## Basic Semiconductor Detector

### Requirement: Large sensitive region ...

We know:

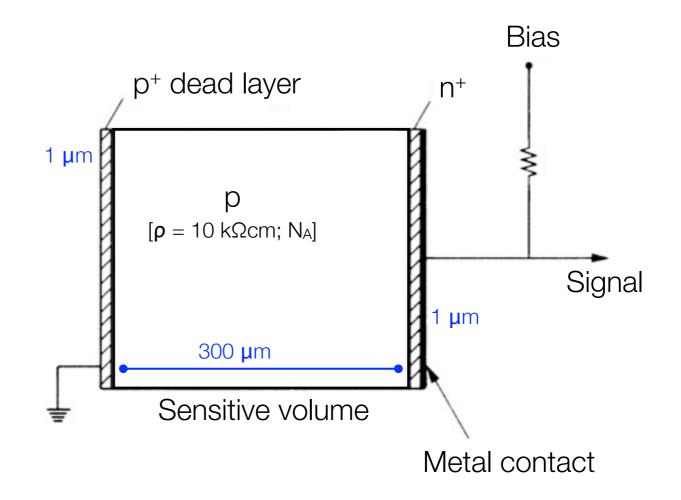
$$d \approx x_p \approx \sqrt{\frac{2\epsilon U}{eN_A}}$$

Typical:  $N_A = 10^{15}/\text{cm}^3$  n<sup>+</sup> region highly doped:  $N_D \gg N_A$ 

$$U = \frac{e}{2\epsilon} N_A d^2$$
$$= 100 \text{ V}$$

Electric field:

$$E = \frac{U}{d} = \frac{100 \text{ V}}{300 \cdot 10^{-6} \text{ m}} \approx 3 \cdot 10^5 \frac{\text{V}}{\text{m}}$$
 [Safe. Breakdown limit at 10<sup>7</sup> V/m]



n<sup>+</sup> and p<sup>+</sup> needed to allow metallic contacts ... [High doping = small depletion zone]

Bias voltage supplied through series resistor ...

## Pulse Shape Estimate

# Electric pulse arises from induction ...

Movement of electron from x → x+dx yields change in potential energy:

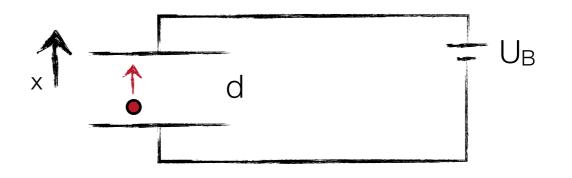
$$dW = e \, dU = e |\vec{E}| dx = e \frac{U_B}{d} dx$$

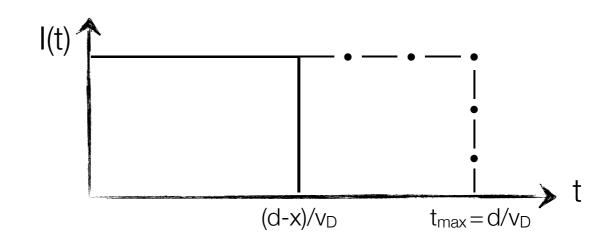
also:  $dW = dQ U_B$ 

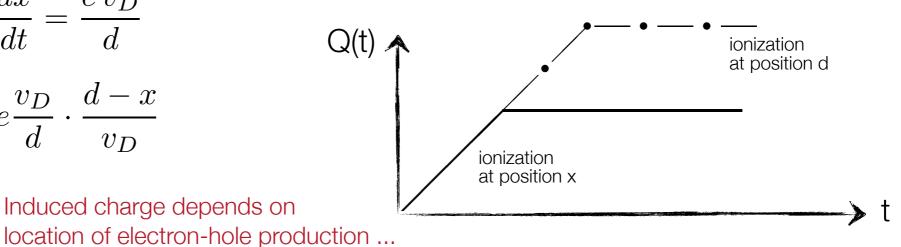
[dQ = charge collected by capacitor]

Thus:

$$dQ=rac{e\,dx}{d}$$
 drift velocity 
$$I=rac{dQ}{dt}=rac{dQ}{dx}rac{dx}{dt}=rac{e\,v_D}{d}$$
  $Q=e\,rac{v_D}{d}\cdot t=erac{v_D}{d}\cdotrac{d-x}{v_D}$   $=e\,rac{d-x}{d}$  Induced charge depends on







Pulse form for line source: [simple estimate]

'location' of first pair; x(t) ...

Current:

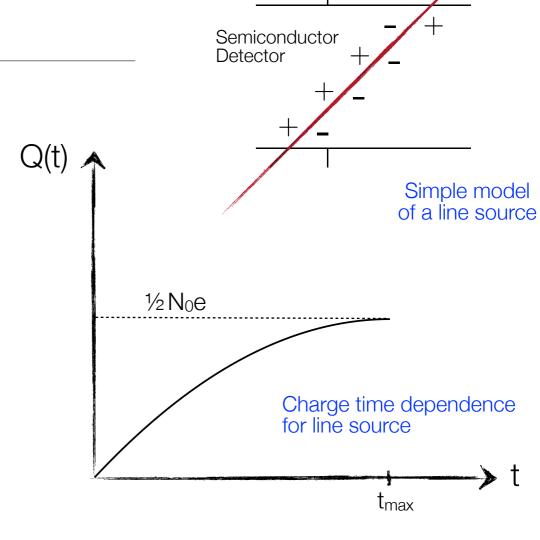
$$I(t) = e \frac{v_D}{d} \cdot N_0 \frac{d - x}{d} \Theta\left(\frac{d - x}{d}\right)$$
$$= e \frac{v_D}{d} \cdot N_0 \frac{d - v_D t}{d} \Theta\left(\frac{d - v_D t}{d}\right)$$

Charge:

$$Q(t) = N_0 e^{\frac{v_D}{d}} \int_0^t \left(1 - \frac{tv_D}{d}\right) \Theta\left(1 - \frac{tv_D}{d}\right)$$
$$= N_0 e^{\frac{v_D}{d}} \left(t - \frac{t^2 v_D}{2d}\right) \Theta\left(1 - \frac{tv_D}{d}\right)$$

Total charge after  $t_{max} = d/v_D$ :

$$Q(t_{\text{max}}) = N_0 e^{\frac{v_D}{d}} \left( \frac{d}{v_D} - \frac{d^2}{v_D^2} \frac{v_D}{2d} \right) = \frac{N_0 e}{2}$$



Particle

Remark: such a signal is e.g. seen in LAr ionization chambers.

Electrons :  $Q_{max} = \frac{1}{2} N_0 e$ 

Holes :  $Q_{max} = \frac{1}{2} N_0 e$ 

$$Q_{tot} = N_0 \cdot e$$

More realistic treatment: Electric field is x-dependent ...

Electric field:

$$E = -\frac{eN_A}{\epsilon} \cdot x$$

assuming simple model for charge distribution over depletion zone ... [see above]

Conductivity:

$$\sigma = e(n\mu_e + p\mu_h) \approx eN_A\mu_h \label{eq:sigma}$$
 [as here: p  $\approx$  NA, n  $\approx$  0]

Thus:

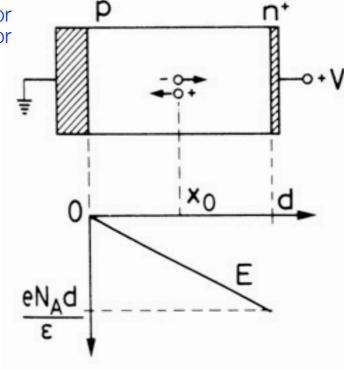
$$E = \frac{x}{\mu_h \tau} \qquad \text{with } \tau = \epsilon/\sigma \\ \text{[typical: $\tau = O$(few ns)]}$$

For an electron at location x within the depletion zone:

$$v = \frac{dx}{dt} = -\mu_e E = \frac{\mu_e}{\mu_h} \frac{x}{\tau}$$

i.e. drift velocity not constant!





Assuming  $\mu_e$ ,  $\mu_h$  to be independent of E and thus of location x ...

$$x = x_0 \exp \frac{\mu_e t}{\mu_h \tau}$$
 and  $t = \tau \frac{\mu_h}{\mu_e} \cdot \ln \frac{x}{x_0}$ 

$$Q_e(t) = -\frac{e}{d} \int_0^t \frac{dx}{dt} dt = \frac{e}{d} x_0 \left( 1 - \exp \frac{\mu_e t}{\mu_h \tau} \right)$$

Charge induced by electron as a function of time ...

