mixtures from uranium mine wastes; and 2) the interactions, co-occurrence, and behavior of these metal mixtures in the environment under relevant field conditions. *Scientific knowledge obtained from this study can be applied to other abandoned uranium mines in U.S. that bear a similar mineralogy or geology as the two study sites of focus in this dissertation.*¹²³⁻¹²⁴

The goal of this research was to *provide essential insights on the mechanisms that*

affect the reactive transport of U and V from abandoned uranium mine wastes. This information on the reactivity and mobility of U and V can be key to understanding the potential metal exposure pathways in abandoned uranium mine waste sites. The approach and the methods used to in this research involve contributions from different disciplines that include *inorganic chemistry, geochemistry, mineralogy, analytical chemistry, and environmental science; the interdisciplinary nature of the project is relevant to any remediation proposals arising from the study.*

The three specific research objectives of this research include:

1. Investigate the reactive transport of U and V from the Blue Gap/Tachee Claim-28 mine waste site through laboratory experiments, reactive transport modelling, and electron microscopy techniques.
2. Investigate the crystal chemistry of U-V bearing minerals occurring in the Blue Gap/Tachee Clim-28 mine waste using the properties of synthesized primary ores as a reference.
3. Investigate the effect of oxidizing conditions on the co-occurring nano-particulate U(IV) and U(VI) phases in Jackpile mine wastes using laboratory experiments, spectroscopy, and electron microscopy techniques.

Addressing these research objectives in the following order will help to explain the role of thermodynamics, crystallinity, stoichiometry, and solution chemistry on the reactive transport of U and V from such mine wastes that pose as a threat to neighboring surface and ground water quality.

■ [REDACTED]

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■ **Abstract**

The reactive transport of uranium (U) and vanadium (V) from abandoned mine wastes collected from the Blue Gap/Tachee Claim-28 mine site, AZ, was investigated by integrating flow-through column experiments with reactive transport modelling, and electron microscopy. The mine wastes were sequentially reacted in flow-through columns at pH 7.9 (10 mM NaHCO₃) and pH 3.4 (10 mM CH₃COOH) to evaluate the effect of environmentally relevant conditions encountered at Blue Gap/Tachee on the release of U

and V. The reaction rate constants (k_m) for the dissolution of uranyl-vanadate (U-V) minerals predominant at Blue Gap/Tachee were obtained from simulations with the reactive transport software, PFLOTRAN. The estimated reaction rate constants were within one order of magnitude for pH 7.9 ($k_m = 4.8 \times 10^{-13} \text{ mol cm}^{-2} \text{ sec}^{-1}$) and pH 3.4 ($k_m = 3.2 \times 10^{-13} \text{ mol cm}^{-2} \text{ sec}^{-1}$). However, the estimated equilibrium constants (K_{eq}) for U-V bearing minerals were more than 6 orders of magnitude different for reaction at circumneutral pH ($K_{eq} = 10^{-38.65}$) compared to acidic pH ($K_{eq} = 10^{-44.81}$). These results coupled with electron microscopy data suggest that the release of U and V is affected by water pH and the crystalline structure of U-V bearing minerals. The findings from this investigation have important implications for risk exposure assessment, remediation and resource recovery of U and V in locations where U-V-bearing minerals are abundant.

■ Introduction

The legacy of mill tailings and wastes from mining operations has resulted in the release of elevated concentrations of metals and radionuclides, which pose imminent environmental and human health concerns.^{125, 126} For instance, the negative health impacts of human exposure to uranium (U) and vanadium (V) through inhalation and ingestion have been well documented.^{24, 36} Uranium and V co-occur at numerous abandoned mine waste sites on Navajo Nation territory near the Four Corners region of the southwestern U.S.^{127, 1} Uranium and other co-occurring metals from these mine wastes can be released into neighboring water resources affecting their water quality.

The aqueous and solid chemical speciation of U and V at mine waste sites could be affected by a variety of interfacial geochemical processes. These mine waste

sites are usually exposed to ambient surface oxidizing conditions in which U(VI) is predominant.^{1, 109} Aqueous U(VI) can complex with OH⁻ and CO₃²⁻ or can react with alkaline earth metals and CO₃²⁻ to form neutral or negatively charged ternary complexes (e.g. U-Ca- CO₃²⁻) that affect U mobility in water.^{128, 129} Vanadium preferentially forms anionic [V₁₀O₂₆(OH)₂⁴⁻, V₁₀O₂₇(OH)⁵⁻, V₁₀O₂₈⁶⁻, VO₂(OH)²⁻, VO₃(OH)²⁻, VO₄³⁻, V₂O₆(OH)³⁻, V₂O₇⁴⁻, V₃O₉³⁻ and V₄O₁₂⁴⁻], cationic [VO²⁺], and neutral [VO(OH)₃] species of oxyanions and aqueous complexes.^{62, 104} These oxyanions and aqueous complexes of V and U(VI) can adsorb onto charged surfaces of aluminum (Al) oxides, iron (Fe) oxides, and clay minerals.^{67, 104-105, 129-134} Uranium and V can also be present in solid form as oxide, phosphate, carbonate, vanadate, and silicate mineral phases.^{93, 135-136} For instance, their co-occurrence as carnotite [K₂(UO₂)₂V₂O₈], tyuyamunite [Ca(UO₂)₂V₂O₈·(5-8)H₂O], metahewettite [CaV₆O₁₆·3(H₂O)], melanovanadite [CaV₄O₁₀·5(H₂O)], and V-bearing clays has been observed at the Rough Rock Sandstone of the Cretaceous Mesa Verde Group study region located in southwestern US.¹³⁷ Uranium oxides such as schoepite [(UO₂)₈O₂(OH)₁₂·12(H₂O)] are commonly occurring minerals that also influence uranyl solubility under oxic and suboxic environments between pH 6-9.^{41, 138} These geochemical processes, which are key to the aqueous and solid speciation of U and other co-occurring metals, should be considered when investigating the reactive transport of metals in abandoned mine wastes.

Reactive transport modelling can be a useful tool to investigate the interfacial mechanisms that affect the surface and subsurface mobilization of U and other metals. Previous studies have used reactive transport modelling to investigate the adsorption behavior of U(VI) complexes onto alluvial aquifer sediments.^{107, 108} The subsurface

desorption kinetics of U(VI) species suggest a non-equilibrium sorption behavior with Fe-oxides, manganese (Mn) oxides, and phyllosilicates.¹⁰⁹⁻¹¹¹ Uranium transport can also be attributed to dissolution of mineral phases. For example, U transport from contaminated subsurface Hanford Sediments was affected by the dissolution of metatorbernite $[\text{Cu}(\text{UO}_2)_2(\text{PO}_4)_2 \cdot 8\text{H}_2\text{O}]$, cuprosklodowskite $(\text{Cu}[(\text{UO}_2)(\text{SiO}_2\text{OH})]_2 \cdot 6\text{H}_2\text{O})$, and Na-boltwoodite $[\text{NaUO}_2(\text{SiO}_3\text{OH}) \cdot 1.5\text{H}_2\text{O}]$.^{95, 110, 112} The development of similar reactive transport models that represent environmentally relevant oxidizing conditions in abandoned mine waste sites is necessary to better understand the mobility of U, V, and other metals.

Previous laboratory-based studies have shown that U and V can interact through precipitation reactions forming uranyl vanadate minerals with potassium and calcium (e.g., carnotite $[\text{K}_2(\text{UO}_2)_2(\text{VO}_4)_2 \cdot 3\text{H}_2\text{O}]$ and tyuyamunite $[\text{Ca}(\text{UO}_2)_2\text{V}_2\text{O}_8 \cdot 5-8(\text{H}_2\text{O})]$).^{93, 139} These studies used batch experiments and thermodynamic predictions to identify precipitation of uranyl vanadates as an effective method to immobilize U and V below the U-maximum contaminant level (MCL, $30 \mu\text{g L}^{-1}$) between pH 5.5-7.^{93, 139} The thermodynamic estimations calculated in these studies were in agreement with those previously calculated by Langmuir.¹⁴⁰ However, these theoretically estimated thermodynamic constants are limited to synthetic minerals that have been subjected to specific reactivity conditions that could differ from those of U-V bearing minerals occurring in the environment.

A recent study conducted by our research group at the Blue Gap/Tachee Claim-28 mine site located in Northeastern Arizona reported that the dissolution of U-V bearing minerals affects the mobility of U and V at pH conditions observed in the field,

which range from 3.8 to 7.4.¹ Results showed that U and V co-occur in mine wastes predominantly as U(VI) and V(V). The Extended X-Ray Absorption Fine Structure (EXAFS) fittings suggest that U and V coordination in these mine waste samples is similar to that of minerals such as carnotite $[K_2(UO_2)_2(VO_4)_2 \cdot 3H_2O]$ or tyuyamunite $[Ca(UO_2)_2V_2O_8 \cdot 5-8(H_2O)]$. Additionally, results from this study suggest dissolution of these U-V bearing minerals are a potential source to the elevated metal concentrations in neighboring surface water resources.¹ Although this study represents a valuable first attempt to identify the co-occurrence of U and other metals at this abandoned mine waste site, the mechanisms affecting the reactive transport of U, V, and other metals remain unknown.

The objective of this study is to investigate the reactive transport of U and V from the Blue Gap/Tachee Claim-28 mine waste site through laboratory experiments, reactive transport modelling, and electron microscopy. In the current investigation we seek to determine the equilibrium and reaction rate constants for dissolution of these U-V bearing minerals at circumneutral and acidic pH by modelling the batch and column experiments performed in this study with PFLOTRAN.^{27-28, 33} This study was developed based on our prior evidence that suggested U-V bearing mineral phases as the potential source to U and V release from Blue Gap/Tachee mine wastes.¹ Our integrated approach of using microscopy and reactive transport modelling serves as a foundation to better understand the mechanisms affecting the reactivity of mine wastes and the transport of U and V under environmentally relevant conditions.

■ **Materials and Methods**

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Mine waste and background sediments were collected from the Blue Gap/Tachee Claim-28 mine site in January, 2014, to identify the processes and phases that affect the U and V transport into neighboring surface and ground water resources. Sediment samples from the site included mine waste and Baseline Reference Soil (background soil) previously characterized by Blake et al., 2015.¹ The Blake et al. study used powder X-ray diffraction to identify quartz (SiO_2 ; 59%), potassium feldspar (KAlSi_3O_8 ; 34%), and kaolinite ($\text{Al}_2\text{Si}_2\text{O}_5(\text{OH})_4$; 7%) as the major mineralogical constituents. Additionally the co-occurrence of U and V and predominance of U(VI) and V(V) were identified using microscopy, X-Ray Photoelectron Spectroscopy (XPS), and X-Ray Absorption Near Edge Spectroscopy (XANES) techniques. Furthermore, the coordination numbers obtained from EXAFS fits suggested the structure of the U-V bearing mineral to be similar to that of carnotite or tyuyamunite.¹

████████████████████

We conducted batch experiments to model the U and V release at circumneutral (8.3) and acidic (3.4) pH and determined the equilibrium and reaction rate constants for dissolution of U-V bearing mineral phases. The determined equilibrium constant was then used to obtain the reaction rate constants for U-V bearing mineral dissolution during column experiments. Briefly in the batch experiments, we reacted 0.1 g of mine wastes and background soil samples that were sieved to $<63 \mu\text{m}$ size (using U.S. standard sieve series number 230), with 50 mL 10 mM NaHCO_3 (pH 8.3) and 10 mM $\text{C}_6\text{H}_8\text{O}_6$ (pH 3.8) through gentle shaking in 50 mL centrifuge tubes for 264 hours, as described in Blake et al.¹ During the experiments we collected 2 mL aliquots 0.5, 1, 2, 6, 24, 48, 96, and 264 h

mineral dissolution at circumneutral and acidic pH (batch experiments) and to identify the processes controlling the reactive transport of U and V from mine waste (column experiments).

In order to model the batch and column experiments, we used various U and V bearing aqueous species and mineral, their associated thermodynamic equilibrium constants (K_{eq}), and stoichiometric reaction coefficients (Tables 7.1 and 7.2) as inputs for PFLOTRAN. Most of the listed parameters were fixed except for the equilibrium constant of carnotite and reaction rate constants of the U-V bearing minerals, metaschoepite $[(\text{UO}_2)_8\text{O}_2(\text{OH})_{12} \cdot 12(\text{H}_2\text{O})]$, and rutherfordine $[(\text{UO}_2)\text{CO}_3]$ that were varied to fit the experimental data and to obtain the equilibrium and reaction rate constants for dissolution of U-V bearing minerals. At circumneutral pH, minerals such as metaschoepite and rutherfordine were considered in the model as they are commonly occurring oxides and carbonates of U that affect U transport.^{41, 143-145} In addition to metaschoepite and rutherfordine, surface complexation reactions for $>\text{SOUO}_2\text{OH}$ and $>\text{SOHUO}_2\text{CO}_3$ were also considered in order to understand the effect of sorption on the reactive transport of U.¹⁴⁶ The equilibrium constants estimated for U-V bearing minerals by modelling the batch experiments at circumneutral and acidic pH were used to estimate their reaction rate constants during column experiments.

Some key assumptions made in the model include: 1) U-V bearing minerals are the dominant U phase in the mine waste sample, 2) the U-V bearing minerals have similar properties to those of carnotite $[\text{K}_2(\text{UO}_2)_2(\text{VO}_4)_2 \cdot 3\text{H}_2\text{O}]$, and 3) the U-V bearing mineral particles are spherical in shape. These assumptions were made based on our previously published information on the Blue Gap/Tachee mine site, where the EXAFS

A linear correlation with a slope of 1.45 and a R^2 of 0.993, observed between molar concentrations of U and V (Appendix A: Figure 7.3A) that were mobilized during mine waste reaction with 10 mM NaHCO_3 , suggested dissolution of U-V bearing mineral phases as a potential source. These results agree with a previous study from our research group where a linear correlation between U and V was observed (slope= 0.636 and $R^2 = 0.95$) in batch experiments reacting mine wastes with 10 mM NaHCO_3 at pH 8.3.¹ The U and V release patterns obtained from these experiments were then simulated using PFLOTTRAN to further understand the processes affecting the reactive transport of U and V.

Similar to modelling results from the batch experiments, the reactive transport model for flow-through column experiments on reaction with 10 mM NaHCO_3 suggested dissolution of U-V bearing minerals as the primary mechanism affecting U and V transport. The effluent concentrations of U and V, reported as a function of pore volumes (Figure 3.2C, D) and time (Appendix A: Figure 7.4), were compared to those obtained from the reactive transport model (PFLOTTRAN). PFLOTTRAN used the estimated $K_{eq} = 10^{-44.811}$ for U-V bearing mineral dissolution from batch experiments to adequately fit the flow-through column experiments data and to estimate the k_m and fitting parameter (n_m) for U-V bearing mineral phase dissolution. The fitting parameter n_m , to which the non-linear water-rock reactions are sensitive (SI equations 5, 8), and k_m were estimated to be 5.2 and $4.8 \times 10^{-13} \text{ mol cm}^{-2} \text{ sec}^{-1}$, respectively. In addition, the negative reaction rate (I_m) suggested the dissolution of U-V bearing minerals. The k_m estimated for the dissolution of U-V bearing minerals ($4.8 \times 10^{-13} \text{ mol cm}^{-2} \text{ sec}^{-1}$) during column experiments was different from that estimated for the batch experiments i.e., $k_m = 2.13 \times 10^{-14} \text{ mol cm}^{-2} \text{ sec}^{-1}$

¹ (Table 3.1). The increase in k_m cannot specifically be attributed to a single process. However, the difference in the effective reaction rate constant ($k_{effective} = k_m * a_m^0$), estimated using the average surface area, can be attributed to differences in grain size and reactivity conditions, which include flow and heterogeneity in sample composition (Table 3.1). Observing the effect of grain size on the reactive transport of U and V is also important^{151, 48} as the sieved samples may contain nanocrystals of U-V and other co-occurring U and V minerals that were bound electrostatically to the surface of coarser particles.⁷⁸ After the effect of grain size was introduced into PFLOTTRAN, by adding U-V bearing minerals of variable sizes and surface areas, their effective reaction rate constants ($k_{effective}$) were estimated (Table 7.4). The change in the estimated $k_{effective}$ for various U-V bearing mineral phases was negligible (Table 7.4), leading to the inference that the effect of grain size on the reactive transport of U and V is minimal (Appendix A: Figure 7.5).

Other secondary mineral phases of U like oxides, phosphates, silicates, and vanadates soluble at circumneutral pH that have not been considered in this model could also contribute to the release of U and V from mine waste.^{139, 147, 152-153} For instance, a Back Scatter Electron- Scanning Electron (BSE-SEM) micrograph that shows the association of V with Fe and K was collected (Appendix A: Figure 7.6). The co-occurrence of U with other elements (e.g., Se and Sr) was also observed using synchrotron μ -XRF mapping (Appendix A: Figure 7.7). The contribution of these secondary mineral phases can be expected especially considering 1) the heterogeneity of mine waste, 2) the discrepancies between experimental and model U concentrations, and 3) the initial experimental V concentrations are much higher than the model.¹⁴⁹ However, after 3-4 hours of reaction, the experimental V concentrations agree well with the model

of U and V during column experiments under acidic conditions. A linear correlation (slope of 0.862 and a R^2 of 0.983) between effluent molar concentrations of U and V was also observed in column experiments under acidic conditions (Appendix A: Figure 7.3B). However, the rates of dissolution obtained for column experiments at acidic conditions are higher compared to those at circumneutral conditions (Table 3.1). Given that the pK_a of CH_3COOH is 4.74, >90% of CH_3COOH remains protonated. Therefore, more contribution from dissolution by acetic acid (protonated form) over complexation or reduction reactions caused by acetate (non-protonated form) at pH 3.4 is expected.¹⁵⁴ These results agree with observations made in our previous study at Blue Gap/Tachee where linear correlations with a slope of 1.08 and a R^2 of 0.996 between molar concentrations of U and V were observed.¹ Additionally, 99.1% U and 92.8% V of the total elemental content present in the mine waste were extracted through the sequential reaction of solids in column experiments with 10 mM $NaHCO_3$ and CH_3COOH . Note that the acid extractable content of unreacted mine wastes was 1912.12 mg Kg^{-1} U and 858.01 mg Kg^{-1} V (Table 7.5). The U and V concentrations released during these continuous sequential reactions showed strong agreement with the modelled U and V concentrations, suggesting dissolution of U-V bearing minerals as a primary contributor to the reactive transport of U and V.

Different K_{eq} and k_m values for dissolution of U-V bearing minerals were obtained for mine waste reaction under circumneutral and acidic conditions during flow-through column experiments (Figure 3.3 C, D and Appendix A: Figure 7.8). The reactive transport model constructed, with a known K_{eq} for metaschoepite ($-10^{5.26}$)¹⁴⁸ and K_{eq} for U-V bearing mineral phase ($-10^{-38.651}$) estimated from batch reaction under acidic

conditions, was used to identify the k_m constants for dissolution of U-V bearing minerals. The estimated k_m for U-V bearing mineral phase, $3.2 \times 10^{-13} \text{ mol cm}^{-2} \text{ sec}^{-1}$, was slightly different from those estimated for batch reactions ($k_m = 6.4 \times 10^{-14} \text{ mol cm}^{-2} \text{ sec}^{-1}$) (Table 3.1). As discussed previously for column experiments at circumneutral pH (7.9), this decrease in k_m for U-V bearing mineral dissolution cannot specifically be attributed to a single process. However, the change in the effective reaction rate constant ($k_{effective}$) can be attributed to differences in grain size and reactivity conditions that include flow and heterogeneity in sample composition (Table 3.1). The effect of grain size was not particularly tested for the sequential reaction of mine waste with CH_3COOH , as the electrostatically bound micron sized U-V bearing minerals would already be lost during reaction with 10 mM NaHCO_3 . In addition, the fitting parameter ' n_m ', necessary to model the non-linear dissolution of U-V bearing mineral phase, was estimated to be 4.5 (SI equations 5, 8). Our PFLOTRAN simulations also estimated the reaction rate (I_m) of U-V bearing mineral phase to be negative suggesting dissolution of U-V bearing mineral phase. However, the reaction rate for metaschoepite and rutherfordine remained unchanged, suggesting minimal contribution from metaschoepite and rutherfordine in the reactive transport of U and V. Although, our experimental and model concentrations agree well with each other, the early release of lower experimental U and V concentrations can be attributed to 1) sample heterogeneity, 2) restricted access to incorporated U-V bearing mineral phases, and 3) precipitation of an unidentified U and V phase.

The difference in the reactive transport of U and V after reaction under circumneutral and acidic conditions could be attributed to the dissolution of different co-

existing U-V bearing mineral phases, possibly amorphous and crystalline, as identified in the unreacted mine waste. The co-existence of amorphous and crystalline U-V bearing minerals was identified through Selected Area Electron Diffraction (SAED) and Energy Dispersive Spectroscopy (EDS) analyses performed using a High Resolution-Transmission Electron Microscopy (HR-TEM) (Figure 3.4). For instance, Figure 3.4A, D represents the Back Scatter Electron image (BSE) of two nanoparticulate grains that were identified as uranyl vanadates co-occurring with other minerals based on the EDS elemental composition spectrum in Figure 3.4B, E. Diffused rings in the SAED pattern (Figure 3.4C) suggested the identified U-V bearing mineral phase in figure 3.4A to be amorphous. However, unlike Figure 3.4C, definite patterns in Figure 3.4F suggested the presence of crystalline U-V bearing mineral that co-occurs with other crystalline mineral phases within a particular grain of the mine waste sample. This co-existence of crystalline and amorphous U-V bearing minerals in unreacted mine waste samples can be a result of nucleation^{155, 156} or 2) polymorphism¹⁵⁷, which are common in natural samples due to their heterogeneity in site and reactivity conditions. These results agree with observations made in other studies that have shown that crystallinity can affect the solubility of mineral phases.^{114, 115} Future work will focus on identifying the crystalline chemistry of these U-V bearing minerals to better understand the factors affecting the reactive transport of U and V from Blue Gap/Tachee.

It is possible that other secondary mineral phases like uranium-bearing oxides, hydrous ferric oxides, and uranium phosphates that have not been considered in the reactive transport model but are soluble at acidic pH can also affect the reactive transport of U and V.^{148, 158-159} For instance, analyses conducted using and synchrotron-based micro

XRF mapping on the mine waste sample indicate that U co-occurs with other elements (Appendix A: Figure 7.7). Despite the chemical complexity of these samples, our reactive transport model can reasonably represent the release of U and V by considering the dissolution of U-V bearing minerals as the key contributing process. However, we acknowledge that contributions from other mineral phases, heterogeneity, and other aqueous processes were not accounted in the reactive transport for U and V, which represent a limitation of this study. Therefore, future research should focus on trying to understand the role of other reaction processes such as the contribution of other secondary mineral/nanoparticulate phases of U and V and the influence of mineral structure of the U-V bearing minerals on the reactive transport U and V from such mine waste sites.

■ **Environmental Implications.**

This work integrates reactive transport modeling, electron microscopy, and aqueous chemistry methods to evaluate the mechanisms affecting the transport of U and V from mine wastes from a site in northeastern Arizona. One outcome from this investigation includes the determination of solubility and reaction rate constants for the dissolution of U-V bearing mineral phases at circumneutral and acidic pH that can serve as a foundation to better understand their reactivity at relevant field conditions. This information can be useful to better understand the mobility of U and V in neighboring community water sources to assess risks for human exposure. Additionally, the identification of factors affecting the dissolution of U-V bearing minerals under environmentally relevant conditions evaluated in this study is relevant to inform remediation and resource recovery

initiatives in sites where these U-V bearing minerals are abundant. For instance, the results from this study have implications for other abandoned uranium mines in the Colorado Plateau, South Dakota (Black Hills), southwest China, southern Jordan, Korea, and the calcreted drainages of arid and semiarid western and southern Australia where carnotite ($K_2(UO_2)_2(VO_4)_2 \cdot 3H_2O$), tyuyamunite ($Ca(UO_2)_2V_2O_8 \cdot (5-8)H_2O$), and other U-V bearing minerals are commonly found.⁴¹⁻⁴⁸

Spectroscopy and microscopy analyses suggest that U is associated to different elements, which is indicative of the complex mineralogy of these solids. These results are consistent with those reported in the previous study from our research group.¹ Despite the chemical and mineralogical complexity of these mine wastes, dissolution of U-V bearing minerals was identified as the key mechanism controlling the reactive transport of U and V under the environmentally relevant conditions selected for this study. In addition, the integrated methodology used for this study is transferable to other mining and milling sites and to abandoned U mine waste sites where a better understanding of the reactive transport of U and its co-occurring elements is necessary.

Table 3.1 Parameters of U-V bearing minerals estimated by modelling the reactive transport of U and V during mine waste reaction at circumneutral and acidic pH. The surface area of U-V bearing minerals was estimated using the average U-V bearing mineral diameter (Appendix A: Table 7.2) and equation [13]. The effective reaction rate constant ($k_{effective} = k * a_m^0$) accounts for the effect of grain surface area on the reactive transport of U and V, where k is the reaction rate constant and a_m^0 is the surface area of U-V bearing minerals.