Induced charge from electrons:

$$Q_e(t) = \frac{e}{d}x_0 \left(1 - \exp\frac{\mu_e t}{\mu_h \tau}\right)$$

Similar for holes:

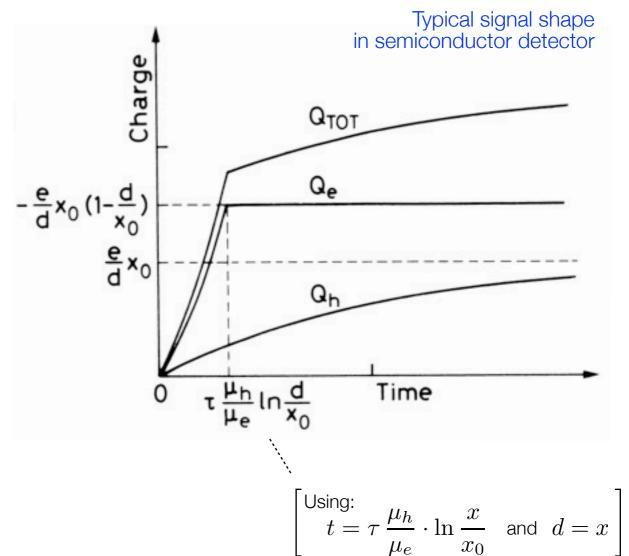
$$v = \frac{dx}{dt} = \mu_h E = -\frac{\mu_h}{\mu_h} \frac{x}{\tau} = -\frac{x}{\tau}$$
$$x = x_0 \exp\left(-\frac{t}{\tau}\right)$$

and thus:

$$Q_h(t) = -\frac{e}{d}x_0\left(1 - \exp\left(-\frac{t}{\tau}\right)\right)$$

Summation yields:

mmation yields: 
$$Q_{\rm tot}(t) = Q_e(t) + Q_h(t)$$
 
$$Q_{\rm tot} = Q_e(t_d) + Q_h(t \to +\infty) = \frac{e}{d}x_0\left(1-\frac{d}{x_0}\right)-\frac{e}{d}x_0 = -e$$



Signal rise time essentially determined by

$$\tau = \epsilon/\sigma$$

i.e. typically in the order of nanoseconds. [Typical:  $1/\sigma = \rho = 10000 \ \Omega \text{cm}$ ;  $\epsilon \approx 10^{-12} \ \text{s/}\Omega \text{cm}$ ]

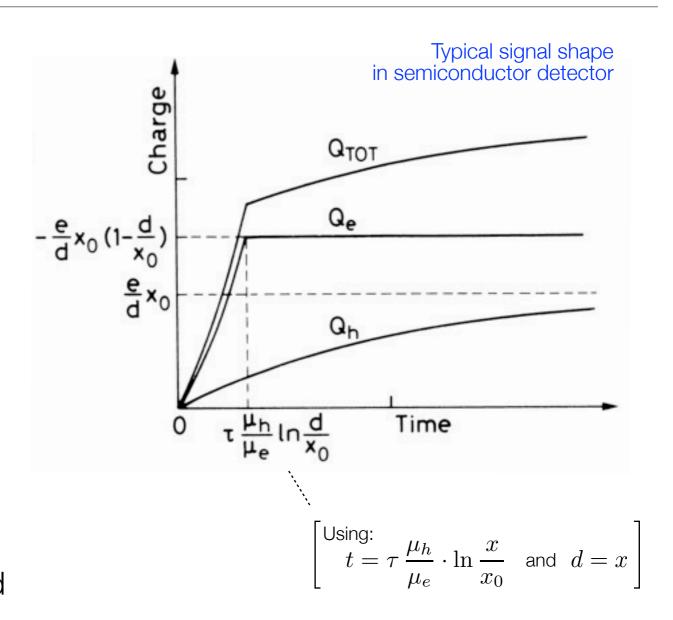
### Further complications:

Consider particle trajectory [here only for one electron-hole pair]

Tracks not exact line charge [distributed over typically 50 - 100 µm width]

 $\mu_e$  and  $\mu_h$  not independent of E-field [i.e. need to introduce  $\mu(x)$  ...]

Potential losses due to traps [loss or delayed charge induction]



. .

## Ionization Yield and Fano Factor

### Energy resolution:

$$\mathcal{R} = \frac{\Delta E}{E} \qquad \qquad \text{with } \Delta \text{E defined} \\ \text{as full width half maximum ...}$$

## Electron-hole pairs: [or number of ionizations ...]

$$N_i = rac{E}{\epsilon_0}$$
 with  $\mathbf{\epsilon}_0$  defined as average energy per ionization ...



$$E \sim N_i$$
,  $\sigma^2 \sim N_i$ ,  $\Delta E \sim 2.35 \sigma \sim 2.35 \sqrt{N_i}$   
 $\mathcal{R} = 2.35 \frac{\sqrt{N_i}}{N_i} = 2.35 \sqrt{\frac{\epsilon_0}{E}} \sim \frac{1}{\sqrt{E}}$ 

If full energy is absorbed this estimate is incorrect, as E is fixed and thus cannot fluctuate, i.e. fluctuations are not all independent and ...

$$\sigma^2 = FN_i \qquad \blacktriangleright \qquad \mathcal{R} = 2.35 \, \frac{\sqrt{FN_i}}{N_i} = 2.35 \, \sqrt{\frac{F\epsilon_0}{E}}$$
 [F: Fano Factor]

For many detectors F < 1; yields better resolution ...

Definition of

**FWHM** 

energy resolution

Gaussian:

FWHM =  $2.35 \sigma$ 

[e.g. semiconductors or gases]

## Ionization Yield and Fano Factor

### Energy loss:

Only ~1/3 of the energy loss produces electron-hole pairs; About 2/3 is used for lattice excitations, i.e. phonons ...

#### Energy loss per process:

Phonon excitation:  $E_x \sim 0.037 \text{ eV}$ 

 $\text{Ionization} \qquad \qquad : \qquad E_i = E_{gap} \sim 1 \text{ eV [e.g. 1.1 eV for Si]}$ 

	<b>٤</b> <sub>0</sub> [@ 300 K]	<b>٤</b> <sub>0</sub> [@ 77 K]	Egap
Si	3.6 eV	2.8 eV	1.1 eV
Ge	_	2.9 eV	0.7 eV

ε<sub>0</sub>: mean energy per electron-hole pair

### Energy conservation:

$$E_0 = E_i \cdot N_i + E_x \cdot N_x$$
 with  $E_0$  : total energy deposited; fixed ...

 $N_i$ : number of ionization, i.e. electron-hole pairs

as fluctuations in  $N_i$  are compensated  $\Delta N_x$ : fluctuations of  $N_x$  by fluctuations in  $N_x$  to keep  $E_0$  constant ...  $\Delta N_i$ : fluctuations of  $N_i$ 

#### On average:

$$E_x\sigma_x=E_i\sigma_i \\ \text{with } \sigma_i=\sqrt{N_i} \text{ , } \sigma_x=\sqrt{N_x} \\ \end{bmatrix} \qquad \blacktriangleright \quad \sigma_i=\frac{E_x}{E_i}\sigma_x=\frac{E_x}{E_i}\sqrt{N_x}$$

## Ionization Yield and Fano Factor

#### Variance of N<sub>i</sub>:

$$\sigma_i = \frac{E_x}{E_i} \sqrt{N_x} = \frac{E_x}{E_i} \sqrt{\frac{E_0}{E_x} - \frac{E_i}{E_x} N_i}$$

using 
$$N_i = E_0/\epsilon_0$$
 
$$E_0 = E_i \cdot N_i + E_x \cdot N_x$$
 
$$\rightarrow N_x = (E_0 - E_i N_i)/E_x$$

$$= \frac{E_x}{E_i} \sqrt{\frac{E_0}{E_x} - \frac{E_i}{E_x} \frac{E_0}{\epsilon_0}} = \sqrt{\frac{E_0}{\epsilon_0}} \sqrt{\frac{E_x}{E_i} \left(\frac{\epsilon_0}{E_i} - 1\right)} = \sqrt{N_i F}$$

Yields resolution better than expected ...