Experiments	Equilibrium constant (K_{eq})	Average U-V bearing mineral surface area (a_m^0) ($cm^2 cm^{-3}$)	Reaction rate constants (k_m) ($mol cm^{-2} \cdot sec^{-1}$)	Effective reaction rate constant ($k_{effective} = k_m * a_m^0$) ($mol cm^{-3} \cdot sec^{-1}$)
Batch circumneutral (pH 8.3) (<63 μm)	$10^{-44.811}$	468.8	2.13×10^{-14}	9.99×10^{-12}
Batch acidic (pH 3.8) (<63 μm)	$10^{-38.651}$	468.8	6.4×10^{-14}	3×10^{-11}
Column circumneutral (pH 7.9) (120-355 μm)	$10^{-44.811}$	62.5	4.8×10^{-13}	3×10^{-11}
Column acidic (pH 3.4) (120-355 μm)	$10^{-38.651}$	62.5	3.2×10^{-13}	2×10^{-11}

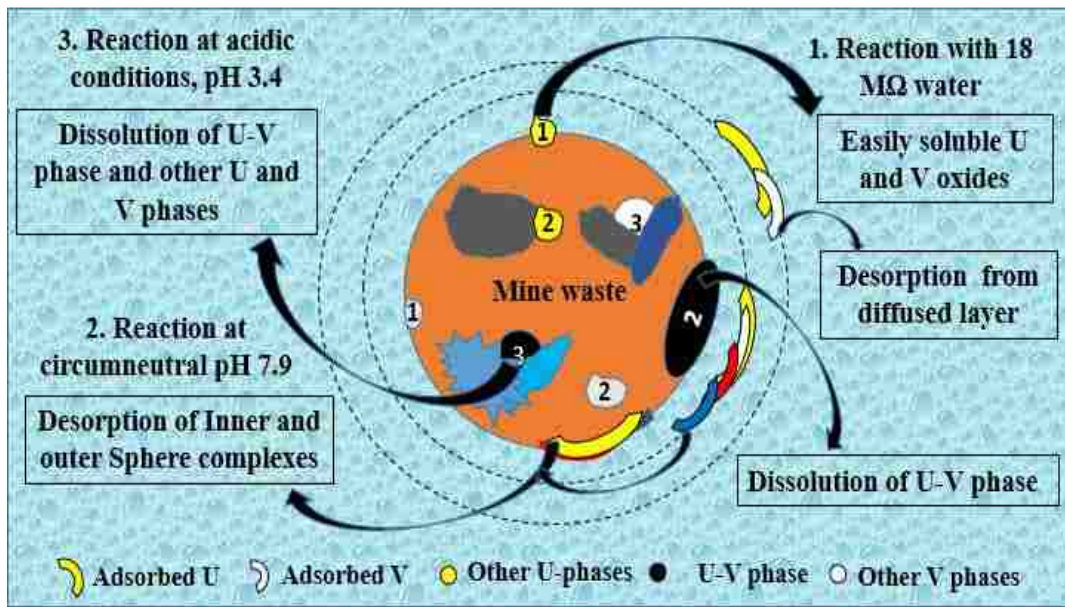


Figure 3.1 TOC art: Conceptual model indicating the geochemical processes acting in various experiments conducted in this chapter.

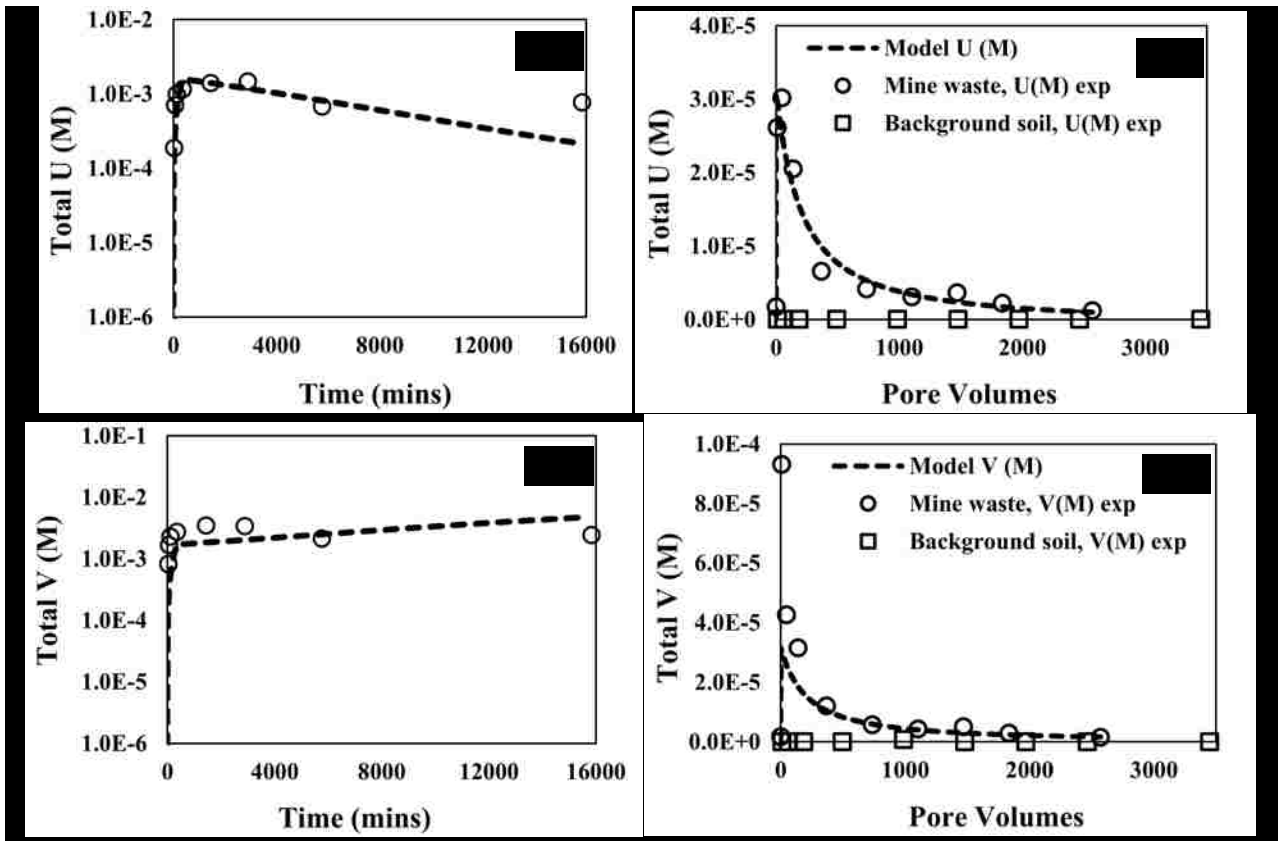


Figure 3.2 Measured effluent concentrations and reactive transport model (PFLOTTRAN) of U and V, from mine waste (circle) and background soil (squares) during batch and continuous flow-through column experiments at circumneutral pH (using 10 mM NaHCO_3). **A)** U concentrations from batch experiments versus time; **B)** V concentration from batch experiments versus time; **C)** U concentrations from column experiments versus pore volumes; **D)** V concentration from column experiments versus pore volumes. The curve fitting resulting from the reactive transport model are presented with dashed lines.

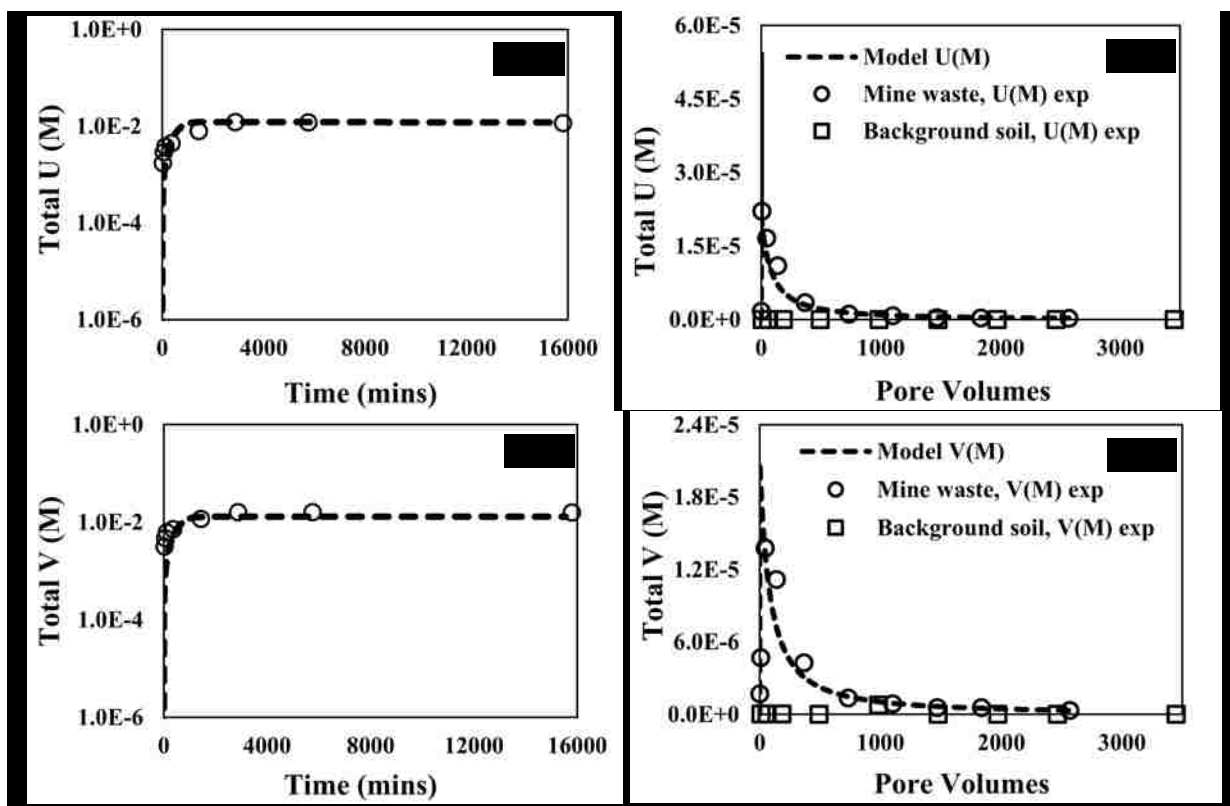


Figure 3.3 Measured effluent concentrations and reactive transport model (PFLOTTRAN) of U and V, from mine waste (circle) and background soil (squares) during batch and continuous flow-through column experiments at acidic pH (using 10 mM $C_6H_8O_6$ and CH_3COOH). **A)** U concentrations from batch experiments versus time; **B)** V concentration from batch experiments versus time; **C)** U concentrations from column experiments versus pore volumes; **D)** V concentration from column experiments versus pore volumes. The curve fittings resulting from the reactive transport model are presented with dashed lines.

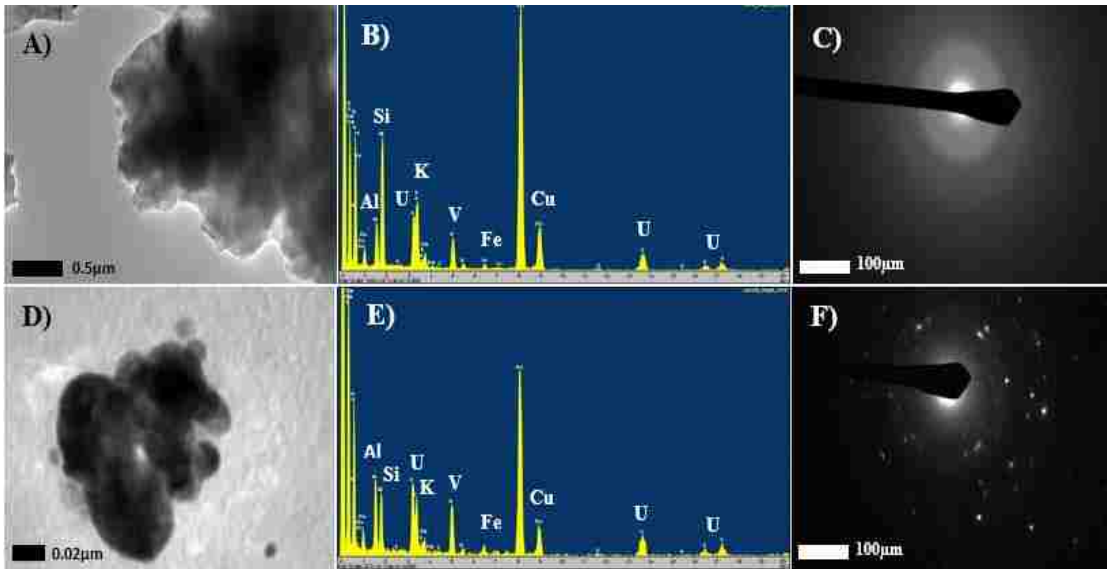


Figure 3.4 Transmission electron microscopy (TEM) images, Energy Dispersive Spectroscopy (EDS) spectra and Selected Area Electron Diffraction (SAED) patterns for unreacted mine waste samples indicating the co-occurrence of amorphous and crystalline U-V bearing minerals. **A, D)** TEM images of U-V bearing mineral phases. **B, E)** EDS spectra identifying the presence of U-V bearing minerals. **C, F)** SAED patterns confirming the co-occurrence of amorphous and crystalline U-V bearing mineral phase.

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■ **Abstract**

The objective of this chapter is to determine the crystal chemistry of uranyl vanadate minerals that naturally occur on ore samples from the Blue Gap/Tachee Claim-28 mine in Northeastern, AZ. Previous investigations on these uranyl vanadate rich ores identified dissolution of uranyl vanadate as the key mechanism affecting reactive transport of U and V. However, the specific crystal chemistry of these naturally occurring uranyl vanadate mineral is unknown. Therefore, to address this research gap we conducted various

spectroscopy, electron microscopy and diffraction analyses on solid chunks of the Blue Gap/Tachee ore samples. Most diffraction lines in the X-ray diffractogram of the uranyl vanadate are in agreement with those of synthetic carnotite data from the literature. Carbon detected by electron microprobe analyses in the uranyl vanadate was found to occur as organic carbon inclusions as suggested by the bright-field transmission electron microscopy (BF-TEM) imaging, energy-filter transmission electron microscopy (EFTEM), and electron energy loss spectroscopy (EELS). Therefore, after excluding carbon (C) from the quantitative electron microprobe analysis, we found that the elemental composition of the uranyl vanadate was 4.45% K₂O, 0.53% CaO, 62.72% UO₂, 0.04% Na₂O, 20.65% V₂O₅, 0.56 Fe₂O₃, 0.09% TiO₂, and 8.65 H₂O at a K:U:V ratio of 1:2:2.1 with an empirical formula of (K_{0.87}, Na_{0.012}, Ca_{0.088})(Ti_{0.005}, U_{0.99})O₂)₂((Fe_{0.033}, V_{1.05})O₄). This empirical stoichiometry is similar to that of the anhydrous carnotite. The d-spacing information of the uranyl vanadate was estimated using the electron diffraction capability in a transmission electron microscope (TEM) that indicated: 1) complete amorphization of uranyl vanadates on short-term exposure to the electron beam (<120s); and 2) minor differences between measured d-spacings of uranyl vanadates and calculated d-spacing of anhydrous carnotite. Minor discrepancies in d-spacing may be attributable to differences in their degree of hydration. Results from this investigation provide an improved understanding on the crystal chemistry of a naturally-occurring uranyl vanadate in abandoned mine wastes. Naturally-occurring carnotites form an important ore mineral in many uranium mines. Characterizing such naturally-occurring uranyl vanadates is also crucial to better understand and predict the long term transport of U in abandoned mine waste sites.

Keywords: Spectroscopy, electron microscopy, Diffraction, uranyl vanadate, Electron energy loss, d-spacing, and stoichiometry

■ Introduction

Uranium (U) mining operations during the 1900s resulted in the formation of thousands of abandoned uranium mines in the United States. Approximately, 10,000 abandoned U mine waste sites have been identified in the western United States, of which more than 1,000 are located on the Navajo Nation^{1, 8-9}. For decades, abandoned mine waste sites located in Native American communities have been overlooked due to the remoteness of the sites, the low population densities, and the social isolation of the population. The Blue Gap/Tachee Claim 28 mine waste site in northeastern Arizona is a good example; it was abandoned after the mining operations were ceased during the 1960s. Discontinuation of the mining operations resulted in mine wastes that were abandoned and, hence, unregulated despite their high U concentrations. In addition to mine wastes, mill tailings were also generated after processing for U^{1, 10}. These mill tailings were federally regulated, low concentration wastes.

Uranyl vanadate minerals are abundant and important constituents of many uranium deposits. Uranium and vanadium (V) co-occur as primary U-bearing ore minerals including carnotite ($K_2(UO_2)_2(VO_4)_2 \cdot 3H_2O$), tyuyamunite ($Ca(UO_2)_2V_2O_8 \cdot (5-8)H_2O$), and other uranyl vanadate. These elements have been reported in abandoned uranium mines of southwestern U.S., South Dakota, southwest China, southern Jordan, Korea, and Australia.^{41-48, 127} Recently, we reported the occurrence of uranyl vanadate in abandoned mine wastes from Blue Gap/Tachee Claim-28 site¹. We also observed that the dissolution of uranyl vanadates was the key mechanism affecting the reactive transport of

U and V from mine wastes at this site⁹⁸. The solubility properties of the main uranyl vanadate in this mine waste sample is similar to that of carnotite^{98, 150}. Although some information on the reactivity of uranyl vanadate occurring in the mine waste is available in literature, there is limited information on their occurrence, composition, structure, and crystallinity, which are crucial to better understand the reactive transport of U and V in mine waste materials.

The general formula, $M^{n+}_{1/n}UO_2AO_4 \cdot xH_2O$, can be used to represent the stoichiometry of several uranyl vanadates, where M is a cation that can be either mono-, di-, or tri-valent elements of groups I and II in the periodic table and 'A' can be P, As, S or V^{93, 116-119}. For example, Krivovichev and Plasil (2013) identified 13 uranyl vanadates that, according to Francevillite anion topology, were comprised of $[(UO_2)_2(V_2O_8)]^{2-}$ sheets and mono, di-, or tri-valent cations¹²⁰⁻¹²¹. Quantification of these interlayer cations (between $[(UO_2)_2V_2O_8]_n^{-2n}$ layers) and water¹¹⁷ can be challenging due to water loss and interlayer cation migration¹⁶⁰⁻¹⁶¹. In addition to uranyl vanadates, a similar arrangement with interlayer occupancy is observed in uranyl phosphates, specifically in the meta-autunite group of minerals.^{116, 161-168} Furthermore, most uranyl vanadates consist of V_2O_8 groups that are connected to UO_7 pentagonal bipyramids by a shared edge; but these groups differ in hydration capacity, stoichiometry, bond distance, and bond angles.^{116, 162-163, 169} For instance, K-carnotites are anhydrous at ambient atmospheric conditions; on the other hand, Na-carnotite can remain hydrated with up to six water molecules^{116, 162} under the same conditions. Differences in hydration capacity and interlayer occupancy of cations between such uranyl vanadates cause changes in structural arrangements and bond distances that, in turn, affect the thermodynamic

stability and crystal chemistry of these minerals ^{161, 170}. However, similarity in their crystal symmetry (monoclinic) and space group ($P2_1/c$) explains the overlap in their X-ray diffraction (XRD) patterns ¹⁶²⁻¹⁶³. Raman spectroscopy analysis on various uranyl vanadate minerals (carnotite, curienite $[Pb(UO_2)_2V_2O_8 \cdot 5(H_2O)]$, Francevillite $[(Ba,Pb)(UO_2)_2V_2O_8 \cdot 5(H_2O)]$, tyuyamunitite $[Ca(UO_2)_2V_2O_8 \cdot (5-8)H_2O]$) showed intense peaks at $800 - 824 \text{ cm}^{-1}$ and $965 - 985 \text{ cm}^{-1}$, which can be attributed to UO_2^{2+} and V_2O_8 units, respectively ¹⁷¹. Uranyl vanadates can also occur in different packing arrangements, such as nano clusters of U-V oxide where the $\{U_2V_{16}\}$ nano-clusters are comprised of two uranyl pentagonal bipyramids and 16 distorted vanadate square pyramids, 14 of which share edges to form a two polyhedral-wide rigid ring ¹⁷². Therefore, these studies indicate that the crystal chemistry of synthetic uranyl vanadates has been widely explored. However, this information may not be directly applicable to natural uranyl vanadate found in environmental samples.

Studying uranyl vanadate in environmental samples can be complex and challenging given that these minerals: 1) may not occur as pure phases but as complex solid solutions; 2) can occur in more than one form of uranyl vanadate or other U minerals; 3) may show varying degrees of crystallinity from amorphous to fully-ordered crystalline materials, and 4) can also be extremely fine-grained minerals that have intergrown with other phases with variable degree of hydration. In addition, studying uranyl vanadates in mine waste samples can be formidable considering their occurrence in concentrations that are below the detection limit of many bulk characterization techniques ¹⁷³. Structural incorporation of ions or elements of similar charges can make identification of such U-phases difficult using powder XRD techniques ¹⁷⁴. Therefore,

at concentrations less than 1% weight of the total sample.¹ Mine wastes samples used in this investigation were present as rocks emitting very high gamma radiations (>10mRad) almost as high as ore samples. These radiation measurements were made using a Ludlum Model 19 MicroR Geiger counter. Fragments from these mine waste rock samples were used for various spectroscopic, microscopic, and diffractions analyses throughout this study.

Uranium ores in the Blue Gap/Tachee region occur in tabular and lenticular sandstone units of the Rough Rock Sandstone member in the Toreva formation. This arkosic sandstone is a much younger deposit formed by a less extensive transgression of the cretaceous sea in the northern Black Mesa that forms the uppermost unit of the Torreva formation⁴⁰. The major mineralogical components of these deposits include quartz, potassium feldspar, clays, and uranyl vanadates^{1, 39-40}.

Small fragments of the mine waste rock samples were embedded in epoxy; the surface was ground flat and polished using successive grits of silicon carbide and alumina to a surface smoothness of 0.05 μ m, suitable for electron microprobe analyses. Samples and standards were coated with approximately 150 nm of gold rather than carbon in order to measure carbon quantitatively. Scanning electron microscopy (SEM) imaging was also conducted on the surface of the epoxy embedded mine waste fragments to register the physical characteristics of the uranyl vanadates in the mine wastes.

X-ray quantitative mapping analyses were acquired on a JEOL 8200 electron microprobe equipped with five wavelength spectrometers; automation of the microprobe

the fact that some of these phases could be amorphous, based on observations made in another recent investigation by our research group.⁹⁸ In addition, the diffractogram is dominated by peaks from minerals such as quartz, kaolinite, and microcline that are abundant in the host rocks as previously reported at this site¹. Therefore, we tried to concentrate the uranyl vanadates in the mine wastes following the procedure described in the methods section and analyze them for their diffraction patterns. The diffractogram obtained by Method 2 (overnight settling time) showed preferential orientation, where only the peaks of a certain orientation for uranyl vanadates in the sample matched with those of anhydrous carnotite [$K_2(UO_2)_2V_2O_8$] reported in the literature.¹¹⁶ This result suggests that the uranyl vanadate in the mine waste has a structure similar to that of carnotite. In addition, the diffractogram also suggested the presence of fernandinite [$CaV_8O_{20} \cdot 4H_2O$] and lanthanite [$(REE)_2(CO_3)_3(H_2O)_8$] (Figure 4.1, blue). To overcome the preferential orientation issue and acquire a randomly oriented sample, we prepared another sample using Method 3. Diffraction results on this randomly oriented sample (Figure 4.1, red) showed many uranyl vanadate peaks in agreement with those of carnotite, unlike observations made in samples prepared using Method 2. Additional confirmation on the presence of lanthanite [$REE_2(CO_3)_3(H_2O)_8$] and fernandinite [$CaV_8O_{20} \cdot 4H_2O$] was also acquired on samples prepared using method 3. Although these results suggest that the uranyl vanadate in the mine waste sample is carnotite, there are some differences between the natural-occurring and synthetic materials. Therefore, more research using electron microscopy was conducted to better understand the crystal chemistry of the uranyl vanadate.

Energy Dispersive Spectroscopy (EDS) identified uranyl vanadate to co-occur with C that could be included in the uranyl vanadate structure (Figure 4.3). The white areas in the secondary electron image (Figure 4.3A) were identified as uranyl vanadate based on an EDS analysis conducted on them (Figure 4.3B). However, a C map was not added in figure 4.2, as it was difficult to discriminate the C in the uranyl vanadate from the C in the epoxy.

Quantitative microprobe analysis of the identified uranyl vanadate was conducted on several different regions of the polished section of the epoxy embedded mine waste sample. Carbon was included in the analytical setup based on the fact that the EDS spectra indicated that C was present. However, as discussed in later subsection, TEM analyses show that this C is actually present in submicron inclusions that were disseminated throughout the uranyl vanadate grains. Ignoring the included carbon from the quantitative microprobe analysis (4.8% C as elemental carbon), the elemental composition of uranyl vanadate was 4.45 wt% K₂O, 0.53 wt% CaO, 62.72 wt% UO₂, 0.04 wt% Na₂O, 20.65 wt% V₂O₅, 0.56 Fe₂O₃, and 0.09 wt% TiO₂ at a K:U:V atomic ratio of 1:2:2.1 (Table 4.1). These concentrations were similar to that of carnotite [K₂(UO₂)₂(V₂O₈)·1–3H₂O] reported by Anthony (2000), which had a reported composition of 10wt% K₂O, 0.66% CaO, 62.26% UO₃, 0.16% Na₂O, 20.57% V₂O₅, 0.55 Fe₃O₃, and 4.90 H₂O (total 99.1%).¹⁸² However, analytical tools consistently estimated less than 100 wt% (91.35%), which was due to the presence of H₂O. Therefore, the percentage of water in uranyl vanadates was theoretically estimated to be 8.65%, after subtracting total estimated weight 91.35% from 100%. Our EPMA analysis had lower K and H₂O concentrations because we excluded the C in the analysis, which was clearly not

composition with the exception of carbon-rich inclusions, which are discussed below. The uranyl vanadate grains showed no evidence of compositional zoning or for the presence of tyuyamunite in this thin section.

Dark-field STEM and EFTEM imaging were used to characterize the occurrence of C within the uranyl vanadate phase. In DF-STEM images (Fig 5a), distinct, submicron grains were distributed throughout individual grains. They ranged in morphology from sub-rounded to elongate grains that ran parallel to the elongation direction of the uranyl vanadate grains. Their sizes ranged from 20 nm to 50 nm for the largest elongate grains. The EFTEM imaging using the C edge at 284 eV showed that the grains were C-rich: no other elements were detected within these inclusions. A complicating issue with this analysis was that abundant epoxy was present in the interstitial space between the uranyl vanadate grains. We, therefore, restricted our analyses to those morphological regions that was clearly included within individual uranyl vanadate grains and not due to the epoxy impregnation at interstitial spaces. The EFTEM image shown in Figure 4.5 is an example grain of a grain which was on the edge of a uranyl vanadate grain in a region that was thin enough for conducting EFTEM analysis.

We performed Electron Energy Loss Spectroscopy (EELS) analyses on several of these C-rich inclusions to determine their characteristics in the uranyl vanadates that naturally occur in Blue Gap/Tachee mine wastes. Figure 4.6A shows a DF-STEM image of C-bearing inclusions in the region of the uranyl vanadate where the EELS analysis was conducted. An example of a specific inclusion that was analyzed is indicated in Figure 4.6B. The EELS spectrum from this inclusion showed the presence of a broad peak characteristic of σ^* bonding with no evidence of a pre-edge π^* bond signal at the C-edge.

These features of the C edge are consistent with amorphous carbon. The analysis was complicated by the fact that the C K-edge at 284eV is overlapped by the potassium L edge, which occurs at an energy of 294 eV (Figure 4.6C). Although the electron beam was focused on the inclusion, to avoid beam damage we defocused the electron beam and overlapped it with the uranyl vanadate, resulting in a contribution from K in the host uranyl vanadate in the EELS spectrum. In EELS spectra of amorphous and graphitic carbons, an increase in the π^*/σ^* ratio (i.e. more π^* bonding), occurred with increasing degree of graphitic character¹⁸⁶ as the transition from amorphous C to graphitized C (turbostratic or poorly-graphitized carbon) and then to crystalline graphite. The strong sp^2 bonding in graphite is indicated in EELS spectra by a distinct, sharp σ^* peak¹⁸⁷, whereas amorphous C, which did not contain sp^2 bonding, did not show the σ^* . We concluded that 1) the broad and featureless shape of the σ^* peak and 2) the small π^*/σ^* ratio showed that the inclusion in the uranyl vanadate was amorphous C (Figure 4.6C). The presence of amorphous C could be due to organic matter from carbonaceous plant material that was found to co-occur with U in these deposits³⁹. For example, we also conducted the EELS analysis on the epoxy (Figure 4.6A), that showed a high resolution EELS spectrum of the C-edge with distinct σ^* bond. This observation indicates that the inclusion was not epoxy but was indigenous to the uranyl vanadate. Several EELS spectra were also conducted on regions of the uranyl vanadate away from any obvious carbon inclusions (Figure 4.6E). These spectra showed no evidence of a C-edge; thus, the C detected in the electron microprobe analyses is present in carbonaceous inclusions and was not incorporated into the structure of the uranyl vanadate in the mine waste.

To supplement the powder XRD data, which suggest that carnotite is the uranyl vanadate mineral in the mine waste, we carried out TEM studies on grain mounts of the fine-grained fraction from the mine waste. Specifically, we focused on obtaining electron diffraction data from single crystal to confirm the identification of carnotite. Bright field TEM imaging (Figure 4.7A-C) detected that the uranyl vanadate occurred in the TEM grain mount as clusters of submicron crystals (Figure 4.7A-C). Several different clusters were examined in order to determine if there was any variability in the characteristics of the clusters. Morphologically, the crystals appeared to be platy, frequently lying on top of one another and to have subhedral shapes with weakly developed facets, and grain sizes that range from $<0.2 \mu\text{m}$ to $\sim 1 \mu\text{m}$. Electron diffraction studies of individual clusters indicated that the uranyl vanadate was indeed crystalline but that it rapidly amorphized during electron beam exposure. In order to obtain images and electron diffraction patterns of the sample, the grains were located on the TEM sample grid at extremely low electron fluxes with a highly defocused electron beam giving very low illumination. After location of a grain cluster, an electron diffraction pattern was obtained immediately at the same low level of electron irradiation. This diffraction resulted in ring patterns. However, due to the limited number of crystals within the diffraction aperture, the rings were incomplete but well defined. To avoid excessive exposure of the grains to the electron beam, EDS analysis of the study area was only carried out after collection of the electron diffraction data. A sequence of electron diffraction patterns was then obtained for several different clusters of crystals. The electron diffraction patterns were taken under the same conditions with only the time interval to collect and save the individual electron diffraction patterns (~ 20 secs) between each pattern (Figure 4.7D-G). The resulting

patterns showed the progressive amorphization of the sample, indicated by disappearance of diffraction maxima with high reciprocal lattice spacings and the development of diffuse electron diffraction intensity as rings within the patterns.

From the first diffraction pattern obtained from each sequence of patterns, lattice spacings were calculated for each of the diffraction rings (Table 4.2) and compared with the calculated d -spacing data for anhydrous carnotite using Single Crystal software. There is reasonable agreement between the measured data and the calculated data except for the highest d -spacings. In addition, a significant number of diffraction maxima were absent from the measured d -spacings compared to the calculated spacings. There are a number of possibilities for these discrepancies. The only crystal structure determination available for carnotite was for synthetic anhydrous carnotite reported by Sundberg and Sillen (1950)¹⁸⁸. Anhydrous, synthetic carnotite is monoclinic with space group $P2_1/c$; however, the naturally occurring uranyl vanadate is hydrated and based on various studies of the Ca analog of carnotite, tyuyamunite, is likely to have variable states of hydration. Previous studies have shown that the progressive hydration of hydrated uranyl vanadates results in the expansion of interlayer spacing, changing the dimensions of the unit cell^{161, 189}. Stern et al. (1956) showed that complete dehydration of tyuyamunite results in the formation of metatyuyamunite, a phase that Stern et al. (1956) suggested was structurally distinct from tyuyamunite based on X-ray diffraction data¹⁸⁹. Donnay and Donnay (1954) determined the structure of tyuyamunite and found that it is orthorhombic with space group $Pnan$ when compared with a monoclinic structure for anhydrous carnotite¹⁹⁰. The expansion of the unit cell due to variable degrees of hydration may account for the discrepancies between the calculated and measured values.

In addition, the absence of a number of diffraction maxima in the ring pattern of carnotite can reasonably be attributed to the fact that there is a preferential orientation of the clusters of particles of the TEM grid with the plates of carnotite lying with their (001) planes parallel to holey carbon film. These patterns only represent a small volume of reciprocal lattice space. Despite the discrepancies between the measured and calculated patterns, which may be attributable to differences in the degree of hydration, the data for the naturally-occurring uranyl vanadate in Blue Gap/Tachee mine waste appear to be consistent with carnotite. Importantly, the data show conclusively that the carnotite is crystalline but rapidly amorphizes under the electron beam.

■ **Implications**

Outcomes from this investigation suggest that the uranyl vanadate minerals in the Blue Gap/Tachee mine waste site were crystalline, elongated and platy grains (1-5 μm) of hydrated carnotites with significant intergranular porosity, rich in carbon inclusions (20-50 nm). These hydrated carnotites were susceptible to rapid amorphization on short-term exposure (<120s) to the electron beam, based on *d*-spacing information obtained using the electron diffraction capability in a TEM. This information on the crystal chemistry of naturally occurring uranyl vanadate is critical to improve our understanding on their solubility that contribute to an improved understanding on the transport of U and V from these mine wastes. For instance, results from this investigation are coherent with our previous observations at Blue Gap/Tachee Claim-28 mine waste site, where the solubility of this hydrated carnotite (equilibrium constant: K_{eq} at circumneutral pH = $10^{-38.65}$ and acidic pH $K_{eq} = 10^{-44.81}$) was similar to that of synthetic carnotite reported in literature

($K_{eq} = 10^{-56.38}$).⁹⁸ However, there were minor discrepancies in their solubility information that could be attributed to differences in crystal chemistry, highlighting the importance of crystal chemistry while understanding the reactive transport of metals. Knowledge obtained from this manuscript and the integrated methodology used to obtain this information can be transcribed to other mine waste sites where uranyl vanadates are abundant.^{41-48, 127}

Table 4.1 Electron microprobe data for carnotite from the Blue Gap Tachee mine waste.¹⁸²

Element	Average Element Weight % (C as elemental carbon)	Oxides	Average Oxide Weight %	Reference	Reference Weight% Carnotite
C	4.81	C	4.81	-	-
K	3.54	K ₂ O	4.45	K ₂ O	10.00
Ca	0.37	CaO	0.53	CaO	0.66
U	52.20	UO ₂	62.72	UO ₂	62.26
Si	0.22	SiO ₂	-	SiO ₂	-
Na	0.03	Na ₂ O	0.041	Na ₂ O	0.16
Al	0.45	Al ₂ O ₃	-	Al ₂ O ₃	-
Ti	0.05	TiO ₂	0.09	TiO ₂	-
V	11.5	V ₂ O ₅	20.65	V ₂ O ₅	20.57
Fe	0.41	Fe ₂ O ₃	0.56	Fe ₂ O ₃	0.55
H	-	H ₂ O	-	H ₂ O	4.90
O	17.8	O	0	O	-
Total without C	91.35	Total	90.75	Total	99.1
Total with C	91.35 + 4.81 = 96.16	Total with C	90.75+4.81 = 95.56	Total with C	99.1

Table 4.2 Electron diffraction data of measured d -spacings (in Å) for the uranyl vanadate occurring in the Blue Gap/Tachee mine waste compared to the calculated d -spacing for synthetic anhydrous carnotite ($K_2UO_2VO_4$)¹⁸⁸. Lattice spacing data <2.5 Å has been omitted.¹⁸⁸

Calculated*	h	k	l	Measured ¹
6.4626	0	1	1	7.04
6.3886	1	0	0	6.09
5.75				
5.0857	1	1	0	5.17
4.9478	1	1	1	4.87
4.68				
4.5438	1	0	2	4.58
4.3320	0	1	2	
4.2243	1	1	1	4.27
4.2015	0	2	0	
3.9969	1	1	2	3.95
3.8799	0	2	1	3.79
3.5620	1	0	2	
3.5104	1	2	0	
3.4640	1	2	1	3.41
3.2795	1	1	2	
3.2313	0	2	2	3.21
3.1943	2	0	0	
3.1858	1	2	1	
3.1282	0	1	3	
3.1022	1	1	3	
3.0848	1	2	2	
3.0607	2	0	2	3.05
3.0606	2	1	1	
2.9859	2	1	0	
2.8759	2	1	2	2.90
2.7170	1	2	2	2.71
2.7004	2	1	1	
2.6993	0	3	1	
2.6290	0	2	3	
2.6136	1	2	3	2.603
2.5885	2	2	1	2.596
2.5865	1	1	3	
2.5767	1	0	4	
2.5653	1	3	0	
2.5470	1	3	1	2.53

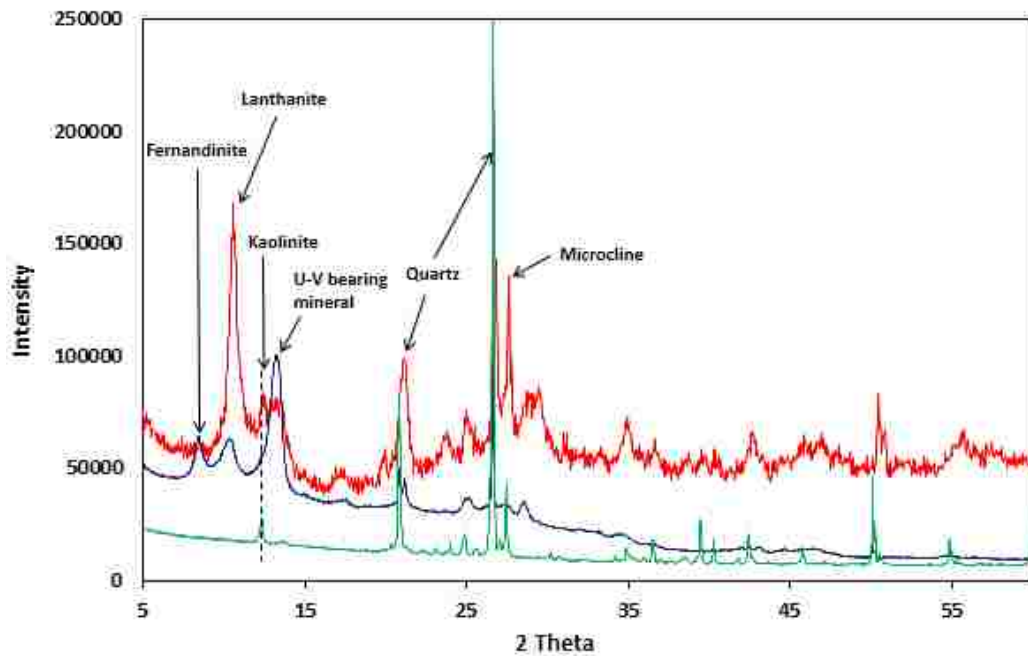


Figure 4.1 Powder X-ray Diffraction of Blue Gap Tachee mine waste. The green curve represents the diffractogram of the powdered mine waste without any separation. The blue curve represents diffractogram of an oriented mine waste sample obtained from suspended fraction of a water separation technique with an overnight settling time. The red curve represents diffractogram of a randomly oriented mine waste sample obtained from the suspended fraction of a water separation technique with a settling time of <30s.

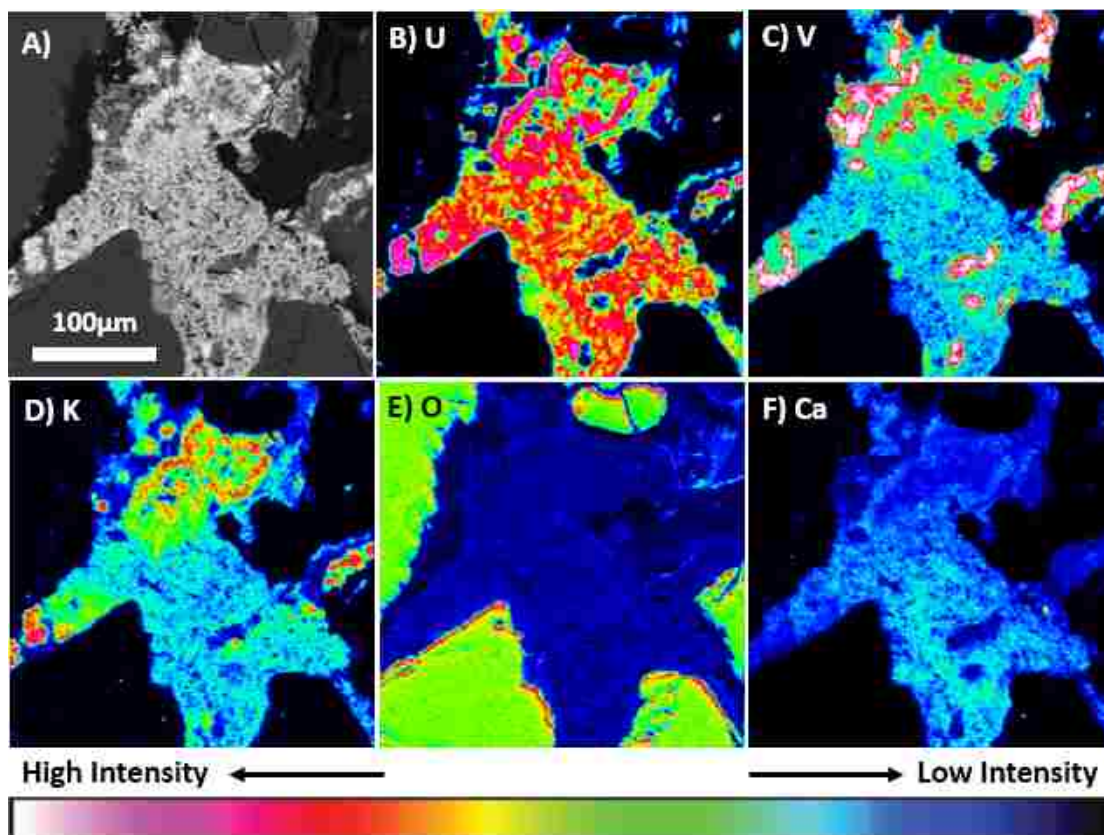


Figure 4.2 Qualitative electron microprobe X-ray maps of elemental distributions in an ore sample from mine waste from the Blue Gap Tachee site, showing complex correlation of U with V, K, Ca and O. **A)** Back-scattered electron image of the mapped area, **B)** U M_{α} map, **C)** V K_{α} map, **D)** K K_{α} map **E)** O K_{α} map and **F)** Ca K_{α} Map.

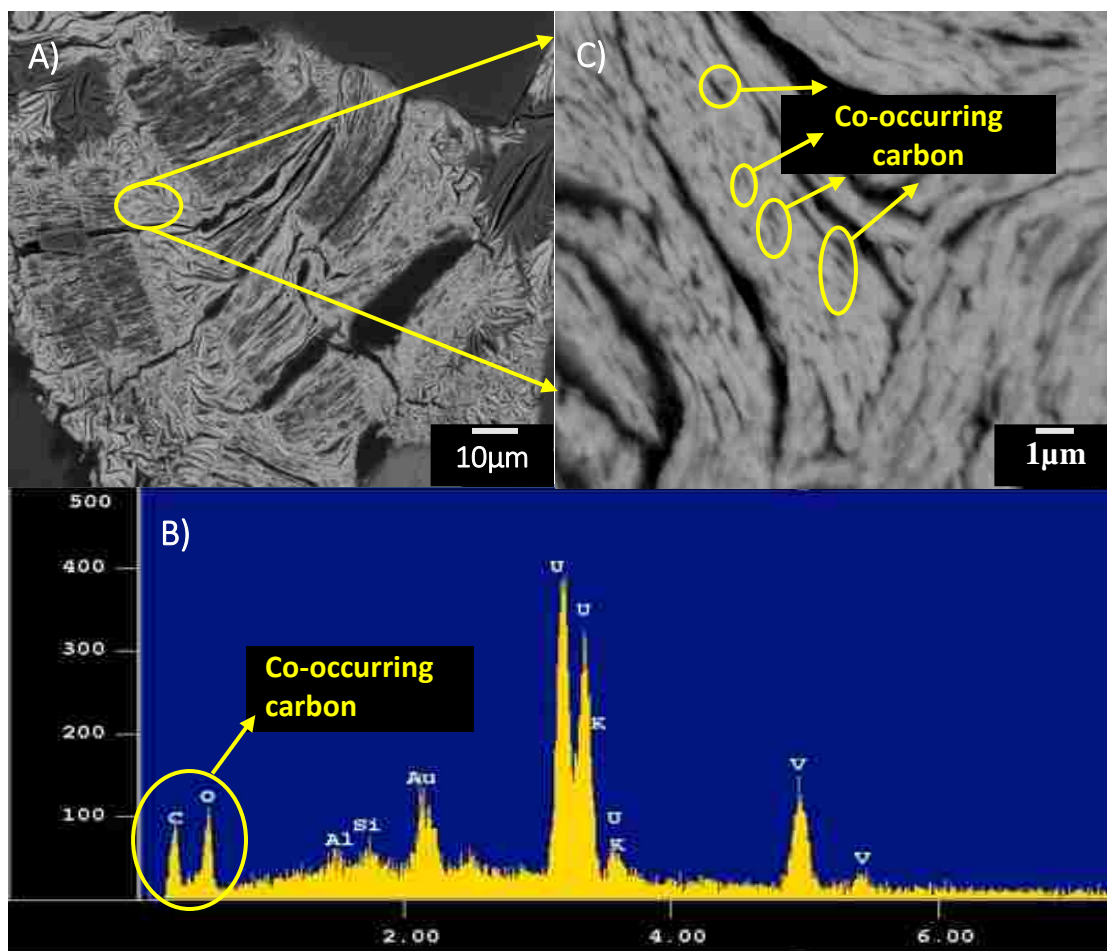


Figure 4.3 **A)** Back-scattered electron image of complex intergrowth of U-V bearing mineral phase occurring in the Blue Gap/Tachee mine waste. **B)** Energy Dispersive Spectrum (EDS) of the yellow circled area in image A showing presence of low Z inclusions. **C)** Higher magnification BSE image showing occurrence of submicron, low-Z inclusions (yellow circles) in the uranyl vanadate which EDS indicates are carbon rich.

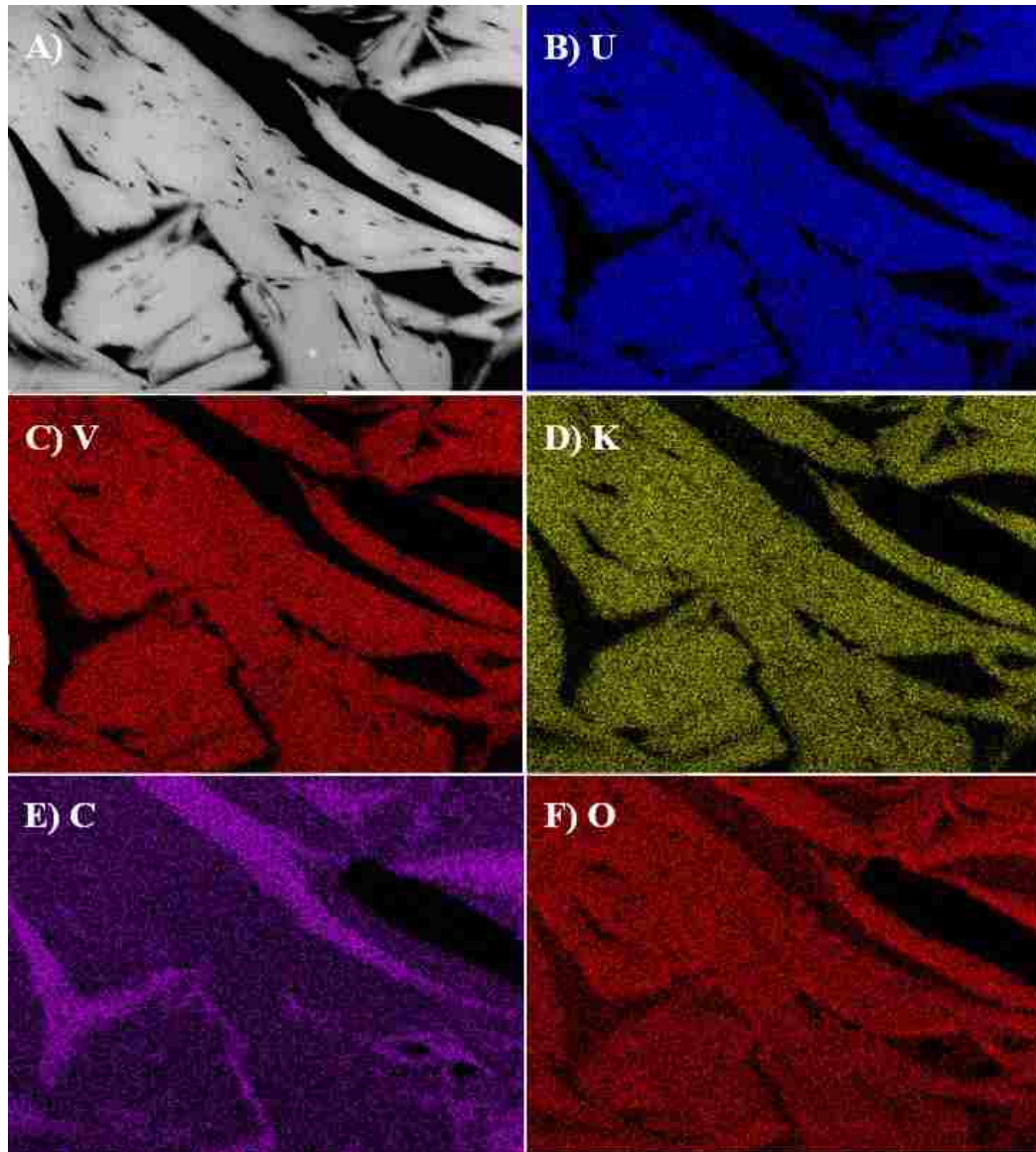


Figure 4.4 Scanning Transmission Electron Microscopy (STEM) image and STEM EDS X-ray maps obtained from a FIB section of the Blue Gap Tachee mine waste. **A)** HAADF image of the FIB section, **B-F)** X-ray lines of **B)** U M_{α} , **C)** V K_{α} **D)** K K_{α} , **E)** C K_{α} and **F)** O K_{α} , were used for the analysis. The X-ray map of carbon shows the presence of low nanometric Z inclusions within the grain and also the presence of epoxy in which the grains were embedded that are not indigenous to the sample.

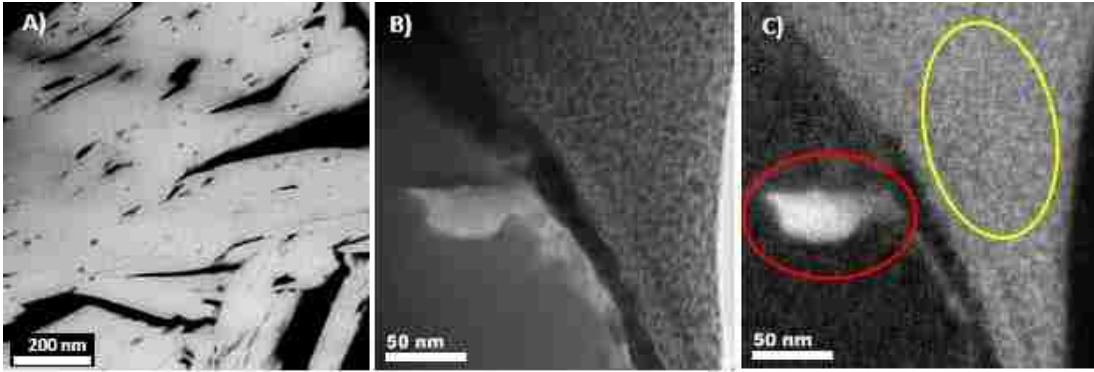


Figure 4.5 A-D) A) Dark Field HAADF images in Scanning Transmission Electron Microscopy (STEM) mode showing the co-occurrence of C with in the U-V mineral of the Blue Gap Tachee Claim-28 mine waste. **B) and C)** Energy Filtered Transmission Electron Microscopy (EFTEM) images confirming the C co-occurrence to be an inclusion in the uranyl vanadate. The area in red is the distinct form of a C inclusion and the area in yellow indicates the carbon incorporated into the organic platinum structure that is used to coat the FIB section.