#### Numbers:

Si :  $\epsilon_0 = 3.6 \text{ eV} @ 300 \text{ K}$   $F \approx 0.1$ 

Fano Factor F

Ge:  $\epsilon_0 = 2.9 \text{ eV} @ 77 \text{ K}$ 

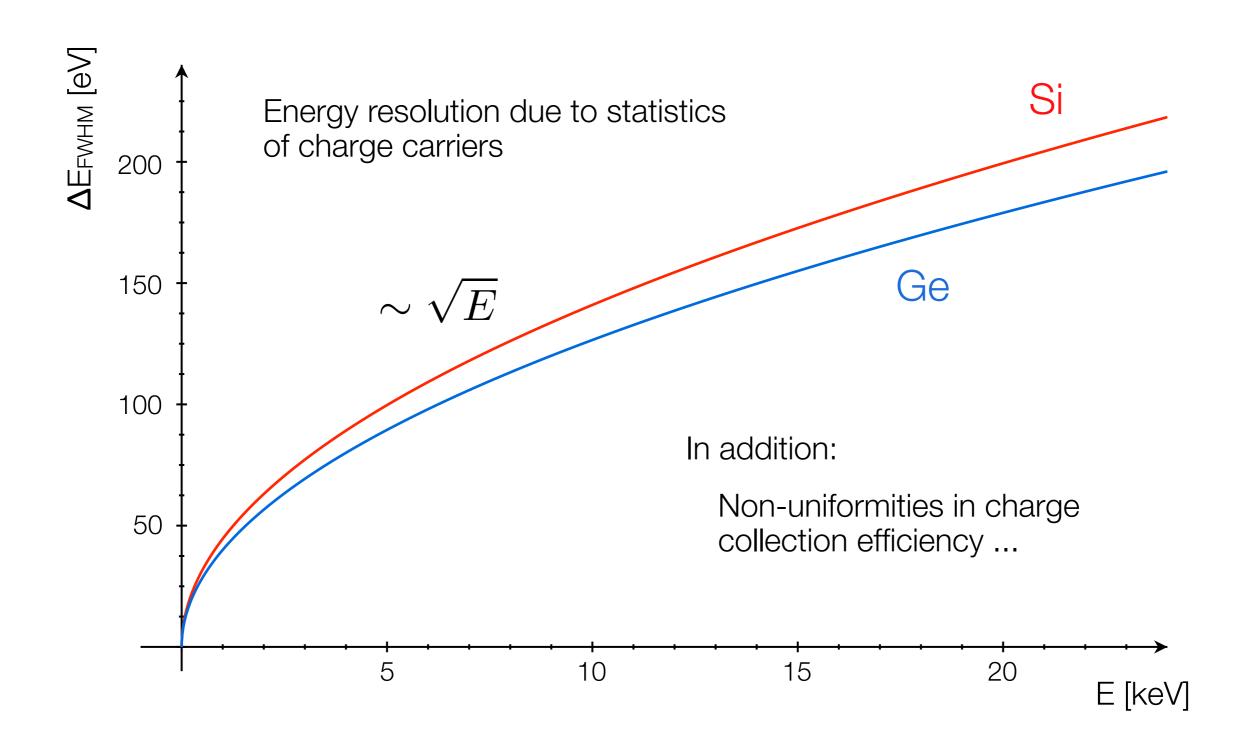
F ≈ 0.1

#### Resolution:

$$\Delta E_{\text{FWHM}} = 2.35 \cdot \epsilon_0 \sqrt{N_i F} = 2.35 \cdot \sqrt{\epsilon_0 F E_0}$$

Example: Photon of 5 keV;  $E_Y = E_0 \rightarrow \Delta E = 100$  eV,  $\Delta E/E = 2\%$  [instead of 6%]

# **Energy Resolution**



## **Energy Resolution**

Comparison of energy resolutions ...

Scintillator [Nal(TI)]: 1 MeV photon;  $\sigma/E \approx 2\%$ ;  $\Delta E/E \approx 5\%$ 

 $[N_i = 40000 \text{ photons/MeV} \times \eta \times Q.E.; \eta = 0.2, Q.E. = 0.25; \sigma/E = 1/\sqrt{N_i}]$ 

Semiconductor [Si]: 1 MeV photon;  $\sigma/E \approx 0.06\%$ ;  $\Delta E/E \approx 0.15\%$ 

 $[N_i = 300000 \text{ e/h-pairs/MeV}; \eta \approx 1, Q.E. \approx 1; F = 0.1 \sigma/E = \sqrt{F/\sqrt{N_i}}]$ 

Energy resolution of a semiconductor detector can be better by a factor 25 to 30.

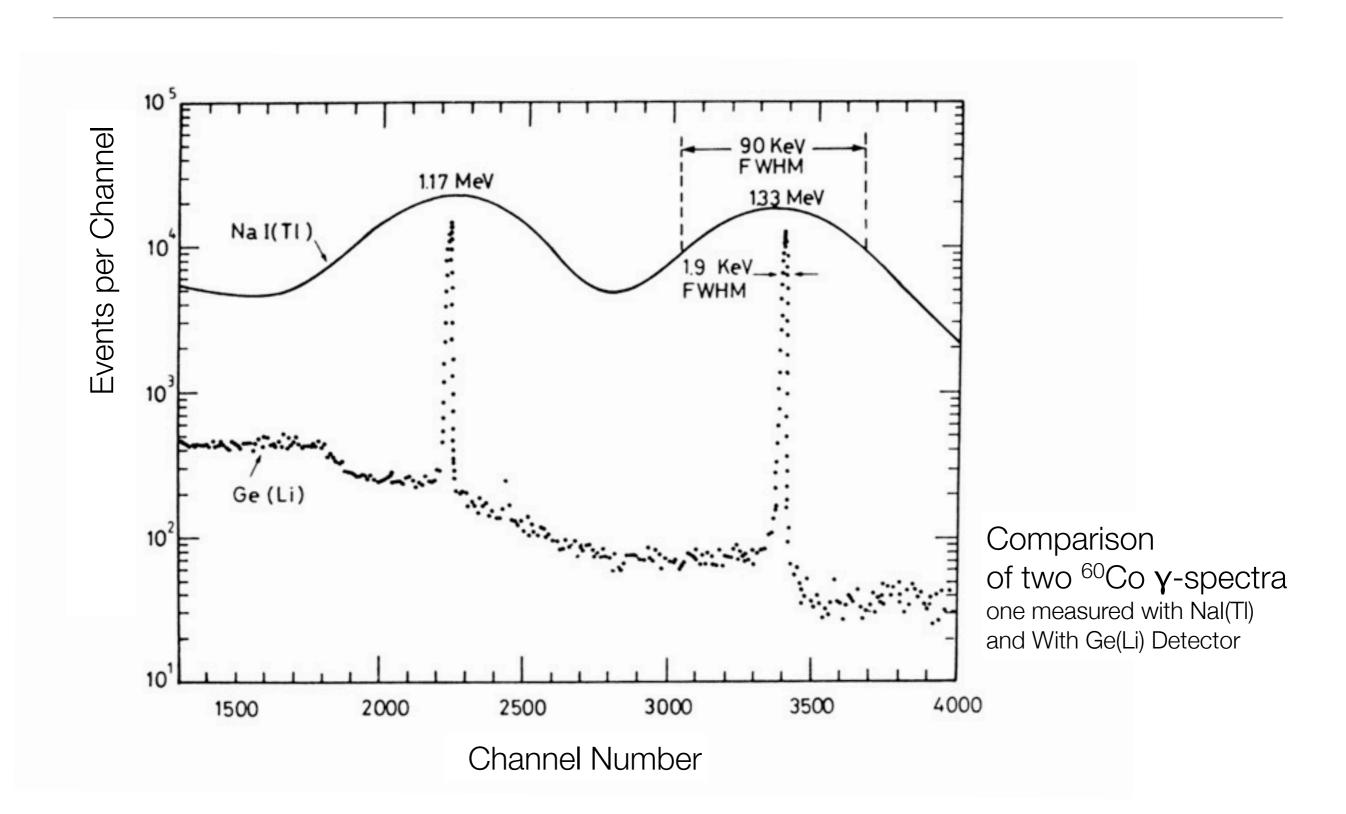
This is indeed observed:

[for  $E_Y = 1.33 \text{ MeV}$ ]

Ge(Li) Counter: Resolution of 0.15% possible (at ~ 1 MeV)

Nal(TI) Detector: Resolution of about 6% (at ~ 1 MeV)

# **Energy Resolution**



#### Diffused Barrier Detectors

[or Diffused Junction Diodes]

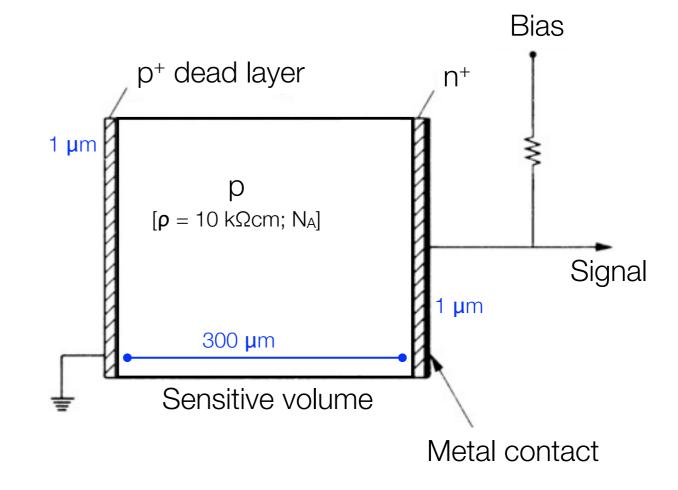
[see above]

Material: p-type semiconductor with n<sup>+</sup> and p<sup>+</sup> surface contacts ...