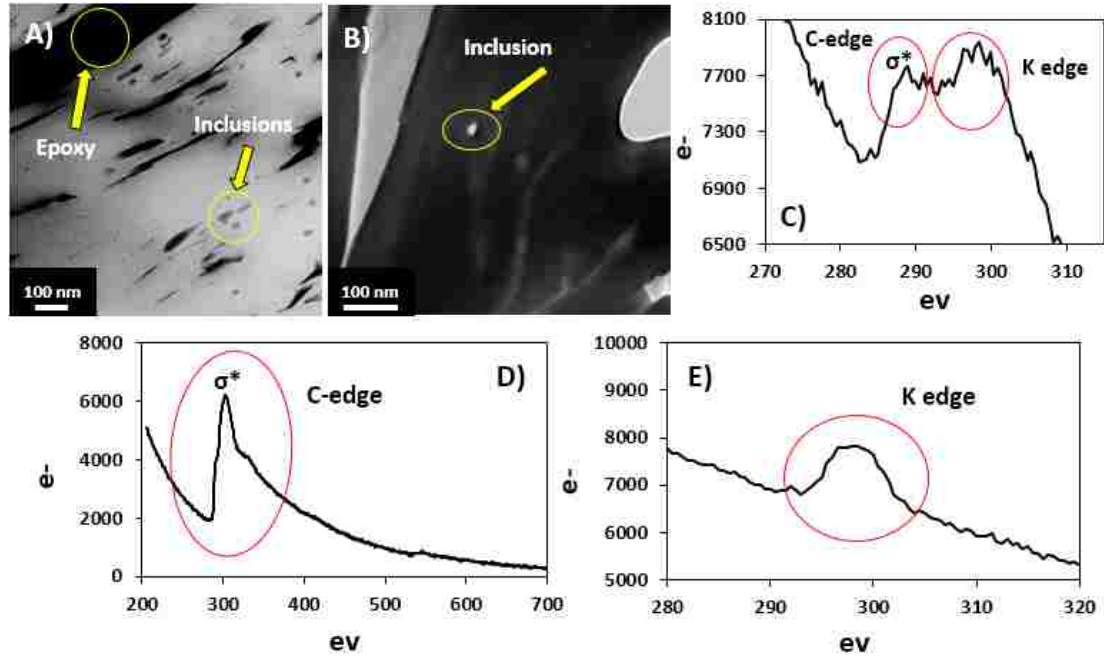


Figure 4.6 Electron Energy Loss Spectroscopy (EELS) analysis of the carbon inclusions and epoxy. **A)** HAADF Scanning Transmission Electron Microscopy (DF-STEM) image of the inclusions and epoxy (yellow arrows) in the Focused Ion Beam (FIB) section of the uranyl vanadate. **B)** BF-TEM image of an inclusion that was analyzed using EELS. **C)** EELS spectrum of the C inclusion showing the presence of C and K-edge. **D)** EELS spectrum of the epoxy showing the presence of C-edge. **E)** EELS spectra of the uranyl vanadate away from the inclusion showing the presence of only K-edge. The C L edge at 284 eV is missing demonstrating that the carbon is present only in the inclusions.

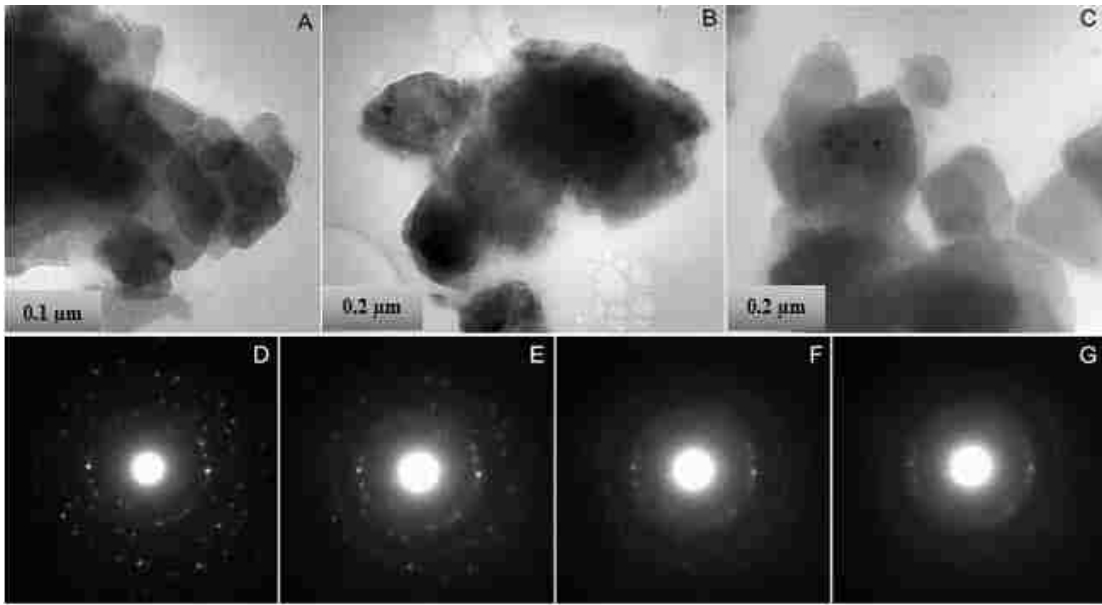


Figure 4.7 Bright-field TEM images and electron diffraction patterns of clusters of uranyl vanadate crystal from the Blue Gap/Tachee ore. **A-C)**: Bright-field TEM images showing the morphology and grain size of different uranyl vanadate clusters. The crystallites consist of plates with anhedral to subhedral outlines that are overlapping one another, parallel to the plane of the supporting holey carbon film. **D-G)**: sequence of ring electron diffraction patterns taken at time intervals of ~20 secs, showing the rapid amorphization of the uranyl vanadate due to electron beam irradiation. Discrete diffraction maxima disappear and are replaced by diffuse intensity consistent with an amorphous phase.

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■ **Abstract.**

We investigated the effect of oxidizing conditions on the submicron U(IV) and U(VI) mineral phases in mine wastes from Jackpile-Paguate mine, Laguna Pueblo, New Mexico, by integrating laboratory experiments, spectroscopy, microscopy and diffraction techniques. Concentrations exceeding 7000 mg Kg⁻¹ U were measured in these sediments

using X-ray fluorescence. Results from X-ray Photoelectron Spectroscopy (XPS) analysis suggested co-occurrence of U(VI) and U(IV) at a ratio of 19:1 at the surface. These results agree with observations made using X-ray Diffraction (XRD) and electron microprobe where coffinites (USiO_4) and U-P-K phases were identified. The U-phosphate phase (U-P-K phase) was the predominant submicron crystalline U-phase encapsulated by carbon, based on results from scanning transmission electron microscopy imaging (STEM), energy dispersive spectroscopy (EDS), and STEM mapping. Laboratory experiments also measured the effect of bicarbonate and oxidizing agents (e.g., dissolved oxygen (DO) and OCl^-) on the submicron U(IV) and U(VI) minerals. Despite exposing the mine wastes to strong oxidizing conditions, the highest aqueous U concentrations were obtained from mine waste reaction with 10mM NaHCO_3 at pH 7.5. The reaction of these organic rich mine wastes with bicarbonate under ambient dissolved oxygen concentrations can result in considerable mobilization of U in water, which has relevance for environmental conditions observed at the Rio Paguete across Jackpile mine. Results from this investigation provide a better understanding on the reactivity of carbon encapsulated submicron U-phases under oxidizing conditions and has important implications in uranium recovery, remediation, and risk exposure assessment.

■ **Introduction.**

The occurrence of uranium (U) in water and soils after mining operations has occurred at thousands of uranium mines throughout the United States. This study is focused on the Jackpile-Paguete on Laguna Pueblo, NM, which, at one time, was the largest open pit U mine in the world. The Jackpile deposit was discovered in 1951 during an airborne

radioactivity survey.⁵³ Since then extensive studies of its geologic deposit have been conducted by the U.S. Geological Survey^{50, 191}, the Atomic Energy Commission¹⁹², and the Anaconda Company.¹⁹³ These extensively studied geologic deposits were then mined from 1953 to 1980, affecting approximately 3,141 acres of land, among which 2,656 acres were yet to be reclaimed as of 1985¹⁹⁴.

The Jackpile sandstone at the Jackpile-Paguete mine is a medium-grained, cross-stratified, 33 mile long sandstone in which the U deposits are composed of one or more semi-tabular ore layers. Unoxidized parts of these tabular U deposits are rich in U(IV) phases such as uraninite and coffinite that co-occur with the vegetative carbonaceous matter as primary minerals imparting a gray to black shade with increasing organic content.^{50, 195} Oxidation of these U(IV) phases resulted in the formation of secondary U(VI) minerals such as carnotite $[K_2(UO_2)_2(VO_4)_2 \cdot 3H_2O]$, tyuyamunite $[Ca(UO_2)_2(VO_4)_2 \cdot 7-10H_2O]$, meta-tyuyamunite $[Ca(UO_2)_2(VO_4)_2 \cdot 5H_2O]$, and uranophane $[Ca(UO_2)_2(SiO_3)_2(OH)_2]$.¹⁹⁶ Additionally, other U(VI) mineral phases such as autunite $[Ca(UO_2)_2(PO_4)_2 \cdot 10-12H_2O]$ and phosphuranylite $[Ca(UO_2)_2(PO_4)_2(OH)_4 \cdot 7H_2O]$ that are not a consequence of oxidation are also dominant in these deposits. Given that surface waters of Rio Paguate and Rio Moquino flow through these abandoned U deposits, the co-occurring U(IV) and U(VI) pose potential sources of elevated concentrations of U and other co-occurring metals^{54, 1}.

The mobility of U from U(IV) and U(VI) phases at the Jackpile-Paguete mine can be affected or mediated by a number of geochemical mechanisms at the mineral-water interface. For instance, physical and chemical characteristics of the mine waste (e.g., mineralogy, reaction kinetics, and crystallinity) and water chemistry (i. e., pH, Eh, and

solution composition) are some key factors that affect U mobility^{59, 61, 98, 197}. Uranium mobility is substantially enhanced when aqueous U(VI) species bind strongly onto organic matter through either ion-exchange, coordination/complexation, donor-receptor interactions, or Van der Waal forces at circumneutral conditions^{71, 73-77}. The degree of mobility depends on 1) the sorption ability of aqueous U(VI) onto solid organic matter surfaces, 2) hydrophobicity and alkyl carbon content in organic matter, and 3) the presence of the U(VI)-organic colloids^{73, 78-79}. Aqueous U(VI) also adsorbs onto SiO₂, hydrous ferric oxide, goethite, and montmorillonite surfaces^{71, 91-92}. The adsorption of U(IV) may also occur in organic matter aggregates [e.g. mononuclear or monomeric U(IV)] and organic-carbon coated clays^{72, 80}. Recently, biogenic amorphous U(IV) species were found to be a major component of undisturbed roll front ore deposits⁸¹. Formation of such sparingly soluble biogenic and chemogenic U(IV) through reduction have been proposed as methods to immobilize aqueous U in contaminated ground waters⁸³⁻⁸⁵. Reduced U(VI) results in the formation of crystalline submicron biogenic and chemogenic U(IV) phases whose dissolution rates are similar to those of coarser U(IV) phases⁸⁶⁻⁸⁸. Submicron U and U adsorbed onto colloids of organic matter and oxides can form about 30-40% of the U mobilized from similar U mining sites⁸⁹⁻⁹⁰. In addition to sorption, U mobility can also be affected by dissolution/precipitation of U mineral phases. For instance, U occurs in the environment as vanadate, silicate, phosphate, and oxide solid mineral phases⁹¹⁻⁹⁸. Uranium mobility from such aqueous and solid mineral U(IV) and U(VI) species has been widely explored; however, there is limited literature on the reactivity of submicron U phases from natural U-deposits and mine wastes under environmentally relevant conditions.

method in a Tekmar-Dohrmann Phoenix 8000 TOC analyzer. Additional information on the DOC analysis and acid extractable procedure is provided in the supplementary information (SI).

Characterization of waste samples was conducted using various spectroscopy, microscopy, and diffraction techniques. Specifically, we used X-ray Fluorescence (XRF), X-ray diffraction (XRD), and Electron microprobe analysis (EPMA), High resolution Scanning Transmission Electron Microscopy (HR-STEM), X-ray photoelectron spectroscopy (XPS), synchrotron micro X-ray Fluorescence spectroscopy (μ -SXRF), and Zeta were used to obtain information on the occurrence of U-minerals in the mine waste and their overall surface charge. Additional information on these methods is provided in the supporting information (SI).

The aqueous complexes and solid phases of U formed during reactions with 18M Ω water, 6% NaOCl and 10 mM NaHCO₃ were estimated using MINEQL+ v4.6²⁰³ to better explain the U trends observed from our experiments. Inputs to these chemical equilibrium simulations were provided based on alkalinity, pH and Ca and U concentrations measured during the experiments. MINEQL database that was previously updated with critical thermodynamic reactions such as aqueous cation-uranyl-carbonate complexes was used instead of the default MINEQL database that is supplied with the software.^{128, 204-206}

Results and Discussion.

The results of X-ray photoelectron spectroscopy (XPS) suggested the co-occurrence of U(VI) and U(IV) near the surface (top 5-10 nm) of the unreacted wastes (<63 μm). Results from XPS survey scan found that the elemental composition of the waste surface was 47.8% C, 37.5% O, 9.0 % Si, 0.2% N, and 0.1% U (Table 8.1). Approximately, 95% of the U detected at the waste surface was U(VI), and the remaining 5% was U(IV). Both measurements were based on XPS narrow scans conducted using U(IV) (uraninite [UO₂]) and U(VI) standards (becquerelite [Ca(UO₂)₆O₄(OH)₆·8H₂O]) as a reference (Figure 5.2A-C, Appendix B: Table 8.2). Recent investigations have reported the possibility of using satellite peaks in the U4f spectra to differentiate oxidation states of U.²⁰⁷ However, the waste samples contained nitrogen (N), magnesium (Mg), and other elements that coincide with the position of satellite peaks of U. Therefore, the XPS fits used in this study are reported based on fits of just U4f 5/2 and 7/2 peaks. These results agreed with observations made in the past where co-occurrence between autunite, phosphuranylite, and coffinites was reported in U-deposits at the Jackpile-Paguete mine^{196, 198} Additional microscopy and diffraction analyses were conducted to obtain more specific information about these U(IV) and U(VI) mineral phases.

Results from microscopy, diffraction, and spectroscopy analyses on unreacted wastes suggest that the submicron U(IV) and U(VI) phases such as coffinite (USiO₄) and U-P-K phases are encapsulated by carbon (Figure 5.3, 8.2). Electron microprobe analyses using back scatter electron imaging (BSE) identified submicron U-minerals (bright white spots, Figure 5.3A) that occurred with P and C (red circles, Figure 5.3D-G). Similarly, the occurrence of U, P, and Si was observed using micro synchrotron x-ray fluorescence (μS-

XRF) mapping analysis (Appendix B: Figure 8.1). The minerals were encapsulated by carbon-rich material (possibly organic matter)¹⁹⁸ similar to observations made using back scatter electron image (Figure 5.3A). It is worth noting that a past investigation reported loss on ignition of up to 21.8% in the same organic-rich waste used for this study,¹⁹⁹ which could possibly be attributed to organic matter in these samples. The co-occurrence of U, P, and Ca could correspond to uranyl phosphates (autunite $[\text{Ca}(\text{UO}_2)_2(\text{PO}_4)_2 \cdot 10\text{-}12\text{H}_2\text{O}]$ and phosphuranylite $[\text{Ca}(\text{UO}_2)_2(\text{PO}_4)_2(\text{OH})_4 \cdot 7\text{H}_2\text{O}]$) that were previously identified at the Jackpile-Paguete mine^{50, 195}. Associations between U, Fe, sulfur (S), and V in addition to occurrence of U, P, Si, and C phases were also reported in a recent study by our research group at the Jackpile-Paguete mine⁵⁴.

Electron microprobe and XRD analyses on unreacted waste samples suggested the co-occurrence of coffinite (USiO_4) and U-P-K phases with other primary minerals such as kaolinite ($\text{Al}_2\text{Si}_2\text{O}_5(\text{OH})_4$), quartz (SiO_2), and microcline (KAlSi_3O_8). Additionally, based on theoretical estimations using Jade® software (Smartlab XRD), 47% of waste was amorphous (Appendix B: Figure 8.2), consistent with other data reported from the same site^{54, 198}. The presence of amorphous phases in these samples could be from the clays and organic conglomerates that are characteristic of sandstone formations such as the Jackpile-Paguete, which is a member of the Morrison formation. Furthermore, the identification of coffinite, kaolinite, quartz, and microcline in the unreacted mine wastes using XRD analyses was consistent with observations reported previously in other investigations (Appendix B: Figure 8.2)^{50, 54, 195, 198}. These results also confirmed the observations made using S- μ XRF mapping where U and Si were found (Appendix B: Figure 8.1). The presence of a U-P-K phase in the mine waste was identified using

electron microprobe BSE imaging and energy dispersive spectroscopy (EDS) analyses. The U-P-K phases were similar to observations made using microprobe mapping and previously reported (Figure 5.3B, C)^{50, 195}. However, the specific U-minerals formed by U, P, and K remain unknown.

The scanning transmission electron microscopy (STEM) analysis suggested the presence of carbon encapsulated crystalline U-P-K phase in the waste samples (Figure 5.4). Specifically, bright field TEM imaging and EDS analyses were used to observe that the U-P-K phase was both submicron and predominant (black features, Figure 5.4A, B). In addition, the patterned fringes (in yellow) obtained using high resolution TEM imaging suggested that these U-P-K phases were crystalline (Figure 5.4C). These submicron U-P-K phases co-occurred with C and Ca (Figure 5.4A) and were consistent with observations made by electron microprobe analysis (Figure 5.3). We prepared a STEM map of these U-P-K grains (Appendix B: Figure 8.3) because the C map suggested that the C occurs as an encapsulation, similar to the electron microprobe mapping results (Appendix B: Figure 8.3B). This carbon layer, composed of 33.3% C and 66.6% O (spectrum 3, Appendix B: Figure 8.4), could be from vegetative organic matter that was reported to intricately co-occur with U-minerals in the mine waste^{50, 195, 198}. The composition of the U-P-K phase was also estimated to be 10.7% U, 3.79% K, 9.15% P, 6.49 Si, and 69.86% O (Spectrum 1, 2 and 4, Appendix B: Figure 8.4). In another study, the sustained presence of U(IV) minerals, such as coffinites in the Jackpile-Paguate mine wastes, was reported as a consequence of reducing conditions preserved by this vegetative organic matter¹⁹⁸. However, the interaction of organic matter with U is still not well understood. Future investigations could conduct a more detailed

7.5 (Figure 5.5C). These 8000 $\mu\text{g L}^{-1}$ U concentrations were released within the first two hours of reaction with 6% NaOCl. However, between the second and eighth hours of reaction, the U concentrations dropped to $\sim 2000 \mu\text{g L}^{-1}$. In order to better understand this change in U behavior, chemical equilibrium simulations using experimentally measured pH and Ca and U concentrations were conducted.

Attributing the decrease of U in solution over time to a single process in these experiments is not possible given that the specific mineralogy and organic matter chemistry of the mine wastes remain unknown. There are a variety of scenarios that could be considered. For instance, chemical equilibrium simulations suggested that positively charged aqueous complexes UO_2OH^+ were prevalent at pH 6-7 (Appendix B: Table 8.3, Figure 8.5C). Given that the mine waste surfaces were negatively charged (Appendix B: Figure 8.6C), the positively charged aqueous complexes UO_2OH^+ may readsorb to the solids. The decrease in U concentrations may also be due to precipitation of schoepite as indicated in results from chemical equilibrium calculations (Appendix B: Table 8.3). Since U ($\sim 8000 \mu\text{g L}^{-1}$) and DOC (5.5 mg L^{-1}) concentrations (Figure 5.5C, Appendix B: Table 8.4) were measured in solution in these experiments, it is possible that the readsorption process was affected by U-organic matter aqueous complexes. Uranium can form stable U-organic matter complexes⁸². Since little is known about the chemistry and characteristics of the organic matter type, the specific U(IV)/U(VI)-aqueous complexes are also not known. Future investigations are necessary, to understand the chemistry of organic matter in the mine wastes and identify relevant interfacial inorganic and organic reactions between U and organic matter.

from the combined reaction (oxidation + complexation) of 10 mM NaHCO₃ + 6% NaOCl with mine wastes compared to results from individual reactions with 10 mM NaHCO₃ or 6% NaOCl. A leachate concentration of 8000 µg L⁻¹ was mobilized in the first two hours, which was similar to that observed during reactions with 6% NaOCl (Figure 5.5D).

However, the U release was unaffected by the presence of NaHCO₃, possibly because the buffering capacity of carbonate and bicarbonate was masked by HOCl and OCl⁻ in these experiments.

After two hours of reaction, the U concentrations decreased in a manner similar to observations made during reaction with 6% NaOCl. This decrease in U concentrations could not be attributed to a specific process. However, based on chemical equilibrium modelling were conducted using measured alkalinity, pH, and Ca and U concentrations, readsorption was unlikely due to similarity in charges of aqueous complexes (UO₂CO₃ (aq), UO₂(CO₃)₂⁻², Ca₂UO₂(CO₃)₃⁰ and CaUO₂(CO₃)₃²⁻), and waste surfaces (Appendix B: Table 8.3, Figure 8.5, 8.7 D,E) at pH 5.9. Readsorption of U as U-organic matter aqueous complexes is also possible considering the presence of ~3.3 mg L⁻¹ of DOC and ~8000 µg L⁻¹ of U in the leachates (Appendix B: Table 8.4, Figure 5.5D). Aqueous U and organic matter can associate to form stable U-organic matter aqueous complexes as reported in a previous study⁸².

Unlike observations made during reaction with 6% NaOCl, we found that the U concentrations during mine waste reaction with 10 mM NaHCO₃ + 6% NaOCl did not increase again after eight hours of reaction. This behavior could be attributed to the improved buffering capacity of the system that prevented acidic conditions and maintained the pH at ~6. Existing literature suggests that most uranyl minerals are

soluble under either circumneutral (7-9)²¹² or acidic conditions (<4). Yet only a limited number of U-bearing minerals, such as easily soluble U(VI)-oxides, are soluble between pH 5-7, which could explain the lack of increase in U concentrations after eight hours of reaction during this experiment.

After the experiment, XPS analysis on the leached samples found an increase in the U(VI)% from 95% to 100% in the surface (top 5 nm). This difference in U(VI)% could be due to sample heterogeneity (Appendix B: Figure 8.8, 8.9 and Table 8.2). The leached samples were also subjected to acid digestions that found 23% total extractable U was removed by the leach process with 10 mM NaHCO₃ + 6% NaOCl. This result could be due to sample heterogeneity as the losses estimated from this leach process were greater than those observed during reaction with 10 mM NaHCO₃. Therefore, more research is necessary to overcome this uncertainty and better understand the role of organic matter in U mobility and the identification of specific minerals phases that affect the reactive transport U and other co-occurring metals from these mine wastes.

■ Conclusions.

Based on results from XPS analysis, submicron U(VI) and U(IV) phases were found in solid samples from the Jackpile Mine at a 19:1 ratio. Additionally, microscopy and XRD analyses on these mine wastes identified coffinites and U-P-K phases as the principal U solid phases that were encapsulated by organic carbon^{54, 196, 198}. The association of U with different elements was indicative of the complex mineralogy of these solids. Results from mine waste leaching with NaHCO₃ and strong oxidants suggest that dissolution of U-phases and subsequent sorption and/or precipitation are key processes affecting U

mobility. The highest U concentrations were mobilized on leaching with 10 mM NaHCO₃ solution containing ambient DO concentrations. These results partially explain the presence of elevated U concentrations in the Rio Paguete (35.3 to 772 mg L⁻¹) under relevant alkalinity and pH conditions (average pH 7.5, 70 – 372 mg L⁻¹ CaCO₃) as reported by others⁵⁴. This information can be useful to provide an improved understanding on the reactivity and mobility of U from submicron U minerals in abandoned mine wastes into neighboring water resources and to assess risks for human exposure. Knowledge from this study also provides ideas to improve mine waste management strategies through targeted U remediation and resource recovery initiatives. However, several gaps remain in our understanding. We need to find 1) the role of organic matter in the reactivity and mobility of U from these submicron U minerals and 2) the reactivity and solubility of different U minerals under relevant field conditions. More research is necessary to overcome these research gaps to better understand the mechanisms that affect the mobility of U from organic rich mine wastes.

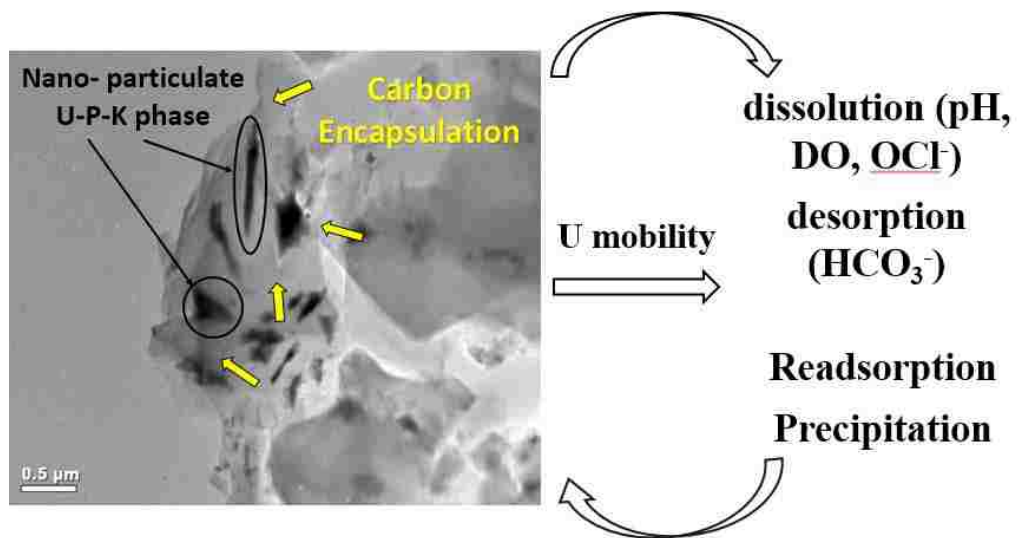


Figure 5.1 TOC art used in the paper showing the presence of submicron U(IV) and U(VI) phases whose mobility is governed by few processes explained in the conceptual model.

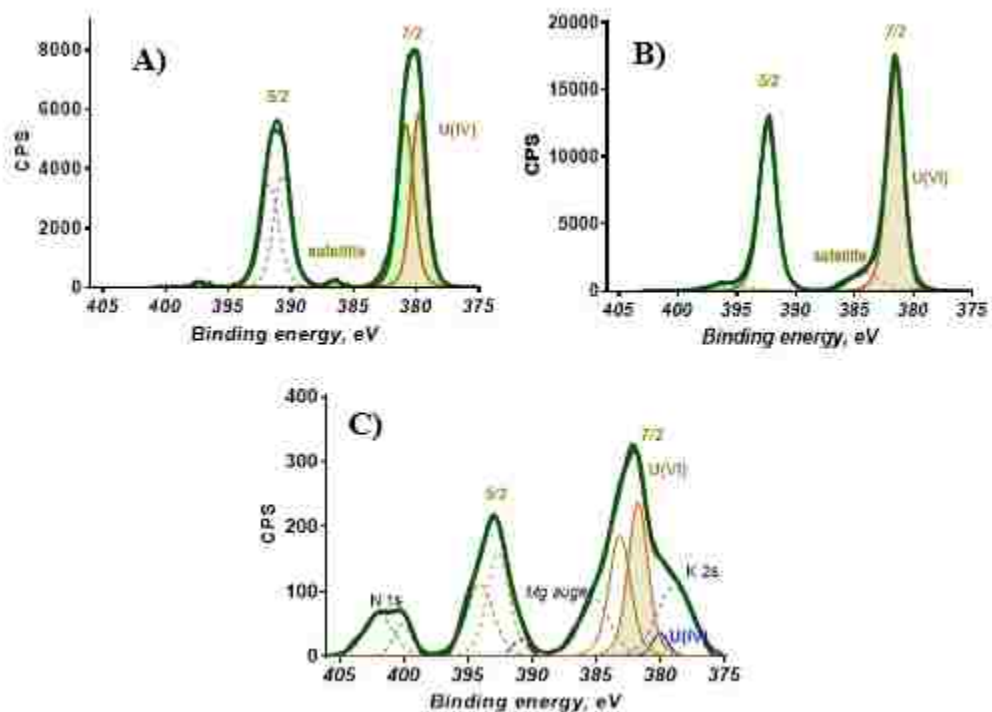


Figure 5.2 Oxidation states (bulk and surface) and co-ordination of U in unreacted Jackpile-Paguete mine waste samples. **A)** Reference XPS spectra for U(IV) using uraninite [UO₂] **B)** Reference XPS spectra for U(VI) using becquerelite [Ca(UO₂)₆O₄(OH)₆·8(H₂O)] **C)** High resolution X-ray Photoelectron Spectroscopy (XPS) spectra of U in unreacted waste.

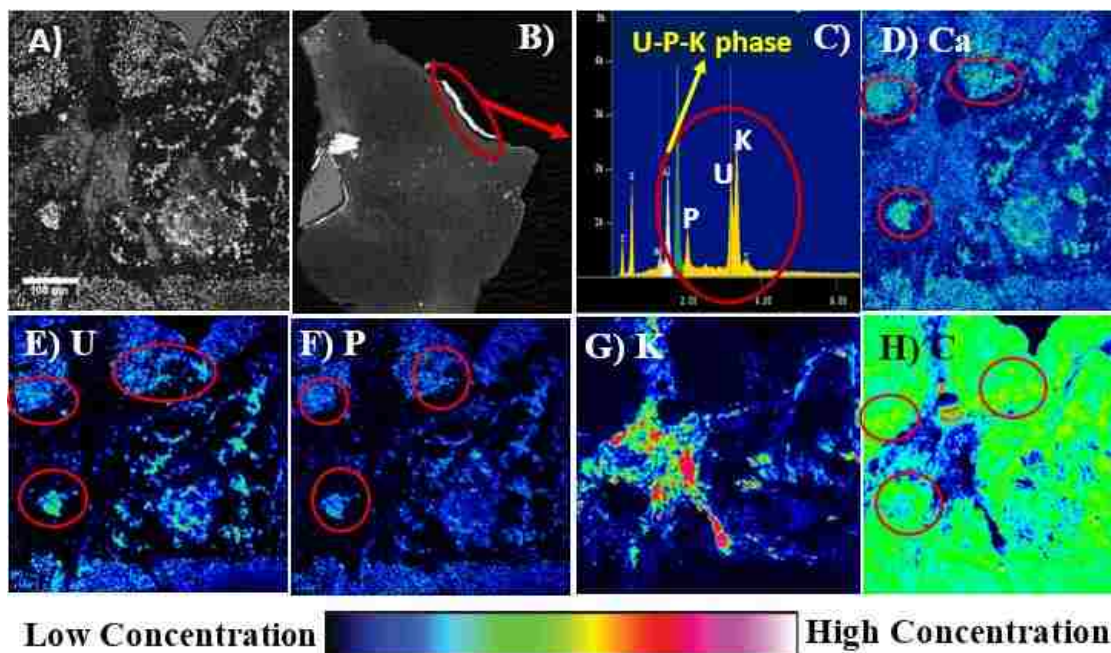


Figure 5.3 Electron Microprobe (EM) analysis of the Jackpile-Paguete mine waste sediments. **A)** BSE image (leftmost) showing the presence of submicron U-phases encapsulated by carbon where, the mapping was performed. **B)** Electron Microprobe (EM) BSE image of a polished sample showing rock fragments with surface aggregates of U-P-K (red arrow). **C)** Energy Dispersive Spectrum (EDS) confirming the presence of a U-P-K phase showing distinct U, P and K peaks (red circle). **D)** Calcium map **E)** Uranium map **F)** Phosphorous map **G)** potassium map **H)** Carbon map. Green, yellow, pink and white represent high concentrations of elements and dark blue represents lower concentrations of elements.

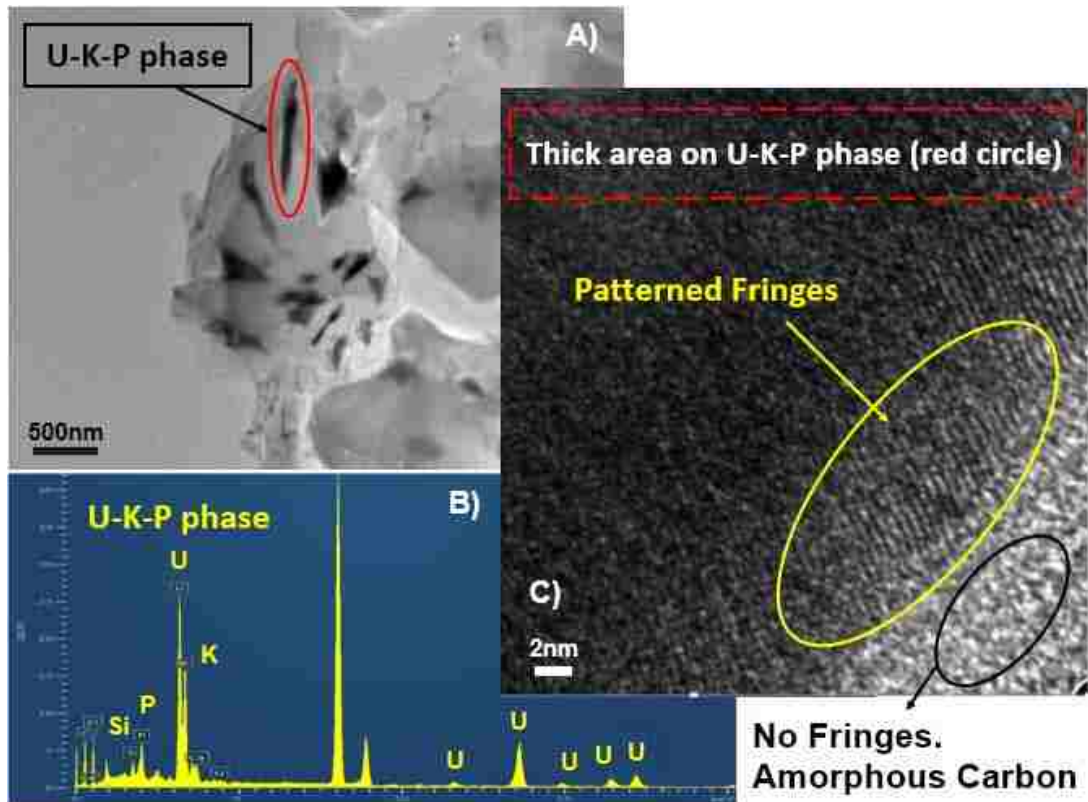


Figure 5.4 Scanning Transmission Electron Microscopy (STEM) imaging of U phases within the mine waste sample. A) STEM image of U-K-Si-P phases in black. B) Energy Dispersive Spectrum (EDS) on grain 1, confirming the presence of a U-K-Si-P phase. C) High Resolution Selected Area Electron Diffraction (HR-SAED) analysis on grain 1 (U-K-Si-P phase) showing patterned fringes (in yellow) suggesting the phase to be crystalline. The lack of patterned fringes around the U-K-Si-P phase suggests the presence of an amorphous phase possible organic matter in the mine waste sample.

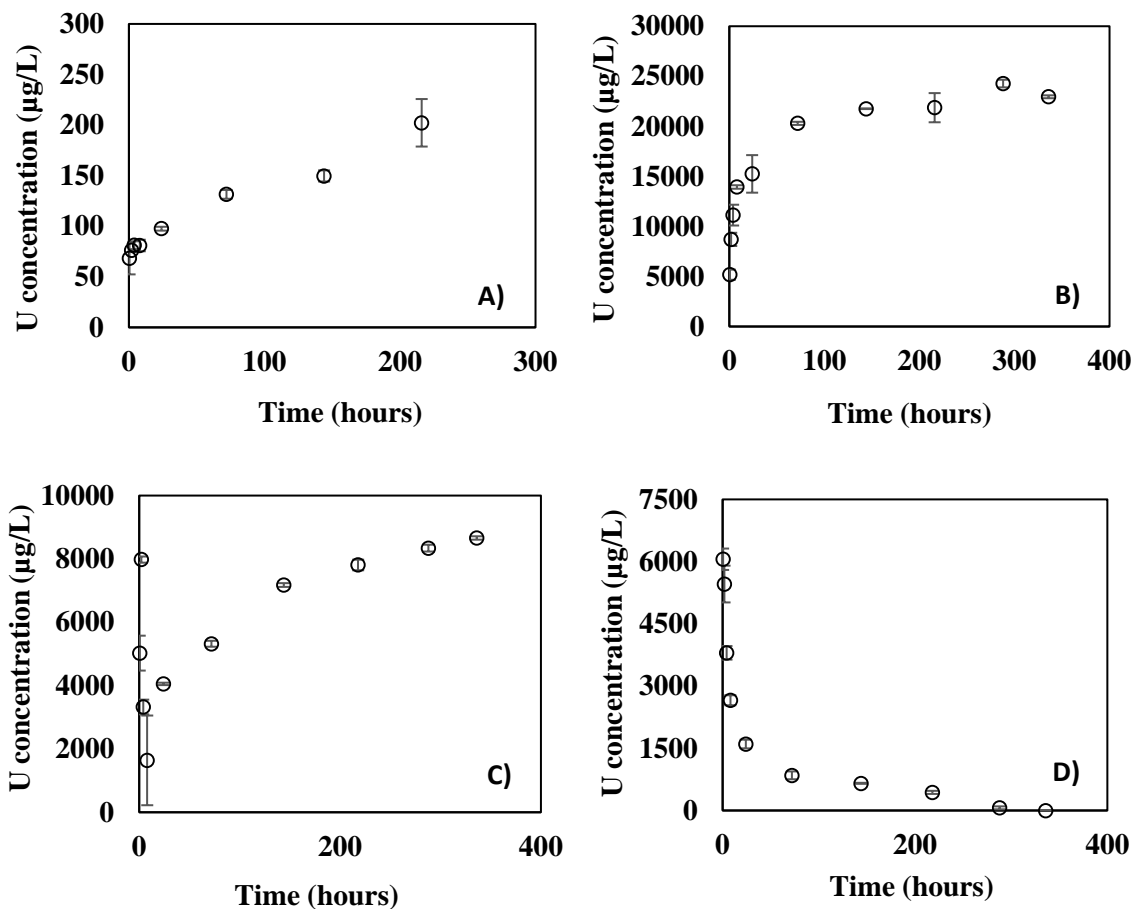


Figure 5.5 Uranium trends for batch experiments on Laguna ore samples reacted with A) 18MΩ water pH 5.4 B) 10mM bicarbonate (NaHCO₃) solution pH 7.5 C) 5.6-6% NaOCl solution, pH 7.5 D) 5mM NaHCO₃ + 2.8-3% NaOCl solution, pH 7.5 and E) 10mM NaHCO₃ + 5.6-6% NaOCl solution, pH 7.5. The pH of the reagents used in B-E were adjusted using 0.5N NaOH, 0.1N HCl and 35.6N HNO₃.



■ Conclusion.

This dissertation contributes a better understanding of processes affecting the transport of U and V from abandoned mine wastes collected from the Blue Gap/Tachee Claim-28 mine, AZ and Jackpile-Paguate mine, Laguna, NM. Chapter 3 reports on how the Blue Gap/Tachee Claim-28 mine wastes were sequentially reacted in flow-through columns at pH 7.9 (10 mM NaHCO₃) and pH 3.4 (10 mM CH₃COOH) to evaluate the effect of environmentally relevant conditions encountered at Blue Gap/Tachee on the release of U and V. The reaction rate constants (k_m) for the dissolution of uranyl-vanadate (U-V) minerals predominant at Blue Gap/Tachee were obtained from simulations with the reactive transport software, PFLOTRAN. The estimated reaction rate constants were within one order of magnitude for pH 7.9 ($k_m = 4.8 \times 10^{-13}$ mol cm⁻² sec⁻¹) and pH 3.4 ($k_m = 3.2 \times 10^{-13}$ mol cm⁻² sec⁻¹). However, the estimated equilibrium constants (K_{eq}) for U-V bearing minerals were more than six orders of magnitude different for reaction at circumneutral pH ($K_{eq} = 10^{-38.65}$) compared to acidic pH ($K_{eq} = 10^{-44.81}$). These results coupled with electron microscopy data suggest that the release of U and V is affected by water pH and the crystalline structure of U-V bearing minerals.

Chapter 4 describes the crystal chemistry of U-V bearing minerals occurring in the Blue Gap/Tachee mine wastes that was investigated using various spectroscopy, electron microscopy and diffraction techniques. The diffraction lines in the X-ray diffractogram of these U-V bearing minerals showed agreement with most peaks of the synthetic carnotite from literature. The C in the U-V bearing mineral phase was found to co-occur as an organic carbon inclusion based on results from the bright field

transmission electron microscopy (BFTEM) imaging, energy filter transmission electron microscopy (EFTEM), and electron energy loss spectroscopy (EELS). Quantitative electron microprobe analysis suggested the elemental composition of U-V bearing minerals was at a K:U:V ratio of 1:2:2.1 with an empirical stoichiometry similar to that of the anhydrous carnotite that differ in d-spacing. Discrepancies between measured (U-V bearing minerals) and calculated (anhydrous carnotite) diffraction ring patterns can be attributed to differences in the degree of hydration, suggesting the U-V bearing minerals were hydrated crystalline carnotite. Results from this investigation provide an improved understanding on the crystal chemistry of naturally occurring U-V bearing minerals in abandoned mine wastes.

Chapter 5 documents the mobility of U from submicron U(IV) and U(VI) mineral phases in the Jackpile-Paguete mine wastes under oxidizing conditions that was investigated by integrating laboratory experiments, spectroscopy, microscopy, and diffraction techniques. Submicron U(VI) and U(IV) phases were found to co-occur at the mine waste surfaces at a 19:1 ratio, based on results from XPS. Additionally, microscopy and XRD analyses on these mine wastes identified these U-minerals to occur predominantly as coffinites and U-P-K phases that were encapsulated by organic carbon. Results from mine waste reactions with 10 mM NaHCO₃ mobilized the highest U concentrations under ambient DO concentrations. The results from this study provide relevant information about how the reactivity of submicron U-bearing mine wastes in the Jackpile-Paguete Mine can affect U mobility. For instance, elevated U concentrations (35.3 to 772 mg L⁻¹) have been measured at alkalinity and pH conditions (average pH 7.5, 70 – 372 mg L⁻¹ CaCO₃) in the Rio Paguate just across the Jackpile-Paguete Mine.²⁰

The pH and alkalinity conditions selected for the experiments conducted in Chapter 5 are relevant to the Rio Paguete. This information provides insights about the reactivity of U-micro particles in abandoned mine wastes into neighboring water resources to assess risks for human exposure.

■ **Contribution of this Dissertation to the Body of Knowledge.**

The work presented in this dissertation provides the following contributions to the body of knowledge:

- Dissolution of the U-V bearing mineral is a relevant mechanism that affects the reactive transport of U and V from the Blue Gap/Tachee Claim-28 abandoned U mine. (Chapter 3).
- The U-V bearing minerals in the Blue Gap/Tachee mine wastes were identified as hydrated carnotites that contain carbon inclusions. (Chapter 4).
- The presence of submicron U(VI) and U(VI) phases was identified in the organic rich sediments of the Jackpile-Paguete mine. The presence U-P-K bearing and coffinite were also identified in these mine wastes. (Chapter 5).
- The highest U release was observed during batch reactions with 10 mM NaHCO₃ solution containing ambient dissolved oxygen concentrations. (Chapter 5).

This dissertation offers an improved understanding on the role of thermodynamics, crystallinity, stoichiometry, and solution chemistry on the reactive transport of U and V from mine waste sites that pose as a threat to neighboring surface and ground water quality. This knowledge is important for the development of risk assessment and remediation strategies that benefit the communities proximate to such sites. Additionally, outcomes this work have relevant implications for resource recovery.

█ [REDACTED]

█ **Additional Materials and Methods.**

█ [REDACTED]

Acid digestions were conducted to assess the total acid extractable metal concentrations between unreacted and reacted mine wastes. For unreacted mine waste 3 mL of hydrochloric acid (HCl), 3 mL of nitric acid (HNO₃⁻) and 3 mL of hydrofluoric acid (HF) were added into 50 mL Teflon digestion tubes containing 1 ± 0.002 g of mine waste sample. Similarly for reacted mine waste (collected after reaction with CH₃COOH) 1 mL of each reagent (HCl, HF and HNO₃⁻) was added to 50 mL Teflon digestion tubes containing 0.1 ± 0.002 g of mine waste sample. All reagents are of Ultra High Purity (UHP) grade. The digestion tubes were then heated using a Digi prep MS SCP Science block digester at 95°C for 2 h, followed by dilution of acid extracts from reacted and unreacted mine waste to 50 (unreacted) and 25 (reacted) mL using 2% HNO₃. The diluted samples are then filtered using 0.45 µm filters to remove any suspended or undissolved solids before analysis.

█ [REDACTED]

Acid extracts and aliquots from column experiments were analyzed for elemental concentrations using a PerkinElmer Optima 5300DV ICP-OES. Trace metals below the detection limit of ICP-OES were measured using PerkinElmer NexION 300D (Dynamic Reaction Cell) Inductively Coupled Plasma-Mass Spectrometer (ICP-MS). Both ICPs are calibrated with calibration standards and QA/QC measures are taken to ensure quality data.

█ [REDACTED]

Below are the supporting equations that were used in PFLOTTRAN to calculate the change in concentration while taking the dominant processes into account. The total aqueous concentrations (Ψ_j) [ML-3] for a particular species j is given by equation [2], where C_j and C_i [ML-3] represent concentrations of j th primary species from 1 to N_c and i th secondary species that varies from 1 to N_{sec} in the liquid phase.

$$\Psi_j = C_j + \sum_{i=1}^{N_{sec}} v_{ji} C_i \quad (2)$$

The secondary species concentrations (C_i) are estimated in terms of primary species concentration using equation [3] with known values of equilibrium constant K_{eq_i} [-], and activity coefficients γ_i and γ_j that are computed using the Debye-Hückel equation that,

$$C_i = (\gamma_i)^{-1} K_{eq_i} \prod_{j=1}^{N_c} (\gamma_j C_j)^{v_{ji}} \quad (3)$$

Correspond to the homogeneous aqueous reactions described in equation [4a] and [4b].



These reactions are written in their canonical form where A_j denotes the primary species, A_i aqueous secondary species, v_{ji} and v_{jm} [-] stoichiometric coefficient for aqueous and mineral reactions respectively, and M_m denotes minerals.²¹³ The reaction rate (I_m) [ML⁻³T⁻¹] is given by equation [5] based on the transition state theory where Q_{IAP_m} [M L⁻³T⁻¹] is the ion activity product [6], a_m [L⁻¹] is the new specific surface area that is a function of porosity (φ), k_m is reaction rate constant, P_m [-] is a prefactor that accounts for the pH

dependence and ζ_m [-] is a factor whose value is 0 or 1 depending if $K_{eqm} Q_{IAPm} \leq 1$ and $\varphi_m = 0$ or $K_{eqm} Q_{IAPm} > 1$ and n_m [-] is fitting parameter.²¹⁴ Water-rock reactions typically follow a non-linear rate law that is sensitive to this fitting parameter ‘ n_m ’ in PFLOTTRAN.

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$$I_m = -k_m a_m P_m (1 - (K_{eqm} Q_{IAPm})^{n_m}) \zeta_m \quad (5)$$

$$Q_m = \prod_{k=1}^{N_c} (\gamma_k^l C_k^l)^{v_{km}} \quad (6)$$

The sign convention used in PFLOTTRAN is that if the rate is positive the mineral is precipitating and if it is negative the mineral is dissolving. The change in the material properties like porosity φ and surface area a_m due to mineral precipitation and dissolution reactions are accounted through equations [7] and [8], where, φ_m [-], ϕ_m [-], ϕ_m^0 [-] and a_m^0 [L⁻¹] denote porosity of the mth mineral, volume fraction of the mth mineral, initial volume fraction of the mth mineral and initial mineral specific surface area.

$$\varphi = 1 - \sum_m \phi_m \quad (7)$$

$$a_m = a_m^0 \left(\frac{\phi_m}{\phi_m^0} \right)^{n_m} \quad (8)$$

The porosity, $\varphi = 0.25$, of the Blue Gap/Tachee mine waste sediments were estimated using equation [9] where the bulk density ($\rho_b = 1.65 \text{ gm cm}^{-3}$ [ML⁻³]) and particle density ($\rho_p = 2.25 \text{ gm cm}^{-3}$ [ML⁻³]) were acquired experimentally.

$$\varphi = 1 - \frac{\rho_b}{\rho_p} \quad (9)$$

However, other material properties like tortuosity (τ) and aqueous diffusion coefficient [M^2T^{-1}] were assumed to be, $\tau = 1$ and $10^{-9} m^2 s^{-1}$ respectively. The assumption for tortuosity was made for simplification purposes, while the assumption for aqueous diffusion coefficient was made based on the diffusion coefficients of H^+ , CO_3^{2-} , HCO_3^{2-} , $Ca_2UO_2(CO_3)_3^0$, $CaUO_2(CO_3)_3^{2-}$, $UO_2(CO_3)_2^{2-}$ and Ca^{2+} that were all found to be around $10^{-9} m^2 s^{-1}$ at $25^\circ C$.^{217, 218} The dirichlet initial and boundary conditions were imposed on the 1D reactive transport of metals over time during reaction with 10 mM $NaHCO_3$ and 10 mM CH_3COOH . The initial surface area a_m^o (L^{-1}) of U-V bearing minerals in the mine waste sediments is calculated using equation [10] in $cm^2 cm^{-3}$. The specific mineral surface area a_m^o , [L^{-1}] is defined as

$$a_m^o = \frac{A_m}{V} = \frac{A_m V_m}{V_m V} = \frac{a_m}{v_m} \phi_m \quad (10)$$

where $\phi_m = V_m/V$ and V_m are the volume fraction and volume of the m^{th} mineral contained in the REV of volume V , respectively, and a_m [L^{-1}] and v_m [L^3] refer to the area and volume of a single sphere of radius r_m [L],

$$a_m = 4\pi r_m^2 \quad (11)$$

$$v_m = \frac{4}{3}\pi r_m^3 \quad (12)$$

Thus the surface area a_m^o [L^{-1}] further simplifies to,

$$a_m^o = \frac{3}{r_m} \phi_m \quad (13)$$

The surface area of the U-V bearing mineral was estimated using equation [13] by considering the average particle size of the mine waste used in batch ($<63 \mu m$) and column (120-355 μm) based on the assumption that 1) all of the U-phases in the mine

waste are U-V bearing minerals and 2) the U-V bearing minerals are spherical in shape. The assumptions were made based on prior knowledge on the Blue Gap/Tachee mine site,¹ where U-V bearing mineral was identified as the dominant U-phase in the mine waste. The shape of the U-V bearing minerals was assumed to be spherical for simplifying the calculations.

Table 7.1 Thermodynamic equilibrium constants (at T = 25°C) for aqueous and solid phase U(VI) used in the reactive transport model (PFLOTTRAN).