Impurities [e.g. phosphorus for n+] are diffused into one end of homogeneous p-type semiconductor at high T ~ 1000 °C

### Typical dimensions:

Surface layers (n+/p+) : 0.1 to 2  $\mu$ m Depletion layer (p-type) : 300  $\mu$ m



### Disadvantages:

Highly doped n<sup>+</sup> surface leaves relatively thick dead layer for particles entering the detector ... i.e. soft or short range particles (e.g.  $\alpha$ 's) not measured as they don't reach depletion layer ... or part of the deposited energy is not measured  $\rightarrow$  degraded energy resolution

Alternative: Ion-implanted Diodes

[Advantage: Thinner entrance windows of ~50 nm; lower T ~ 500 °C yielding higher lifetime]

#### Surface Barrier Detectors

Very thin metal contact layers (~ 20 nm) [n-type Si with gold or p-type Si with Aluminum]

Fabrication process: etching silicon surface and depositing thin Au layer by evaporation ...

Processing temperature: 20 °C Si-Surface must be oxidized before Au deposition ...

#### Electrons diffuse into metal ...

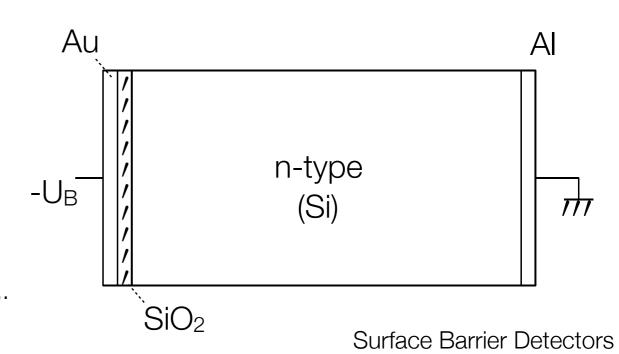
Different Fermi levels lead to contact electromotive force (emf); potential arises via equilibration process ...

### Yields depletion depths of up to 5 mm [~ √UB]

Depletion zone extends through entire thickness of the silicon layer [high depletion possible due to high resistance]

#### Advantages:

Thin entrance window ...
Full depletion allows dE/dx measurement
Applying -U<sub>B</sub> at metal: high potential barrier; no dark currents
Increasing bias voltage beyond full depletion → faster signal rise

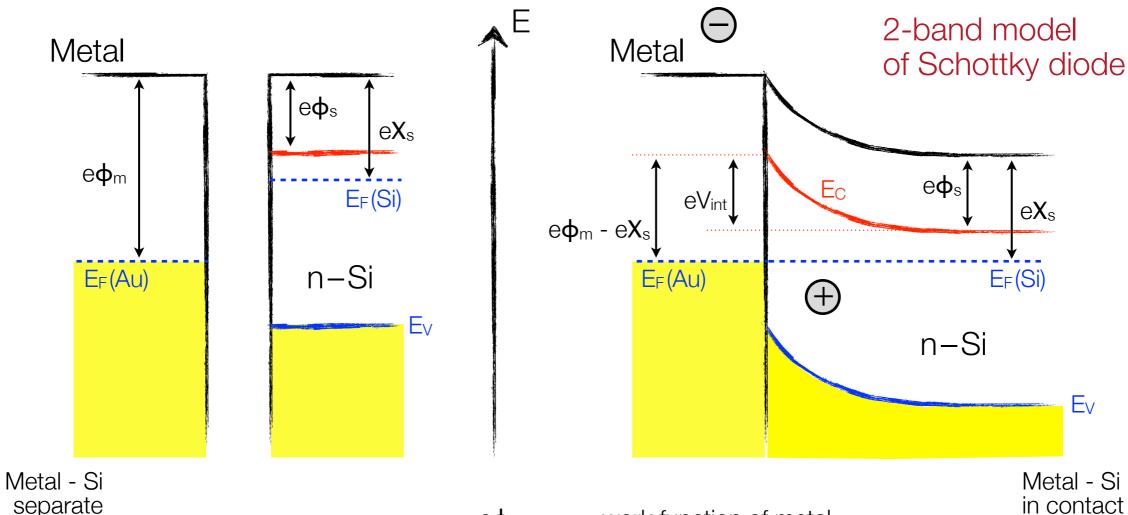


#### Disadvantage:

Sensitivity to visible light ... requires light enclosure

with thin gold layer

[Schottky Diode]



Development of Depletion zone:

Occurrence of electromotive force ...

Electrons diffuse into metal until Fermi levels become equal ...  $e \Phi_m$ : work function of metal

 $e \phi_s$ : work function of semiconductor

eX<sub>s</sub>: work affinity of semiconductor (material constant)

 $e\phi_{\Delta} = e\phi_{m} - eX_{s}$  (potential well)

 $eV_{int} \approx e\Phi_m - e\Phi_s$  (potential difference seen by carriers)

Results in strong E field at surface ...

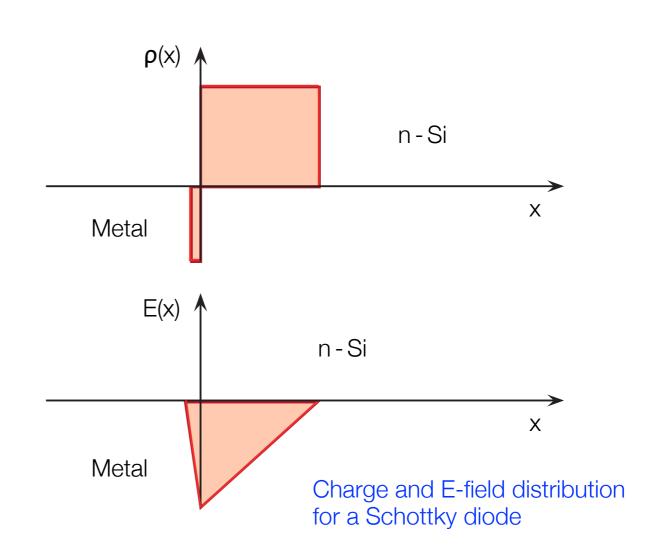
Surface Barrier Detectors can be operated as a diode.

[Schottky Diode]

#### Metal-Si contact:

Electrons diffuse from metal to Si until  $E_F(metal) = E_F(Si)$ ;

Strong electric field at boundary prevents further electron diffusion into metal



### With bias voltage:

Reverse bias: positive potential of n - Si

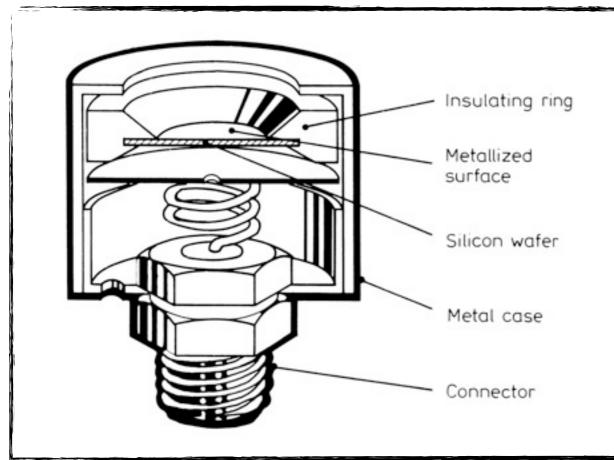
w.r.t metal; increased potential well, electron carriers cannot tunnel from Si to metal.

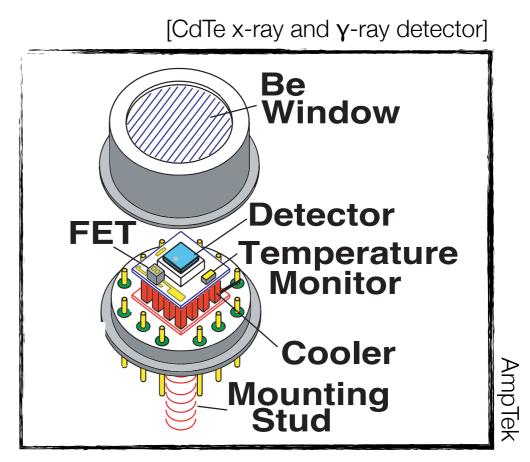
Forward bias: negative potential of n - Si

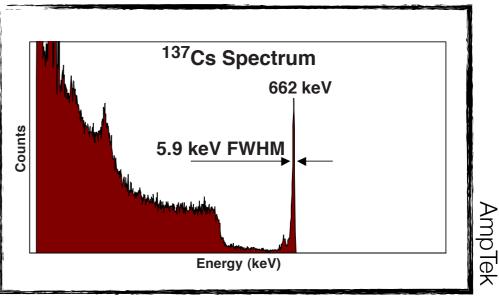
w.r.t metal; decreased potential barrier, current can flow.

Examples of Surface Barrier Detectors [SSB]

[Cross section of typical SSB]







### p-i-n Detectors:

[Lithium drift diodes]

Obtain thicknesses greater than few millimeter ...

[needs very high resistivity; intrinsic semiconductor]

#### Idea:

Create thick depletion layer by compensation of donors or acceptors ...

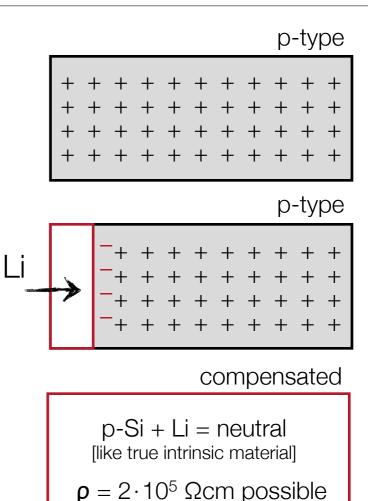
[i.e. produce intrinsic layer]

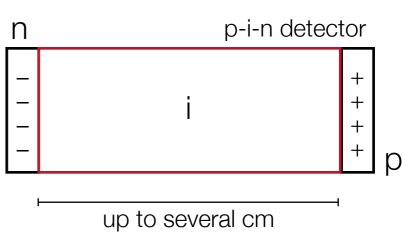
### Compensation process:

- i. Start with high purity p-type Ge or Si [acceptor typically B (boron)]
- ii. Bring semiconductor in contact with Li bath @ 350-400 °C; [Li diffuses into p-layer]
- iii. Apply external field; Li drifts far into crystal and compensates B locally [equilibration process]

Ge(Li) detectors need

permanent cooling





### Intrinsic Ge Detectors:

[High Purity Ge Detectors]

Since 1980ies: possibility to produce very pure Germanium, i.e. produce intrinsic semiconductor without need for compensation ...

Advantage: no cooling needed [except for noise reduction]

### Purification process: zone melting

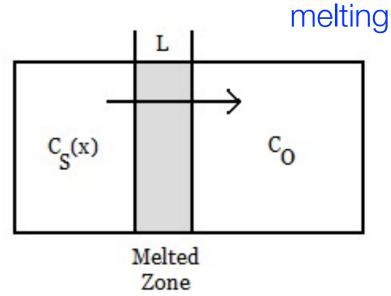
Successively melting narrow regions of a crystal moves impurities to end of ingot ... Repeating process yields very high purities [< 10<sup>9</sup> impurity atoms per cm<sup>3</sup>]

### Applications:

[depends on detector size and energy range]

- γ-spectroscopy
- low energy electron detection
- detection of strongly ionizing particles
- dE/dx for particle ID

- ...



Zone

### Motivation:

b-Quark tagging & life time measurements via secondary vertex finding ...

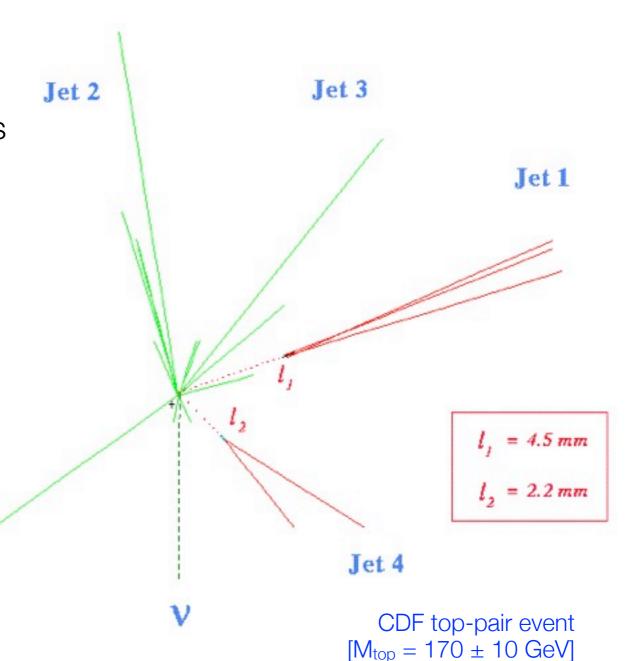
e.g.: 
$$p\bar{p} \to t\bar{t} + X \qquad \text{[Tevatron]}$$
 
$$\hookrightarrow b\bar{b}W^+W^-$$

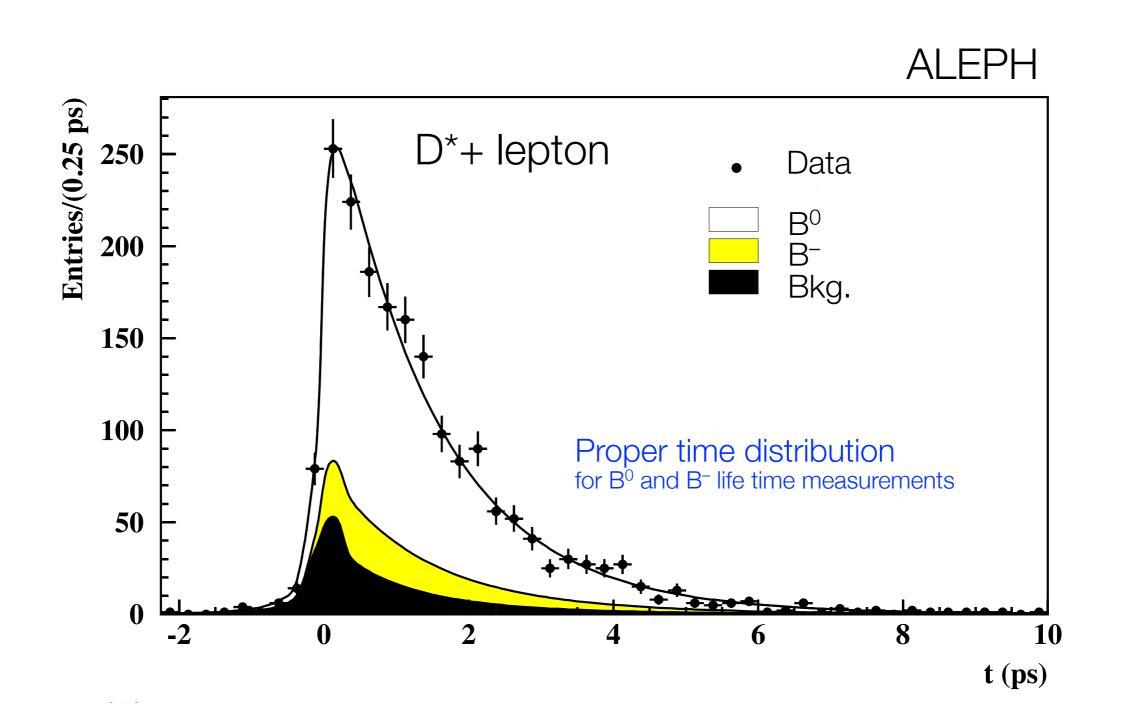
$$\begin{array}{ccc} pp & \to & H+X & & \text{[LHC]} \\ & \hookrightarrow & b\bar{b} \end{array}$$

Typical lifetime:  $\tau = 10^{-12} .... 10^{-13} s$ 

Thus:

To measure lifetime in picosecond regime one needs spacial resolution of the order of 5 - 30  $\mu m \dots$ 





### Principle:

Segmentation into strips, pads, pixels ...