U(VI) Aqueous and Mineral species	Log K_{eq}	Reference	Implementation in the model
Primary species			
$H_2O = OH^- + H^+$	-14.00	Shock et al., 1988 ^{219, 220}	Fixed
$U^{4+} + 1.5 H_2O + 0.25O_2 = UO_2^{2+} + 3 H^+$	-13.2076	Cox et al., 1989 ²²¹	Fixed
$VO^{2+} + 0.5 H_2O + 0.5O_2 = VO^{2+} + H^+$	-3.8528	Shock et al., 1988 ²¹⁹	Fixed
$H_3AsO_4 + H^+ = H_2AsO_4^-$	2.2492	Shock et al., 1988 ²¹⁹	Fixed
$H_2CO_3 = HCO_3^- + H^+$	6.37	Shock et al., 1988 ²¹⁹	Fixed
$HCO_3^- = CO_3^{2-} + H^+$	10.33	Shock et al., 1988 ²¹⁹	Fixed
$HCO_3^- + H^+ = H_2O + CO_2 (aq)$	-6.3447	Shock et al., 1988 ²¹⁹	Fixed
Aqueous complexes			
$Al^{3+} + H_2O = AlOH^{2+} + H^+$	4.971	Pokrovskii et al., 1995 ²²²	Fixed
$Al^{3+} + 2H_2O = Al(OH)_2^+ + H^+$	10.594	Pokrovskii et al., 1995 ²²²	Fixed
$Al^{3+} + 3H_2O = Al(OH)_3 (aq) + 3H^+$	16.1577	Pokrovskii et al., 1995 ²²²	Fixed
$Al^{3+} + 4H_2O = Al(OH)_4^- + H^+$	22.8833	Pokrovskii et al., 1995 ²²²	Fixed
$Ca^{2+} + H_2O = CaOH^+ + H^+$	12.85	Baes et al., 1976 ²²³	Fixed
$Ca^{2+} + HCO_3^- = CaCO_3 (aq) + H^+$	7.0017	Johnson. J. W et al. 1992 ²²⁴	Fixed
$Ca^{2+} + HCO_3^- = CaHCO_3^+$	-1.0467	Johnson. J. W et al. 1992 ²²⁴	Fixed
$Mg^{2+} + OH^- = MgOH^+$	-2.210	Johnson. J. W et al. 1992 ²²⁴	Fixed
$Mg^{2+} + HCO_3^- = MgCO_3 (aq) + H^+$	7.3499	Johnson. J. W et al. 1992 ²²⁴	Fixed
$Mg^{2+} + HCO_3^- = MgHCO_3^+$	-1.0357	Johnson. J. W et al. 1992 ²²⁴	Fixed

$\text{Mn}^{2+} + \text{H}_2\text{O} = \text{MnOH}^+ + \text{H}^+$	10.59	Baes et al., 1976 ²²³	Fixed
$\text{Mn}^{2+} + 3\text{H}_2\text{O} = \text{Mn}(\text{OH})_3^- + 3\text{H}^+$	34.22	Wagman et al., 1982 ²²⁵	Fixed
$\text{Mn}^{2+} + 4\text{H}_2\text{O} = \text{Mn}(\text{OH})_4^{2-} + 4\text{H}^+$	48.3	Baes et al., 1976 ²²³	Fixed
$\text{Na}^+ + \text{H}_2\text{O} = \text{NaOH}(\text{aq}) + \text{H}^+$	14.79	Johnson. J. W et al. 1992 ²²⁴	Fixed
$\text{Na}^+ + \text{HCO}_3^- = \text{NaHCO}_3(\text{aq})$	-0.1541	Wagman et al., 1982 ²²⁵	Fixed
$\text{K}^+ + \text{H}_2\text{O} = \text{KOH}(\text{aq}) + \text{H}^+$	14.46	Baes et al., 1976 ²²³	Fixed
$\text{H}^+ + \text{SO}_4^{2-} = \text{HS}^- + 2\text{O}_2$	132.52	Shock et al., 1988 ²¹⁹	Fixed
$\text{Fe}^{2+} + \text{H}^+ + 0.25\text{O}_2 = \text{Fe}^{3+} + 0.5\text{H}_2\text{O}$	-7.765	Shock et al., 1988 ²¹⁹	Fixed
$\text{Fe}^{2+} + \text{H}_2\text{O} = \text{FeOH}^+ + \text{H}^+$	9.5	Baes et al., 1976 ²²³	Fixed
$\text{Fe}^{2+} + 2\text{H}_2\text{O} = \text{Fe}(\text{OH})_2(\text{aq}) + \text{H}^+$	20.60	Baes et al., 1976 ²²³	Fixed
$\text{Fe}^{3+} + 2\text{H}_2\text{O} = \text{Fe}(\text{OH})_2^+ + 2\text{H}^+$	5.67	Baes et al., 1976 ²²³	Fixed
$\text{Fe}^{3+} + 3\text{H}_2\text{O} = \text{Fe}(\text{OH})_3(\text{aq}) + 3\text{H}^+$	12	Baes et al., 1976 ²²³	Fixed
$\text{Fe}^{2+} + 3\text{H}_2\text{O} = \text{Fe}(\text{OH})_3^- + 3\text{H}^+$	31	Baes et al., 1976 ²²³	Fixed
$\text{Fe}^{3+} + 4\text{H}_2\text{O} = \text{Fe}(\text{OH})_4^- + 4\text{H}^+$	21.6	Baes et al., 1976 ²²³	Fixed
$\text{Fe}^{2+} + 4\text{H}_2\text{O} = \text{Fe}(\text{OH})_4^{2-} + 4\text{H}^+$	46	Baes et al., 1976 ²²³	Fixed
$\text{Fe}^{2+} + \text{CO}_3^{2-} = \text{FeCO}_3(\text{aq})$	5.5988	Turner et al., 1981 ²²⁶	Fixed
$\text{Fe}^{2+} + \text{HCO}_3^- = \text{FeCO}_3^+ + \text{H}^+$	0.6088	Turner et al., 1981 ²²⁶	Fixed
$\text{Fe}^{2+} + \text{HCO}_3^- = \text{FeHCO}_3^+$	-2.72	Mattigod et al., 1979 ²²⁷	Fixed
$\text{Li}^+ + \text{H}_2\text{O} = \text{LiOH}(\text{aq}) + \text{H}^+$	13.64	Baes et al., 1976 ²²³	Fixed
$\text{UO}_2^{2+} + \text{H}^+ = \text{U}^{3+} + 0.75\text{O}_2 + 0.5\text{H}_2\text{O}$	62.6291	Grenthe et al., 1992 ²²⁸	Fixed
$\text{UO}_2^{2+} + 2\text{H}^+ = \text{U}^{4+} + \text{H}_2\text{O} + 0.5\text{O}_2$	32.4999	Grenthe et al., 1992 ²²⁸	Fixed
$\text{U}^{4+} + 1.5\text{H}_2\text{O} + 0.25\text{O}_2 = \text{UO}_2^{2+} + 3\text{H}^+$	-13.2076	Grenthe et al., 1992 ²²⁸	Fixed

$\text{UO}_2^{2+} + \text{H}_2\text{O} = \text{UO}_2\text{OH}^+ + \text{H}^+$	5.2073	Grenthe et al., 1992 ²²⁸	Fixed
$\text{UO}_2^{2+} + 2\text{H}_2\text{O} = \text{UO}_2(\text{OH})_2 \text{ (aq)} + 2\text{H}^+$	10.3146	Grenthe et al., 1992 ²²⁸	Fixed
$\text{UO}_2^{2+} + 3\text{H}_2\text{O} = \text{UO}_2(\text{OH})_3^- + 3\text{H}^+$	19.2218	Grenthe et al., 1992 ²²⁸	Fixed
$\text{UO}_2^{2+} + 4\text{H}_2\text{O} = \text{UO}_2(\text{OH})_4^{2-} + 4\text{H}^+$	33.0291	Grenthe et al., 1992 ²²⁸	Fixed
$2\text{UO}_2^{2+} + 1\text{H}_2\text{O} = (\text{UO}_2)_2\text{OH}^{3+} + \text{H}^+$	2.7072	Grenthe et al., 1992 ²²⁸	Fixed
$2\text{UO}_2^{2+} + 2\text{H}_2\text{O} = (\text{UO}_2)_2(\text{OH})_2^{2+} + 2\text{H}^+$	5.6346	Grenthe et al., 1992 ²²⁸	Fixed
$3\text{UO}_2^{2+} + 4\text{H}_2\text{O} = (\text{UO}_2)_3(\text{OH})_4^{2+} + 4\text{H}^+$	11.929	Grenthe et al., 1992 ²²⁸	Fixed
$3\text{UO}_2^{2+} + 5\text{H}_2\text{O} = (\text{UO}_2)_3(\text{OH})_5^+ + 5\text{H}^+$	15.5862	Grenthe et al., 1992 ²²⁸	Fixed
$3\text{UO}_2^{2+} + 7\text{H}_2\text{O} = (\text{UO}_2)_3(\text{OH})_7^- + 7\text{H}^+$	31.0508	Grenthe et al., 1992 ²²⁸	Fixed
$4\text{UO}_2^{2+} + 7\text{H}_2\text{O} = (\text{UO}_2)_4(\text{OH})_7^+ + 7\text{H}^+$	21.9508	Grenthe et al., 1992 ²²⁸	Fixed
$\text{UO}_2^{2+} + \text{HCO}_3^- = \text{UO}_2\text{CO}_3\text{(aq)} + \text{H}^+$	0.6634	Grenthe et al., 1992 ²²⁸	Fixed
$\text{UO}_2^{2+} + 2\text{HCO}_3^- = \text{UO}_2(\text{CO}_3)_2^{2-} + 2\text{H}^+$	3.7467	Grenthe et al., 1992 ²²⁸	Fixed
$\text{UO}_2^{2+} + 3\text{HCO}_3^- = \text{UO}_2(\text{CO}_3)_3^{4-} + 3\text{H}^+$	9.4302	Grenthe et al., 1992 ²²⁸	Fixed
$2\text{UO}_2^{2+} + 3\text{H}_2\text{O} + \text{HCO}_3^- = (\text{UO}_2)_2\text{CO}_3(\text{OH})_3^- + 4\text{H}^+$	11.2229	Grenthe et al., 1992 ²²⁸	Fixed
$2\text{Ca}^{2+} + \text{UO}_2^{2+} + 3\text{CO}_3^{2-} = \text{Ca}_2\text{UO}_2(\text{CO}_3)_3 \text{ (aq)}$	-30.04	Dong et al., 2006 ¹²⁸	Fixed
$\text{Ca}^{2+} + \text{UO}_2^{2+} + 3\text{CO}_3^{2-} = \text{CaUO}_2(\text{CO}_3)_3^{2-}$	-27.18	Dong et al., 2006 ¹²⁸ , Bernhard et al., 2001 ²²⁹	Fixed
$\text{VO}^{2+} + \text{H}^+ = \text{V}^{3+} + 0.5\text{H}_2\text{O} + 0.25\text{O}_2$	14.9945	Israel et al., 1976 ²³⁰	Fixed
$\text{VO}^{2+} + 0.5\text{H}_2\text{O} + 0.25\text{O}_2 = \text{VO}_2^+ + \text{H}^+$	-3.8528	Shock et al., 1988 ²¹⁹	Fixed
$\text{V}^{3+} + 3\text{H}_2\text{O} + 0.5\text{O}_2 = \text{VO}_4^{3-} + 6\text{H}^+$	9.6002	Wagman et al., 1982 ²²⁵	Fixed
$\text{VO}^{2+} + 2\text{H}_2\text{O} = (\text{VO})_2(\text{OH})_2^{2+} + 2\text{H}^+$	6.67	Baes et al., 1976 ²²³	Fixed
$\text{VO}^{2+} + 2.5\text{H}_2\text{O} + 0.25\text{O}_2 = \text{H}_2\text{VO}_4^- + 3\text{H}^+$	3.2394	Johnson. J. W et al. 1992 ²²⁴	Fixed

$\text{VO}^{2+} + 2.5\text{H}_2\text{O} + 0.25\text{O}_2 = \text{HVO}_4^{2-} + 4\text{H}^+$	11.3024	Johnson. J. W et al. 1992 ²²⁴	Fixed
$\text{V}^{3+} + \text{H}_2\text{O} = \text{VOH}^{2+} + \text{H}^+$	2.260	Baes et al., 1976 ²²³	Fixed
$\text{VO}^{2+} + \text{H}_2\text{O} = \text{VOOH}^+ + \text{H}^+$	5.67	Baes et al., 1976 ²²³	Fixed
$\text{VO}_4^{3-} + 2\text{H}^+ = \text{VO}_3\text{OH}^{2-}$	-14.26	Baes et al., 1976 ²²³	Fixed
$\text{V}^{3+} + 2\text{H}_2\text{O} = \text{V}(\text{OH})_2^+ + 2\text{H}^+$	5.9193	Langmuir et al., 1978 ¹⁵⁰	Fixed
$2\text{V}^{3+} + 2\text{H}_2\text{O} = \text{V}_2(\text{OH})_2^{4+} + 2\text{H}^+$	3.80	Baes et al., 1976 ²²³	Fixed
$\text{VO}_2^+ + 2\text{H}_2\text{O} = \text{VO}(\text{OH})_3(\text{aq}) + \text{H}^+$	3.30	Baes et al., 1976 ²²³	Fixed
$\text{H}_2\text{AsO}_4^- + \text{H}^+ = \text{AsH}_3(\text{aq}) + 2\text{O}_2$	149.3941	Sergeyeva et al., 1969 ²³¹	Fixed
$\text{H}_2\text{AsO}_4^- = \text{H}_2\text{AsO}_3^- + 0.5\text{O}_2$	29.0857	Shock et al., 1988 ²¹⁹	Fixed
$\text{H}_2\text{AsO}_4^- = \text{AsO}_2^- + 3\text{H}_2\text{O} + 0.5\text{O}_2$	29.0746	Grenthe et al., 1992 ²²⁸	Fixed
$\text{H}_2\text{AsO}_3^- + 4\text{H}^+ = \text{As}(\text{OH})_3(\text{aq})$	-9.2048	Grenthe et al., 1992 ²²⁸	Fixed
Solid Mineral phases			
Calcite $\text{CaCO}_3 + \text{H}^+ = \text{Ca}^{2+} + \text{HCO}_3^-$	1.8487	Helgeson et al. 1978 ²³²	Fixed
Becquerelite $\text{Ca}(\text{UO}_2)_6\text{O}_4(\text{OH})_6 \cdot 8\text{H}_2\text{O} + 14\text{H}^+ = 6\text{UO}_2^{2+} + \text{Ca}^{2+} + 18\text{H}_2\text{O}$	29.23	Casas et al., 1997 ²³³	Fixed
Quartz $\text{SiO}_2 = \text{SiO}_2(\text{aq})$	-3.9993	Helgeson et al. 1978 ²³²	Fixed
Boehmite $\text{AlO}_2\text{H} + 3\text{H}^+ = \text{Al}^{3+} + 2\text{H}_2\text{O}$	7.5642	Pokrovskii et al., 1995 ²²²	Fixed
Diaspore $\text{AlHO}_2 + 3\text{H}^+ = \text{Al}^{3+} + 2\text{H}_2\text{O}$	7.1603	Pokrovskii et al., 1995 ²²²	Fixed
Gibbsite $\text{Al}(\text{OH})_3 + 3\text{H}^+ = \text{Al}^{3+} + 3\text{H}_2\text{O}$	7.756	Pokrovskii et al., 1995 ²²²	Fixed
Hercynite $\text{FeAl}_2\text{O}_4 + 8\text{H}^+ = \text{Fe}^{2+} + 2\text{Al}^{3+} + 4\text{H}_2\text{O}$	28.8484	Robie et al. 1995 ²³⁴	Fixed

Spinel $\text{Al}_2\text{MgO}_4 + 8\text{H}^+ = \text{Mg}^{2+} + 2\text{Al}^{3+} + 4\text{H}_2\text{O}$	37.6295	Helgeson et al. 1978 ²³²	Fixed
Portlandite $\text{Ca}(\text{OH})_2 + 2\text{H}^+ = \text{Ca}^{2+} + 2\text{H}_2\text{O}$	22.5552	Robie et al. 1995 ²³⁴	Fixed
Wustite $\text{Fe}_{0.947}\text{O} + 2\text{H}^+ = 0.1060\text{Fe}^{3+} + 0.8410\text{Fe}^{2+} + \text{H}_2\text{O}$	12.4113	Wagman et al., 1982 ²²⁵	Fixed
Periclase $\text{MgO} + 2\text{H}^+ = \text{Mg}^{2+} + \text{H}_2\text{O}$	21.3354	Helgeson et al. 1978 ²³²	Fixed
Brucite $\text{Mg}(\text{OH})_2 + 2\text{H}^+ = \text{Mg}^{2+} + 2\text{H}_2\text{O}$	16.2980	Helgeson et al. 1978 ²³²	Fixed
Ferrihydrite $\text{Fe}_2\text{O}_3 + 3\text{H}^+ = \text{Fe}^{3+} + 3\text{H}_2\text{O}$	4.896	Stumm and Morgan ²³⁵	Fixed
Goethite $\text{FeOOH} + 3\text{H}^+ = \text{Fe}^{3+} + 2\text{H}_2\text{O}$	0.5345	Robie et al. 1995 ²³⁴	Fixed
Hematite $\text{Fe}_2\text{O}_3 + 6\text{H}^+ = 2\text{Fe}^{3+} + 3\text{H}_2\text{O}$	0.1086	Helgeson et al. 1978 ²³²	Fixed
Uraninite $\text{UO}_2 + 4\text{H}^+ = \text{U}^{4+} + 2\text{H}_2\text{O}$	-4.8372	Cox et al., 1989 ²²¹	Fixed
Schoepite $\text{UO}_3 \cdot 2\text{H}_2\text{O} + 2\text{H}^+ = \text{UO}_2^{2+} + 3\text{H}_2\text{O}$	4.8333	Grenthe et al., 1992 ²²⁸	Fixed
Rutherfordine $\text{UO}_2\text{CO}_3 + \text{H}^+ = \text{HCO}_3^- + \text{UO}_2^{2+}$	-13.9	Meinrath 1993 ²³⁶	Fixed
Boltwoodite-Na $\text{Na}_{0.7}\text{K}_{0.3}(\text{H}_3\text{O})(\text{UO}_2)\text{SiO}_4 \cdot \text{H}_2\text{O} + 3\text{H}^+ = 0.3\text{K}^+ + 0.7\text{Na}^+ + \text{SiO}_2$ (aq)	14.5834	Hemingway et al., 1982	Fixed
Metaschoepite $\text{UO}_3 \cdot 2\text{H}_2\text{O} + 2\text{H}^+ = \text{UO}_2^{2+} + 3\text{H}_2\text{O}$	-22.29 (circumneutral), -5.26 (acidic)	Meinrath 1993 ²³⁶ , Riba et al., 2005 ¹⁴⁸	Fixed
Uranophane $\text{Ca}(\text{UO}_2)_2(\text{SiO}_3)_2(\text{OH})_2 + 6\text{H}^+ = \text{Ca}^{2+} + 2\text{SiO}_2$	17.2850	Wagman et al., 1982 ²²⁵	Fixed
$\text{UO}_2\text{CO}_3 + \text{H}^+ = \text{HCO}_3^- + \text{UO}_2^{2+}$	-4.1267	Grenthe et al., 1992 ²²⁸	Fixed
$\text{CaUO}_4 + 4\text{H}^+ = \text{Ca}^{2+} + \text{UO}_2^{2+} + 2\text{H}_2\text{O}$	15.9420	Grenthe et al., 1992 ²²⁸	Fixed
$\text{UO}_3 \cdot 2\text{H}_2\text{O} + 2\text{H}^+ = \text{UO}_2^{2+} + 3\text{H}_2\text{O}$	4.833	Grenthe et al., 1992 ²²⁸	Fixed

Schoepite-dehydrated			
$0.9\text{UO}_3 \cdot 0.9\text{H}_2\text{O} + 2\text{H}^+ = \text{UO}_2^{2+} + 1.9\text{H}_2\text{O}$	5.0167	Grenthe et al., 1992 ²²⁸	Fixed
$\text{V}_2\text{O}_4 + 4\text{H}^+ = 2\text{H}_2\text{O} + 2\text{VO}^{2+}$	8.5719	Wagman et al., 1982 ²²⁵	Fixed
$\text{V}_3\text{O}_5 + 8\text{H}^+ = \text{VO}^{2+} + 2\text{V}^{3+} + 4\text{H}_2\text{O}$	13.4312	Wagman et al., 1982 ²²⁵	Fixed
$\text{V}_4\text{O}_7 + 10\text{H}^+ = 2\text{V}^{3+} + 2\text{VO}^{2+} + 5\text{H}_2\text{O}$	18.7946	Wagman et al., 1982 ²²⁵	Fixed
<i>Carnotite</i> ($\text{K}_2(\text{UO}_2)_2(\text{VO}_4)_2$)* = $2\text{K}^+ + 2\text{UO}_2^{2+} + \text{VO}_4^{3-}$	-56.3811	Langmuir et al., 1978 ¹⁵⁰	Varied
$\text{Mg}_2\text{V}_2\text{O}_7 + \text{H}_2\text{O} = 2\text{H}^+ + 2\text{Mg}^{2+} + 2\text{VO}_4^{3-}$	-30.9025	Wagman et al., 1982 ²²⁵	Fixed
$\text{MgV}_2\text{O}_6 + 2\text{H}_2\text{O} = \text{Mg}^{2+} + 2\text{VO}_4^{3-} + 4\text{H}^+$	-45.8458	Wagman et al., 1982 ²²⁵	Fixed
Tyuyamunite			
$\text{Ca}(\text{UO}_2)_2(\text{VO}_4)_2 = \text{Ca}^{2+} + 2\text{UO}_2^{2+} + 2\text{VO}_4^{3-}$	-53.3757	Langmuir et al., 1978 ¹⁵⁰	Fixed
Arsenopyrite			
$\text{FeAsS} + 1.5\text{H}_2\text{O} = 0.5\text{H}^+ + 0.5\text{AsH}_3(\text{aq})$	-14.4453	Wagman et al., 1982 ²²⁵	Fixed
Arsenolite			
$\text{As}_2\text{O}_3 + 3\text{H}_2\text{O} = 2\text{H}^+ + 2\text{H}_2\text{AsO}_3^-$	-19.8365	Robie et al. 1995 ²³⁴	Fixed
$(\text{UO}_2)_2\text{As}_2\text{O}_7 + 2\text{H}^+ + \text{H}_2\text{O} = 2\text{H}_2\text{AsO}_4^- + 2\text{UO}_2^{2+}$	7.7066	Grenthe et al., 1992 ²²⁸	Fixed
$(\text{UO}_2)_3(\text{AsO}_4)_2 + 4\text{H}^+ = 2\text{H}_2\text{AsO}_4^- + 3\text{UO}_2^{2+}$	9.3177	Grenthe et al., 1992 ²²⁸	Fixed
$\text{KUO}_2\text{AsO}_4 + 2\text{H}^+ = \text{H}_2\text{AsO}_4^- + \text{K}^+ + \text{UO}_2^{2+}$	-4.1741	Wagman et al., 1982 ²²⁵	Fixed
$\text{LiUO}_2\text{AsO}_4 + 2\text{H}^+ = \text{H}_2\text{AsO}_4^- + \text{Li}^+ + \text{UO}_2^{2+}$	-0.7862	Wagman et al., 1982 ²²⁵	Fixed
$\text{UO}_2(\text{AsO}_3)_2 + 2\text{H}_2\text{O} = \text{UO}_2^{2+} + 2\text{H}_2\text{AsO}_4^-$	6.9377	Grenthe et al., 1992 ²²⁸	Fixed
Surface Complexes			
$>\text{SOUO}_2\text{OH}$	6.448	Bond et al., 2007 ¹⁴⁶	Fixed
$>\text{SOHUO}_2\text{CO}_3$	2.033	Bond et al., 2007 ¹⁴⁶	Fixed

Table 7.2. Other parameters used in the reactive transport model to simulate the experimental release of U and V from mine waste.

Parameter	Value	Implementation in the model
Reaction rate constant (k_m) of carnotite	-	Varied
Reaction rate constant (k_m) of Rutherfordine (UO_2CO_3) ($\text{mol cm}^{-2}\text{-sec}^{-1}$)	-	Varied
Reaction rate constant (k_m) of metaschoepite ($\text{UO}_3 \cdot 2\text{H}_2\text{O}$) ($\text{mol cm}^{-2}\text{-sec}^{-1}$)	-	Varied
Porosity (ϕ)	0.25	Calculated, Fixed
Tortuosity (τ)	1	Assumed, Fixed
aqueous diffusion coefficient ($\text{m}^2 \text{s}^{-1}$)	10^{-9}	From Literature, Fixed
Darcy's Flux, q (cm min^{-1})	1.496	Calculated, Fixed
Average U-V bearing mineral diameter (μm) Batch experiments ($<63 \mu\text{m}$)	32	Assumed based on size fractions to calculate average surface area, fixed
Average U-V bearing mineral diameter (μm) Column Experiments (120-355 μm)	240	Assumed based on size fractions to calculate average surface area, fixed

Table 7.3. Reaction rate constants of metaschoepite and rutherfordine estimated by modelling the reactive transport of U and V during mine waste reaction at circumneutral and acidic conditions.

Mineral phase	Reaction rate constants (k_m) (mol cm⁻²-sec⁻¹)
Rutherfordine (UO ₂ CO ₃) (Circumneutral Batch)	1x10 ⁻¹⁵
Metaschoepite (UO ₃ .2H ₂ O) (Circumneutral Batch)	2x10 ⁻¹⁶

Table 7.4. Parameters used to consider the effect of grain size on the reactive transport of U and V during flow through column experiment with 10 mM NaHCO₃. The surface area of U-V bearing minerals was estimated using equation 13. The effective reaction rate constant ($k_{effective} = k * a_m^0$) accounts for the effect of grain surface area on the reactive transport of U and V, where k is the reaction rate constant and a_m^0 is the surface are of U-V bearing minerals.

U-V bearing minerals of different grain sizes	Average U-V bearing mineral diameter (μm)	Estimated U-V bearing mineral surface area (a_m^0) (cm ² cm ⁻³)	Reaction rate constant (k_m) (mol cm ⁻² -sec ⁻¹)	Effective reaction rate constant ($k_{effective} = (k_m * a_m^0)$) (mol cm ⁻³ -sec ⁻¹)
U-V mineral	240	62.5	4.8x10 ⁻¹³	3.0x10 ⁻¹¹
U-V mineral 1	200	75	4.8x10 ⁻¹³	3.6x10 ⁻¹¹
U-V mineral 2	280	53.6	4.8x10 ⁻¹³	2.6x10 ⁻¹¹
U-V mineral 3	120	125	4.8x10 ⁻¹³	6.0x10 ⁻¹¹

Table 7.5. Elemental content of solid samples determined by acid extractions (measured using ICP-OES/MS) of unreacted mine waste and mine waste after sequential reaction with 10 mM NaHCO₃ and CH₃COOH solution during flow through column experiments.