#### Typical parameters:

Thickness: 150 - 500 µm

Strip separation (pitch): 20 - 150 µm

Resolution: 5 - 40  $\mu$ m (pitch/ $\sqrt{12}$ )

Charge collection: 20 ns Charge integration: 120 ns

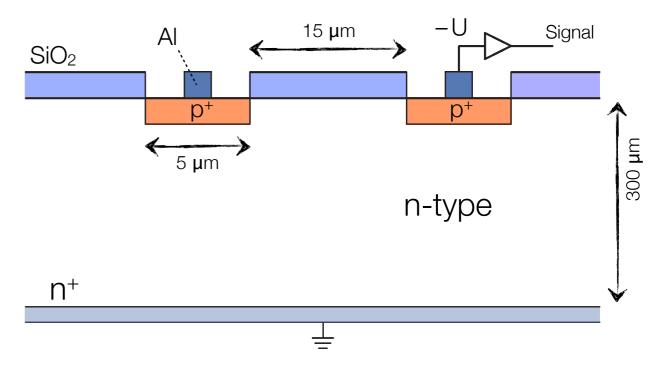
Operation voltage: 160 V

### Output signal:

Total charge: Qout ~ 4 fC

Average energy loss of MIP: 300 eV/µm; Si: 3.6 eV/pair.

Thus 80 electron-hole pairs per  $\mu$ m; 300  $\mu$ m thickness  $\rightarrow$  25000 pairs/MIP



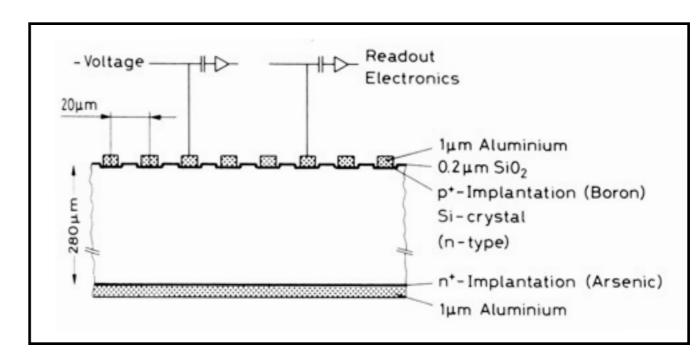
Schematics of Silicon Strip Detector [from 1983]

High resistive n-type silicon onto which p<sup>+</sup> diode strips with aluminum contacts are implanted

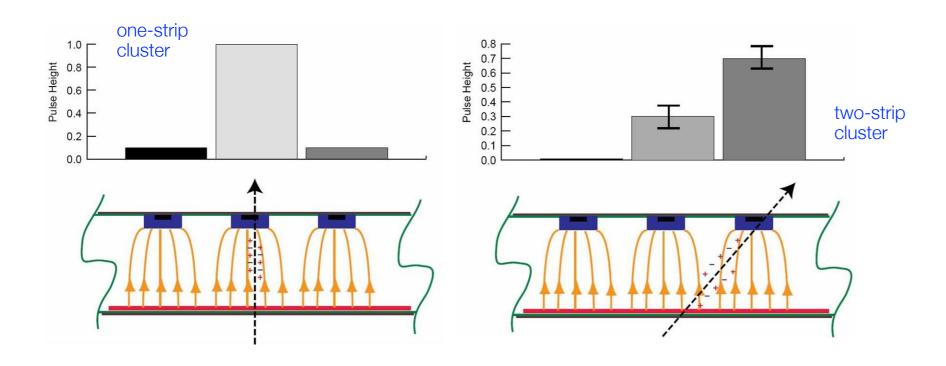
### Readout:

Reduction of electronic channels using charge devision method ...

Calculate center of gravity of collected charges ...



Original schematics of first micro-strip detector [Hyams et al., 1983]



### Limitations:

High energy  $\delta$ -electrons limit spatial resolution as they shift center of gravity of the signal ...

### Rough estimate:

[Perpendicular scattering;  $\delta \perp \text{track}$ ]

 $r_δ$ : average range of δ-electron

 $N_{\delta}$  : number of electron-hole pairs from  $\delta\text{-electron}$ 

N<sub>p</sub> : number of electron-hole pairs from primary track

Then:

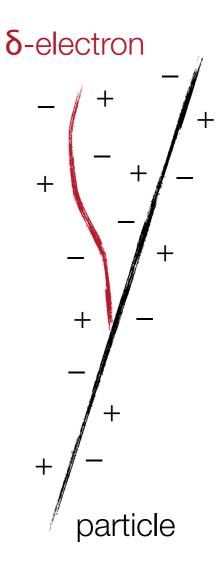
$$\Delta x = \frac{N_{\delta} \cdot \frac{r_{\delta}}{2}}{N_{\delta} + N_{p}}$$

#### Example:

100 µm thick Si-counter

Pion [5 GeV] : 240 eV/μm  $\rightarrow$  6700 electron-hole pairs δ-electron : with 10% probability T > 20 keV;  $r_{\delta} = 5$  μm

complete absorption → 5500 electron-hole pairs



$$\Delta x = \frac{5500 \cdot 2.5 \mu \text{m}}{6700 + 5500} = 1.1 \mu \text{m}$$
resolution limitation;

increases with thickness

### Limitations:

Landau fluctuations: production of  $\delta$ -electrons can disturb charge devision ...

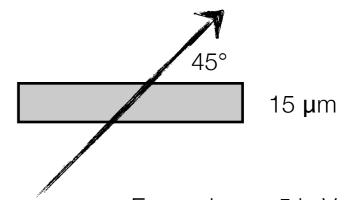
[worse for thick counters; see figure]

Noise: position measurement requires S » N; center of gravity influenced by S/N.

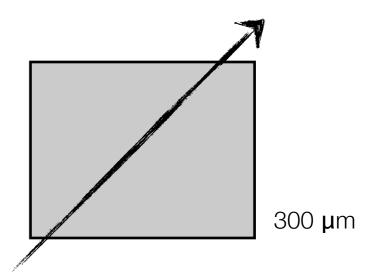
Diffusion: smearing of charge cloud deteriorates double hit resolution

Magnetic field: Lorentz force has impact on drifting electrons and holes.

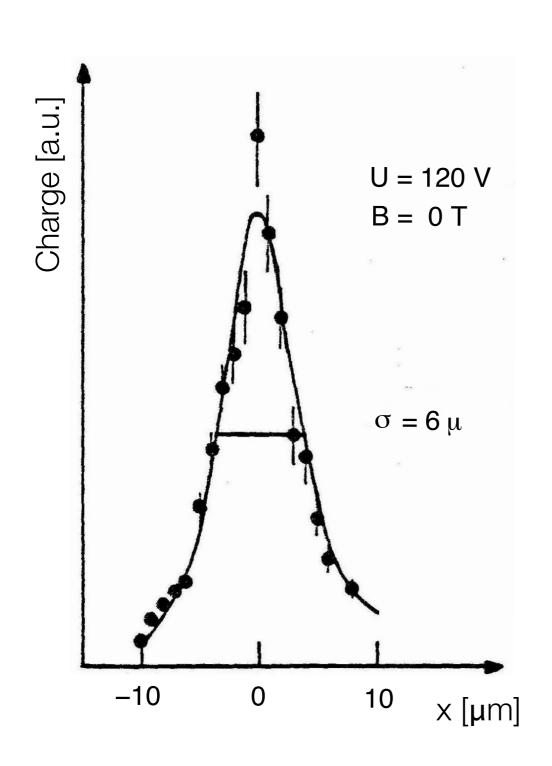
[track signal displaced if E not parallel to B-field]



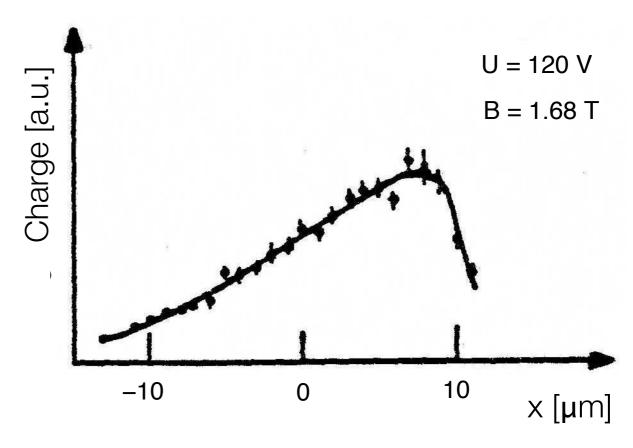
Energy loss  $\approx$  5 keV 10% probability to produce 5 keV  $\delta$  Resolution limited to 15  $\mu$ m/ $\sqrt{12} \approx 4 \mu$ m



Energy loss  $\approx$  100 keV 10% probability to produce 100 keV  $\delta$  Resolution limited to 300  $\mu$ m/ $\sqrt{12} \approx$  90  $\mu$ m



Spatial distribution of collected charge in presence of magnetic field

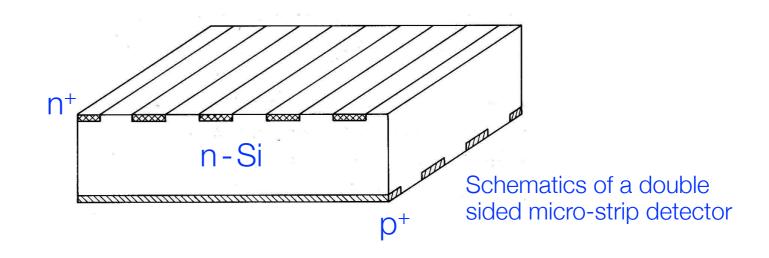


#### Next step:

Double sided micro-strip detectors ...

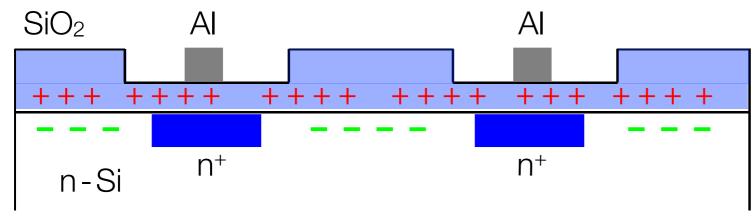
n<sup>+</sup> strips on one side p<sup>+</sup> strips on other side

Yields high spatial resolution in both x and y direction ...



#### But:

Strips need insulation to avoid that positive space charge attracts electrons from n-layer



Need blocking electrodes to separate n<sup>+</sup> strips ...

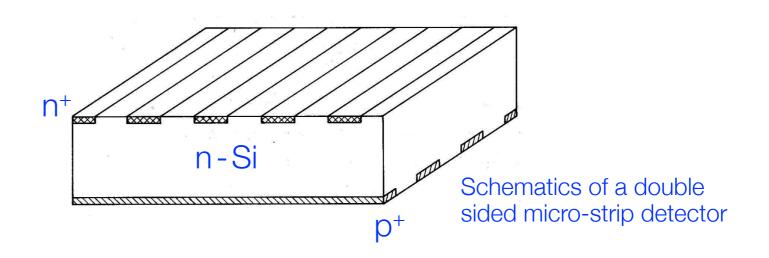
Closeup of of n<sup>+</sup> side of double sided micro-strip detector

### Next step:

Double sided micro-strip detectors ...

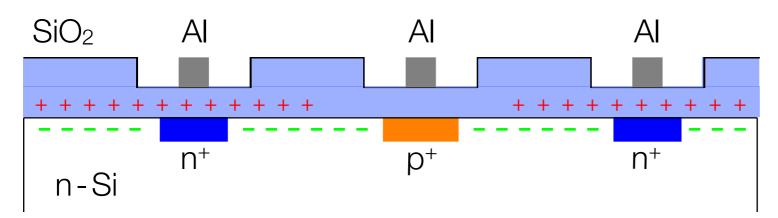
n<sup>+</sup> strips on one side p<sup>+</sup> strips on other side

Yields high spatial resolution in both x and y direction ...



#### But:

Strips need insulation to avoid that positive space charge attracts electrons from n-layer



Closeup of of n<sup>+</sup> side of double sided micro-strip detector

Need blocking electrodes to separate n<sup>+</sup> strips ...

Add p<sup>+</sup> electrodes ...

Alternative: add Al contact with negative bias voltage ...





#### Pixel detectors:

Like micro-strips, but 2-dim. segmentation ...

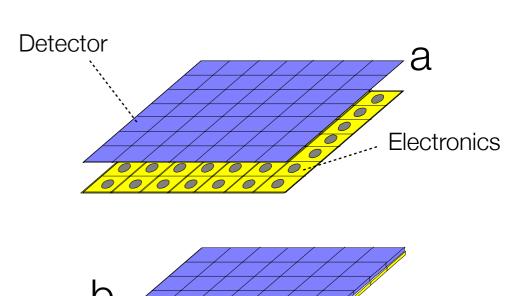
### Advantage:

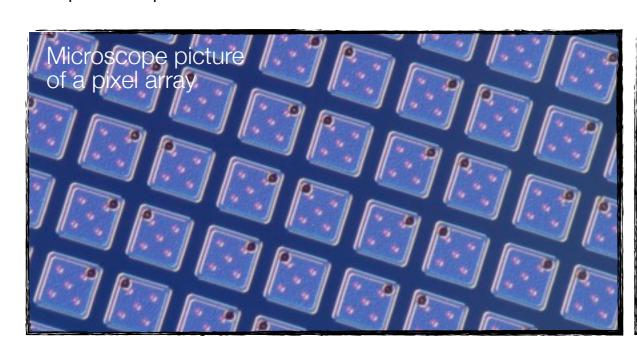
As for micro-strips 2-dim. information, but higher occupancy allowed;

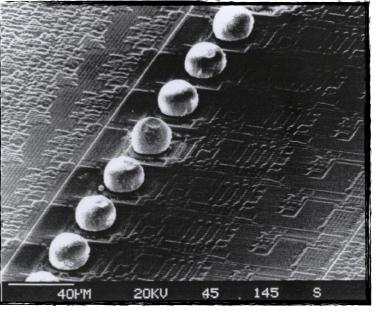
Lower noise due to lower capacitance ...

### Disadvantage:

Huge number of readout channels; Complicated technology ("bump bonding") Requires sophisticated readout architecture ...