Samples	U (mg Kg⁻¹)	V (mg Kg⁻¹)	As (mg Kg⁻¹)	Fe (mg Kg⁻¹)
Unreacted mine waste Acid extractable	1912.12	858.01	4.015	715.79
Reacted mine waste Acid extractable	17.79	62.01	1.17	456.89

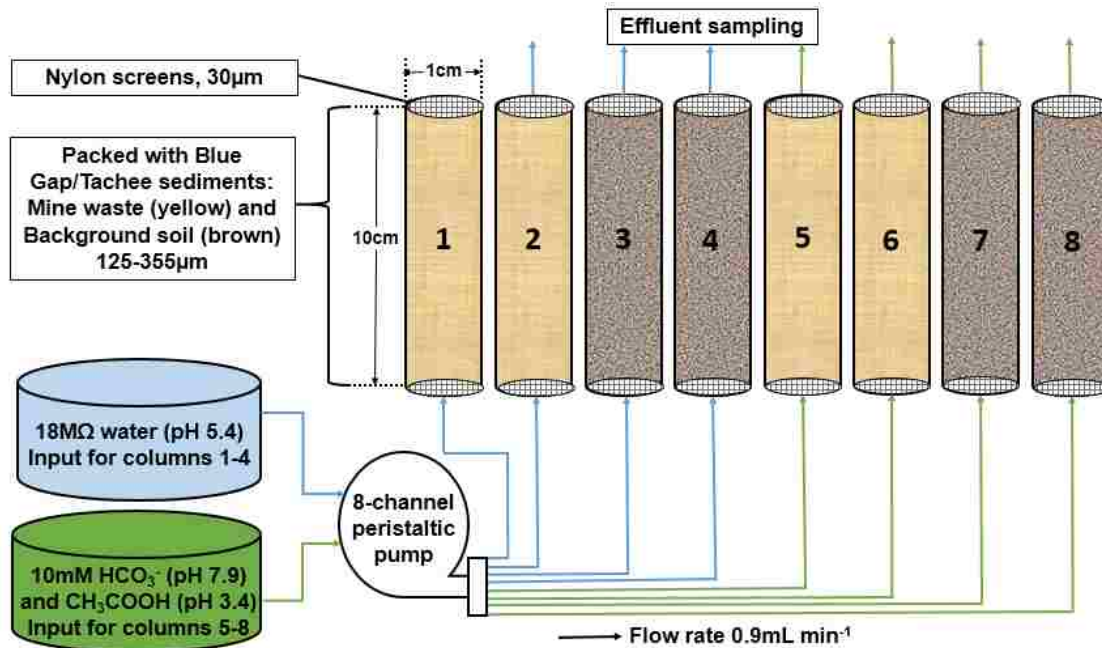


Figure 7.1. Experimental setup of sequential flow through column experiments

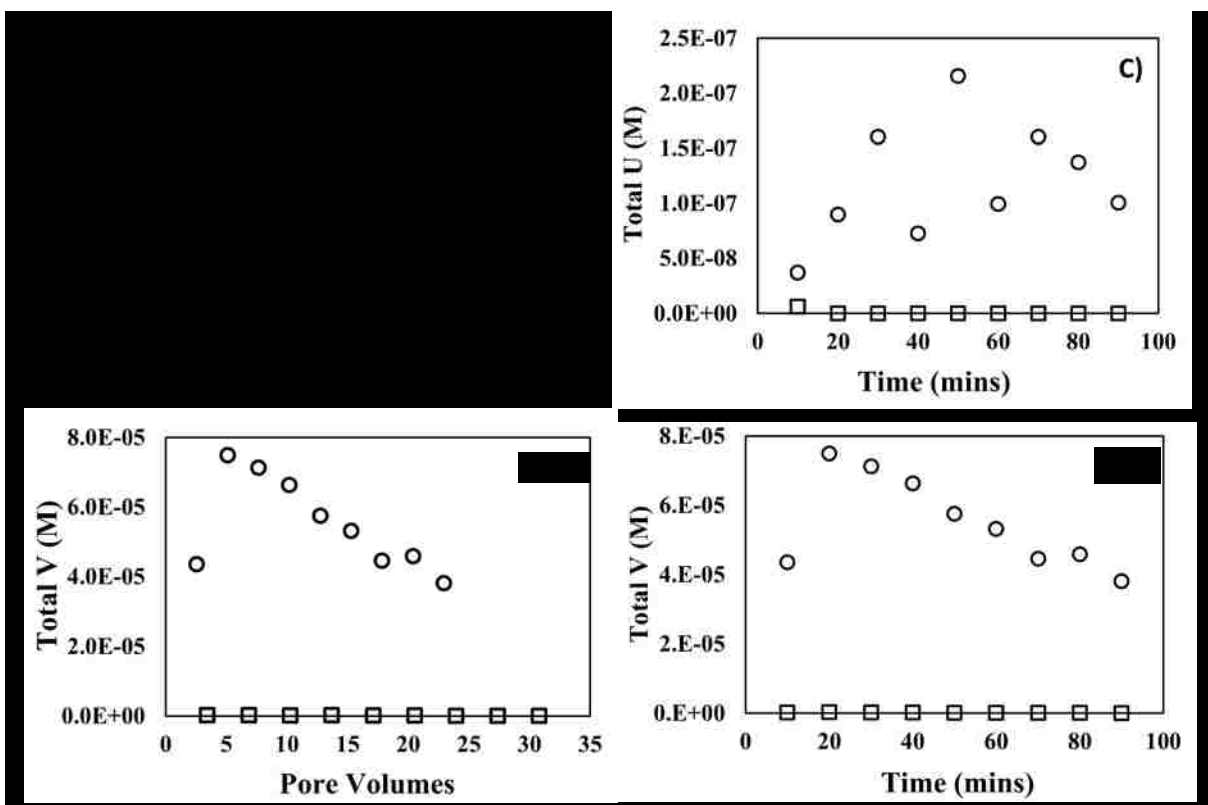


Figure 7.2. Effluent concentrations of U and V obtained after reaction of mine waste (circle) and background soil (squares) with 18MΩ water (pH 5.4), during continuous flow-through column experiments, as a function of pore volumes and time. **A)** U concentration versus pore volume; **B)** V concentration versus pore volume; **C)** U concentration versus time; **D)** V concentration versus time.

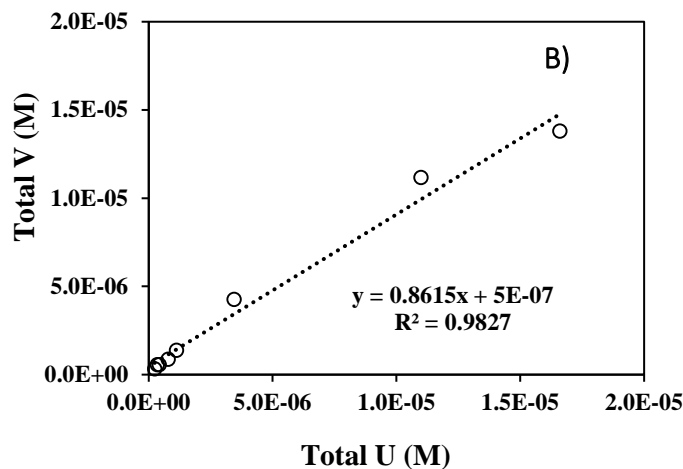
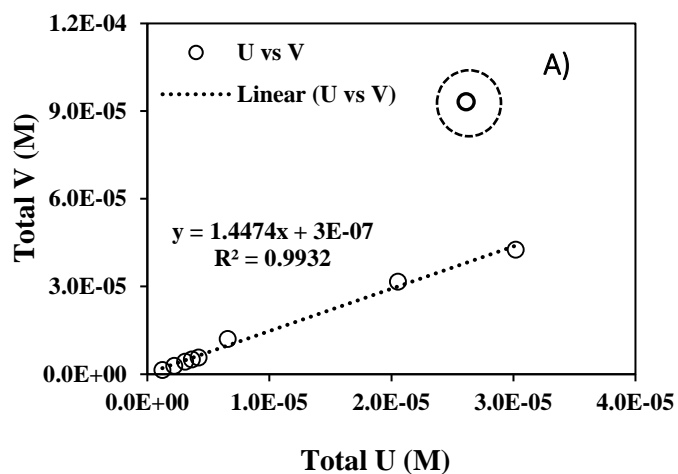


Figure 7.3. Molar correlation between U and V experimental release from mine waste (hollow circles) after reaction with **A)** 10 mM NaHCO₃ and **B)** 10 mM CH₃COOH during continuous flow through column experiments. The ideal slope should be 1:1 from the reaction $(K_2(UO_2)_2(VO_4)_2)^* = 2K^+ + 2UO_2^{2+} + VO_4^{3-}$. The point in the dashed circle represents an outlier due to equilibration of the column with the influent solution on the early stages of the experiment (first 30 minutes).

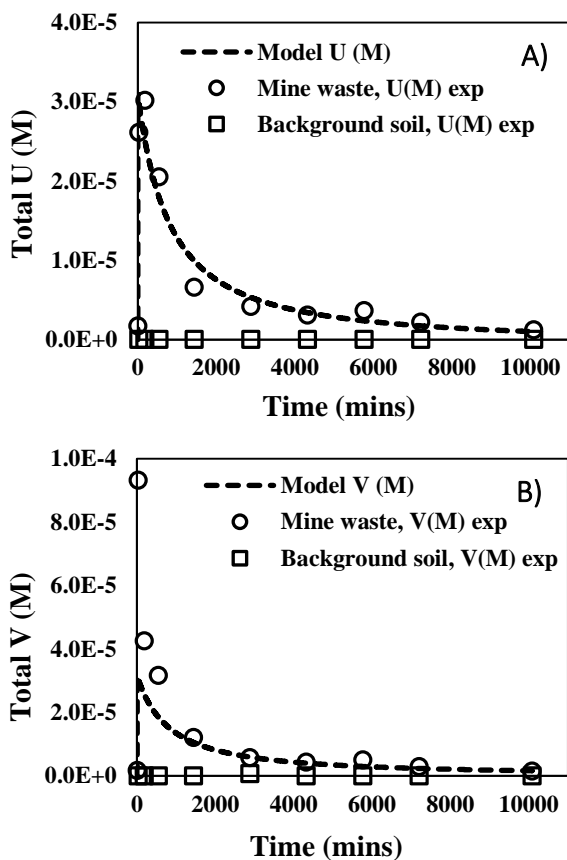


Figure 7.4. Measured effluent concentrations and reactive transport model (PFLOTTRAN) of U and V, from mine waste (circle) and background soil (squares) during continuous flow-through column experiments at pH 7.9 (using 10 mM NaHCO₃), as a function of time. **A)** U concentration versus time; **B)** V concentration versus time. The curve fitting using PFLOTTRAN are presented with dashed lines.

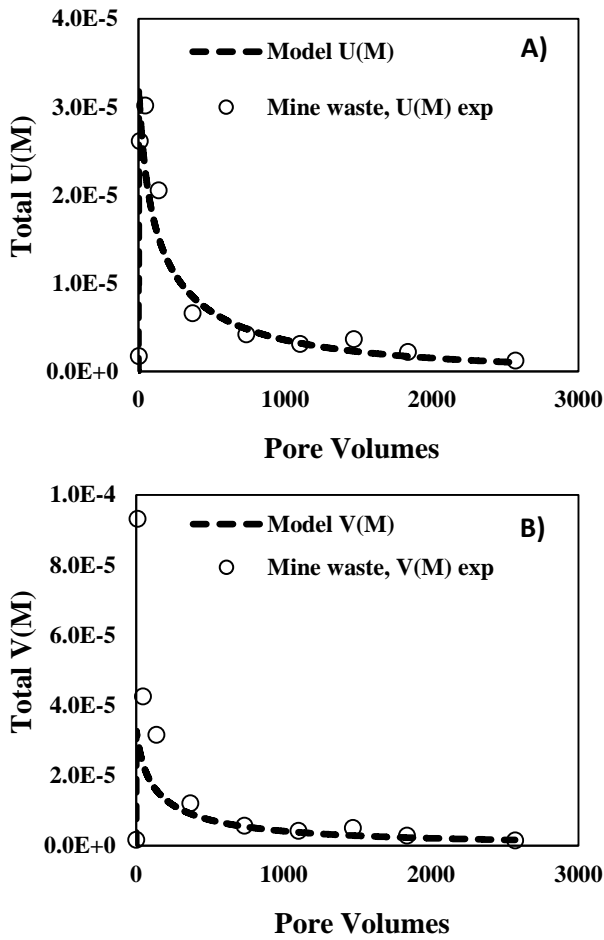


Figure 7.5. Measured effluent concentrations and reactive transport model (PFLOTTRAN) of U and V from mine waste (circle) as a function of pore volumes after considering the effect of grain size during continuous flow-through column experiments at pH 7.9 (using 10 mM NaHCO₃). **A)** U concentrations versus pore volumes **B)** V concentrations versus pore volumes. The curve fitting using PFLOTTRAN are presented with dashed lines.

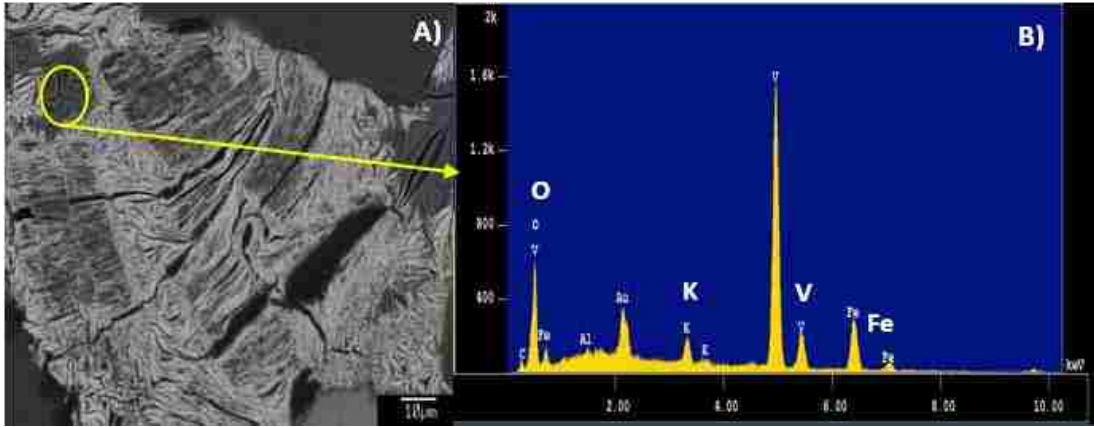


Figure 7.6. Microprobe identification of a V-Fe-K phase in the mine waste samples. **A)** Back Scatter Electron Imaging (BSE) of a V-Fe-K phase. **B)** EDS spectrum of the identified V-Fe-K phase.

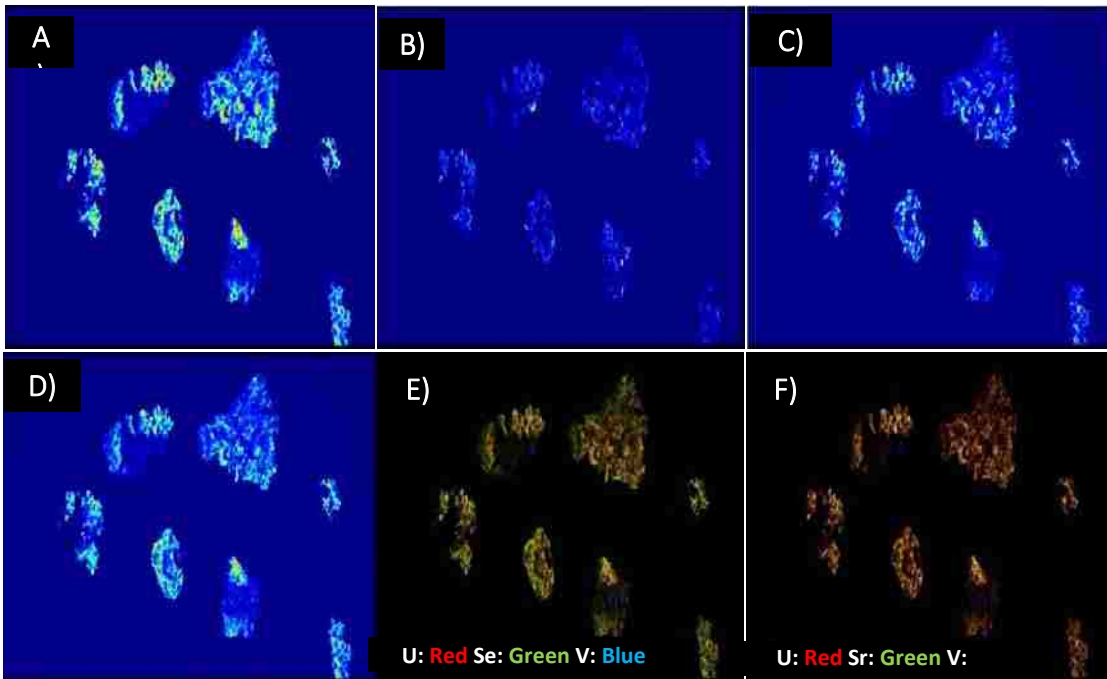


Figure 7.7. Synchrotron Micro- X-ray Fluorescence mapping for mine waste samples identifying the co-occurrence of U with other metals. **A)** Uranium map; **B)** Vanadium map; **C)** Selenium map ; **D)** Strontium map ; **E)** Overlay map of U- red, Se – green and V – blue; **F)** Overlay map of U- red, Sr – green and V – blue. Gradient yellow colors in E and F suggest potential co-occurrence of U and Se, and U and Sr respectively. Similarly cyan gradient colors in E and F suggest co-occurrence of U and V, possibly as a U-V mineral.

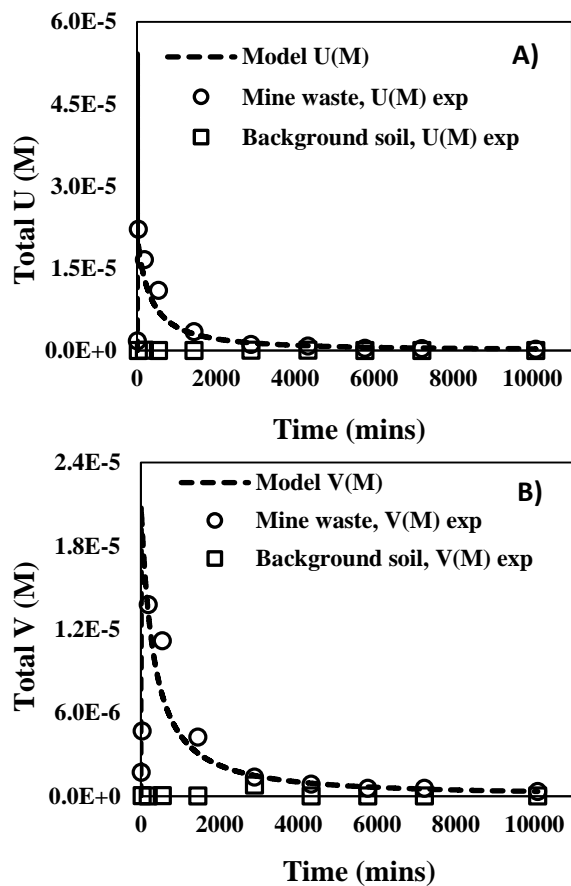


Figure 7.8. Measured effluent concentrations and reactive transport model (PFLOTTRAN) of U and V, from mine waste (circle) and background soil (squares) during continuous flow-through column experiments at pH 3.4 (using 10 mM CH_3COOH) as a function of time. **A)** U concentration versus time; **B)** V concentration versus time. The curved fitting using PFLOTTRAN are presented with solid lines.

■ [REDACTED]

■ **Additional Materials and Methods.**

■ [REDACTED]

Acid digestions were conducted to assess and compare the total acid extractable trace metal concentrations between unreacted and reacted mine wastes. Acid digestions for unreacted sediments involved addition of 3ml of Hydrochloric acid (HCl), 3 ml of Nitric acid (HNO₃) and 3ml of Hydrofluoric acid (HF) into 50 ml Teflon digestion tubes to 2 ± 0.002g sediments. Similarly for reacted sediments 1 ml of HCl, HNO₃ and HF was added to 50 ml Teflon digestion tubes containing 0.5 ± 0.002g of sediments. All reagents are of high purity. The digestion tubes were then heated using a Digi prep MS SCP Science block digester at 95 °C for 2 h, followed by dilution of acid extracts from reacted and unreacted sediments to 50 and 25 ml. The diluted samples are then filtered using 0.45 µm filters to remove any suspended or undissolved solids before analysis.

■ [REDACTED]

Unreacted abandoned mine waste samples collected from the Jackpile-Paguate Mine, Laguna Pueblo were characterized for their bulk elemental and oxide composition using XRF with a detection limit around 0.1% of total elemental content. Sample preparation involved mixing about 9g of mine waste sample with 1g of binder “spectroblend” and homogenizing the mixture using a Spex mixer mill for 5 minutes in a plastic vial containing plastic balls for mixing. The homogenized sample was then transferred into a 40mm pressing container “9x38 mm Spec-Cap” that was placed inside a press pellet die and pressed at 25 tons per square inch.

■ [REDACTED]

pixels where each pixel was 2 μm square, moving the stage from pixel to pixel. Stage movement is used over large areas to avoid defocusing the X-ray optics of the WDS spectrometer. Dwell time on all maps was 100 msec per pixel. Thus, the longest map stage map required 1 hour 17 minutes, including overhead for stage movement, while the smallest map (98 x 37 pixels) required 27 minutes acquisition time. One map of 100 x 200 pixels was acquired over a small area of 56 by 112 μm using the beam scan mode rather than stage movement since defocusing the WDS was not a problem. The acquisition time on this map was 2 hours using 3 accumulations or frames added together. The polished sections were analyzed at 20 kV and 30 nA beam current with a spot size less than 1 μm . Quantitative analyses were accomplished with WDS; the elements and their analytical lines with counting times and detection limits are provided in the SI table 1 below. Standard metals and minerals from C.M. Taylor Corp. (Sunnyvale, CA) and from the Smithsonian collection¹⁷⁶ were used for calibration, and Probe for EPMA software, utilizing a ZAF correction algorithm, was used to reduce the raw data. The elements analyzed using Electron Microprobe, their analytical line, peak counting time in seconds, counting time on each background (above and below peak, in seconds), and Minimum Detection Limit (in element wt%) are presented in a table below.

Element	Al	Si	P	S	K	V	Fe	U
Line	K _a	K _a	K _a	K _a	K _a	K _a	K _a	M _a
Peak counting Time (s)	20	20	40	60	20	20	20	60
Background Time (s)	10	10	10	20	10	10	10	20
Minimum Detection Limit (MDL) (wt%)	0.014	0.013	0.012	0.006	0.014	0.016	0.017	0.034

We mapped a polished section of the waste sample at the advanced Stanford Synchrotron Radiation Light source (SSRL) beam line 10.3.2 using a μ -SXRF fitted with a Si (111) ϕ , 90 double crystal monochromator to observe the co-occurrence of U with P and Si. X-ray energies as high as 17.2 keV, just above the U LIII edge was used to acquire these maps. The acquired data was processed using the Microanalysis Toolkit software program.



The surface charge of the unreacted and reacted mine waste samples was obtained by using Malvern Zetasizer Nano-ZS which is equipped with a He-Ne laser (633 nm) and non-invasive backscatter optics (NIBS). All samples for zeta potential measurements were suspended in 10 mM NaCl solution at a 0.25 mg mL⁻¹ concentration. Measurements were acquired at room temperature (22-25°C) in triplicates. All reported values correspond to the average of at least three independent samples.

Table 8.1 Elemental percentage concentrations of metals at the surface of the unreacted and reacted Laguna mine wastes determined using X-ray Photoelectron Spectroscopy (XPS) survey scan.

Sample	O 1s %	C 1s %	Si 2p %	N 1s %	U 4f %
Unreacted Laguna Mine waste	37.5	47.8	9.0	0.2	0.1
Reacted - 10 mM NaHCO ₃ pH 7.5	56.0	29.5	14.0	0.23	0.02
Reacted - 6% NaOCl @ pH 7.5	56.3	30.5	12.7	0.33	0.06
Reacted - 5.6-6% NaOCl + 10 mM NaHCO ₃ pH 7.5	46.3	31.0	10.85	-	0.07

Table 8.2 Percentage distribution of U(IV) and U(VI) oxidation states at the surface (top 5 nm) of the unreacted and reacted Laguna mine wastes determined using XPS narrow scans (figure 8.8).

Sample	% U Content	
	U(VI)	U(IV)
Binding energy, eV	381.6	384.5
Unreacted mine waste	95	5
Reacted - 10 mM NaHCO ₃ pH 7.5	100	0
Reacted - 6% NaOCl @ pH 7.5	100	0
Reacted - 5.6-6% NaOCl + 10 mM NaHCO ₃ pH 7.5	100	0

Table 8.3 Chemical equilibrium simulations conducted using MINEQL 4.6 to observe the dominant aqueous complexes and mineral precipitates formed at a certain pH and reactivity conditions. The saturation indices (SI) for schoepite during reaction with 18MΩ water and 6% NaOCl are estimated to be, SI = 0.

Experiments	Average pH	Aqueous complexes and mineral precipitates formed	Dominance of aqueous and solid phases in concentration%
Reaction with 18MΩ water	6.5 (when concentrations start dropping)	UO ₂ OH ⁺	13.8
		(UO ₂) ₃ (OH) ₅ ⁺	8.7
		UO ₂ (OH) ₂ (aq)	5.5
		Schoepite	71.7
Reaction with 10 mM NaHCO ₃	8	UO ₂ (CO ₃) ₃ ⁴⁻	4.6
		Ca ₂ UO ₂ (CO ₃) ₃ ⁰	18.9
		Ca ₂ UO ₂ (CO ₃) ₃ ²⁻	75.8
Reaction with 6% NaOCl	6.5 (when concentrations start dropping)	UO ₂ OH ⁺	1.1
		Schoepite	97.9
6% NaOCl + 10 mM NaHCO ₃	5.9 (when concentrations start dropping)	UO ₂ CO ₃ (aq)	5.4
		UO ₂ (CO ₃) ₂ ⁻²	2.4
		Ca ₂ UO ₂ (CO ₃) ₃ ⁰	77.8
		Ca ₂ UO ₂ (CO ₃) ₃ ²⁻	14.1

Table 8.4 Dissolved Organic Carbon (DOC) content dissolved from Laguna mine wastes after reaction with 1) 18MΩ water pH 5.4 2) 10 mM NaHCO₃ pH 7.5 3) 6% NaOCl pH 7.5 and 4) 6% NaOCl + 10mM NaHCO₃ pH 7.5.