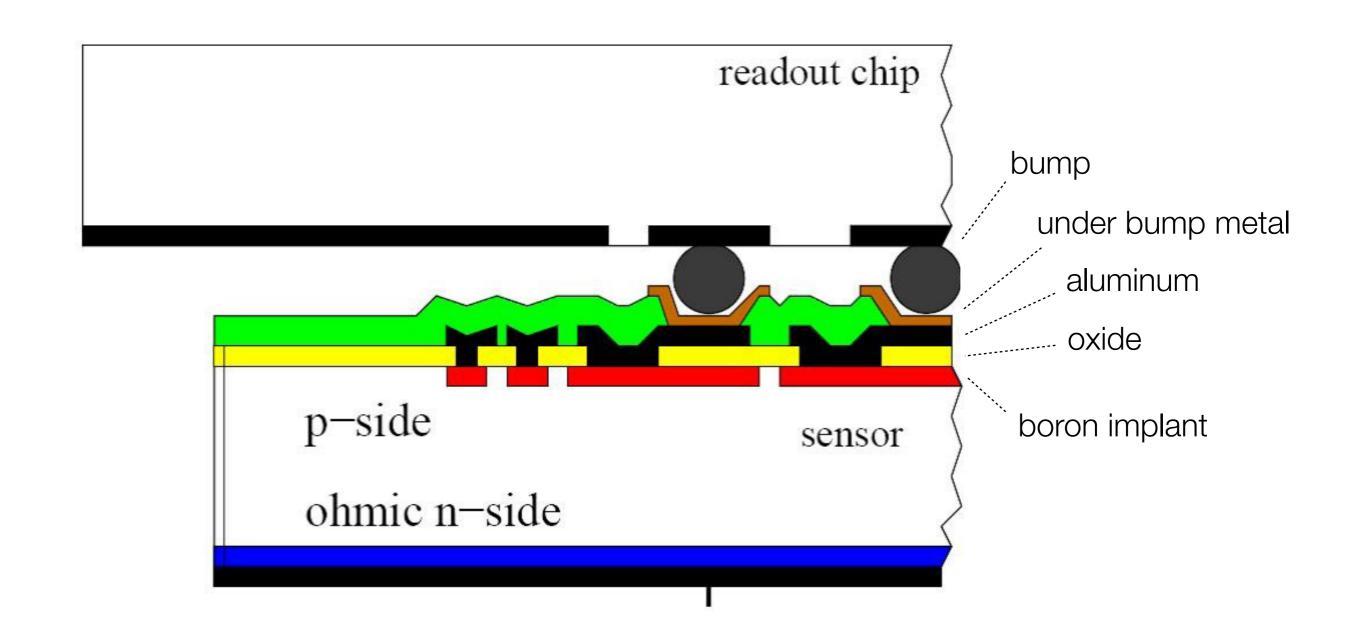


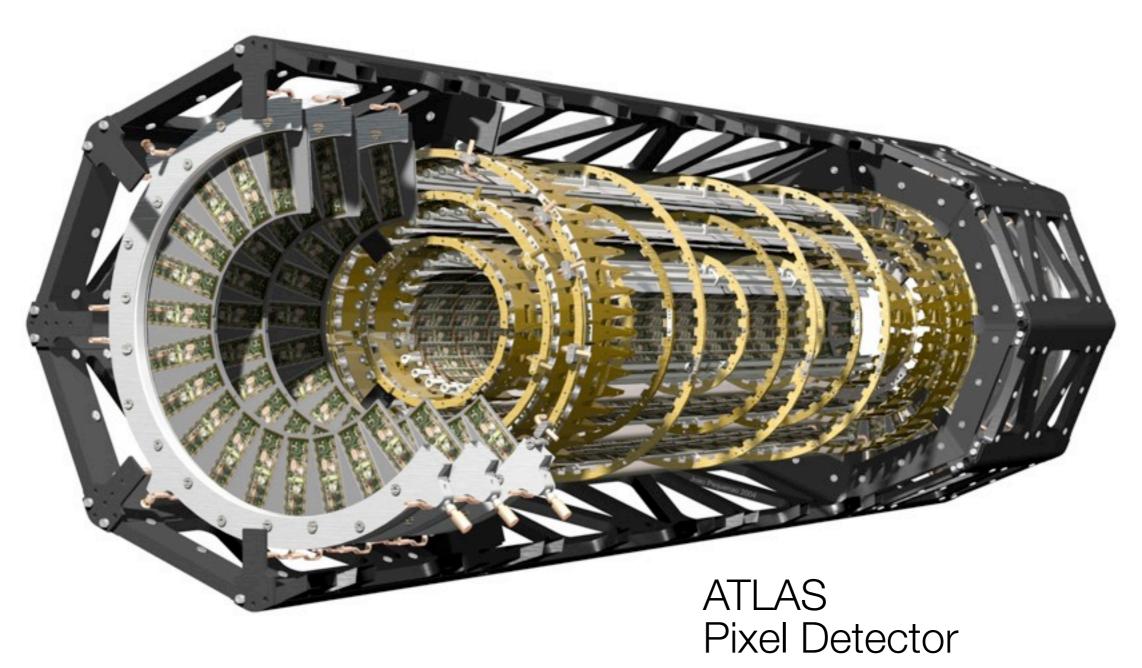




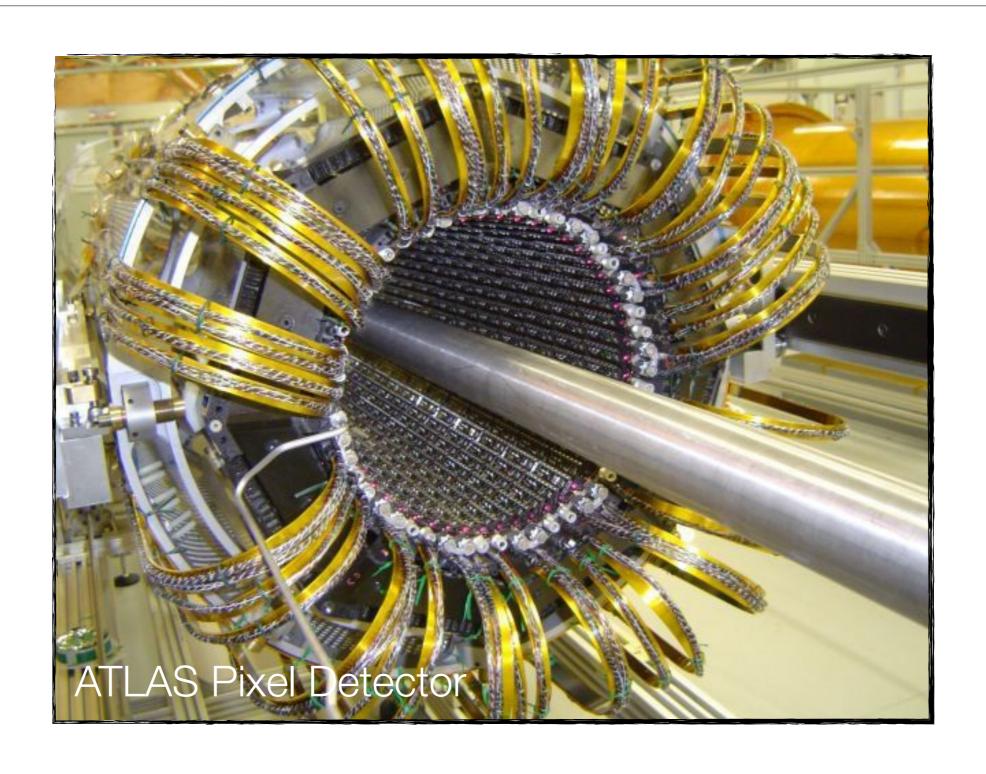
SEM Photograph of solder bumps

Bump bonds





[nominal resolution:  $R\phi \sim 12 \mu m$ ]





### The Nobel Prize in Physics 2009

"for groundbreaking achievements concerning the transmission of light in fibers for optical communication"

"for groundbreaking "for the invention of an imaging achievements semiconductor circuit – the CCD sensor"



Photo: U. Montan



Photo: U. Montan



Photo: U. Montan

Charles K. Kao

Willard S. Boyle

George E. Smith

1/2 of the prize

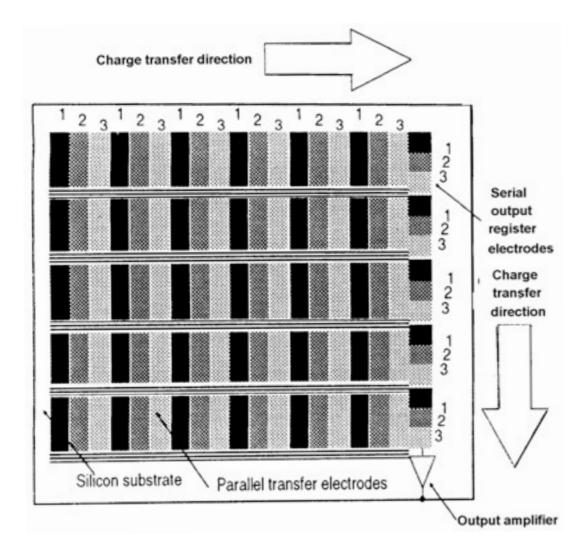
9 1/4 of the prize

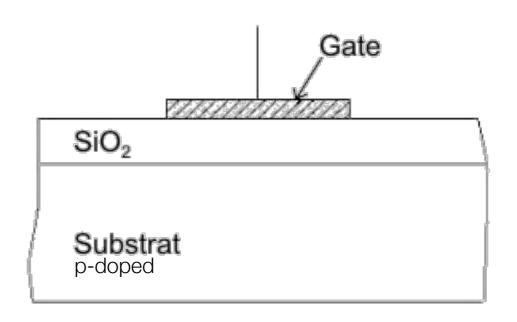
9 1/4 of the prize

MOS Structure [Metal-Oxide-Silicon]

CCD: Many independent and separately switchable gates ...

[electronically shielded potential wells]





Gates/pixels store charges produced by ionizing tracks/light;

[pixel size:  $50 \times 50 \mu m^2$ ; sometimes  $20 \times 20 \mu m^2$ ]

Information is transferred sequentially to charge sensing pre-amplifier ...