<u>Reagents</u>	<u>Dissolved Organic Carbon (DOC)</u> <u>(mg/L)</u>
Reaction with 18MΩ water	1.6
Reaction with 10 mM NaHCO ₃	2.6
Reaction with 6% NaOCl	5.5
6% NaOCl + 10 mM NaHCO ₃	3.3

Table 8.5 Atomic content of elements in acid extracts obtained through acid digestion of unreacted and reacted Laguna mine wastes used during batch experiments.

Jackpile-Paguete mine waste Samples	U (mg Kg⁻¹)	V (mg Kg⁻¹)	Fe (mg Kg⁻¹)	P (mg Kg⁻¹)
Unreacted XRF	7345	919	77006	2675
Acid extractable from Unreacted sample	5876	271	64880	1381
Reacted - 18MΩ water pH 5.4	5654	357	58020	2341
Reacted - 10 mM NaHCO ₃ pH 7.5	4882	369	57915	2155
Reacted - 6% NaOCl pH 7.5	5188	343	52580	2415
Reacted - 6% NaOCl + 10 mM NaHCO ₃ pH 7.5	4526	359	55483	1099

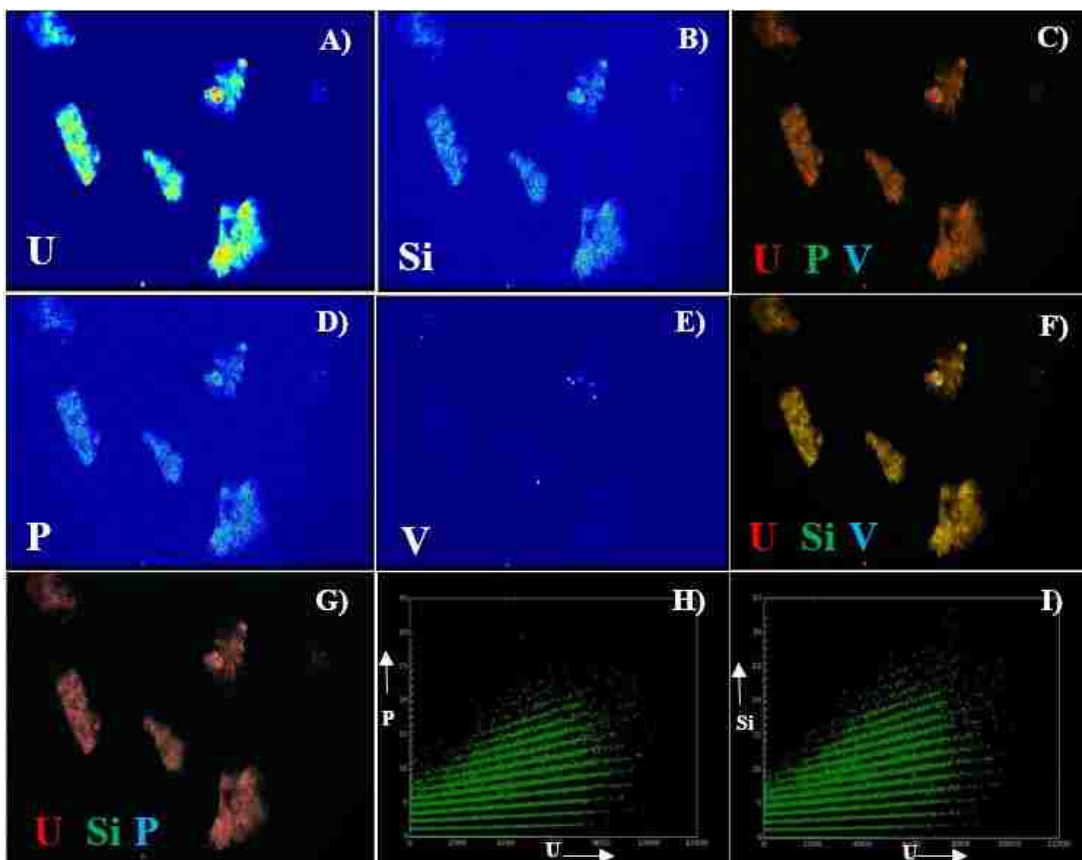


Figure 8.1 Micro X-Ray Fluorescence (μ XRF) mapping on unreacted Laguna mine waste showing co-occurrence of U, Si and P. **A, B, D** and **E**) Mapping images showing distribution of U, Si, P and V in the elemental grains of the mine waste. **C**) Overlaid image of U (red), P (green) and V (blue), showing correlation between U and P in orange which is due to dominance of U over P. **F**) Overlaid image of U (red), Si (green) and V (blue), showing correlation between U and Si in yellow. **G**) Overlaid image of U (red), Si (green) and P (blue), showing correlation between U and Si in yellow and correlation between U and P in magenta. **H** and **I**) Correlations plots between U-P and U-Si maps, where the mapping intensities of U are plotted against those of Si and P, clearly indicating correlation between U, P and Si.

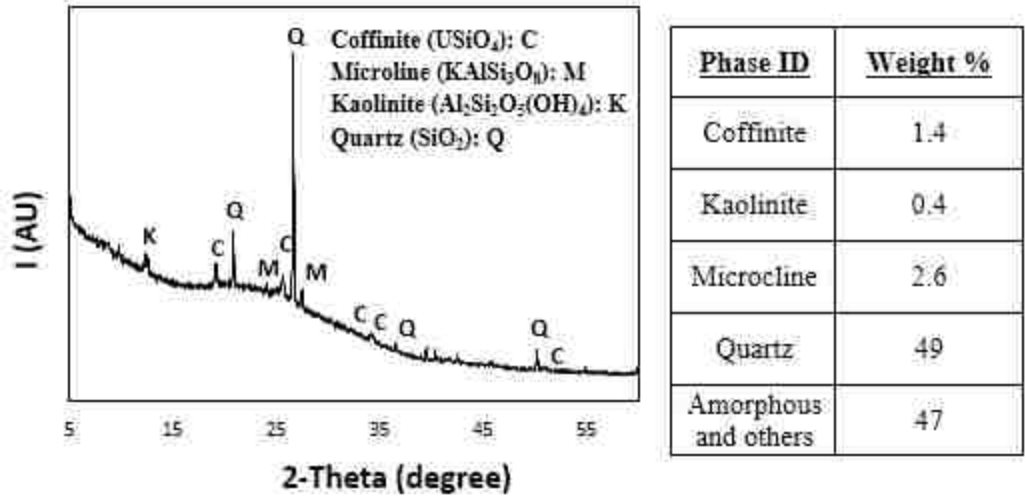


Figure 8.2 X-Ray Diffraction patterns of unreacted Laguna mine waste indicating presence of Kaolinite (K), Quartz (Q), Coffinite (C, U(IV) phase) and Microcline (M). Normalized weight percentages of each of these identified phases were indicated in the table on the right

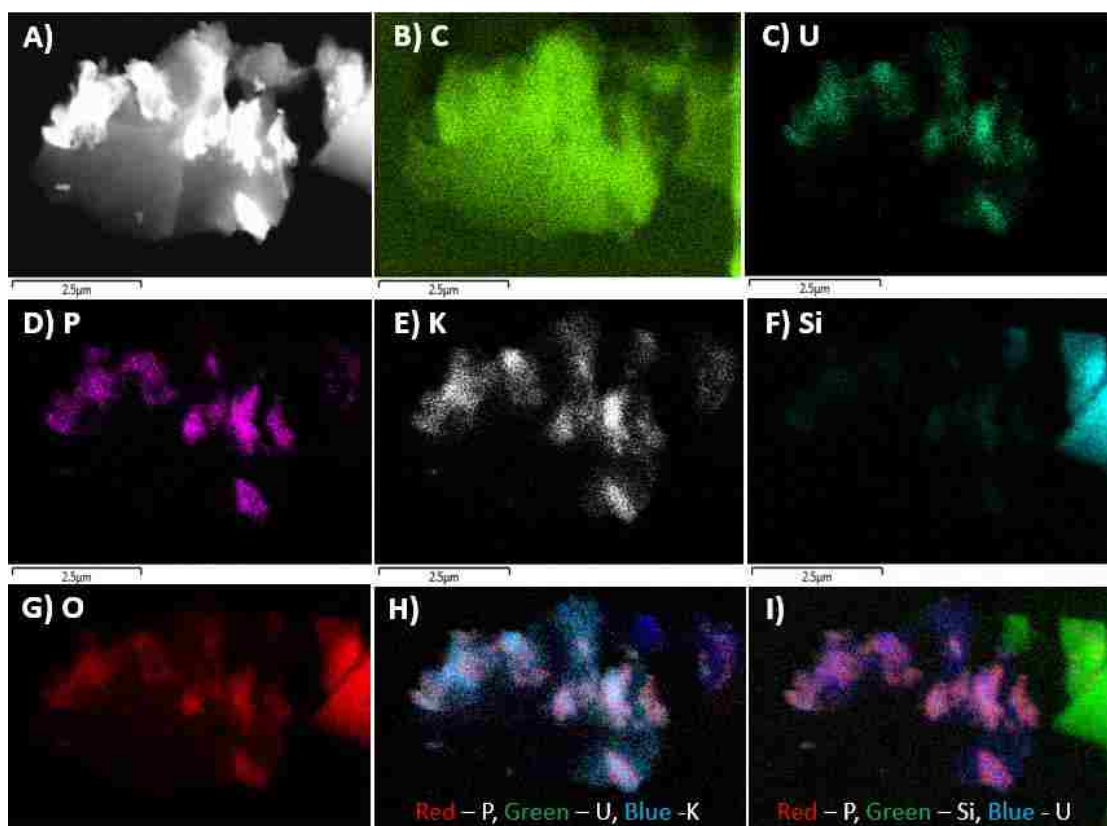


Figure 8.3 Scanning Transmission Electron Microscopy (STEM) mapping of the U-K-P phase in the unreacted mine waste sample. **A)** STEM image of the waste sample **B)** C (carbon) map **C)** U map **D)** P map **E)** K map and **F)** Si map **G)** O map **H)** Overlay map of P in red, U in green and K in Blue suggests co-occurrence of U, K and P, cyan shows co-occurrence of U and K. **I)** Overlay map of P in red, Si in green and U in Blue. Magenta areas show co-occurrence of U and P, cyan shows co-occurrence of U and Si.

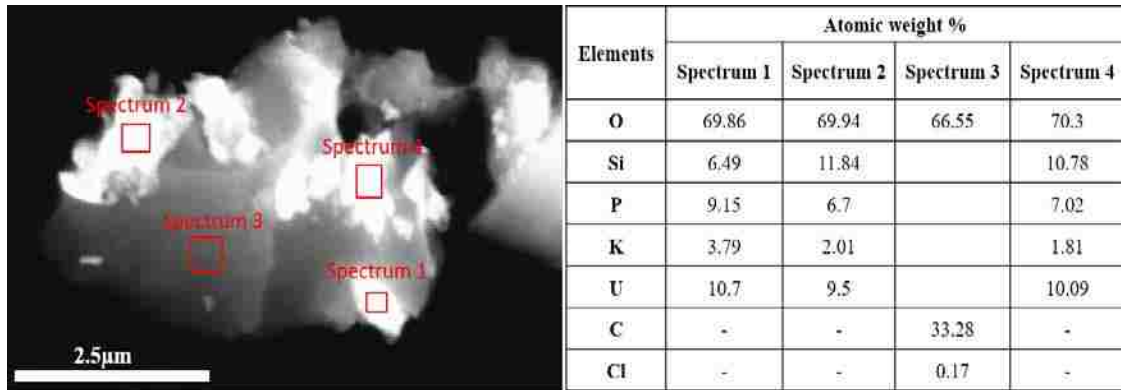


Figure 8.4 Scanning Transmission Electron Microscopy (STEM) image of an area in the waste sample where the predominance of carbon encapsulated U-P-K phases are observed (**Table**) Shows atomic composition of the U-K-P phase in spectrums 1, 2 and 4 highlighted in red boxes in the figure. Spectrum 3 shows the composition of the carbon that encapsulates the micro crystalline U-P-K phase in the waste sample.

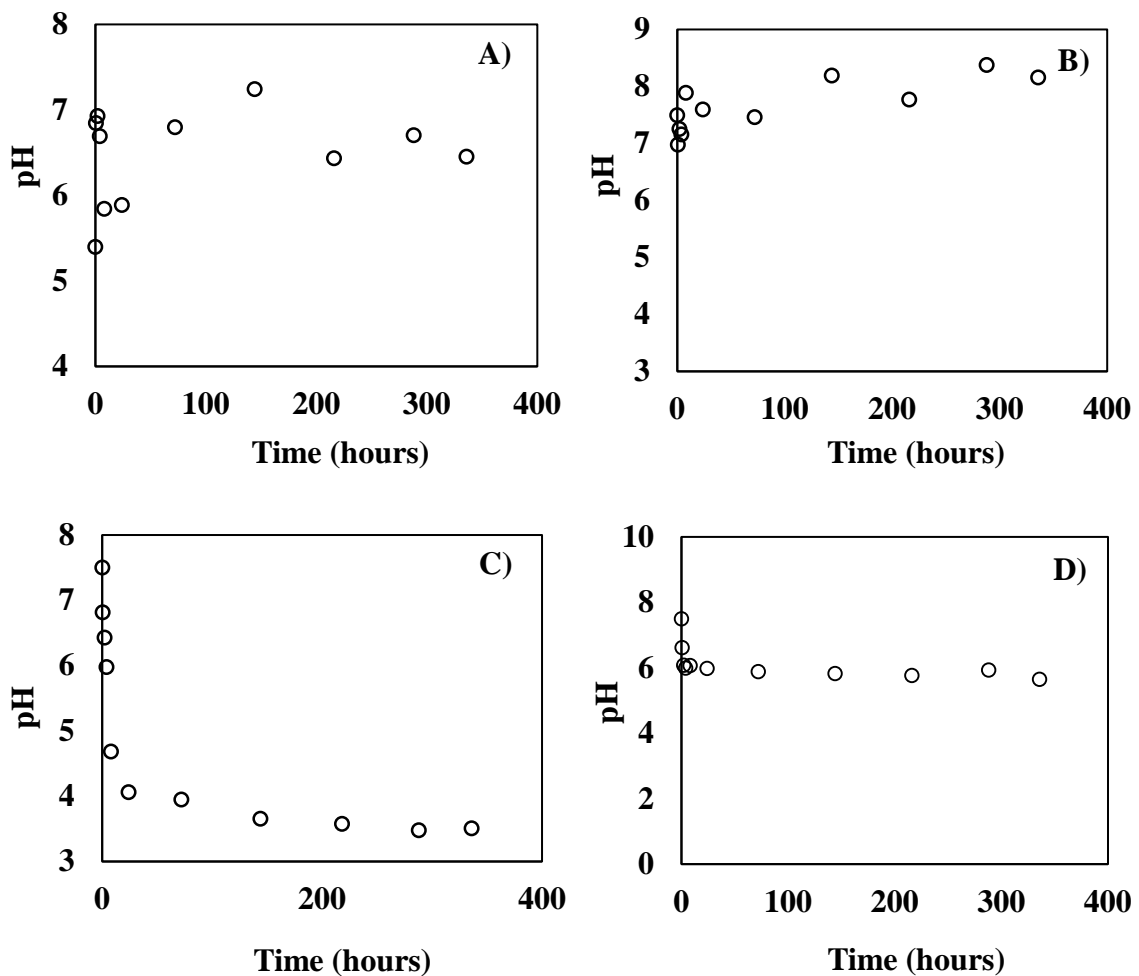


Figure 8.5 The average pH change during batch reactions of Laguna mine wastes with A) 18MΩ water pH 5.4 B) 10 mM NaHCO₃ pH 7.5 C) 6% NaOCl pH 7.5 D) 6% NaOCl + 10 mM NaHCO₃ pH 7.5, conducted in triplicates.

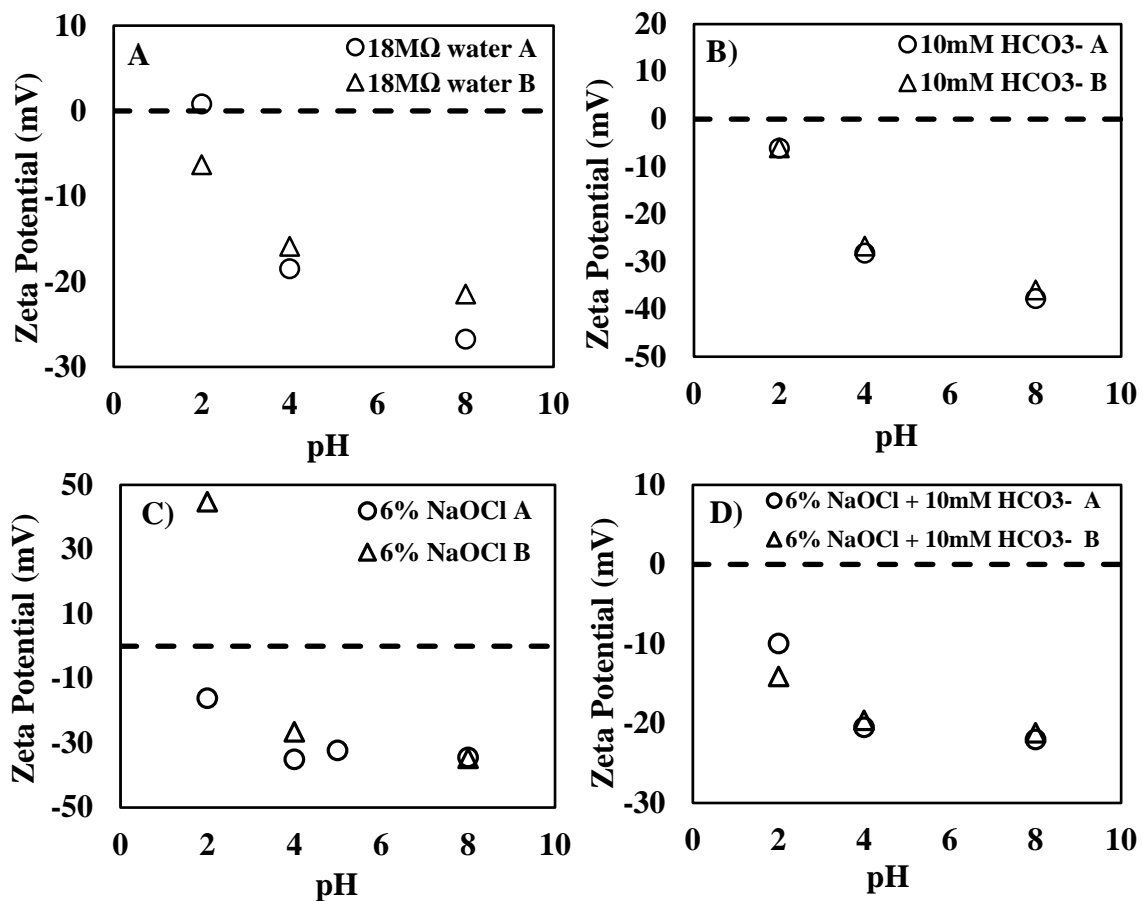


Figure 8.6 Zeta Potential of unreacted and reacted Laguna mine waste. **A)** unreacted mine wastes **B)** mine wastes reacted with 18MΩ water pH 5.4 **C)** mine wastes reacted with 10 mM NaHCO₃ pH 7.5 **D)** mine wastes reacted with 6% NaOCl pH 7.5 **E)** mine wastes reacted with 6% NaOCl + 10 mM NaHCO₃ pH 7.5.

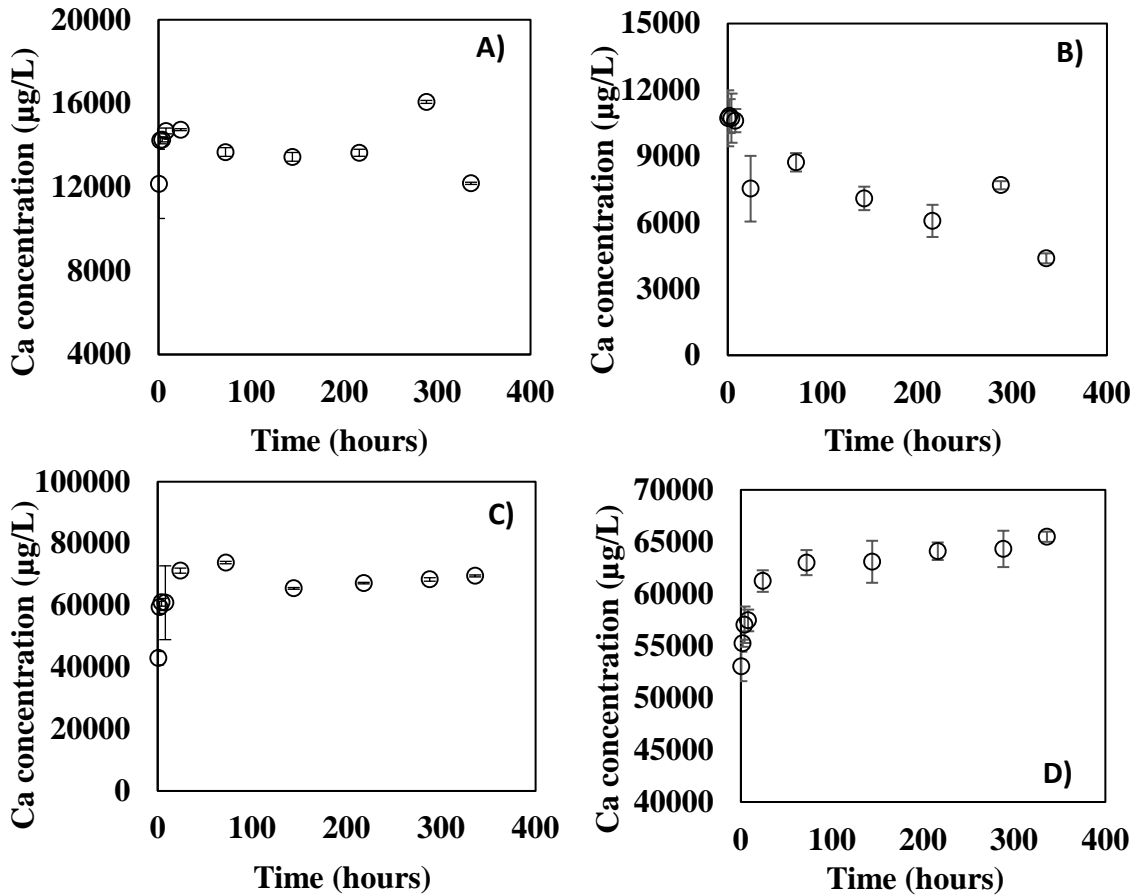


Figure 8.7 Calcium trends for batch experiments on Laguna mine waste reacted with **A)** 18MΩ water pH 5.4 **B)** 10 mM sodium bicarbonate (NaHCO₃) solution pH 7.5 **C)** 6% NaOCl solution, pH 7.5 **D)** 10 mM NaHCO₃ + 6% NaOCl solution, pH 7.5. The pH of the reagents used in B-D were adjusted using 0.5N NaOH, 0.1N HCl and 35.6N HNO₃.

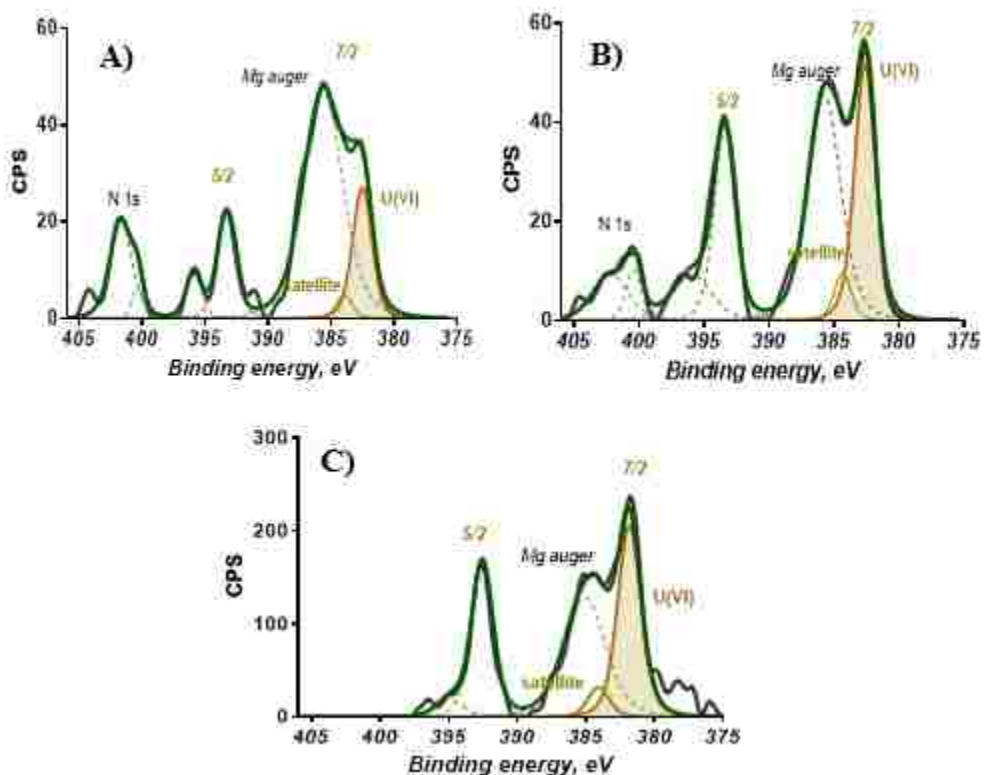


Figure 8.8 High resolution X-ray Photoelectron Spectroscopy (XPS) spectra of reacted mine wastes to identify the surface oxidation states of U. **A)** Mine waste reacted with 10 mM NaHCO₃. **B)** Mine waste reacted with 6% NaOCl. **C)** Mine waste reacted with 6% NaOCl + 10 mM NaHCO₃. Black line represents the experimental spectra obtained while the green line represents the curve fitting by cumulating the individual peaks under the curve. Percentage of different U oxidation states observed in the top 5nm of the mine waste surface through these high resolution spectra are reported in table 8.2.



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